AUTOMATIC TRANSAXLE

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TROUBLE DIAGNOSIS — INDEX

Alphabetical & P No. Index for DTC

Alphabetical & P No. Index for DTC

ALPHABETICAL INDEX FOR DTC

NHAT0001

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TP SEN/CIRC A/T*2	P1705	AT-185	
VEH SPD SEN/CIR AT*3	P0720	AT-117	[

^{*1:} These numbers are prescribed by SAE J2012.

RS

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^{*2:} When the fail-safe operation occurs, the MIL illuminates.

^{*3:} The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

TROUBLE DIAGNOSIS — INDEX

Alphabetical & P No. Index for DTC (Cont'd)

P NO. INDEX FOR DTC

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^{*1:} These numbers are prescribed by SAE J2012.

^{*2:} When the fail-safe operation occurs, the MIL illuminates.

^{*3:} The MIL illuminates when both the "Revolution sensor signal" and the "Vehicle speed sensor signal" meet the fail-safe condition at the same time.

PRECAUTIONS

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. The SRS system composition which is available to INFINITI I35 is as follows (The composition varies according to optional equipment.):

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• For a frontal collision

The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, crash zone sensor, warning lamp, wiring harness and spiral cable.

For a side collision

The Supplemental Restraint System consists of front side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

EC

Information necessary to service the system safely is included in the RS section of this Service Manual.

WARNING:

 To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized INFINITI dealer.

AT

 Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.

 Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harness connector (and by yellow harness protector or yellow insulation tape before the harness connectors).

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Precautions for On Board Diagnostic (OBD) System of A/T and Engine

IHAT0003

The ECM has an on board diagnostic system. It will light up the malfunction indicator lamp (MIL) to warn the driver of a malfunction causing emission deterioration.

9 I

CAUTION:

 Be sure to turn the ignition switch OFF and disconnect the negative battery terminal before any repair or inspection work. The open/short circuit of related switches, sensors, solenoid valves, etc. will cause the MIL to light up.

87

Be sure to connect and lock the connectors securely after work. A loose (unlocked) connector will
cause the MIL to light up due to an open circuit. (Be sure the connector is free from water, grease,
dirt, bent terminals, etc.)

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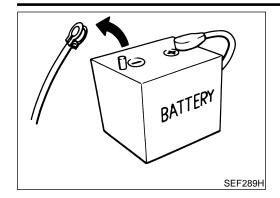
• Be sure to route and secure the harnesses properly after work. Interference of the harness with a bracket, etc. may cause the MIL to light up due to a short circuit.

Be sure to connect rubber tubes properly after work. A misconnected or disconnected rubber tube
may cause the MIL to light up due to a malfunction of the EGR system or fuel injection system,
etc.

-n

 Be sure to erase the unnecessary malfunction information (repairs completed) from the TCM or ECM before returning the vehicle to the customer.

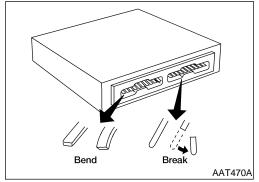
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Precautions

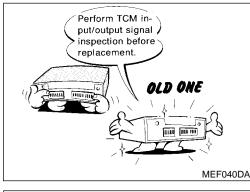
NHAT0004

Before connecting or disconnecting the TCM harness connector, turn ignition switch OFF and disconnect negative battery terminal. Failure to do so may damage the TCM. Because battery voltage is applied to TCM even if ignition switch is turned off.

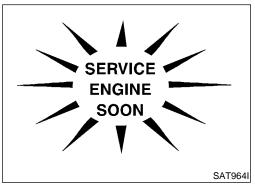


 When connecting or disconnecting pin connectors into or from TCM, take care not to damage pin terminals (bend or break).

Make sure that there are not any bends or breaks on TCM pin terminal, when connecting pin connectors.



 Before replacing TCM, perform TCM input/output signal inspection and make sure whether TCM functions properly or not. (See page AT-97.)



 After performing each TROUBLE DIAGNOSIS, perform "DTC (Diagnostic Trouble Code) CONFIRMATION PROCE-DURE".

The DTC should not be displayed in the "DTC CONFIRMATION PROCEDURE" if the repair is completed.

- Before proceeding with disassembly, thoroughly clean the outside of the transaxle. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Disassembly should be done in a clean work area.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transaxle.
- Place disassembled parts in order for easier and proper assembly.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.

- Gaskets, seals and O-rings should be replaced any time the transaxle is disassembled.
- It is very important to perform functional tests whenever they are indicated.
 - The valve body contains precision parts and requires extreme care when parts are removed and serviced. Place disassembled valve body parts in order for easier and proper assembly. Care will also prevent springs and small parts from becoming scattered or lost.
- Properly installed valves, sleeves, plugs, etc. will slide along bores in valve body under their own weight.
- Before assembly, apply a coat of recommended ATF to all parts. Apply petroleum jelly to protect O-rings and seals, or hold bearings and washers in place during assembly. Do not use grease.
- Extreme care should be taken to avoid damage to O-rings, seals and gaskets when assembling.
- Replace ATF cooler if excessive foreign material is found in oil pan or clogging strainer. Refer to "ATF COOLER SERVICE" (Refer to AT-10).
- After overhaul, refill the transaxle with new ATF.
- When the A/T drain plug is removed, only some of the fluid is drained. Old A/T fluid will remain in torque converter and ATF cooling system.

Always follow the procedures under MA-21, "Changing A/T Fluid" when changing A/T fluid.

Service Notice or Precautions

FAIL-SAFE

The TCM has an electronic Fail-Safe (limp home mode). This allows the vehicle to be driven even if a major

electrical input/output device circuit is damaged. Under Fail-Safe, the vehicle always runs in third gear, even with a shift lever position of 1st, 2nd or D. The customer may complain of sluggish or poor acceleration.

When the ignition key is turned ON following Fail-Safe operation, A/T CHECK indicator lamp blinks for about 8 seconds. [For "TCM Self-diagnostic Procedure (No Tools)", refer to AT-51.]

The blinking of the A/T CHECK indicator lamp for about 8 seconds will appear only once and be cleared. The customer may resume normal driving conditions.

Always follow the "Work Flow" (Refer to AT-61).

The SELF-DIAGNOSIS results will be as follows:

- The first SELF-DIAGNOSIS will indicate damage to the vehicle speed sensor or the revolution sensor.
- During the next SELF-DIAGNOSIS, performed after checking the sensor, no damages will be indicated.

TORQUE CONVERTER SERVICE

The torque converter should be replaced under any of the following conditions:

- External leaks in the hub weld area.
- Converter hub is scored or damaged.
- Converter pilot is broken, damaged or fits poorly into crankshaft.
- Steel particles are found after flushing the cooler and cooler lines.
- Pump is damaged or steel particles are found in the converter.

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- Vehicle has TCC shudder and/or no TCC apply. Replace only after all hydraulic and electrical diagnoses have been made. (Converter clutch material may be glazed.)
- Converter is contaminated with engine coolant containing antifreeze.
- Internal failure of stator roller clutch.
- Heavy clutch debris due to overheating (blue converter).
- Steel particles or clutch lining material found in fluid filter or on magnet when no internal parts in unit are worn or damaged — indicates that lining material came from converter.
 The torque converter should not be replaced if:
- The fluid has an odor, is discolored, and there is no evidence of metal or clutch facing particles.
- The threads in one or more of the converter bolt holes are damaged.
- Transaxle malfunction did not display evidence of damaged or worn internal parts, steel particles or clutch plate lining material in unit and inside the fluid filter.
- Vehicle has been exposed to high mileage (only). The exception may be where the torque converter clutch dampener plate lining has seen excess wear by vehicles operated in heavy and/or constant traffic, such as taxi, delivery or police use.

ATF COOLER SERVICE

NHAT0005S03

If A/T fluid contains frictional material (clutches, bands, etc.), replace radiator and flush cooler line using cleaning solvent and compressed air after repair of A/T. Refer to LC-21, "Radiator".

OBD-II SELF-DIAGNOSIS

ATOOOSSO4

- A/T self-diagnosis is performed by the TCM in combination with the ECM. The results can be read through
 the blinking pattern of the A/T CHECK indicator lamp or the malfunction indicator lamp (MIL). Refer to the
 table on AT-42 for the indicator used to display each self-diagnostic result.
- The self-diagnostic results indicated by the MIL are automatically stored in both the ECM and TCM memories.

Always perform the procedure "HOW TO ERASE DTC" on AT-38 to complete the repair and avoid unnecessary blinking of the MIL.

- The following self-diagnostic items can be detected using ECM self-diagnostic results mode* only when the A/T CHECK indicator lamp does not indicate any malfunctions.
- park/neutral position (PNP) switch
- A/T 1st, 2nd, 3rd, or 4th gear function
- A/T TCC S/V function (lock-up).
 - *: For details of OBD-II, refer to EC-75, "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION".
- Certain systems and components, especially those related to OBD, may use a new style slidelocking type harness connector.

For description and how to disconnect, refer to EL-7, "Description".

Wiring Diagrams and Trouble Diagnosis

NHAT0006

When you read wiring diagrams, refer to the following:

- GI-11, "HOW TO READ WIRING DIAGRAMS"
- EL-11, "POWER SUPPLY ROUTING" for power distribution circuit

When you perform trouble diagnosis, refer to the following:

- GI-35, "HOW TO FOLLOW TEST GROUPS IN TROUBLE DIAGNOSES"
- GI-24, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT"

Special Service Tools

Tool number (Kent-Moore No.) Tool name	Description		
KV381054S0 (J34286) Puller	a	 Removing differential side oil seals Removing differential side bearing outer race Removing idler gear bearing outer race a: 250 mm (9.84 in) b: 160 mm (6.30 in) 	_
	NT414		_
ST33400001 (J26082) Drift		 Installing differential side oil seal Installing oil seal on oil pump housing a: 60 mm (2.36 in) dia. b: 47 mm (1.85 in) dia. 	
	a U	D. 47 mm (1.05 m) that	
	NT086		_
(J34301-C) Oil pressure gauge set 1 (J34301-1) Oil pressure gauge		Measuring line pressure	
2 (J34301-2) Hoses 3 (J34298) Adapter			
4 (J34282-2) Adapter	2		
5 (790-301-1230-A) 60° Adapter 6 (J34301-15) Square socket	AAT896		
ST27180001 (J25726-A) Puller	a	Removing idler geara: 100 mm (3.94 in)b: 110 mm (4.33 in)	_
		c: M8 x 1.25P	
	c ♥ ♥ NT424		
ST23540000 (J25689-A) Pin punch	a	 Removing and installing parking rod plate and manual plate pins a: 2.3 mm (0.091 in) dia. b: 4 mm (0.16 in) dia. 	_
	NT442	(5 (5) 5	
ST25710000 (J25689-A) Pin punch	a	 Aligning groove of manual shaft and hole of transmission case a: 2 mm (0.08 in) dia. 	_

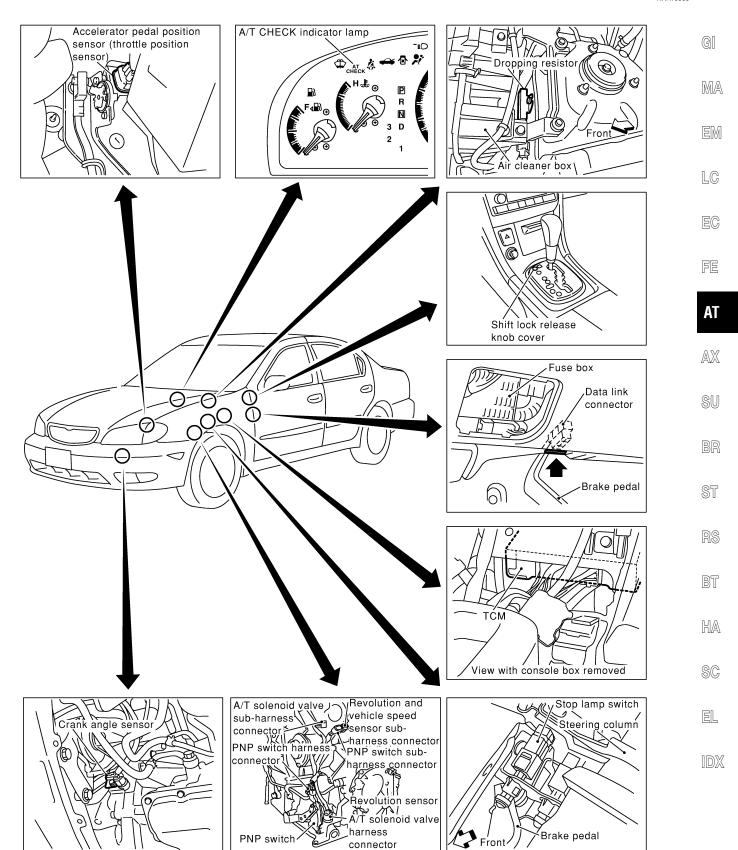
Tool number (Kent-Moore No.) Tool name	Description	
(V32101000 J25689-A) Pin punch	a	 Removing and installing manual shaft retaining pin Removing and installing pinion mate shaft lock pin a: 4 mm (0.16 in) dia.
(V31102400 J34285 and J34285-87) Clutch spring compres- sor	NT410	 Removing and installing clutch return springs Installing low and reverse brake piston a: 320 mm (12.60 in) b: 174 mm (6.85 in)
KV40100630 J26092) Drift	NT423	 Installing reduction gear bearing inner race Installing idler gear bearing inner race a: 67.5 mm (2.657 in) dia. b: 44 mm (1.73 in) dia. c: 38.5 mm (1.516 in) dia.
8T30720000 J25405 and J34331) Bearing installer	NT107	 Installing idler gear bearing outer race a: 77 mm (3.03 in) dia. b: 55.5 mm (2.185 in) dia.
T35321000 —) rrift	NT115	 Installing output shaft bearing a: 49 mm (1.93 in) dia. b: 41 mm (1.61 in) dia.
J34291-A) him setting gauge set	NT073	 Selecting oil pump cover bearing race and oil pump thrust washer Selecting side gear thrust washer
TT33230000 J25805-01) Drift	NT101	 Installing differential side bearing inner race a: 51 mm (2.01 in) dia. b: 28.5 mm (1.122 in) dia.
	NT084	

		Special Service Tools (Cont'd)	
Tool number (Kent-Moore No.) Tool name	Description		•
(J34290) Shim selecting tool set	NT080	Selecting differential side bearing adjusting shim	GI MA EM
ST3306S001 (J22888-D) Differential side bearing puller set 1 ST33051001		 Removing differential side bearing inner race a: 38 mm (1.50 in) dia. b: 28.5 mm (1.122 in) dia. c: 130 mm (5.12 in) d: 135 mm (5.31 in) 	LC EC
(J22888-D) Puller 2 ST33061000 (J8107-2) Adapter	AMT153	e: 100 mm (3.94 in)	FE
ST3127S000 (J25765-A) Preload gauge 1 GG91030000 (J25765-A) Torque wrench		Checking differential side bearing preload	AT AX
2 HT62940000 (—) Socket adapter 3 HT62900000 (—) Socket adapter	2—————————————————————————————————————		SU BR
ST35271000 (J26091) Drift	a b	Installing idler geara: 72 mm (2.83 in) dia.b: 63 mm (2.48 in) dia.	ST RS
(J39713) Preload adapter	NT115	 Selecting differential side bearing adjusting shim Checking differential side bearing preload 	· BT
ST30613000 (J25742-3) Drift	NT087	a: 72 mm (2.83 in) dia. b: 48 mm (1.89 in) dia.	SC EL
	NT073		· IDX

Commercial Service Tools			
Tool name	Description		
Puller	NT077	 Removing idler gear bearing inner race Removing and installing band servo piston snap ring 	
Puller	a b b	 Removing reduction gear bearing inner race a: 60 mm (2.36 in) dia. b: 35 mm (1.38 in) dia. 	
Drift	NT411	 Installing needle bearing on bearing retainer a: 36 mm (1.42 in) dia. 	
Drift	NT083	 Removing needle bearing from bearing retainer a: 33.5 mm (1.319 in) dia. 	
Drift	NT083	 Installing differential side bearing outer race a: 75 mm (2.95 in) dia. 	
Power tool	PBIC0190E	Loosening bolts and nuts	

A/T Electrical Parts Location

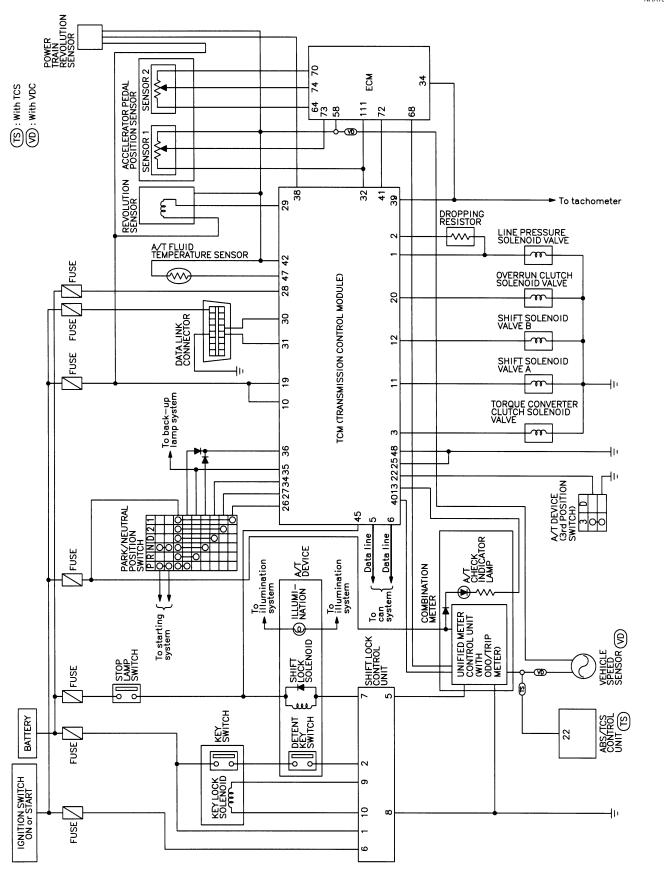
NHAT0009



SAT603K

Circuit Diagram

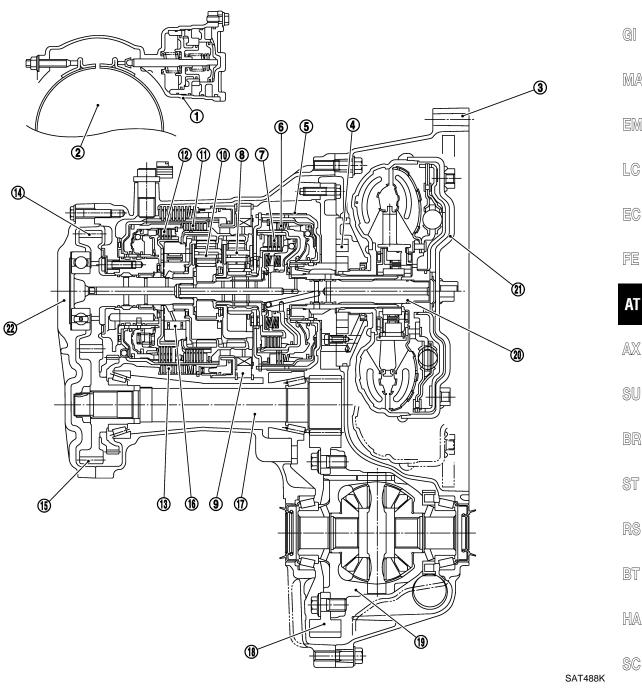
NHAT0010



MAT087B

Cross-sectional View

NHAT0011



- 1. Band servo piston
- 2. Reverse clutch drum
- Converter housing 3.
- 4. Oil pump
- Brake band 5.
- Reverse clutch 6.
- 7. High clutch
- Front planetary gear

- Low one-way clutch
- 10. Rear planetary gear
- 11. Forward clutch
- 12. Overrun clutch
- 13. Low & reverse brake
- 14. Output gear
- 15. Idler gear

- 16. Forward one-way clutch
- 17. Pinion reduction gear
- 18. Final gear
- 19. Differential case
- 20. Input shaft
- 21. Torque converter
- 22. Side cover

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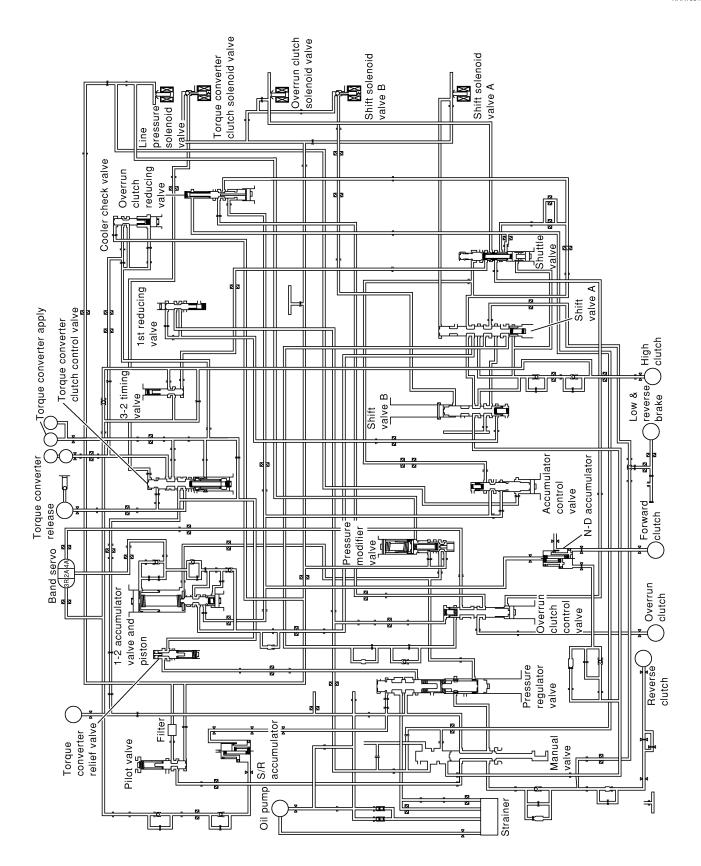
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Hydraulic Control Circuit

NHAT0012

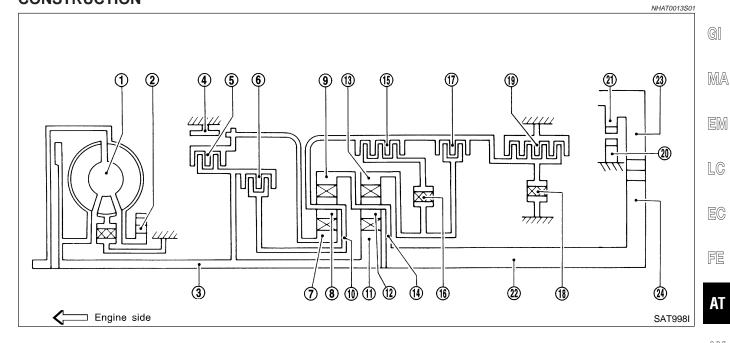


SAT489K

Shift Mechanism

CONSTRUCTION

NHAT0013



- 1. Torque converter
- 2. Oil pump
- 3. Input shaft
- Brake band
- 5. Reverse clutch
- 6. High clutch
- 7. Front sun gear
- 8. Front pinion gear

- 9. Front internal gear
- 10. Front planetary carrier
- 11. Rear sun gear
- 12. Rear pinion gear
- 13. Rear internal gear
- 14. Rear planetary carrier
- 15. Forward clutch
- 16. Forward one-way clutch

- 17. Overrun clutch
- 18. Low one-way clutch
- 19. Low & reverse brake
- 20. Parking pawl
- 21. Parking gear
- 22. Output shaft
- 23. Idle gear
- 24. Output gear



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FUNCTION OF CLUTCH AND BRAKE

NHAT0013S02

		NIA10013302	-
Clutch and brake components	Abbr.	Function	RS
Reverse clutch 5	R/C	To transmit input power to front sun gear 7.	•
High clutch 6	H/C	To transmit input power to front planetary carrier 10.	Bī
Forward clutch 15	F/C	To connect front planetary carrier 10 with forward one-way clutch 16.	- H/4
Overrun clutch 17	O/C	To connect front planetary carrier 10 with rear internal gear 13.	-
Brake band 4	B/B	To lock front sun gear 7.	SC
Forward one-way clutch 16	F/O.C	When forward clutch 15 is engaged, to stop rear internal gear 13 from rotating in opposite direction against engine revolution.	
Low one-way clutch 18	L/O.C	To stop front planetary carrier 10 from rotating in opposite direction against engine revolution.	
Low & reverse brake 19	L & R/B	To lock front planetary carrier 10.	- [D]

CLUTCH AND BAND CHART

NHAT0013S03

													NHAT0013S03					
			Reve				Reverse	High	For- ward	Over-	E	Band serv	0	For- ward one-	Low one-	Low & reverse		
Shift p			clutch clutch		tch clutch 5 17	2nd apply	3rd release	4th apply	way clutch 16	way clutch 18	brake 19	Lock-up	Remarks					
-	>												PARK POSI- TION					
F	₹	0									0		REVERSE POSITION					
1	N												NEUTRAL POSITION					
	1st			0	*1D				В	В			Automatic shift					
D*4	2nd			0	*1A	0			В									
D 4	3rd		0	0	*1A	*2C	С		В			*1	1 ⇔ 2 ⇔ 3 ⇔ 4					
	4th		0	С		*3C	С	0				0	V 1					
	1st			0	0				В	В			Automatic					
2	2nd			0	0	0			В				shift					
	3rd		0	0	0	*2C	С		В				1 ⇔ 2 ∈ 3					
	1st			0	0				В		0		Locks (held stationary) in 1st speed					
1	2nd			0	0	0			В									
	3rd		0	0	0	*2C	С		В				1 ∉ 2 ∉ 3					

^{*1:} Operates when selector lever is set in 3rd position.

- B: Operates during "progressive" acceleration.
- C: Operates but does not affect power transmission.
- D: Operates when throttle opening is less than 3.0/16, but does not affect engine brake.

^{*2:} Oil pressure is applied to both 2nd "apply" side and 3rd "release" side of band servo piston. However, brake band does not contract because oil pressure area on the "release" side is greater than that on the "apply" side.

^{*3:} Oil pressure is applied to 4th "apply" side in condition *2 above, and brake band contracts.

^{*4:} A/T will not shift to 4th when selector lever is set in 3rd position.

O: Operates

A: Operates when throttle opening is less than 3.0/16, activating engine brake.

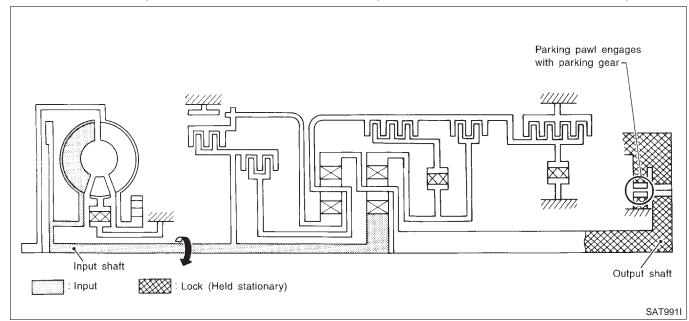
POWER TRANSMISSION

P and N Positions

=NHAT0013S04

NHAT0013S0401

- P position
 - Similar to the N position, the clutches do not operate. The parking pawl engages with the parking gear to mechanically hold the output shaft so that the power train is locked.
- - Power from the input shaft is not transmitted to the output shaft because the clutches do not operate.



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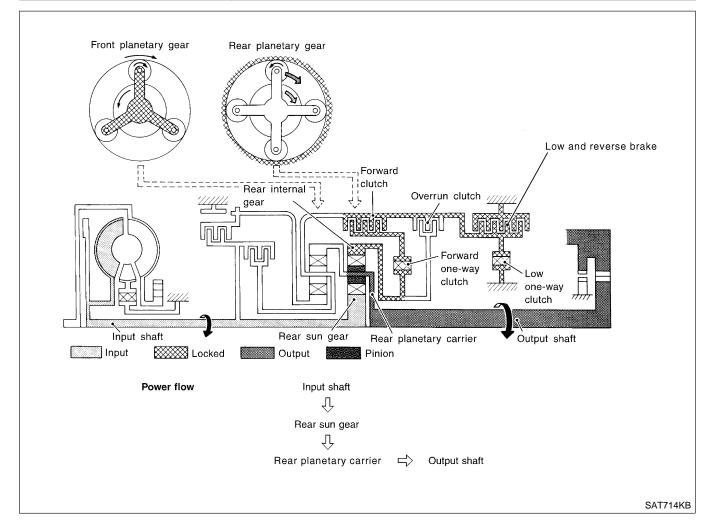
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1₁ Position

	=NHA10013S0402
Forward clutchForward one-way clutchOverrun clutchLow and reverse brake	As overrun clutch engages, rear internal gear is locked by the operation of low and reverse brake. This is different from that of D_1 and D_2 .
Engine brake	Overrun clutch always engages, therefore engine brake can be obtained when decelerating.



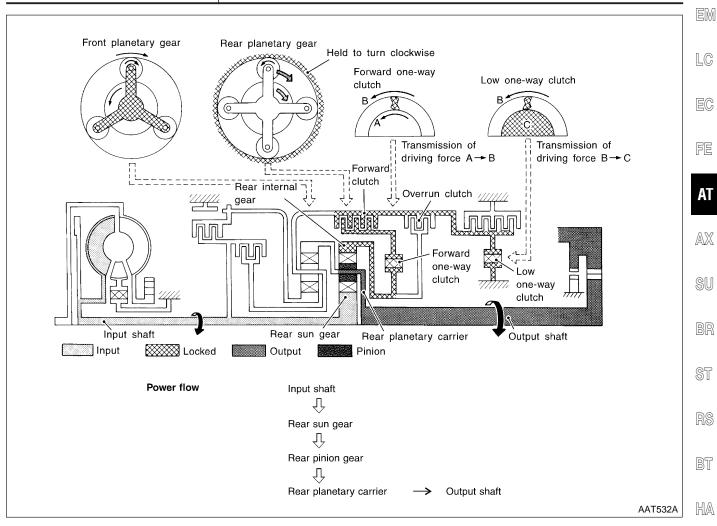
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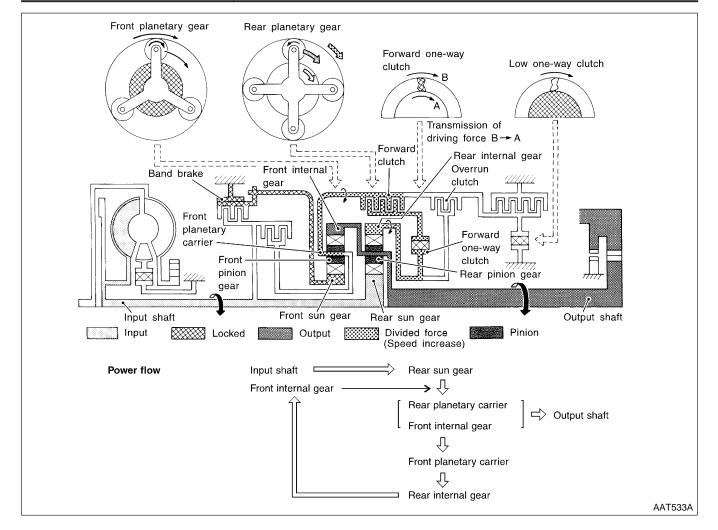
D ₁ and 2 ₁ Positions	=NHAT0013S040:	3
Forward one-way clutchForward clutchLow one-way clutch	Rear internal gear is locked to rotate counterclockwise because of the functioning of these three clutches.	• (
Overrun clutch engagement conditions (Engine brake)	D ₁ : Selector lever is set in 3rd position and throttle opening is less than 3.0/16 2 ₁ : Always engaged At D ₁ and 2 ₁ positions, engine brake is not activated due to free turning of low one-way clutch.	[



D₂, 2₂ and 1₂ Positions

=NHAT0013S0404

 Forward clutch Forward one-way clutch Brake band 	Rear sun gear drives rear planetary carrier and combined front internal gear. Front internal gear now rotates around front sun gear accompanying front planetary carrier. As front planetary carrier transfers the power to rear internal gear through forward clutch and forward one-way clutch, this rotation of rear internal gear increases the speed of rear planetary carrier compared with that of the 1st speed.
Overrun clutch engagement conditions	D ₂ : Selector lever is set in 3rd position and throttle opening is less than 3.0/16 2 ₂ and 1 ₂ : Always engaged



Da.	2.	and	1.	Position
-21	-2	alla	1.3	

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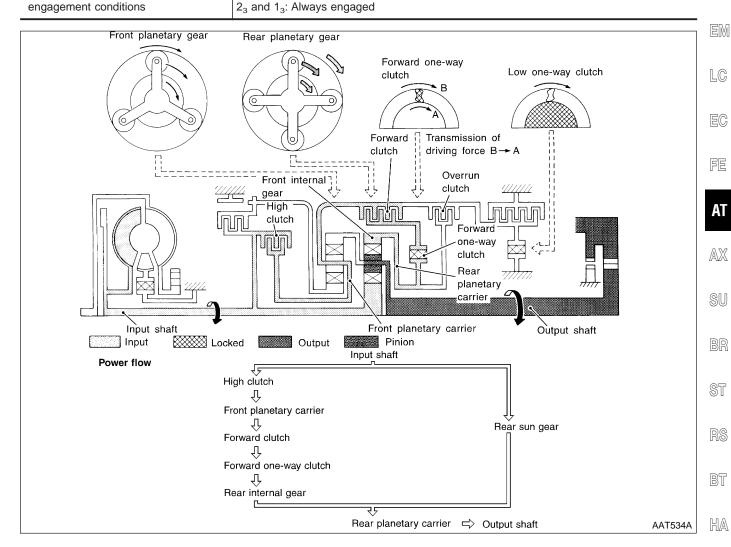
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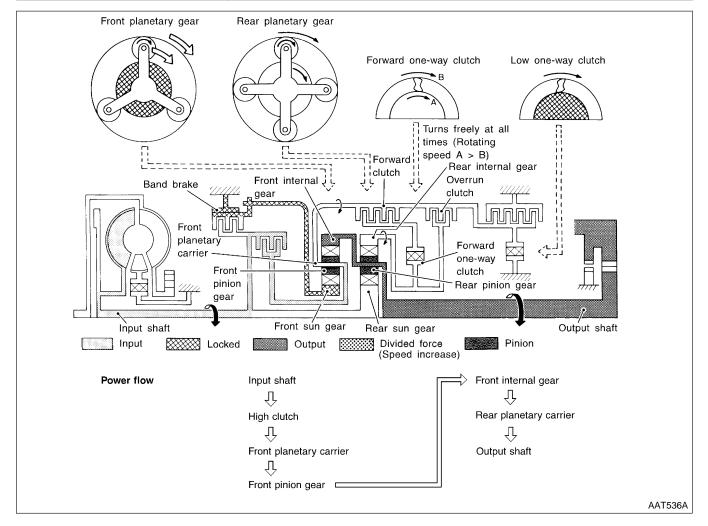
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	=NHA10013S0405
High clutchForward clutchForward one-way clutch	Input power is transmitted to front planetary carrier through high clutch. And front planetary carrier is connected to rear internal gear by operation of forward clutch and forward one-way clutch. This rear internal gear rotation and another input (the rear sun gear) accompany rear planetary carrier to turn at the same speed.
Overrun clutch	D ₃ : Selector lever is set in 3rd position and throttle opening is less than 3.0/16



D₄ Position

 High clutch Brake band Forward clutch (Does not affect power transmission.) 	Input power is transmitted to front carrier through high clutch. This front carrier turns around the sun gear which is fixed by brake band and makes front internal gear (output) turn faster.
Engine brake	At D ₄ position, there is no one-way clutch in the power transmission line and engine brake can be obtained when decelerating.



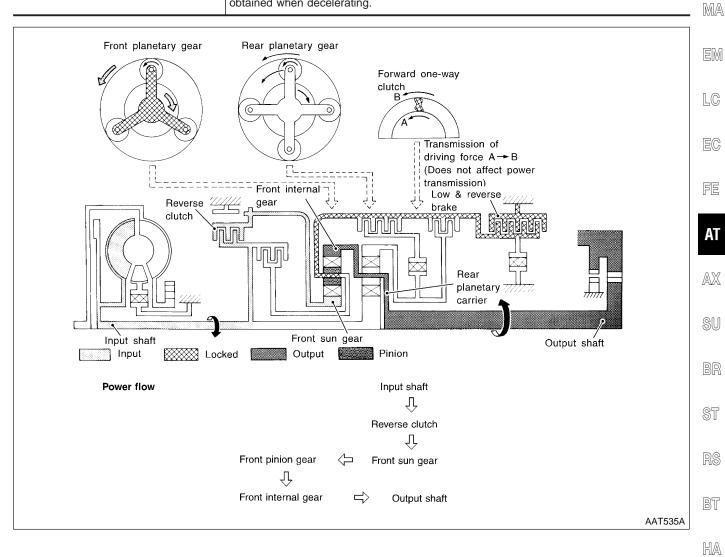
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R Position

Reverse clutch Low and reverse brake	Front planetary carrier is stationary because of the operation of low and reverse brake. Input power is transmitted to front sun gear through reverse clutch, which drives front internal gear in the opposite direction.
Engine brake	As there is no one-way clutch in the power transmission line, engine brake can be obtained when decelerating.



Control System

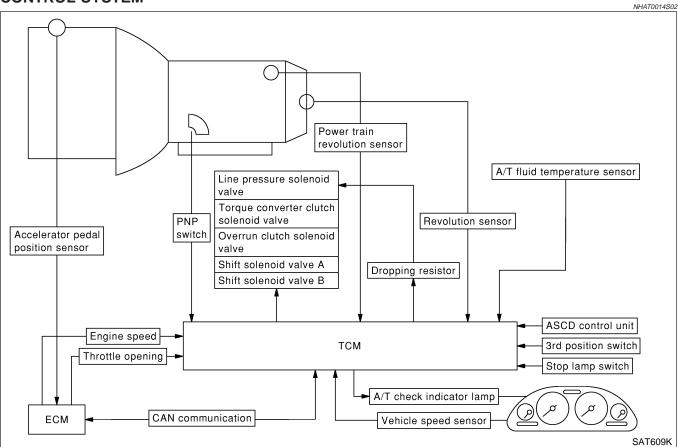
OUTLINE

=NHAT0014

The automatic transaxle senses vehicle operating conditions through various sensors. It always controls the optimum shift position and reduces shifting and lock-up shocks.

SENSORS		TCM		ACTUATORS
Park/neutral position (PNP) switch Accelerator pedal position sensor (throttle position sensor) Accelerator pedal position sensor Engine speed signal A/T fluid temperature sensor Revolution sensor (VHCL/S SE-1) Vehicle speed sensor (VHCL/S SE-2) 3rd position switch ASCD control unit Stop lamp switch Power train revolution sensor	>	Shift control Line pressure control Lock-up control Overrun clutch control Timing control Fail-safe control Self-diagnosis CAN communication line control	•	Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Torque converter clutch solenoid valve Line pressure solenoid valve A/T CHECK indicator lamp

CONTROL SYSTEM



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TCM FUNCTION =NHAT0014S03

The function of the TCM is to:

- Receive input signals sent from various switches and sensors.
- Determine required line pressure, shifting point, lock-up operation, and engine brake operation.
- Send required output signals to the respective solenoids.

INPUT/OUTPUT SIGNAL OF TCM

INFO I/O	UTPUT SIGNAL OF TCM	NHAT0014SC
	Sensors and solenoid valves	Function
	Park/neutral position (PNP) switch	Detects select lever position and sends a signal to TCM.
Input	Throttle opening signal	Detects accelerator pedal position as throttle valve position signal, and sends it from ECM to TCM.
	Engine speed signal	From ECM.
	A/T fluid temperature sensor	Detects transmission fluid temperature and sends a signal to TCM.
	Revolution sensor (VHCL/S SE-1)	Detects output shaft rpm and sends a signal to TCM.
	Vehicle speed sensor (VHCL/S SE-2)	Used as an auxiliary vehicle speed sensor. Sends a signal when revolution sensor (installed on transmission) malfunctions.
	3rd position switch	Sends a signal, which prohibits a shift to D position, to the TCM.
	Power train revolution sensor	Detects forward clutch drum rpm and sends a signal to TCM.
	Stop lamp switch	Send the lock-up release signal to the TCM at time of D ₄ (lock-up).
	CAN communication	In CAN communication, control units are connected to 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring.
	Shift solenoid valve A/B	Selects shifting point suited to driving conditions in relation to a signal sent from TCM.
	Line pressure solenoid valve	Regulates (or decreases) line pressure suited to driving conditions in relation to a signal sent from TCM.
Output	Torque converter clutch solenoid valve	Regulates (or decreases) lock-up pressure suited to driving conditions in relation to a signal sent from TCM.
	Overrun clutch solenoid valve	Controls an "engine brake" effect suited to driving conditions in relation to a signal sent from TCM.
	A/T CHECK indicator lamp	Shows TCM faults, when A/T control components malfunction.

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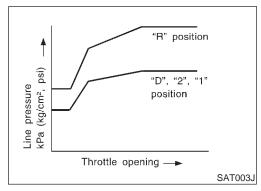
Control Mechanism LINE PRESSURE CONTROL

=NHAT0015

TCM has various line pressure control characteristics to meet the driving conditions.

An ON-OFF duty signal is sent to the line pressure solenoid valve based on TCM characteristics.

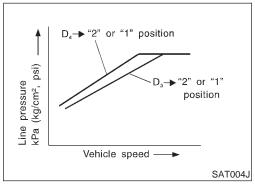
Hydraulic pressure on the clutch and brake is electronically controlled through the line pressure solenoid valve to accommodate engine torque. This results in smooth shift operation.



Normal Control

NHAT0015S0101

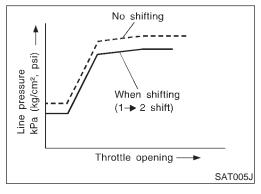
The line pressure to throttle opening characteristics is set for suitable clutch operation.



Back-up Control (Engine brake)

NHAT0015S010

If the selector lever is shifted to 2nd position while driving in D_4 (O/D) or D_3 , great driving force is applied to the clutch inside the transmission. Clutch operating pressure (line pressure) must be increased to deal with this driving force.



During Shift Change

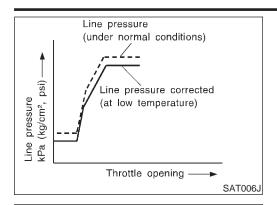
NH4T0015S01

The line pressure is temporarily reduced corresponding to a change in engine torque when shifting gears (that is, when the shift solenoid valve is switched for clutch operation) to reduce shifting shock.

At Low Fluid Temperature

NHAT0015S0104

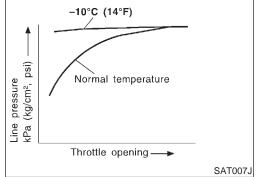
• Fluid viscosity and frictional characteristics of the clutch facing change with fluid temperature. Clutch engaging or band-contacting pressure is compensated for, according to fluid temperature, to stabilize shifting quality.



The line pressure is reduced below 60°C (140°F) to prevent shifting shock due to low viscosity of automatic transmission fluid when temperature is low.



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Line pressure is increased to a maximum irrespective of the throttle opening when fluid temperature drops to -10°C (14°F). This pressure rise is adopted to prevent a delay in clutch and brake operation due to extreme drop of fluid viscosity at low temperature.



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SHIFT CONTROL

The shift is regulated entirely by electronic control to accommodate vehicle speed and varying engine operations. This is accomplished by electrical signals transmitted by the revolution sensor and throttle position sensor. This results in improved acceleration performance and fuel economy.

nals from the accelerator pedal position sensor (throttle position sensor) and revolution sensor to select the optimum gear position

The shift solenoid valve performs simple ON-OFF operation. When

set to ON, the drain circuit closes and pilot pressure is applied to

on the basis of the shift schedule memorized in the TCM.

Control of Shift Solenoid Valves A and B

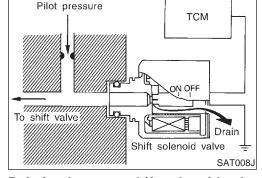


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The TCM activates shift solenoid valves A and B according to sig-

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Relation between shift solenoid valves A and B and gear positions

Shift solenoid valve	Gear position					
	D ₁ , 2 ₁ , 1 ₁	D ₂ , 2 ₂ , 1 ₂	D_3	D ₄ (O/D)	N-P	
A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	ON (Closed)	
В	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)	

the shift valve.

Control of Shift Valves A and B NHAT0015S0202 Inactivated state Activated state Shift valve B Shift valve B Spring Spring Pilot pressure Pilot pressuré **TCM TCM** Shift solenoid valve B OFF Shift solenoid valve B ON Drain SAT009J

Pilot pressure generated by the operation of shift solenoid valves A and B is applied to the end face of shift valves A and B.

The drawing above shows the operation of shift valve B. When the shift solenoid valve is ON, pilot pressure applied to the end face of the shift valve overcomes spring force, moving the valve upward.

LOCK-UP CONTROL

JHAT0015S03

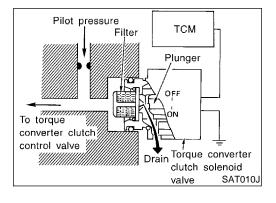
The torque converter clutch piston in the torque converter is locked to eliminate torque converter slip to increase power transmission efficiency. The solenoid valve is controlled by an ON-OFF duty signal sent from the TCM. The signal is converted to an oil pressure signal which controls the lock-up piston.

Conditions for Lock-up Operation

IHAT0015S03

When vehicle is driven in 3rd or 4th gear positions, vehicle speed and throttle opening are detected. If the detected values fall within the lock-up zone memorized in the TCM, lock-up is performed.

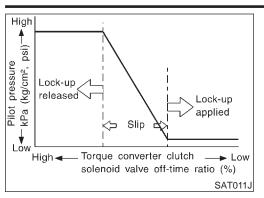
Selector lever	D position	3rd position
Gear position	D_4	D ₃
Vehicle speed sensor	More than set value	
Accelerator pedal position sensor (Throttle position sensor)	Less than set opening	
Closed throttle position switch	OFF	
A/T fluid temperature sensor	More than 40°C (104°F)	



Torque Converter Clutch Solenoid Valve Control

The torque converter clutch solenoid valve is controlled by the TCM. The plunger closes the drain circuit during the OFF period, and opens the circuit during the ON period. If the percentage of OFF-time increases in one cycle, the pilot pressure drain time is reduced and pilot pressure remains high.

The torque converter clutch piston is designed to slip to adjust the ratio of ON-OFF, thereby reducing lock-up shock.



OFF-time INCREASING Amount of drain DECREASING Pilot pressure HIGH Lock-up RELEASING

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Torque Converter Clutch Control Valve Operation NHATO015S0303

Lock-up released Lock-up applied Torque Chamber A Torque Oil pump Oil pump converte Chamber B Chamber B converter clutch clutch Torque converter -Torque converter Converter Converter piston piston oil pressure[oil pressure[TCM TCM Pilot pressure OFF Torque converter Torque converter To oil clutch solenoid clutch solenoid To oil cooler valve valve Torque converter-Drain clutch control Torque converter∃ Torque converter Torque converter valve clutch control valve relief valve relief valve AAT155A

Lock-up released

The OFF-duration of the torque converter clutch solenoid valve is long, and pilot pressure is high. The pilot pressure pushes the end face of the torque converter clutch control valve in combination with spring force to move the valve to the left. As a result, converter pressure is applied to chamber A (torque converter clutch piston release side). Accordingly, the torque converter clutch piston remains unlocked.

Lock-up applied

When the OFF-duration of the torque converter clutch solenoid valve is short, pilot pressure drains and becomes low. Accordingly, the control valve moves to the right by the pilot pressure of the other circuit and converter pressure. As a result, converter pressure is applied to chamber B, keeping the torque converter clutch piston applied.

Also smooth lock-up is provided by transient application and release of the lock-up.

OVERRUN CLUTCH CONTROL (ENGINE BRAKE CONTROL)

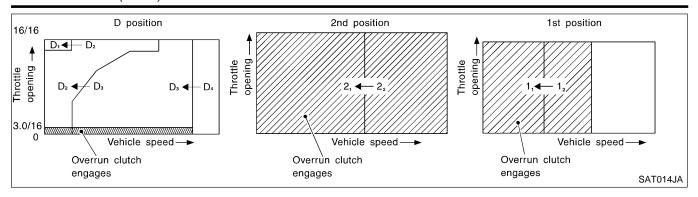
Forward one-way clutch is used to reduce shifting shocks in downshifting operations. This clutch transmits engine torque to the wheels. However, drive force from the wheels is not transmitted to the engine because the one-way clutch rotates idle. This means the engine brake is not effective.

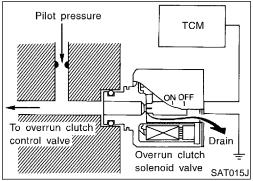
The overrun clutch operates when the engine brake is needed.

Overrun Clutch Operating Conditions

		NHA10015S0401	
Selector lever position	Gear position	Throttle opening	
D position	D ₁ , D ₂ , D ₃ gear position	Less than 3.0/16	
2nd position	2 ₁ , 2 ₂ gear position	At any position	
1st position	1 ₁ , 1 ₂ gear position		

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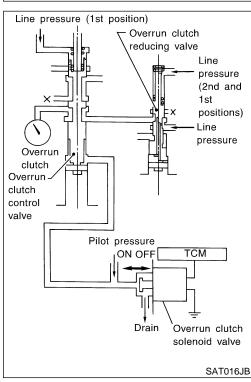
Overrun Clutch Solenoid Valve Control

The overrun clutch solenoid valve is operated by an ON-OFF signal transmitted by the TCM to provide overrun clutch control

nal transmitted by the TCM to provide overrun clutch control (engine brake control).

When this solenoid valve is ON, the pilot pressure drain port closes. When it is OFF, the drain port opens.

During the solenoid valve ON pilot pressure is applied to the end face of the overrun clutch control valve.



Overrun Clutch Control Valve Operation

NHAT0015S0403

When the solenoid valve is ON, pilot pressure is applied to the overrun clutch control valve. This pushes up the overrun clutch control valve. The line pressure is then shut off so that the clutch does not engage.

When the solenoid valve is OFF, pilot pressure is not generated. At this point, the overrun clutch control valve moves downward by spring force. As a result, overrun clutch operation pressure is provided by the overrun clutch reducing valve. This causes the overrun clutch to engage.

In the 1st position, the overrun clutch control valve remains pushed down so that the overrun clutch is engaged at all times.

Control Valve

FUNCTION OF CONTROL VALVES

NHAT0016

NHAT0016S01

Valve name	Function	
Pressure regulator valve, plug and sleeve plug	Regulates oil discharged from the oil pump to provide optimum line pressure for all driving conditions.	
Pressure modifier valve and sleeve	Used as a signal supplementary valve to the pressure regulator valve. Regulates pressure-modifier pressure (signal pressure) which controls optimum line pressure for all driving conditions.	

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Valve name	Function	
Pilot valve	Regulates line pressure to maintain a constant pilot pressure level which controls lock-up mechanism, overrun clutch, shift timing.	
Accumulator control valve	Regulates accumulator back-pressure to pressure suited to driving conditions.	
Manual valve	Directs line pressure to oil circuits corresponding to select positions. Hydraulic pressure drains when the shift lever is in Neutral.	
Shift valve A	Simultaneously switches three oil circuits using output pressure of shift solenoid valve A to meet driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve B.	
Shift valve B	Simultaneously switches two oil circuits using output pressure of shift solenoid valve B in relation to driving conditions (vehicle speed, throttle opening, etc.). Provides automatic downshifting and up-shifting (1st \rightarrow 2nd \rightarrow 3rd \rightarrow 4th gears/4th \rightarrow 3rd \rightarrow 2nd \rightarrow 1st gears) in combination with shift valve A.	
Overrun clutch control valve	Switches hydraulic circuits to prevent engagement of the overrun clutch simultaneously with application of the brake band in D_4 . (Interlocking occurs if the overrun clutch engages during D_4 .)	
"1" reducing valve	Reduces low & reverse brake pressure to dampen engine-brake shock when downshifting from the 1st position ${\bf 1_2}$ to ${\bf 1_1}$.	
Overrun clutch reducing valve	Reduces oil pressure directed to the overrun clutch and prevents engine-brake shock. In 1st and 2nd positions, line pressure acts on the overrun clutch reducing valve to increase the pressure-regulating point, with resultant engine brake capability.	
Torque converter relief valve	Prevents an excessive rise in torque converter pressure.	
Torque converter clutch control valve, plug and sleeve	Activates or inactivates the lock-up function. Also provides smooth lock-up through transient application and release of the lock-u system.	
1-2 accumulator valve and piston	Dampens the shock encountered when 2nd gear band servo contracts, and provides smooth shifting.	
3-2 timing valve	Switches the pace that oil pressure is released depending on vehicle speed; maximizes the high clutch release timing, and allows for soft down shifting.	
Shuttle valve	Determines if the overrun clutch solenoid valve should control the 3-2 timing valve or the overrun clutch control valve and switches between the two.	
Cooler check valve	At low speeds and with a small load when little heat is generated, saves the volume of cooler flow, and stores the oil pressure for lock up.	



Introduction

NHAT0017

The A/T system has two self-diagnostic systems.

The first is the emission-related on board diagnostic system (OBD-II) performed by the TCM (transmission control module) in combination with the ECM. The malfunction is indicated by the MIL (malfunction indicator lamp) and is stored as a DTC in the ECM memory but not the TCM memory.

The second is the TCM original self-diagnosis indicated by the A/T CHECK indicator lamp. The malfunction is stored in the TCM memory. The detected items are overlapped with OBD-II self-diagnostic items. For detail, refer to AT-42.

OBD-II Function for A/T System

IHATOO18

The ECM provides emission-related on board diagnostic (OBD-II) functions for the A/T system. One function is to receive a signal from the TCM used with OBD-related parts of the A/T system. The signal is sent to the ECM when a malfunction occurs in the corresponding OBD-related part. The other function is to indicate a diagnostic result by means of the MIL (malfunction indicator lamp) on the instrument panel. Sensors, switches and solenoid valves are used as sensing elements.

The MIL automatically illuminates in One or Two Trip Detection Logic when a malfunction is sensed in relation to A/T system parts.

One or Two Trip Detection Logic of OBD-II

NHAT0019

ONE TRIP DETECTION LOGIC

NHAT0019S01

If a malfunction is sensed during the first test drive, the MIL will illuminate and the malfunction will be stored in the ECM memory as a DTC. The TCM is not provided with such a memory function.

TWO TRIP DETECTION LOGIC

NHAT0019S02

When a malfunction is sensed during the first test drive, it is stored in the ECM memory as a 1st trip DTC (diagnostic trouble code) or 1st trip freeze frame data. At this point, the MIL will not illuminate. — First Trip If the same malfunction as that experienced during the first test drive is sensed during the second test drive, the MIL will illuminate. — Second Trip

A/T-related parts for which the MIL illuminates during the first or second test drive are listed below.

Items	MIL	
	One trip detection	Two trip detection
Shift solenoid valve A — DTC: P0750	X	
Shift solenoid valve B — DTC: P0755	X	
Throttle position sensor or switch — DTC: P1705	X	
Except above		X

The "trip" in the "One or Two Trip Detection Logic" means a driving mode in which self-diagnosis is performed during vehicle operation.

OBD-II Diagnostic Trouble Code (DTC)

NHAT0020

HOW TO READ DTC AND 1ST TRIP DTC

NHAT0020S01

DTC and 1st trip DTC can be read by the following methods.

(With CONSULT-II or GST) CÓNSULT-II or GST (Generic Scan Tool) Examples: P0705, P0710, P0720, P0725, etc.

These DTCs are prescribed by SAE J2012.

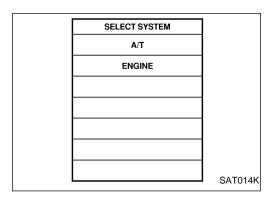
(CONSULT-II also displays the malfunctioning component or system.)

- 1st trip DTC No. is the same as DTC No.
- Output of the diagnostic trouble code indicates that the indicated circuit has a malfunction.
 However, in case of the Mode II and GST they do not indicate whether the malfunction is still occurring or occurred in the past and returned to normal.

CONSULT-II can identify them as shown below. Therefore, using CONSULT-II (if available) is recommended.

A sample of CONSULT-II display for DTC and 1st trip DTC is shown in the following page. DTC or 1st trip DTC of a malfunction is displayed in "SELF DIAGNOSIS" mode for "ENGINE" with CONSULT-II. Time data indicates how many times the vehicle was driven after the last detection of a DTC.

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)



If the DTC is being detected currently, the time data will be "0".

	SELF-DIAG RES	ULTS	
	DTC RESULTS	TIME	
	PNP SW/CIRC [P0705]	0	
			SAT015K

If a 1st trip DTC is stored in the ECM, the time data will be "1t".

1			
	SELF-DIAG RES	ULTS	
	DTC RESULTS	DTC RESULTS TIME	
	PNP SW/CIRC [P0705]	1 t	
		ı	SAT016K

Freeze Frame Data and 1st Trip Freeze Frame Data

The ECM has a memory function, which stores the driving condition such as fuel system status, calculated load value, engine coolant temperature, short term fuel trim, long term fuel trim, engine speed and vehicle speed at the moment the ECM detects a malfunction.

Data which are stored in the ECM memory, along with the 1st trip DTC, are called 1st trip freeze frame data, and the data, stored together with the DTC data, are called freeze frame data and displayed on CONSULT-II or GST. The 1st trip freeze frame data can only be displayed on the CONSULT-II screen, not on the GST. For detail, refer to EC-99, "CONSULT-II".

Only one set of freeze frame data (either 1st trip freeze frame data of freeze frame data) can be stored in the ECM. 1st trip freeze frame data is stored in the ECM memory along with the 1st trip DTC. There is no priority for 1st trip freeze frame data and it is updated each time a different 1st trip DTC is detected. However, once freeze frame data (2nd trip detection/MIL on) is stored in the ECM memory, 1st trip freeze frame data is no longer stored. Remember, only one set of freeze frame data can be stored in the ECM. The ECM has the following priorities to update the data.

MA

EM

LC

FE

ΑT

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OBD-II Diagnostic Trouble Code (DTC) (Cont'd)

Priority	Items						
1	Freeze frame data	Misfire — DTC: P0300 - P0306 Fuel Injection System Function — DTC: P0171, P0172, P0174, P0175					
2		Except the above items (Includes A/T related items)					
3	1st trip freeze frame dat	a					

Both 1st trip freeze frame data and freeze frame data (along with the DTCs) are cleared when the ECM memory is erased.

HOW TO ERASE DTC

The diagnostic trouble code can be erased by CONSULT-II, GST or ECM DIAGNOSTIC TEST MODE as described following.

- If the battery terminal is disconnected, the diagnostic trouble code will be lost within 24 hours.
- When you erase the DTC, using CONSULT-II or GST is easier and quicker than switching the mode selector on the ECM.

The following emission-related diagnostic information is cleared from the ECM memory when erasing DTC related to OBD-II. For details, refer to EC-76, "Emission-related Diagnostic Information".

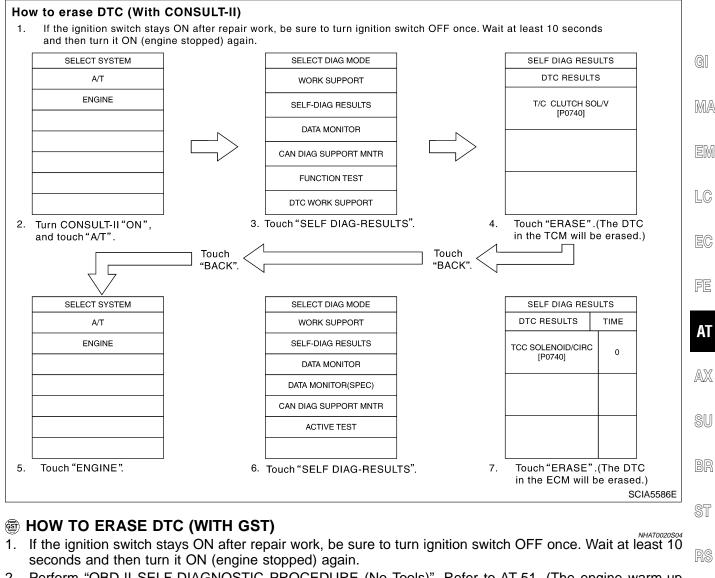
- Diagnostic trouble codes (DTC)
- 1st trip diagnostic trouble codes (1st trip DTC)
- Freeze frame data
- 1st trip freeze frame data
- System readiness test (SRT) codes
- Test values

(P) HOW TO ERASE DTC (WITH CONSULT-II)

NHAT0020S03

- If a DTC is displayed for both ECM and TCM, it needs to be erased for both ECM and TCM.
- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 seconds and then turn it ON (engine stopped) again.
- 2. Turn CONSULT-II "ON" and touch "A/T".
- Touch "SELF-DIAG RESULTS".
- 4. Touch "ERASE". (The DTC in the TCM will be erased.) Then touch "BACK" twice.
- 5. Touch "ENGINE".
- 6. Touch "SELF DIAGNOSIS".
- 7. Touch "ERASE". (The DTC in the ECM will be erased.)

OBD-II Diagnostic Trouble Code (DTC) (Cont'd)



- Perform "OBD-II SELF-DIAGNOSTIC PROCEDURE (No Tools)". Refer to AT-51. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)
- 3. Select Mode 4 with Generic Scan Tool (GST). For details, refer to EC-113, "Generic Scan Tool (GST)".

HOW TO ERASE DTC (NO TOOLS)

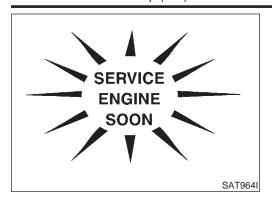
- 1. If the ignition switch stays ON after repair work, be sure to turn ignition switch OFF once. Wait at least 10 seconds and then turn it ON (engine stopped) again.
- Perform "TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)". Refer to AT-51. (The engine warm-up step can be skipped when performing the diagnosis only to erase the DTC.)

BT

HA

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Malfunction Indicator Lamp (MIL)



Malfunction Indicator Lamp (MIL)

- . The malfunction indicator lamp will light up when the ignition switch is turned ON without the engine running. This is for checking the lamp.
- If the malfunction indicator lamp does not light up, refer to EL-149, "WARNING LAMPS".
 [Or see EC-90, "Malfunction indicator lamp (MIL)" and EC-99, "CONSULT-II".]
- When the engine is started, the malfunction indicator lamp should go off.
 - If the lamp remains on, the on board diagnostic system has detected an emission-related (OBD-II) malfunction. For detail, refer to EC-75, "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION".

CONSULT-II

After performing "SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)" (AT-41), place check marks for results on the "Diagnostic Worksheet", AT-59. Reference pages are provide following the items.

NOTICE:

- The CONSULT-II electrically displays shift timing and lock-up timing (that is, operation timing of each solenoid).
 Check for time difference between actual shift timing and the CONSULT-II display. If the difference is noticeable, mechanical parts (except solenoids, sensors, etc.) may be malfunctioning. Check mechanical parts using applicable diagnostic procedures.
- 2) Shift schedule (which implies gear position) displayed on CONSULT-II and that indicated in Service Manual may differ slightly. This occurs because of the following reasons:
- Actual shift schedule has more or less tolerance or allowance,
- Shift schedule indicated in Service Manual refers to the point where shifts start, and
- Gear position displayed on CONSULT-II indicates the point where shifts are completed.
- Shift solenoid valve "A" or "B" is displayed on CONSULT-II at the start of shifting. Gear position is displayed upon completion of shifting (which is computed by TCM).
- Additional CONSULT-II information can be found in the Operation Manual supplied with the CONSULT-II unit.

CONSULT-II (Cont'd)

	FUNCTION	=NHAT0022S11	
Diagnostic test mode	Function	Reference page	
Work support	This mode enables a technician to adjust some devices faster and more accurately by following the indications on CONSULT-II.	_	GI
Self-diagnostic results	Self-diagnostic results can be read and erased quickly.	Refer to AT-41	пдα
Data monitor	Input/Output data in the ECM can be read.	Refer to AT-44	MA
CAN diagnostic support monitor	The results of transmit/receive diagnosis of CAN communication can be read.	_	EM
Function test	Performed by CONSULT-II instead of a technician to determine whether each system is "OK" or "NG".	_	LC
DTC work support	Select the operating condition to confirm Diagnostic Trouble Codes.	Refer to AT-47	EG
TCM part number	TCM part number can be read.	_	

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K
	SAT014K

REAL-TIME DIAG	
ENG SPEED SIG	
	SAT987J

SELF-DIAGNOSTIC PROCEDURE (WITH CONSULT-II)

 Turn on CONSULT-II and touch "ENGINE" for OBD-II detected items or touch "A/T" for TCM self-diagnosis.
 If A/T is not displayed, check TCM power supply and ground circuit. Refer to AT-97. If result is NG, refer to EL-11, "POWER SUPPLY ROUTING".

2. Touch "SELF DIAGNOSIS".

Display shows malfunction experienced since the last erasing operation.

CONSULT-II performs "Real Time Diagnosis".

Also, any malfunction detected while in this mode will be displayed at real time.

AT

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		SELF-DIAGNOSTIC R	ESULT TEST MOD	DE NHAT0022S02	
Data at all itama			TCM self-diagnosis	OBD-II (DTC)	
Detected items (Screen terms for CONS DIAGNOSIS" test mode) "A/T"		Malfunction is detected when	Available by A/T CHECK indicator lamp or "A/T" on CONSULT-II	Available by malfunction indicator lamp*2, "ENGINE" on CONSULT-II or GST	
Park/neutral position (PI	NP) switch circuit	TCM does not receive the cor-		DOZOF	
_	PNP SW/CIRC	rect voltage signal (based on the gear position) from the switch.	_	P0705	
Revolution sensor		TCM does not receive the proper			
VHCL SPEED SEN-A/T	VEH SPD SEN/ CIR AT	voltage signal from the sensor.	X	P0720	
Vehicle speed sensor (M	leter)	- TCM doos not receive the preper			
VHCL SPEED		TCM does not receive the proper voltage signal from the sensor.	Х	_	
A/T 1st gear function		A/T cannot be shifted to the 1st			
_	A/T 1ST GR FNCTN	gear position even if electrical circuit is good.	_	P0731*1	
A/T 2nd gear function		A/T cannot be shifted to the 2nd			
_	A/T 2ND GR FNCTN	gear position even if electrical circuit is good.	_	P0732*1	
A/T 3rd gear function		A/T cannot be shifted to the 3rd			
_	A/T 3RD GR FNCTN	gear position even if electrical circuit is good.	_	P0733*1	
A/T 4th gear function		A/T cannot be shifted to the 4th			
_	A/T 4TH GR FNCTN	gear position even if electrical circuit is good.	_	P0734*1	
A/T TCC S/V function (ld	ock-up)	- A/T connet perform look up even		P0744*1	
_	A/T TCC S/V FNCTN	A/T cannot perform lock-up even if electrical circuit is good.	_		
Shift solenoid valve A		TCM detects an improper voltage drop when it tries to operate	X	P0750	
SHIFT SOLENOID/V A	SFT SOL A/CIRC	the solenoid valve.			
Shift solenoid valve B		TCM detects an improper voltage drop when it tries to operate	X	P0755	
SHIFT SOLENOID/V B	SFT SOL B/CIRC	the solenoid valve.	^	. 0.00	
Overrun clutch solenoid	valve	TCM detects an improper volt-			
OVERRUN CLUTCH S/V	O/R CLUCH SOL/ CIRC	age drop when it tries to operate the solenoid valve.	X	P1760	
T/C clutch solenoid valve	e	TCM detects an improper volt-			
T/C CLUTCH SOL/V	TCC SOLENOID/ CIRC	age drop when it tries to operate the solenoid valve.	X	P0740	
Line pressure solenoid v	valve	TCM detects an improper volt-			
LINE PRESSURE S/V	L/PRESS SOL/ CIRC	age drop when it tries to operate the solenoid valve.	X	P0745	

CONSULT-II (Cont'd)

Detected items			TCM self-diagnosis	OBD-II (DTC)	
(Screen terms for CONSULT-II, "SELF DIAGNOSIS" test mode)		Malfunction is detected when	Available by A/T CHECK	BERVICE ENGINE SOON Available by malfunction	GI
"A/T"	"ENGINE"		indicator lamp or "A/T" on CONSULT-II	indicator lamp*2, "ENGINE" on CON- SULT-II or GST	MA
Accelerator pedal position position sensor)	on sensor (throttle	TCM receives an excessively low or high voltage from the sen-	X	P1705	EM
THROTTLE POSI SEN	TP SEN/CIRC A/T	sor.			LC
Engine speed signal		TCM does not receive the proper	X	P0725	
ENGINE SPEED SIG		voltage signal from the ECM.	^	F 0725	EG
A/T fluid temperature se	nsor	TCM receives an excessively			
BATT/FLUID TEMP ATF TEMP SEN/ SEN CIRC		low or high voltage from the sensor.	X	P0710	FE
Engine control CAN COMM LINE —		The ECM-A/T communication	X	U1000	AT
		line is open or shorted.	^	01000	Al
Power train revolution sensor		TCM does not receive the proper	X		AX
TURBINE REV	_	voltage signal from the sensor.	^	_	
TCM (RAM)		TOM			SU
CONTROL UNIT (RAM)	_	 TCM memory (RAM) is malfunctioning 	_	_	
TCM (ROM)		TOM (DOM) is made on			BR
CONTROL UNIT (ROM)	_	 TCM memory (ROM) is malfunctioning 	_	_	ST
TCM (EEP ROM)		TOM mamon, (FFD DOM) is			
CONT UNIT (EEP ROM)	_	 TCM memory (EEP ROM) is malfunctioning. 	_	_	RS
Initial start		This is not a malfunction message (Whenever shutting off a	V		BT
INITIAL START	_	power supply to the TCM, this message appears on the screen.)	X	_	HA
No failure (NO SELF DIAGNOSTIC CATED FURTHER TES' REQUIRED**)		No failure has been detected.	Х	х	SC
X· Annlicable					EL

X: Applicable

^{-:} Not applicable

^{*1:} These malfunctions cannot be displayed by MIL [SERVICE ENGINE] if another malfunction is assigned to MIL. *2: Refer to EC-90, "Malfunction Indicator Lamp (MIL)".

DATA MONITOR MODE (A/T)

NHAT0022S03

						NHAT0022S0.	
		SELEC	T MONITO	R ITEM			
Item	Display	TCM INPUT SIGNALS	MAIN SIGNALS	SELEC- TION FROM MENU	Description	Remarks	
ASCD OD cut signal	ASCD-OD CUT [ON/OFF]	х	_	•	Status of ASCD OD release signal is displayed. ON OD released OFF OD not released	This is displayed even when no ASCD is mounted.	
Kickdown switch	KICKDOWN SW [ON/OFF]	Х	_	•	ON/OFF status, computed from signal of kickdown SW, is displayed.	This is displayed even when no kickdown switch is equipped.	
Closed throttle position switch	CLOSED THL/SW [ON/OFF]	Х	_	•	ON/OFF status computed from signal of closed throttle position SW is displayed.	This means closed throttle position signal input via CAN communication line.	
Wide open throttle position switch	W/O THRL/ P-SW [ON-OFF]	x	_	•	ON/OFF status computed from signal of wide open throttle position SW is displayed.	This means wide-open throttle position signal input via CAN communication line.	
Stop lamp switch	BRAKE SW [ON/OFF]	х	_	•	ON/OFF status is displayed. ON Brake pedal is depressed. OFF Brake pedal is released.		
Selector lever position	SLCT LVR POSI	_	Х	•	Selector lever position data, used for computation by TCM, is displayed.	A specific value used for control is displayed if fail-safe is activated due to error.	
Vehicle speed	VEHICLE SPEED [km/h] or [mph]	_	х	•	Vehicle speed data, used for computation by TCM, is displayed.		
Throttle position (accelerator pedal position sensor)	THROTTLE POSI [/8]	_	Х	•	Throttle position data, used for computation by TCM, is displayed.	A specific value used for control is displayed if fail-safe is activated due to error.	
Gear position	GEAR	_	X	•	Gear position data used for computation by TCM, is displayed.		
Line pressure duty	LINE PRES DTY [%]	_	х	•	Control value of line pressure solenoid valve, computed by TCM from each input signal, is displayed.		
Torque converter clutch solenoid valve duty	TCC S/V DUTY	_	Х	•	Control value of torque converter clutch solenoid valve, computed by TCM from each input signal, is displayed.		

		SELECT MONITOR ITEM					
Item	Display	TCM INPUT SIGNALS	MAIN SIGNALS	SELEC- TION FROM MENU	Description	Remarks	
Shift solenoid valve A	SHIFT S/V A [ON/OFF]	_	x	•	Control value of shift solenoid valve A, computed by TCM from each input signal, is displayed.	Control value of sole- noid is displayed even if solenoid circuit is dis- connected. The OFF signal is dis-	
Shift solenoid valve B	SHIFT S/V B [ON/OFF]	_	x	•	Control value of shift solenoid valve B, computed by TCM from each input signal, is displayed.	played if solenoid circuit is shorted.	
Vehicle speed sensor 1 (A/T) (Revolution sensor)	VHCL/S SE·A/T [km/h] or [mph]	х	_	•	Vehicle speed computed from signal of revolution sensor is displayed.	When racing engine in N or P with vehicle stationary, CONSULT-II data may not indicate 0 km/h (0 mph).	
Vehicle speed sensor 2 (Meter)	VHCL/S SE-MTR [km/h] or [mph]	х	_	•	Vehicle speed computed from signal of vehicle speed sensor is displayed.	Vehicle speed display may not be accurate under approx. 10 km/h (6 mph). It may not indicate 0 km/h (0 mph) when vehicle is stationary.	
Accelerator pedal position sensor (throttle position sensor)	THRTL POS SEN [V]	х	_	•	Accelerator pedal position sensor (throttle position sensor sor) signal voltage is displayed.		
A/T fluid temperature sensor	FLUID TEMP SE [V]	х	_	•	 A/T fluid temperature sensor signal voltage is displayed. Signal voltage lowers as fluid temperature rises. 		
Battery voltage	BATTERY VOLT [V]	Х	_	•	Source voltage of TCM is displayed.		
Engine speed	ENGINE SPEED [rpm]	Х	Х	•	Engine speed, computed from engine speed signal, is displayed.	Engine speed display may not be accurate under approx. 800 rpm. It may not indicate 0 rpm even when engine is not running.	
Power train revolution sensor	TURBINE REV	Х	_	•	This sensor checks the changing speed then perform the oil pressure control and the torque down control.		
3rd position switch	OVERDRIVE SW [ON/OFF]	Х	_	•	ON/OFF state computed from signal of 3rd position SW is displayed.		

		SELEC	т молітоі	R ITEM		
Item	Display	TCM INPUT SIGNALS	MAIN SIGNALS	SELEC- TION FROM MENU	Description	Remarks
PN position (PNP) switch	PN POSI SW [ON/OFF]	Х	_	•	ON/OFF state computed from signal of PN position SW is displayed.	
R position switch	R POSITION SW [ON/OFF]	Х	_	•	ON/OFF state computed from signal of R position SW is displayed.	
D position switch	D POSITION SW [ON/OFF]	х	_	•	ON/OFF state computed from signal of D position SW is displayed.	
2nd position switch	2 POSITION SW [ON/OFF]	Х	_	•	ON/OFF status, computed from signal of 2nd position SW, is displayed.	
1st position switch	1 POSITION SW [ON/OFF]	х	_	•	ON/OFF status, computed from signal of 1st position SW, is displayed.	
ASCD cruise signal	ASCD-CRUISE [ON/OFF]	х	_	•	Status of ASCD cruise signal is displayed. ON Cruising state OFF Normal running state	This is displayed even when no ASCD is mounted.
Overrun clutch solenoid valve	OVERRUN/C S/V [ON/OFF]	_	x	•	Control value of over- run clutch solenoid valve computed by TCM from each input signal is displayed.	
Self-diagnosis display lamp (A/T CHECK indicator lamp)	SELF-D DP LMP [ON/OFF]	_	Х	•	Control status of A/T CHECK indicator lamp is displayed.	
Torque converter slip ratio	TC SLIP RATIO [0.000]	_	_	•	Ratio of engine revolution to input shaft revolution of torque converter	
Torque converter slip speed	TC SLIP SPEED [rpm]	_	_	•	Difference in revolution between input shaft revolution and input shaft revolution of torque converter	Display doesn't indicate 0 rpm even if engine is stopped. But this isn't malfunction.
Voltage [V]		_	_	•	Value measured by voltage probe is displayed.	

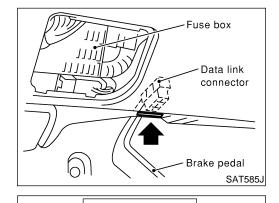
CONSULT-II (Cont'd)

		SELEC	T MONITO	R ITEM			
ltem	Display	TCM INPUT SIGNALS	MAIN SIGNALS	SELEC- TION FROM MENU	Description	Remarks	GI
Frequency [Hz]					Value measured by pulse probe is displayed. If measurement		MA
		_	_	•	is impossible, "#" sign is displayed. "#" sign is also displayed at the		EW
					final data value until the measurement result is obtained.		LC
DUTY-HI		_	_	•	Duty cycle value for		EC
DUTY-LOW		_	_	▼	measurement probe is displayed.		
PLS WIDTH-HI		_	_	▼	Measured pulse width of		FE
PLS WIDTH-LOW		_	_	▼	measurement probe is displayed.		

X: Applicable

-: Not applicable

▼: Option



CONSULT- II

ENGINE
START (NISSAN BASED VHCL)
START (X-BADGE VHCL)

SUB MODE

LIGHT COPY

SAIA0450E

DTC WORK SUPPORT MODE WITH CONSULT-II CONSULT-II Setting Procedure

NHAT0022S04

NHAT0022S0401

. Turn ignition switch OFF.

Connect CONSULT-II to Data link connector, which is located in left side dash panel.

BR

AX

SU

Turn ignition switch ON.

3. Touch "START (NISSAN BASED VHCL)".

RS

ST

BT

HA SC

EL

// A /==11

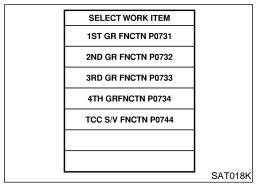
	SELECT SYSTEM	7
		1
	A/T	_
	ENGINE	
		1
		4
<u> </u>		-
		SAT014K

4. Touch "A/T".

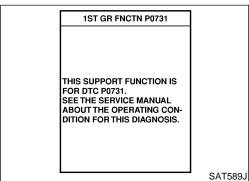
CONSULT-II (Cont'd)

SELECT DIAG MODE
WORK SUPPORT
SELF-DIAG RESULTS
DATA MONITOR
CAN DIAG SUPPORT MNTR
FUNCTION TEST
DTC WORK SUPPORT

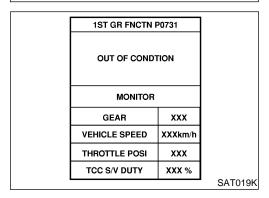
5. Touch "DTC WORK SUPPORT".



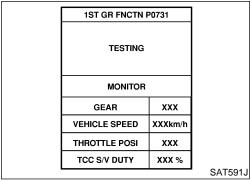
6. Touch select item menu (1ST, 2ND, etc.).



7. Touch "START".



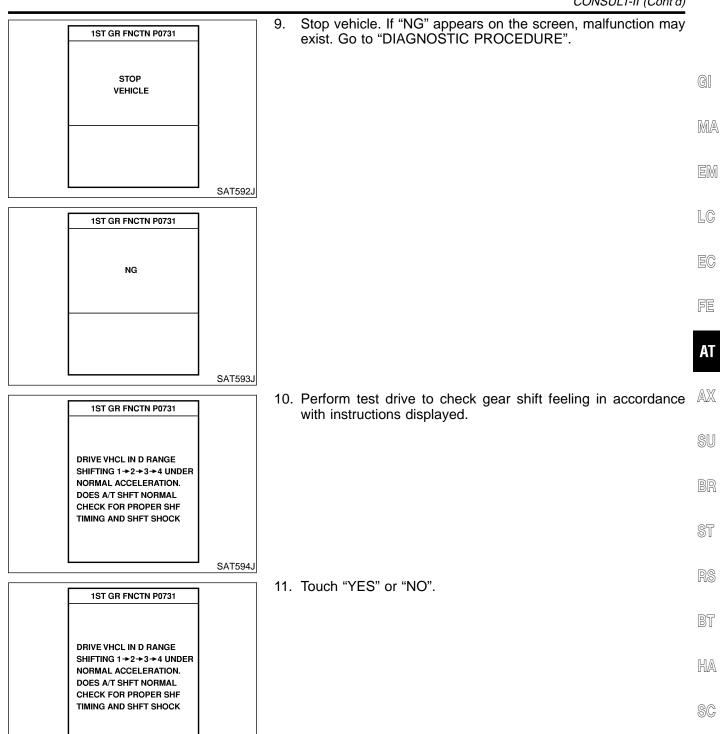
8. Perform driving test according to "DTC CONFIRMATION PROCEDURE" in "TROUBLE DIAGNOSIS FOR DTC".



 When testing conditions are satisfied, CONSULT-II screen changes from "OUT OF CONDITION" to "TESTING".

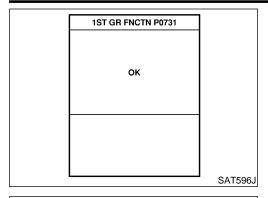
CONSULT-II (Cont'd)

EL

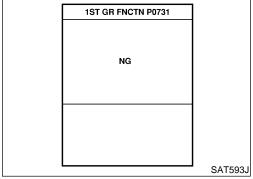


SAT595J

CONSULT-II (Cont'd)



12. CONSULT-II procedure ended. If "NG" appears on the screen, a malfunction may exist. Go to "DIAGNOSTIC PROCEDURE".



DTC WORK SUPPORT MODE

NHAT0022S05

		NHAT0022S05
DTC work support item	Description	Check item
1ST GR FNCTN P0731	Following items for "A/T 1st gear function (P0731)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Shift solenoid valve A Shift solenoid valve B Each clutch Hydraulic control circuit
2ND GR FNCTN P0732	Following items for "A/T 2nd gear function (P0732)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Shift solenoid valve B Each clutch Hydraulic control circuit
3RD GR FNCTN P0733	Following items for "A/T 3rd gear function (P0733)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	 Shift solenoid valve A Each clutch Hydraulic control circuit
4TH GR FNCTN P0734	Following items for "A/T 4th gear function (P0734)" can be confirmed. Self-diagnosis status (whether the diagnosis is being conducted or not) Self-diagnosis result (OK or NG)	 Shift solenoid valve A Shift solenoid valve B Overrun clutch solenoid valve Line pressure solenoid valve Each clutch Hydraulic control circuit
TCC S/V FNCTN P0744	Following items for "A/T TCC S/V function (lock-up) (P0744)" can be confirmed. • Self-diagnosis status (whether the diagnosis is being conducted or not) • Self-diagnosis result (OK or NG)	Torque converter clutch solenoid valve Each clutch Hydraulic control circuit

Diagnostic Procedure Without CONSULT-II

Diagnostic Procedure Without CONSULT-II

® OBD-II SELF-DIAGNOSTIC PROCEDURE (WITH GENTLO)

Refer to EC-113, "Generic Scan Tool (GST)".

OBD-II SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

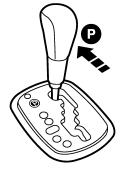
Refer to EC-90, "Malfunction Indicator Lamp (MIL)".

NHAT0023S02

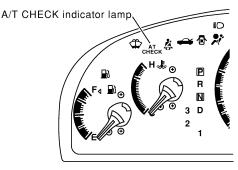
TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS)

CHECK A/T CHECK INDICATOR LAMP

- 1. Move selector lever to P position. Start engine and warm it up to normal engine operating temperature.
- 2. Turn ignition switch to OFF position.
- 3. Wait 5 seconds.
- 4. Turn ignition switch to ON position. (Do not start engine.)



5. Does A/T CHECK indicator lamp come on for about 2 seconds?



SAT604K

SAT491K

Yes ▶	GO TO 2.
No •	Stop procedure. Perform "1. A/T CHECK Indicator Lamp Does Not Come On", AT-224 before proceeding.

Yes or No

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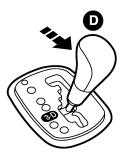
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Diagnostic Procedure Without CONSULT-II (Cont'd)

JUDGEMENT PROCEDURE STEP 1

- 1. Turn ignition switch to OFF position.
- 2. Turn ignition switch to ACC position.
- 3. Depress and hold accelerator pedal fully. Depress brake pedal, then move selector lever from P to D position.
- 4. Turn ignition switch to ON position. (Do not start engine.)



SAT493K

- 5. Wait 3 seconds.
- 6. Move selector lever to 2nd position.
- 7. Release brake pedal.



SAT494K

GO TO 3.

3 JUDGEMENT PROCEDURE STEP 2

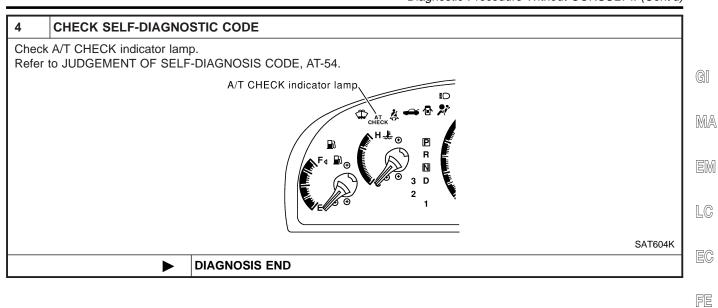
- 1. Move selector lever to 1st position.
- 2. Depress brake pedal.
- 3. Depress accelerator pedal fully and release it.
- 4. The A/T CHECK indicator lamp will begin to flash ON and OFF.



SAT495K

GO TO 4.

Diagnostic Procedure Without CONSULT-II (Cont'd)



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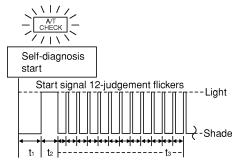
Diagnostic Procedure Without CONSULT-II (Cont'd)

JUDGEMENT OF SELF-DIAGNOSIS CODE

=NHAT0023S04

A/T CHECK indicator lamp:

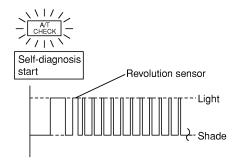
All judgement flickers are the same.



SAT518K

All circuits that can be confirmed by self-diagnosis are OK.

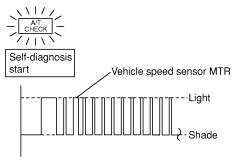
1st judgement flicker is longer than others.



SAT543K

Revolution sensor circuit is short-circuited or disconnected. ⇒ Go to VEHICLE SPEED SENSOR-A/T (REVOLUTION SENSOR), AT-117.

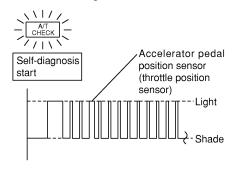
2nd judgement flicker is longer than others.



SAT544K

Vehicle speed sensor circuit is short-circuited or disconnected. ⇒ Go to VEHICLE SPEED SENSOR-MTR, AT-204.

3rd judgement flicker is longer than others.

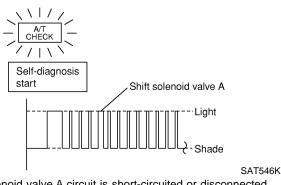


SAT545KA

Accelerator pedal position sensor (throttle position sensor) circuit is short-circuited or disconnected.

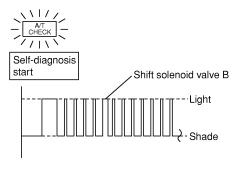
 \Rightarrow Go to ACCELERATOR PEDAL POSITION SENSOR (THROTTLE POSITION SENSOR), AT-185.

4th judgement flicker is longer than others.



Shift solenoid valve A circuit is short-circuited or disconnected. ⇒ Go to SHIFT SOLENOID VALVE A, AT-175.

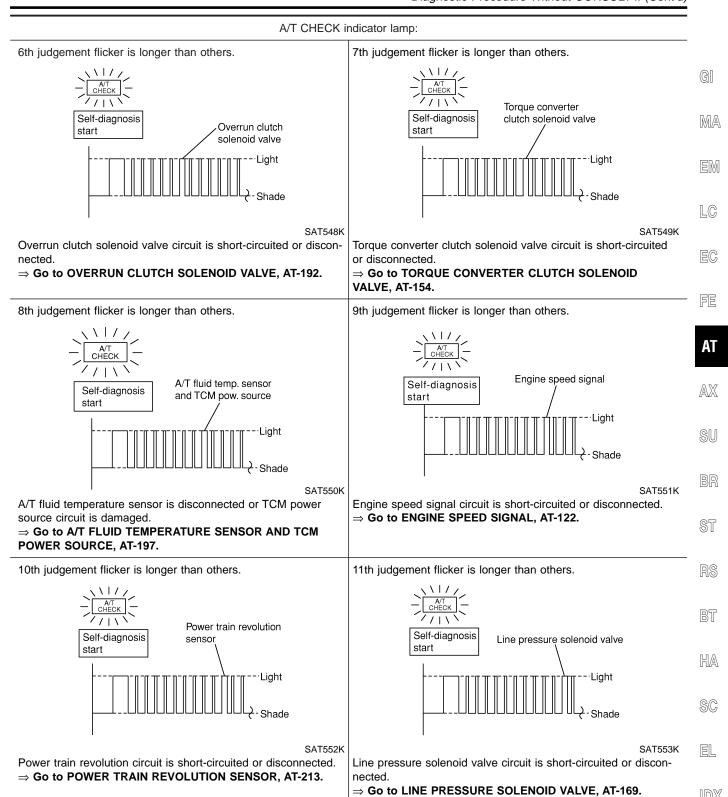
5th judgement flicker is longer than others.



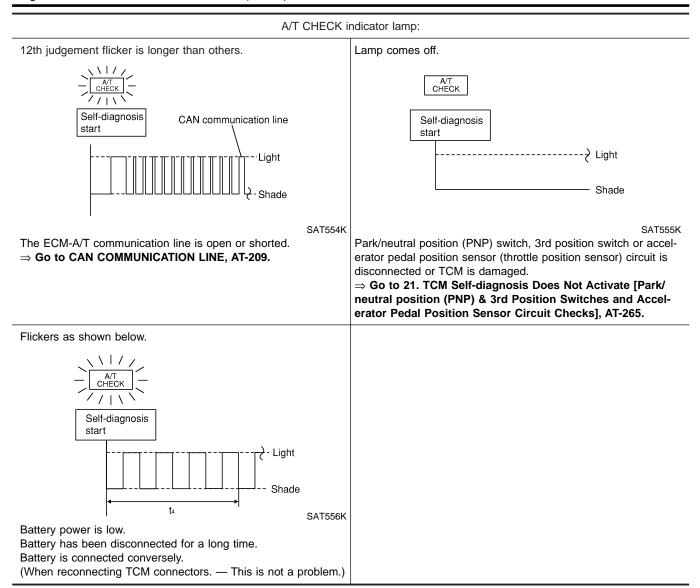
SAT547K

Shift solenoid valve B circuit is short-circuited or disconnected. ⇒ Go to SHIFT SOLENOID VALVE B, AT-180.

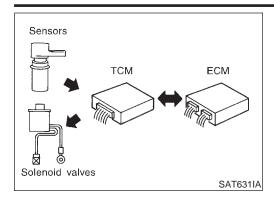
Diagnostic Procedure Without CONSULT-II (Cont'd)



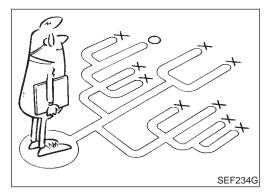
Diagnostic Procedure Without CONSULT-II (Cont'd)



 t_1 = 2.5 seconds t_2 = 2.0 seconds t_3 = 1.0 second t_4 = 1.0 second







Introduction

The TCM receives a signal from the vehicle speed sensor, electric throttle control actuator (throttle position sensor) or park/neutral position (PNP) switch and provides shift control or lock-up control via A/T solenoid valves.

The TCM also communicates with the ECM by means of a signal sent from sensing elements used with the OBD-related parts of the A/T system for malfunction-diagnostic purposes. The TCM is capable of diagnosing malfunctioning parts while the ECM can store malfunctions in its memory.

Input and output signals must always be correct and stable in the operation of the A/T system. The A/T system must be in good operating condition and be free of valve seizure, solenoid valve malfunction, etc.

It is much more difficult to diagnose a problem that occurs intermittently rather than continuously. Most intermittent problems are caused by poor electric connections or improper wiring. In this case, careful checking of suspected circuits may help prevent the replacement of good parts.

A visual check only, may not find the cause of the problems. A road test with CONSULT-II (or GST) or a circuit tester connected should be performed. Follow the "Work Flow". Refer to AT-61.

Before undertaking actual checks, take a few minutes to talk with a customer who approaches with a driveability complaint. The customer can supply good information about such problems, especially intermittent ones. Find out what symptoms are present and under what conditions they occur. A "DIAGNOSITC WORKSHEET" like the example (AT-58) should be used.

Start your diagnosis by looking for "conventional" problems first. This will help troubleshoot driveability problems on an electronically controlled engine vehicle.

Also check related Service bulletins for information.

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TROUBLE DIAGNOSIS — INTRODUCTION

Introduction (Cont'd)

DIAGNOSTIC WORKSHEET Information from Customer

=NHAT0024S01 NHAT0024S0101

KEY POINTS

WHAT Vehicle & A/T model WHEN Date, Frequencies WHERE Road conditions

now Operating conditions, Symptoms			
Customer name MR/MS	Model & Year	VIN	
Trans. model	Engine	Mileage	
Incident Date	Manuf. Date	In Service Date	
Frequency	□ Continuous □ Intermittent (times a day)	
Symptoms	☐ Vehicle does not move. (☐ A	ny position Particular position)	
	\square No up-shift (\square 1st \rightarrow 2nd \square	$2 \operatorname{nd} \to 3 \operatorname{rd} \Box \operatorname{3rd} \to \operatorname{O/D})$	
	\square No down-shift (\square O/D \rightarrow 3rd \square 3rd \rightarrow 2nd \square 2nd \rightarrow 1st)		
	□ Lockup malfunction		
	☐ Shift point too high or too low.		
	\square Shift shock or slip (\square N \rightarrow D \square Lockup \square Any drive position)		
	☐ Noise or vibration		
	□ No kickdown		
	□ No pattern select		
	☐ Others		
A/T CHECK indicator lamp	Blinks for about 8 seconds.		
7. C. C. LOR maloator lamp		□ Not lit	
	☐ Continuously lit	LI NOU III	
Malfunction indicator lamp (MIL)	☐ Continuously lit	□ Not lit	

_		ksheet	=NHAT0024S0102	?
□ Re	ad the Fail-safe and listen to customer complaints.		AT-9	•
□ CHECK A/T FLUID		AT-63	GI	
	□ Leakage (Follow specified procedure)□ Fluid condition□ Fluid level			MA
□ Pe	rform STALL TEST and LINE PRESSURE TEST.		AT-63, 67	-
	☐ Stall test — Mark possible damaged components/others.			EN
	☐ Reverse clutch ☐ Li ☐ Forward clutch ☐ E ☐ Overrun clutch ☐ Li ☐ Forward one-way clutch ☐ C	ow one-way clutch ngine ne pressure is low lutches and brakes except high clutch and		LC EC
	☐ Line pressure test — Suspected parts:			
□ Pe	rform all ROAD TEST and mark required procedures.		AT-68	· FE
4-1.	☐ Engine speed signal, AT-122.	7.	AT-69	AX SU
	 □ Torque converter clutch solenoid valve, AT-154. □ Line pressure solenoid valve, AT-169. □ Shift solenoid valve A, AT-175. □ Shift solenoid valve B, AT-180. □ Electric throttle control actuator (throttle position sens □ Overrun clutch solenoid valve, AT-192. 			BR ST
	position sensor), AT-265. □ A/T fluid temperature sensor and TCM power source □ Vehicle speed sensor·MTR, AT-204. □ CAN communication line, AT-209. □ Control unit (RAM), Control unit (ROM), AT-218. □ Control unit (EEP ROM), AT-220.			RS BT
4-2.	☐ Others Check at idle		AT-70	· HA
	 □ 2. Engine Cannot Be Started In P and N Positions, AT-227. □ 3. In P Position, Vehicle Moves Forward or Backward Wher □ 4. In N Position, Vehicle Moves, AT-229. □ 5. Large Shock. N → R Position, AT-232. □ 6. Vehicle Does Not Creep Backward In R Position, AT-234. 	n Pushed, AT-228.		SC EL
	☐ Pel 4-1.	Leakage (Follow specified procedure) Fluid condition Fluid level	Leakage (Follow specified procedure) Fluid condition Fluid level	Leakage (Follow specified procedure) Fluid condition Fluid level

4.	4-3.	Cruise test	AT-73
		Part-1	AT-76
		□ 8. Vehicle Cannot Be Started From D_1 , AT-241. □ 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-244. □ 10. A/T Does Not Shift: $D_2 \rightarrow D_3$, AT-247. □ 11. A/T Does Not Shift: $D_3 \rightarrow D_4$, AT-250. □ 12. A/T Does Not Perform Lock-up, AT-253. □ 13. A/T Does Not Hold Lock-up Condition, AT-255. □ 14. Lock-up Is Not Released, AT-257. □ 15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$), AT-258.	
		Part-2	AT-80
		□ 16. Vehicle Does Not Start From D_1 , AT-261. □ 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-244. □ 10. A/T Does Not Shift: $D_2 \rightarrow D_3$, AT-247. □ 11. A/T Does Not Shift: $D_3 \rightarrow D_4$, AT-250.	
		Part-3	AT-82
		 □ 17. A/T Does Not Shift: D₄ → D₃ When selector lever is set in D → 3rd Position, AT-262. □ 15. Engine Speed Does Not Return To Idle (Engine Brake In D₃), AT-258. □ 18. A/T Does Not Shift: D₃ → 2₂, When Selector Lever D → 2nd Position, AT-263. □ 15. Engine Speed Does Not Return To Idle (Engine Brake In 2₂), AT-258. □ 19. A/T Does Not Shift: 2₂ → 1₁, When Selector Lever 2nd → 1st Position, AT-264. □ 20. Vehicle Does Not Decelerate By Engine Brake, AT-265. □ SELF-DIAGNOSTIC PROCEDURE — Mark detected items. □ Park/neutral position (PNP) switch, AT-105. □ A/T fluid temperature sensor, AT-111. □ Vehicle speed sensor·A/T (Revolution sensor), AT-117. □ Engine speed signal, AT-122. □ Power train revolution sensor, AT-213. □ Torque converter clutch solenoid valve, AT-154. □ Line pressure solenoid valve, AT-169. □ Shift solenoid valve A, AT-175. □ Shift solenoid valve B, AT-180. □ Electric throttle control actuator (throttle position sensor), AT-185. □ Overrun clutch solenoid valve, AT-192. □ Park/neutral position (PNP) & 3rd position switches, and electric throttle control actuator (throttle position sensor), AT-265. □ A/T fluid temperature sensor and TCM power source, AT-197. □ Vehicle speed sensor·MTR, AT-204. □ CAN communication line, AT-209. □ Control unit (RAM), Control unit (ROM), AT-218. □ Control unit (EEP ROM), AT-220. □ Battery □ Others 	
5.	□ Foi	r self-diagnosis NG items, inspect each component. Repair or replace the damaged parts.	AT-42
6.	□ Pe	rform all ROAD TEST and re-mark required procedures.	AT-68
7.		rform DTC CONFIRMATION PROCEDURE for following MIL indicating items and check out NG items. to EC-76, "Emission-related Diagnostic Information". DTC (P0731) A/T 1st gear function, AT-127. DTC (P0732) A/T 2nd gear function, AT-133. DTC (P0733) A/T 3rd gear function, AT-139. DTC (P0734) A/T 4th gear function, AT-145. DTC (P0744) A/T TCC S/V function (lock-up), AT-159.	EC-76
8.	Refer	rform the Diagnostic Procedures for all remaining items marked NG. Repair or replace the damaged parts. to the Symptom Chart when you perform the procedures. (The chart also shows some other possible toms and the component inspection orders.)	AT-86 AT-97
9.	☐ Erase DTC from TCM and ECM memories. AT-38		

Work Flow

HOW TO PERFORM TROUBLE DIAGNOSES FOR QUICK AND ACCURATE REPAIR

NHAT0025 NHAT0025S01

A good understanding of the malfunction conditions can make troubleshooting faster and more accurate. In general, each customer feels differently about a problem. It is important to fully understand the symptoms or conditions for a customer complaint.

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Make good use of the two sheets provided, "Information from Customer" (AT-58) and "Diagnostic Worksheet" (AT-59), to perform the best troubleshooting possible.

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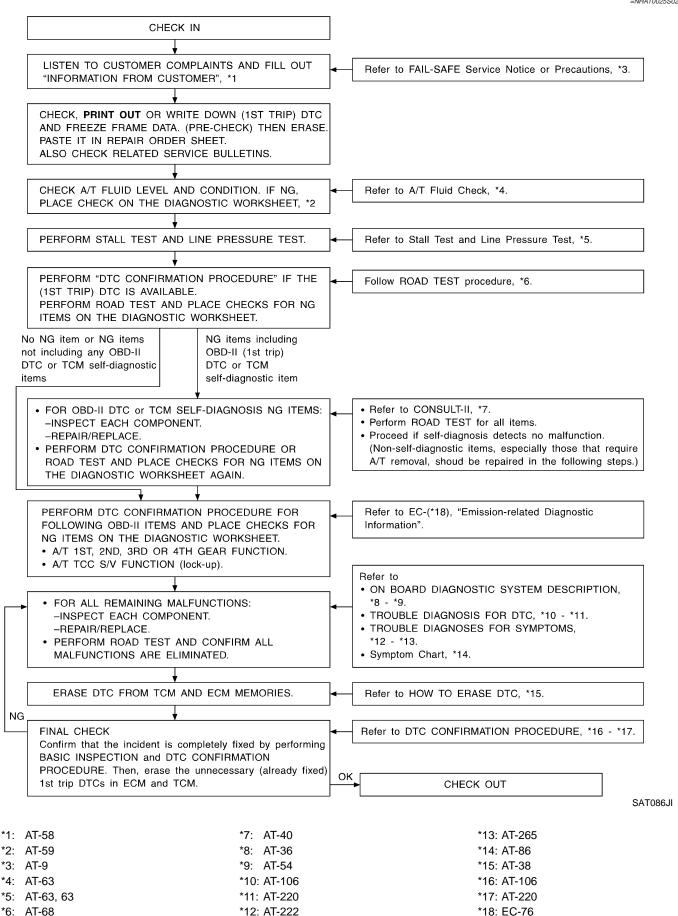
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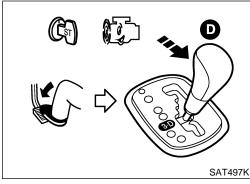
SC

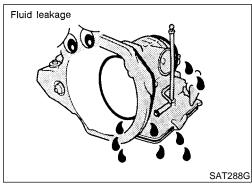
EL

WORK FLOW CHART

=NHAT0025S02









A/T Fluid Check FLUID LEAKAGE CHECK

NHAT0026

- Clean area suspected of leaking. for example, mating surface of converter housing and transmission case.
- Start engine, apply foot brake, place selector lever in D position and wait a few minutes.
- 3. Stop engine.

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4. Check for fresh leakage.

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FLUID CONDITION CHECK

NHAT0026S02

Fluid color

Suspected problem

Dark or black with burned odor

Wear of frictional material

Water contamination — Road water entering through filler tube or breather

Varnished fluid, light to dark brown and tacky

Overheating

FLUID LEVEL CHECK

SAT638A

Refer to MA-20, "Checking A/T Fluid".

NHAT0026S03

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STALL TEST PROCEDURE

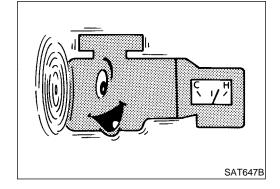
NHAT0027

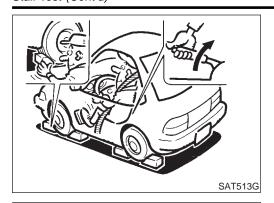
NHAT0027S01

- . Check A/T fluid and engine oil levels. If necessary, add fluid and oil.
- 2. Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

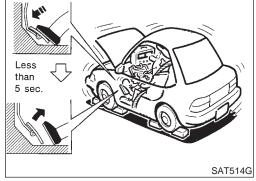
ATF operating temperature:

50 - 80°C (122 - 176°F)





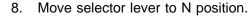
- 3. Set parking brake and block wheels.
- 4. Install a tachometer where it can be seen by driver during test.
- It is good practice to mark the point of specified engine rpm on indicator.

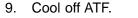


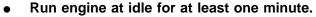
- Start engine, apply foot brake, and place selector lever in D position.
- Accelerate to wide open throttle gradually while applying foot brake.
- 7. Quickly note the engine stall revolution and immediately release throttle.
- During test, never hold throttle wide open for more than 5 seconds.

Stall revolution:

2,550 - 3,050 rpm







10. Repeat steps 5 through 9 with selector lever in 2nd , 1st and R positions.



JUDGEMENT OF STALL TEST

NHAT0027S02

The test result and possible damaged components relating to each result are shown in the illustrations on next page.

In order to pinpoint the possible damaged components, follow the "WORK FLOW CHART" shown in AT-62.

NOTE:

Stall revolution is too high in D, 3rd, 2nd or 1st position:

- Slippage occurs in 1st gear but not in 2nd and 3rd gears.
 Low one-way clutch slippage
- Slippage occurs in the following gears:

1st through 3rd gears in D position and engine brake functions with selector lever set to 3rd position.

1st and 2nd gears in 2nd position and engine brake functions with accelerator pedal released (fully closed throttle). Forward clutch or forward one-way clutch slippage

Stall revolution is too high in R position:

- Engine brake does not function in 1st position. Low & reverse brake slippage
- Engine brake functions in 1st position. Reverse clutch slippage

Stall revolution within specifications:

Vehicle does not achieve speed of more than 80 km/h (50

TROUBLE DIAGNOSIS — BASIC INSPECTION

Stall Test (Cont'd)

MPH). One-way clutch seizure in torque converter housing

CAUTION:

Be careful since automatic fluid temperature increases abnormally.

- Slippage occurs in 3rd and 4th gears in D position. High clutch slippage
- Slippage occurs in 2nd and 4th gear in D position. Brake band slippage
- Engine brake does not function in 2nd and 3rd gears in D position, 2nd gear in 2nd position, and 1st gear in 1st position.
 Overrun clutch slippage

Stall revolution less than specifications:

 Poor acceleration during starts. One-way clutch slippage in torque converter GI

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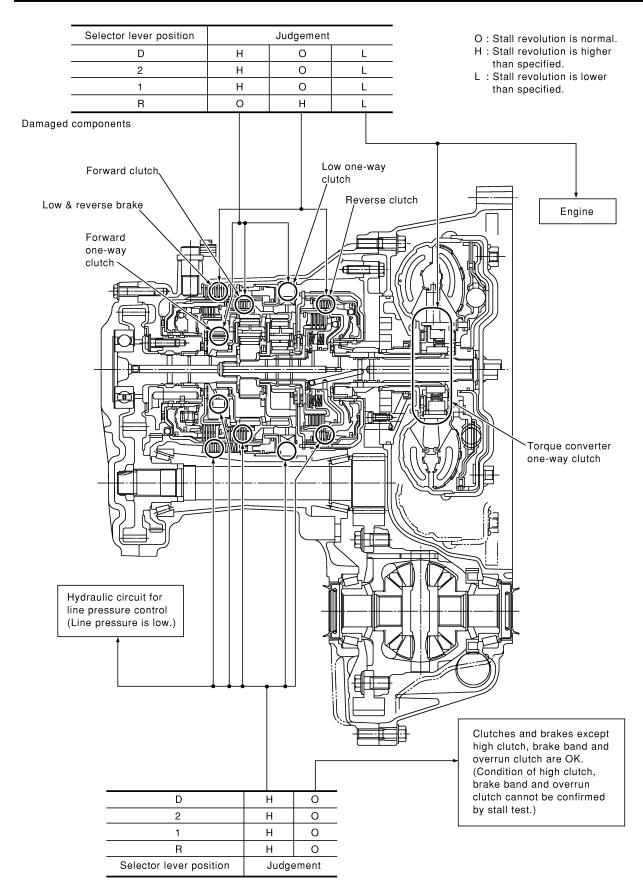
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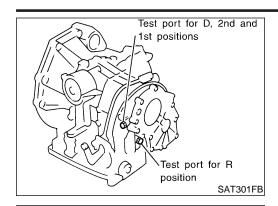
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Line Pressure Test LINE PRESSURE TEST PORTS

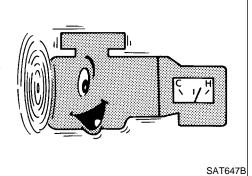
NHAT0028

NHAT0028S01 Location of line pressure test ports are shown in the illustration.

Always replace pressure plugs as they are self-sealing bolts.

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LINE PRESSURE TEST PROCEDURE

- Check A/T fluid and engine oil levels. If necessary, add fluid and oil.
- Drive vehicle for approx. 10 minutes or until fluid and oil reach operating temperature.

ATF operating temperature:

50 - 80°C (122 - 176°F)

Set parking brake and block wheels.

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Oil pressure gauge set (J34301-C) AAT898 Install pressure gauge to corresponding line pressure port.

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- Continue to depress brake pedal fully while line pressure test is being performed at stall speed.

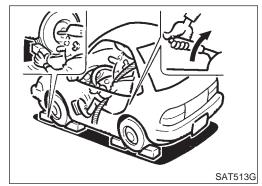
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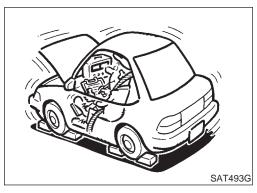
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- Start engine and measure line pressure at idle and stall speed.
- When measuring line pressure at stall speed, follow the stall test procedure.

Line pressure: Refer to SDS, AT-378.





JUDGEMENT OF LINE PRESSURE TEST						
	Judgement Suspected parts					
	Line pressure is low in all positions.	 Oil pump wear Control piston damage Pressure regulator valve or plug sticking Spring for pressure regulator valve damaged Fluid pressure leakage between oil strainer and pressure regulator valve Clogged strainer 				
At idle	Line pressure is low in particular position.	 Fluid pressure leakage between manual valve and particular clutch For example, line pressure is: Low in R and 1st positions, but Normal in D and 2nd positions. Therefore, fluid leakage exists at or around low and reverse brake circuit. Refer to "CLUTCH AND BAND CHART", AT-20. 				
	Line pressure is high.	 Maladjustment of electric throttle control actuator (throttle position sensor) A/T fluid temperature sensor damaged Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure modifier valve sticking Pressure regulator valve or plug sticking Open in dropping resistor circuit 				
At stall speed	Line pressure is low.	 Maladjustment of throttle position sensor Line pressure solenoid valve sticking Short circuit of line pressure solenoid valve circuit Pressure regulator valve or plug sticking Pressure modifier valve sticking Pilot valve sticking 				

ROAD TEST PROCEDURE 1. Check before engine is started. 2. Check at idle. 3. Cruise test.



Road Test DESCRIPTION

NHAT0029

NU LATOCOCCOA

- The purpose of the test is to determine overall performance of A/T and analyze causes of problems.
- The road test consists of the following three parts:
- 1. Check before engine is started
- 2. Check at idle
- 3. Cruise test
- Before road test, familiarize yourself with all test procedures and items to check.
- Conduct tests on all items until specified symptom is found. Troubleshoot items which check out No Good after road test. Refer to "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION" and "TROUBLE DIAGNOSES FOR SYMPTOMS", AT-36 to AT-54 and AT-222 to AT-265.

1. CHECK BEFORE ENGINE IS STARTED

=NHAT0029S02

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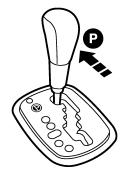
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ΑT

1 CHECK A/T CHECK INDICATOR LAMP

- 1. Park vehicle on flat surface.
- 2. Move selector lever to P position.



SAT491K

- 3. Turn ignition switch to OFF position. Wait at least 5 seconds.
- 4. Turn ignition switch to ON position. (Do not start engine.)
- 5. Does A/T CHECK indicator lamp come on for about 2 seconds?

Yes or No

Yes	GO TO 2.
No •	Stop ROAD TEST. Go to "1. A/T CHECK Indicator Lamp Does Not Come On", AT-224.

AX **CHECK A/T CHECK INDICATOR LAMP** Does A/T CHECK indicator lamp flicker for about 8 seconds? A/T CHECK indicator lamp SAT604K BT Yes or No Yes Perform self-diagnosis and check NG items on the DIAGNOSTIC WORKSHEET, AT-58. HA Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-51. 1. Turn ignition switch to OFF position. No SC 2. Perform self-diagnosis and note NG items. Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-51. 3. Go to "2. CHECK AT IDLE", AT-70.

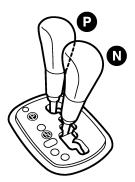
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2. CHECK AT IDLE

NHAT0029S03

1 CHECK ENGINE START

- 1. Park vehicle on flat surface.
- 2. Move selector lever to P position.



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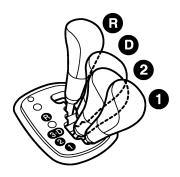
- 3. Turn ignition switch to OFF position.
- 4. Turn ignition switch to START position.
- 5. Is engine started?

Yes or No

Yes	GO TO 2.
	Mark the box on the DIAGNOSTIC WORKSHEET. Go to "2. Engine Cannot Be Started In P and N Position", AT-227. Continue ROAD TEST.

2 CHECK ENGINE START

- 1. Turn ignition switch to ACC position.
- 2. Move selector lever to D, 1st, 2nd or R position.

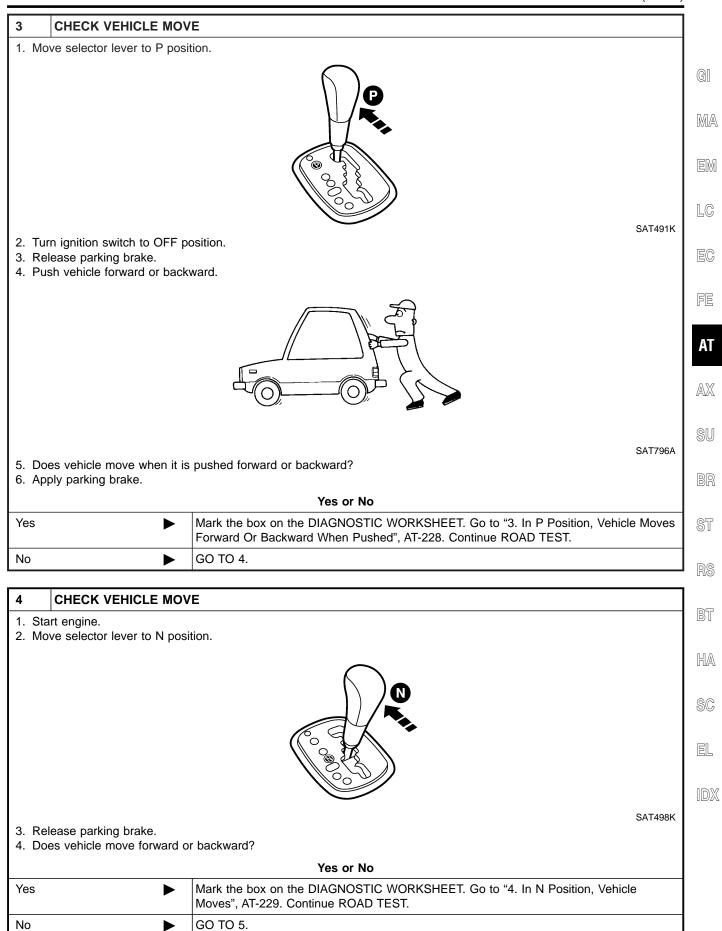


SAT503K

- 3. Turn ignition switch to START position.
- 4. Is engine started?

Yes or No

Yes		Mark the box on the DIAGNOSTIC WORKSHEET. Mark the box on the DIAGNOSTIC WORKSHEET. Go to "2. Engine Cannot Be Started In P and N Position", AT-227. Continue ROAD TEST.
No	•	GO TO 3.



5 CHECK SHIFT LOCK

1. Apply foot brake.





2. Move selector lever to R position.





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SAT797A

3. Is there large shock when changing from N to R position?

Yes or No

Yes	Mark the box on the DIAGNOSTIC WORKSHEET. Go to "5. Large Shock N \rightarrow R Position", AT-232. Continue ROAD TEST.
No •	GO TO 6.

6 CHECK VEHICLE MOVE

1. Release foot brake for several seconds.



For several seconds

SAT799A

2. Does vehicle creep backward when foot brake is released?

Yes or No

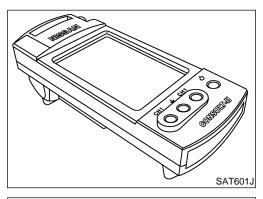
Yes	\	GO TO 7.
No		Mark the box on the DIAGNOSTIC WORKSHEET. Go to "6. Vehicle Does Not Creep Backward In R Position", AT-234. Continue ROAD TEST.

CHECK VEHICLE MOVE 1. Move selector lever to D, 2nd and 1st positions and check if vehicle creeps forward.

2. Does vehicle creep forward in all three positions?

Yes	or	No
-----	----	----

Yes	Go to 3. CRUISE TEST, AT-73.
No •	Mark the box on the DIAGNOSTIC WORKSHEET. Go to "7. Vehicle Does Not Creep Forward In D, 2nd Or 1st Position", AT-238. Continue ROAD TEST.



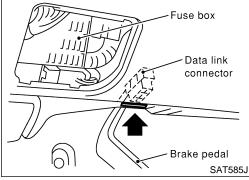
3. CRUISE TEST

Check all items listed in Parts 1 through 3.

With CONSULT-II

Using CONSULT-II, conduct a cruise test and record the result.

Print the result and ensure that shifts and lock-ups take place as per Shift Schedule.



CONSULT-II Setting Procedure

Turn ignition switch OFF.

Connect CONSULT-II to data link connector, which is located

in left side dash panel.

Touch "START (NISSAN BASED VHCL)".

Turn ignition switch ON.

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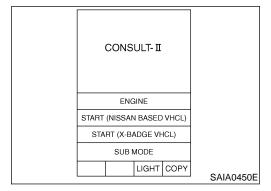
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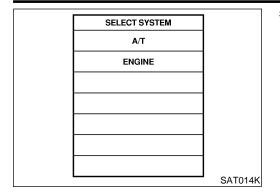
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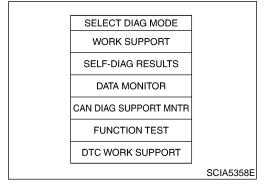
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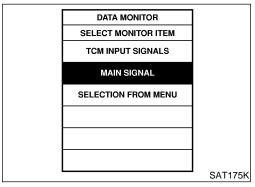
Road Test (Cont'd)



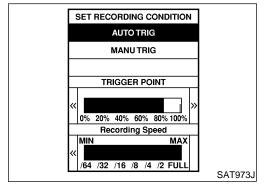
5. Touch "A/T".



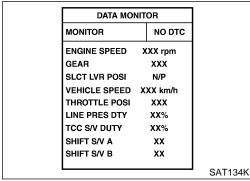
6. Touch "DATA MONITOR".



- 7. Touch "MAIN SIGNALS" or "TCM INPUT SIGNALS".
- 8. See "Numerical Display", "Barchart Display" or "Line Graph Display".



- Touch "SETTING" to set recording condition ("AUTO TRIG" or "MANU TRIG") and touch "BACK".
- 10. Touch "Start".



11. When performing cruise test, touch "RECORD".

Road Test (Cont'd)

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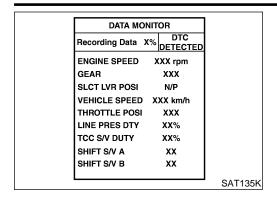
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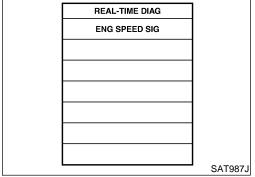
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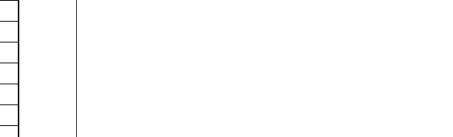
EL

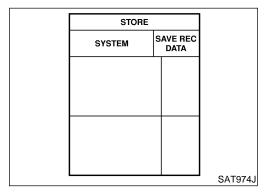


12. After finishing cruise test part 1, touch "STOP".



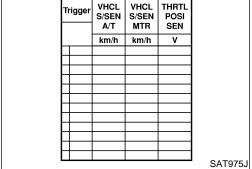
13. Touch "STORE" and touch "BACK".





VHCL VHCL THRTL Trigger S/SEN S/SEN A/T MTR SEN km/h km/h ν

- 14. Touch "DISPLAY".
- 15. Touch "PRINT".
- 16. Check the monitor data printed out.
- 17. Continue cruise test part 2 and 3.



⋈ Without CONSULT-II

Electric throttle control actuator (throttle position sensor) can be checked by voltage between terminals 41 and 42 of TCM.

OCONNECTOR TCM 42 SAT331JA

Cruise Test — Part 1

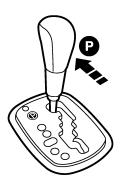
=NHAT0029S0404

1 CHECK STARTING GEAR (D₁) POSITION

1. Drive vehicle for approx. 10 minutes to warm engine oil and ATF up to operating temperature.

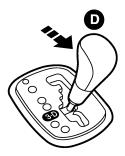
ATF operating temperature: 50 - 80°C (122 - 176°F)

- 2. Park vehicle on flat surface.
- 3. Set selector lever is in D position.
- 4. Move selector lever to P position.



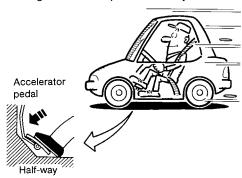
SAT491K

- 5. Start engine.
- 6. Move selector lever to D position.



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7. Accelerate vehicle by constantly depressing accelerator pedal half-way.



SAT495G

- 8. Does vehicle start from D₁?
 - (P) Read gear position.

Yes	or	No
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Yes	GO TO 2.
No	Go to "8. Vehicle Cannot Be Started From D ₁ ", AT-241. Continue ROAD TEST.

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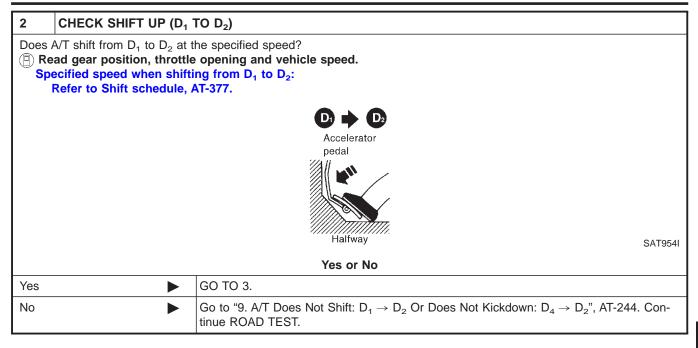
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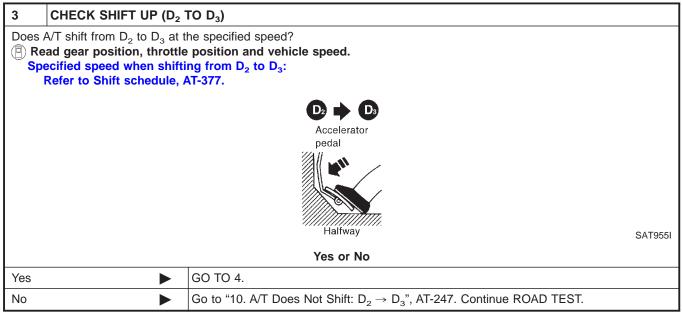
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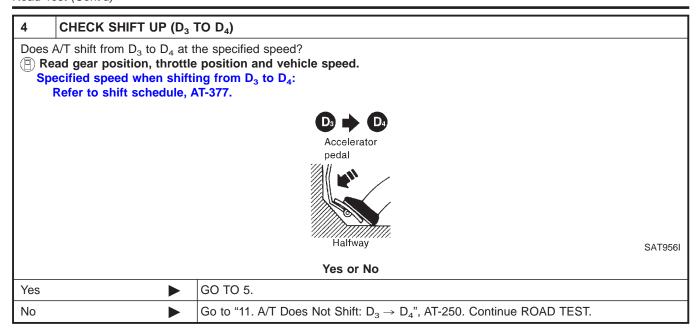
SC

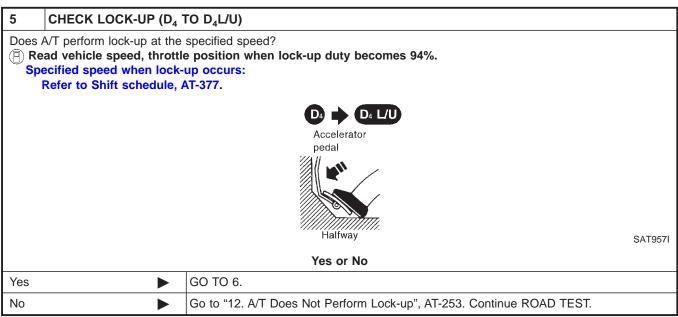
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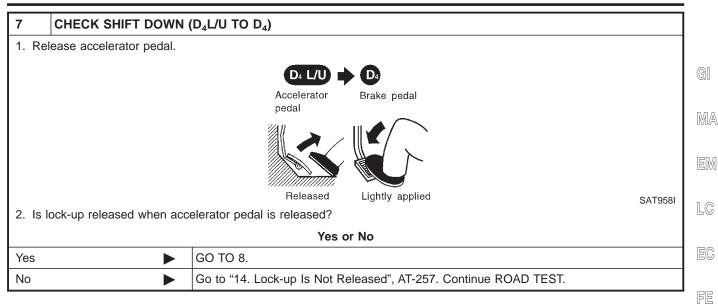
Road Test (Cont'd)

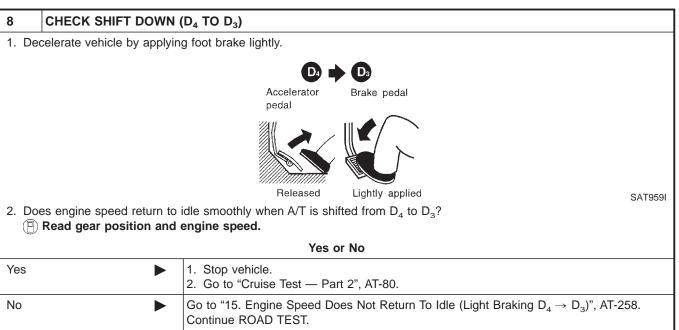




6	CHECK HOLD LOCK-U	P	
Does A	S A/T hold lock-up condition for more than 30 seconds? Yes or No GO TO 7.		
	Yes or No		
Yes	•	GO TO 7.	
No	>	Go to "13. A/T Does Not Hold Lock-up Condition", AT-255.	

Road Test (Cont'd)





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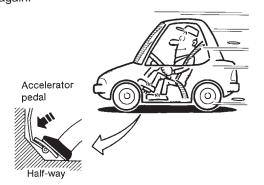
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Cruise Test — Part 2

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- 1 CHECK STARTING GEAR (D₁) POSITION
- Confirm selector lever is in D position.
 Accelerate vehicle by half throttle again.



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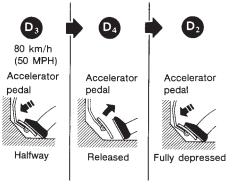
- 3. Does vehicle start from D_1 ?
 - (P) Read gear position.

Yes or No

Yes	GO TO 2.
No •	Go to "16. Vehicle Does Not Start From D ₁ ", AT-261. Continue ROAD TEST.

2 CHECK SHIFT UP AND SHIFT DOWN (D₃ TO D₄ TO D₂)

- 1. Accelerate vehicle to 80 km/h (50 MPH) as shown in illustration.
- 2. Release accelerator pedal and then quickly depress it fully.

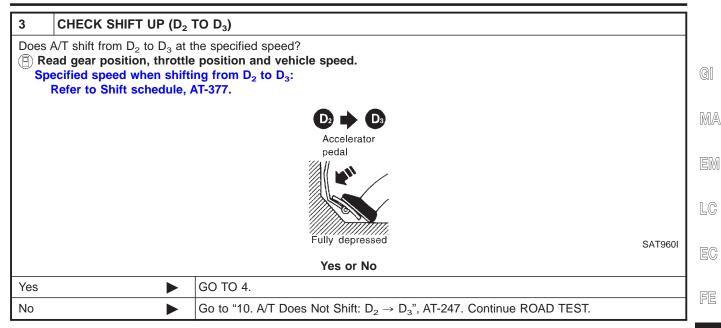


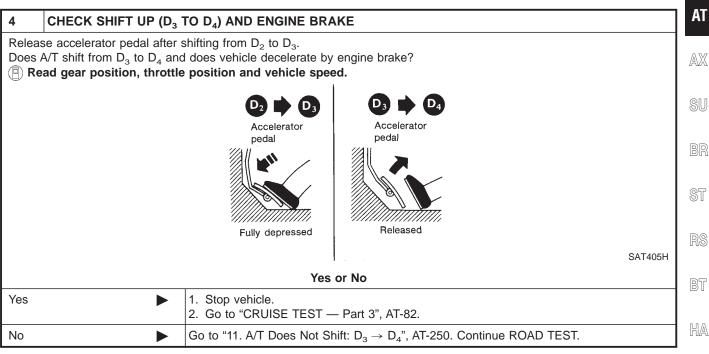
SAT404H

- 3. Does A/T shift from D_4 to D_2 as soon as accelerator pedal is depressed fully?
 - (a) Read gear position and throttle position.

Yes or No

Yes	GO TO 3.
No	Go to "9. A/T Does Not Shift: $D_1 \to D_2$ Or Does Not Kickdown: $D_4 \to D_2$ ", AT-244. Continue ROAD TEST.





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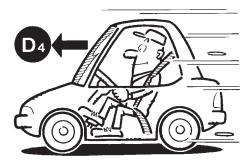
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Cruise Test — Part 3

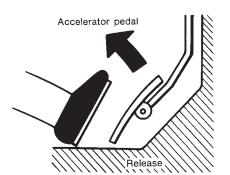
=NHAT0029S0406

VEHICLE SPEED (D₄) POSITION

- 1. Confirm selector lever is in D position.
- 2. Accelerate vehicle using half-throttle to D₄.



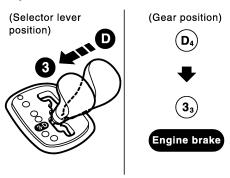
3. Release accelerator pedal.



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- 4. Set selector lever sets in 3rd position while driving in D_4 .
- 5. Does A/T shift from D_4 to D_3 ?
 - (P) Read gear position and vehicle speed.

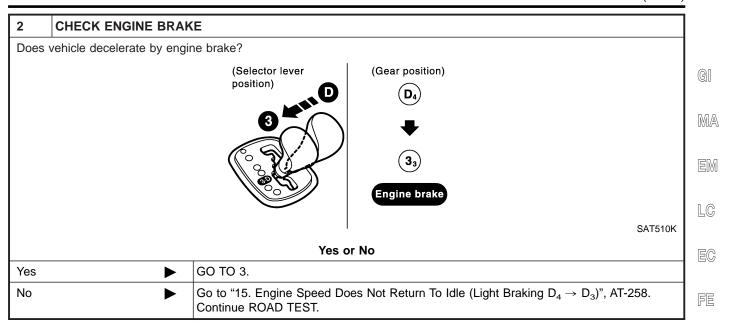


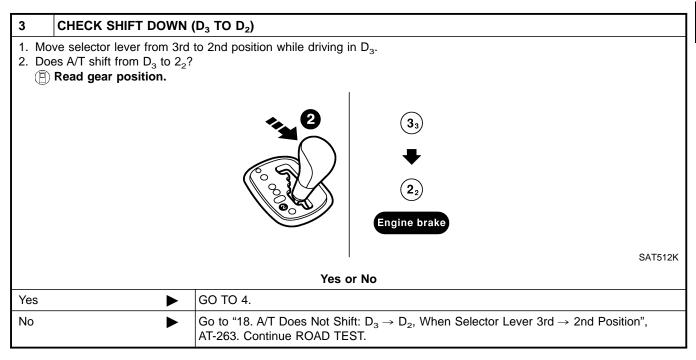
SAT510K

Yes or	No
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Yes	>	GO TO 2.
·		Go to "17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When selector lever $D \rightarrow 3rd$ position, AT-262. Continue ROAD TEST.

Road Test (Cont'd)





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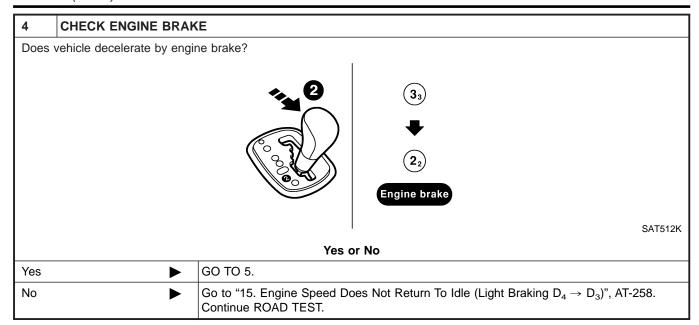
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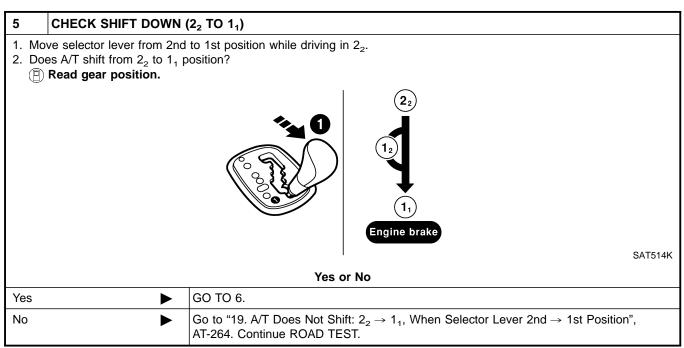
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Road Test (Cont'd)





Road Test (Cont'd)

6	CHECK ENGINE BRAK	KE
Doe	s vehicle decelerate by engir	ne brake?
		1 1 1 1 Engine brake
		Yes or No
Yes	•	 Stop vehicle. Perform self-diagnosis. Refer to TCM Self-diagnostic Procedure (No Tools), AT-51.
No	>	Go to "20. Vehicle Does Not Decelerate By Engine Brake", AT-265. Continue ROAD TEST.

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Symptom Chart

Numbers are arranged in order of inspection.

Perform inspections starting with number one and work up.

NHAT0030

Items	Symptom	Condition	Diagnostic Item	Reference Page
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
			2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 204
			Park/neutral position (PNP) switch adjustment	AT-279
	Torque converter is not locked up.	ON vehicle	4. Engine speed signal	AT-122
	is not locked up.		5. A/T fluid temperature sensor	AT-197
			6. Line pressure test	AT-67
			7. Torque converter clutch solenoid valve	AT-154
			8. Control valve assembly	AT-278
		OFF vehicle	9. Torque converter	AT-281
No Lock-up			1. Fluid level	AT-63
Engagement/TCC Inoperative			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
	Torque converter clutch piston slip.	ON vehicle	3. Line pressure test	AT-67
			4. Torque converter clutch solenoid valve	AT-154
			5. Line pressure solenoid valve	AT-169
			6. Control valve assembly	AT-278
		OFF vehicle	7. Torque converter	AT-281
	Lock-up point is extremely high or low. AT-253	ON vehicle	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
			2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 204
			3. Torque converter clutch solenoid valve	AT-154
			4. Control valve assembly	AT-278
			1. Engine idling rpm	AT-68
Engagement/TCC			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
			3. Line pressure test	AT-67
	Sharp shock in	ON vehicle	4. A/T fluid temperature sensor	AT-197
	shifting from N to D position.		5. Engine speed signal	AT-122
			6. Line pressure solenoid valve	AT-169
			7. Control valve assembly	AT-278
			8. Accumulator N-D	AT-278
		OFF vehicle	9. Forward clutch	AT-332

Items	Symptom	Condition	Diagnostic Item	Reference Page	_
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296	_ (
			2. Line pressure test	AT-67	_ (
	Too sharp a shock in change	ON vehicle	3. Accumulator servo release	AT-278	_ [
	from D_1 to D_2 .		4. Control valve assembly	AT-278	_
			5. A/T fluid temperature sensor	AT-197	
		OFF vehicle	6. Brake band	AT-281	_
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296	
	Too sharp a	ON vehicle	2. Line pressure test	AT-67	_
	shock in change from D ₂ to D ₃ .		3. Control valve assembly	AT-278	_
		OFF webiele	4. High clutch	AT-327	_
		OFF vehicle	5. Brake band	AT-281	_
Shift Shock			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296	
	Too sharp a	ON vehicle	2. Line pressure test	AT-67	
	shock in change from D ₃ to D ₄ .		3. Control valve assembly	AT-278	
	110111 D ₃ to D ₄ .	OFF vehicle	4. Brake band	AT-281	_
			5. Overrun clutch	AT-332	– §
	Gear change shock felt during deceleration by releasing accelerator pedal. Large shock changing from 1 ₂ to 1 ₁ in 1st position.	ON vehicle	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296	
			2. Line pressure test	AT-67	
			3. Overrun clutch solenoid valve	AT-192	_
			4. Control valve assembly	AT-278	_
		ON vehicle	Control valve assembly	AT-278	
		OFF vehicle	2. Low & reverse brake	AT-337	
	Too high a gear		Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296	_
	change point from D ₁ to D ₂ , from D ₂ to D ₃ , from D ₃ to	ON vehicle	2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 204	_
	D ₄ . AT-244, 247, 250		3. Shift solenoid valve A	AT-175	_
	711 277, 271, 230		4. Shift solenoid valve B	AT-180	_
nproper Shift ming	Gear change	ON vobiols	1. Fluid level	AT-63	_
9	directly from D ₁ to	ON vehicle	2. Accumulator servo release	AT-278	_
	D ₃ occurs.	OFF vehicle	3. Brake band	AT-281	_
	Too high a change point from	ON vobials	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296	_
	D_4 to D_3 , from D_3 to D_2 , from D_2 to D_1 .	ON vehicle	2. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-117, 204	_

Items	Symptom	Condition	Diagnostic Item	Reference Page
	Kickdown does		Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
	not operate when depressing pedal in D ₄ within kick-	ON vehicle	2. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-117, 204
	down vehicle speed.		3. Shift solenoid valve A	AT-175
	opood.		4. Shift solenoid valve B	AT-180
	Kickdown oper- ates or engine		Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-117, 204
Improper Shift Timing	overruns when depressing pedal in D ₄ beyond kick-	ON vehicle	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
	down vehicle		3. Shift solenoid valve A	AT-175
	speed limit.		4. Shift solenoid valve B	AT-180
	Gear change from 2 ₂ to 2 ₃ in 2nd position.	ON vehicle	Park/neutral position (PNP) switch adjustment	AT-279
	Gear change from 1 ₁ to 1 ₂ in 1st position.	ON vehicle	Park/neutral position (PNP) switch adjustment	AT-279
			2. Control cable adjustment	AT-280
		ON vehicle	1. Fluid level	AT-63
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
			3. Overrun clutch solenoid valve	AT-192
	Failure to change gear from D ₄ to		4. Shift solenoid valve A	AT-175
	D ₃ .		5. Line pressure solenoid valve	AT-169
			6. Control valve assembly	AT-278
		OFF vehicle	7. Low & reverse brake	AT-337
No Down Shift		OFF vehicle	8. Overrun clutch	AT-332
			1. Fluid level	AT-63
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
	Failure to change gear from D ₃ to	ON vehicle	3. Shift solenoid valve A	AT-175
	D_2 or from D_4 to		4. Shift solenoid valve B	AT-180
	D_2 .		5. Control valve assembly	AT-278
		OFF vohicle	6. High clutch	AT-327
		OFF vehicle	7. Brake band	AT-337

Items	Symptom	Condition	Diagnostic Item	Reference Page	-
			1. Fluid level	AT-63	
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296	_
	Failure to change	ON vehicle	3. Shift solenoid valve A	AT-175	_ _
	gear from D ₂ to		4. Shift solenoid valve B	AT-180	<u> —</u> Ш
	D_1 or from D_3 to D_1 .		5. Control valve assembly	AT-278	_ [
			6. Low one-way clutch	AT-281	'
		OFF vehicle	7. High clutch	AT-327	
			8. Brake band	AT-281	_
			Park/neutral position (PNP) switch adjustment	AT-279	
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296	_
	Failure to change	ON vehicle	3. Overrun clutch solenoid valve	AT-192	- -
No Down Shift	from D ₃ to 2 ₂ when changing lever into 2nd position. AT-258	OFF vehicle	4. Shift solenoid valve B	AT-180	
			5. Shift solenoid valve A	AT-175	_ •
			6. Control valve assembly	AT-278	
			7. Control cable adjustment	AT-280	_
			8. Brake band	AT-281	_
			9. Overrun clutch	AT-332	
		ON vehicle	Park/neutral position (PNP) switch adjustment	AT-279	
			2. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 204	
	Does not change from 1 ₂ to 1 ₁ in	OIV VEHICLE	3. Shift solenoid valve A	AT-175	
	1st position.		4. Control valve assembly	AT-278	
			5. Overrun clutch solenoid valve	AT-192	_
		OFF vehicle	6. Overrun clutch	AT-332	
		Of F Verlicle	7. Low & reverse brake	AT-337	
			Park/neutral position (PNP) switch adjustment	AT-279	
			2. Control cable adjustment	AT-280	_
. I lo Chiff	Failure to change	ON vehicle	3. Shift solenoid valve A	AT-175	
Up Shift	gear from D_1 to D_2 .		4. Control valve assembly	AT-278	_
			5. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 204	
		OFF vehicle	6. Brake band	AT-281	_

Items	Symptom	Condition	Diagnostic Item	Reference Page
			Park/neutral position (PNP) switch adjustment	AT-279
			2. Control cable adjustment	AT-280
	Failure to change	ON vehicle	3. Shift solenoid valve B	AT-180
	gear from D ₂ to		4. Control valve assembly	AT-278
	D ₃ .		5. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-117, 204
		OFF vehicle	6. High clutch	AT-327
		OFF verilicie	7. Brake band	AT-281
			Park/neutral position (PNP) switch adjustment	AT-279
			2. Control cable adjustment	AT-280
	Failure to change gear from D ₃ to	ON vehicle	3. Shift solenoid valve A	AT-175
No Up Shift	D_4 .		4. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-117, 204
			5. A/T fluid temperature sensor	AT-197
		OFF vehicle	6. Brake band	AT-281
	A/T does not shift	ON vehicle	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
			Park/neutral position (PNP) switch adjustment	AT-279
			3. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 204
	to D ₄ when driv-		4. Shift solenoid valve A	AT-175
	ing with selector lever from 3rd to		5. Overrun clutch solenoid valve	AT-192
	D position.		6. Control valve assembly	AT-278
			7. A/T fluid temperature sensor	AT-197
			8. Line pressure solenoid valve	AT-169
		OFF vehicle	9. Brake band	AT-281
		Of F verilicie	10. Overrun clutch	AT-332
			Control cable adjustment	AT-280
		ON vehicle	2. Line pressure test	AT-67
	Vehicle will not run in R position	OIN VOINCIE	3. Line pressure solenoid valve	AT-169
	(but runs in D, 2nd and 1st posi-		4. Control valve assembly	AT-278
Slips/Will Not Engage	tions). Clutch		5. Reverse clutch	AT-324
	slips. Very poor accel-		6. High clutch	AT-327
	eration. AT-234	OFF vehicle	7. Forward clutch	AT-332
			8. Overrun clutch	AT-332
			9. Low & reverse brake	AT-337

Items	Symptom	Condition	Diagnostic Item	Reference Page	_
	Vehicle will not run in D and 2nd positions (but	ON vehicle	Control cable adjustment	AT-280	_
	runs in 1st and R positions).	OFF vehicle	2. Low one-way clutch	AT-281	
			1. Fluid level	AT-63	_
			2. Line pressure test	AT-67	_
	Vehicle will not	ON vehicle	3. Line pressure solenoid valve	AT-169	
	run in D, 1st, 2nd		4. Control valve assembly	AT-278	
	positions (but runs in R posi-		5. Accumulator N-D	AT-278	
	tion). Clutch slips. Very poor accel-		6. Reverse clutch	AT-324	
	eration.		7. High clutch	AT-327	
	AT-238	OFF vehicle	8. Forward clutch	AT-332	
			9. Forward one-way clutch	AT-281	
			10. Low one-way clutch	AT-281	
		ON vehicle	1. Fluid level	AT-63	
			2. Control cable adjustment	AT-280	
lips/Will Not ngage			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296	_
			4. Line pressure test	AT-67	
			5. Line pressure solenoid valve	AT-169	
	Clutches or brakes slip some-		6. Control valve assembly	AT-278	_
	what in starting.		7. Accumulator N-D	AT-278	
			8. Forward clutch	AT-332	
			9. Reverse clutch	AT-324	
		OFF vehicle	10. Low & reverse brake	AT-337	_
			11. Oil pump	AT-306	
			12. Torque converter	AT-281	
			1. Fluid level	AT-63	
		ON vehicle	2. Line pressure test	AT-67	_
	No creep at all.		3. Control valve assembly	AT-278	
	AT-234, 238		4. Forward clutch	AT-332	_
		OFF vehicle	5. Oil pump	AT-306	_
			6. Torque converter	AT-281	_

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-63
	Almost no shock		Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
	or clutches slip-	ON vehicle	3. Line pressure test	AT-67
	ping in change from D ₁ to D ₂ .		4. Accumulator servo release	AT-278
			5. Control valve assembly	AT-278
		OFF vehicle	6. Brake band	AT-281
			1. Fluid level	AT-63
	Almost no shock	ON vehicle	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
	or slipping in		3. Line pressure test	AT-67
	change from D_2 to D_3 .		4. Control valve assembly	AT-278
		OFF vohicle	5. High clutch	AT-327
		OFF vehicle	6. Forward clutch	AT-332
		ON vehicle	1. Fluid level	AT-63
	Almost no shock or slipping in change from D_3 to D_4 .		Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
			3. Line pressure test	AT-67
lips/Will Not			4. Control valve assembly	AT-278
ngage		OFF vehicle	5. High clutch	AT-327
			6. Brake band	AT-281
			1. Fluid level	AT-63
	Races extremely		Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
	fast or slips in	ON vehicle	3. Line pressure test	AT-67
	changing from D ₄ to D ₃ when		4. Line pressure solenoid valve	AT-169
	depressing pedal.		5. Control valve assembly	AT-278
		OFF vehicle	6. High clutch	AT-327
		Of F verticie	7. Forward clutch	AT-332
			1. Fluid level	AT-63
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
	Races extremely	ON vehicle	3. Line pressure test	AT-67
	fast or slips in changing from D ₄		4. Line pressure solenoid valve	AT-169
	to D ₂ when depressing pedal.		5. Shift solenoid valve A	AT-175
	and a post of the second post of		6. Control valve assembly	AT-278
		OFF vehicle	7. Brake band	AT-281
		OFF Verilicie	8. Forward clutch	AT-332

				Symptom Chart (Cont)	
Items	Symptom	Condition	Diagnostic Item	Reference Page	
			1. Fluid level	AT-63	
Races extremely fast or slips in changing from D ₃ to D ₂ when depressing pedal.			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296	GI
	Deces systrometry	ON vehicle	3. Line pressure test	AT-67	– – MA
	fast or slips in		4. Line pressure solenoid valve	AT-169	
			5. Control valve assembly	AT-278	– Lem
		6. A/T fluid temperature sensor	AT-197		
			7. Brake band	AT-281	– LC
		OFF vehicle	8. Forward clutch	AT-332	_
			9. High clutch	AT-327	– EC
			1. Fluid level	AT-63	_
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296	FE
Slips/Will Not Engage Races extremely fast or slips in changing from D ₄ or D ₃ to D ₁ when depressing pedal.		ON vehicle	3. Line pressure test	AT-67	AT
			4. Line pressure solenoid valve	AT-169	
		5. Control valve assembly	AT-278	– Ax	
	depressing pedal.	OFF vehicle	6. Forward clutch	AT-332	_
			7. Forward one-way clutch	AT-281	– SU
			8. Low one-way clutch	AT-281	_
			1. Fluid level	AT-63	– Br
		ON vehicle	2. Control cable adjustment	AT-280	_
			3. Line pressure test	AT-67	ST
			4. Line pressure solenoid valve	AT-169	_
	Vehicle will not		5. Oil pump	AT-306	RS
	run in any posi- tion.		6. High clutch	AT-327	_
		055 111	7. Brake band	AT-281	- BT
		OFF vehicle	8. Low & reverse brake	AT-337	_
			9. Torque converter	AT-281	- HA
			10. Parking components	AT-303	_
	Eurine connet he		1. Ignition switch and starter	EL-12, and SC-10	– SC
	Engine cannot be started in P and N	ON vehicle	2. Control cable adjustment	AT-280	_
NOT USED	positions. AT-227	ON VEHICLE	Park/neutral position (PNP) switch adjustment	AT-279	– EL
	Engine starts in		1. Control cable adjustment	AT-280	
	positions other than P and N. AT-227	ON vehicle	Park/neutral position (PNP) switch adjustment	AT-279	_

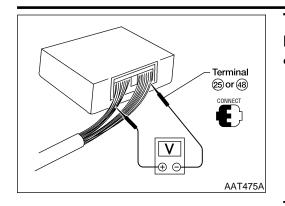
Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-63
			2. Line pressure test	AT-67
		ON vehicle	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
	Transaxle noise in P and N positions.		4. Vehicle speed sensor-A/T (Revolution sensor) and vehicle speed sensor-MTR	AT-117, 204
			5. Engine speed signal	AT-122
		OFF vehicle	6. Oil pump	AT-306
		OFF venicle	7. Torque converter	AT-281
	Vehicle moves when changing into P position or parking gear does	ON vehicle	Control cable adjustment	AT-280
	not disengage when shifted out of P position. AT-228	OFF vehicle	2. Parking components	AT-303
	Vehicle runs in N	ON vehicle	1. Control cable adjustment	AT-280
	position. AT-229	OFF vehicle	2. Forward clutch	AT-332
			3. Reverse clutch	AT-324
			4. Overrun clutch	AT-332
NOT USED		ON vehicle	1. Fluid level	AT-63
			2. Control cable adjustment	AT-280
			3. Line pressure test	AT-67
	Vehicle braked		4. Line pressure solenoid valve	AT-169
	when shifting into		5. Control valve assembly	AT-278
	R position.		6. High clutch	AT-327
		OFF vehicle	7. Brake band	AT-281
		Of F verlicie	8. Forward clutch	AT-332
			9. Overrun clutch	AT-332
	Excessive creep.	ON vehicle	1. Engine idling rpm	AT-68
	Engine stops		1. Engine idling rpm	AT-68
	when shifting lever into R, D,	ON vehicle	2. Torque converter clutch solenoid valve	AT-154
	2nd and 1st posi-		3. Control valve assembly	AT-278
	tion.	OFF vehicle	4. Torque converter	AT-281
		ON vehicle	1. Fluid level	AT-63
	Vehicle braked by		2. Reverse clutch	AT-324
	gear change from	OFF vehicle	3. Low & reverse brake	AT-337
	D_1 to D_2 .	OI I VEIIICIE	4. High clutch	AT-327
			5. Low one-way clutch	AT-281

Symptom Chart (Cont'd)

Items	Symptom	Condition	Diagnostic Item	Reference Page
Vehicle braked by gear change from D ₂ to D ₃ .	Vehicle braked by	ON vehicle	1. Fluid level	AT-63
		OFF vehicle	2. Brake band	AT-281
		ON vehicle	1. Fluid level	AT-63
	Vehicle braked by		2. Overrun clutch	AT-332
	gear change from D_3 to D_4 .	OFF vehicle	3. Forward one-way clutch	AT-281
			4. Reverse clutch	AT-324
			1. Fluid level	AT-63
			Park/neutral position (PNP) switch adjustment	AT-279
		ON vehicle	3. Shift solenoid valve A	AT-175
			4. Shift solenoid valve B	AT-180
	Maximum speed		5. Control valve assembly	AT-278
	not attained. Acceleration poor.	OFF vehicle	6. Reverse clutch	AT-324
			7. High clutch	AT-327
			8. Brake band	AT-281
NOT USED			9. Low & reverse brake	AT-337
			10. Oil pump	AT-306
			11. Torque converter	AT-281
	Transaxle noise in D, 2nd, 1st and R	ON vehicle	1. Fluid level	AT-63
	positions.	ON vehicle	2. Torque converter	AT-281
			Park/neutral position (PNP) switch adjustment	AT-279
			2. Control cable adjustment	AT-280
			Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
Engine brake does not operate in "1st" position. AT-261	does not operate	ON vehicle	4. Vehicle speed sensor·A/T (Revolution sensor) and vehicle speed sensor·MTR	AT-117, 204
			5. Shift solenoid valve A	AT-175
			6. Control valve assembly	AT-278
			7. Overrun clutch solenoid valve	AT-192
		OFF vehicle	8. Overrun clutch	AT-332
		OFF Verlicie	9. Low & reverse brake	AT-337

Items	Symptom	Condition	Diagnostic Item	Reference Page
			1. Fluid level	AT-63
			2. Engine idling rpm	AT-68
		ON vehicle	Accelerator pedal position sensor (throttle position sensor) adjustment	EC-296
			4. Line pressure test	AT-67
			5. Line pressure solenoid valve	AT-169
			6. Control valve assembly	AT-278
	Transaxle over-		7. Oil pump	AT-306
	heats.		8. Reverse clutch	AT-324
			9. High clutch	AT-327
		OFF which	10. Brake band	AT-281
		OFF vehicle	11. Forward clutch	AT-332
			12. Overrun clutch	AT-332
			13. Low & reverse brake	AT-337
			14. Torque converter	AT-281
		ON vehicle	1. Fluid level	AT-63
	ATF shoots out during operation. White smoke emitted from	OFF vehicle	2. Reverse clutch	AT-324
			3. High clutch	AT-327
OT USED			4. Brake band	AT-281
	exhaust pipe dur-		5. Forward clutch	AT-332
	ing operation.		6. Overrun clutch	AT-332
			7. Low & reverse brake	AT-337
		ON vehicle	1. Fluid level	AT-63
			2. Torque converter	AT-279
			3. Oil pump	AT-306
	Offensive smell at		4. Reverse clutch	AT-324
	fluid charging		5. High clutch	AT-327
	pipe.	OFF vehicle	6. Brake band	AT-281
			7. Forward clutch	AT-332
			8. Overrun clutch	AT-332
			9. Low & reverse brake	AT-337
			1. Fluid level	AT-63
	Engine is stepped		2. Torque converter clutch solenoid valve	AT-154
	Engine is stopped at R, D, 2nd and	ON vehicle	3. Shift solenoid valve B	AT-180
	1st positions.		4. Shift solenoid valve A	AT-175
			5. Control valve assembly	AT-278

TCM Terminals and Reference Value



TCM Terminals and Reference Value PREPARATION

NHAT0031

Measure voltage between each terminal and terminal 25 or 48 by following "TCM INSPECTION TABLE".

GI

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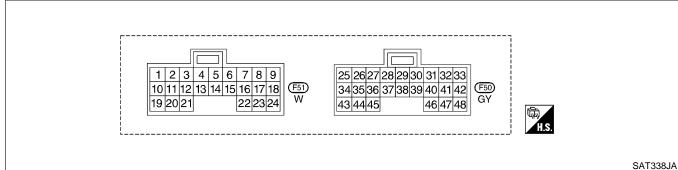
EM

TCM HARNESS CONNECTOR TERMINAL LAYOUT

LC

EC

FE



AT

TCM INSPECTION TABLE

(Data are reference values.)

NHAT0031S03

SU

			(Data are i	reference values.)		00					
Termi- nal No.	Wire color	Item		Condition	Judgement standard (Approx.)	BR					
1	G/R	Line pressure		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V	ST					
'	G/K	solenoid valve		When depressing accelerator pedal fully after warming up engine.	ov	RS					
	N/D	Line pressure solenoid valve		When releasing accelerator pedal after warming up engine.	4 - 14V						
2	W/B	(with dropping resistor)	E STACE	When depressing accelerator pedal fully after warming up engine.	ov	BT					
	C/D	Torque converter		When A/T performs lock-up.	8 - 15V	HA					
3	G/B	clutch solenoid valve							When A/T does not perform lock-up.	0V	88
5	L	CAN (high)	_	_	_	SC					
6	R	CAN (low)	_	_	_	EL					
10	R/Y	Power source	Con	When turning ignition switch to ON.	Battery voltage	IDX					
10	K/ ĭ	Fower Source	OF OFF	When turning ignition switch to OFF.	ov	102 d					

TCM Terminals and Reference Value (Cont'd)

Termi- nal No.	Wire color	Item		Condition	Judgement standard (Approx.)
11	R/Y	Shift solenoid		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery voltage
11	FX/ T	valve A		When shift solenoid valve A does not operate. (When driving in D_2 or D_3 .)	ov
12	LG/B	Shift solenoid		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery voltage
12	LG/B	valve B		When shift solenoid valve B does not operate. (When driving in D_3 or D_4 .)	ov
40	0/5	A/T CHECK indi-		When AT CHECK indicator lamp is ON.	ov
13	G/R	cator lamp		When AT CHECK indicator lamp is OFF.	Battery voltage
19	R/Y	Power source		Same as No. 10	
		Overrun clutch		When overrun clutch solenoid valve operates.	Battery voltage
20	BR/Y	solenoid valve		When overrun clutch solenoid valve does not operate.	ov
22	G/Y	3rd position	Con	When the selector lever is in a position other than 3rd position.	Battery voltage
		switch		When the selector lever is in 3rd position.	ov
25	В	Ground	_	_	0V
26	PU/R	PNP switch 1st		When setting selector lever to 1st position.	Battery voltage
20	PU/K	position	(Lon)	When setting selector lever to other positions.	0V
27	P/B	PNP switch 2nd	W]	When setting selector lever to 2nd position.	Battery voltage
21	175	position		When setting selector lever to other positions.	0V
00	V/D	Power source	CON	When turning ignition switch to OFF.	Battery voltage
28	Y/R	(Memory back-up)	OF OFF	When turning ignition switch to ON.	Battery voltage
29	W	Revolution sensor (VHCL/S SEN)		When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item. When vehicle parks.	450 Hz

TCM Terminals and Reference Value (Cont'd)

					T	-
Termi- nal No.	Wire color	Item		Condition	Judgement standard (Approx.)	
30*	BR/Y	Data link connector (RX)		_	_	
31*	Р	Data link connector (TX)	Con	_	_	_
32	R	Sensor power	_	Ignition switch ON.	4.5 - 5.5V	-
				Ignition switch OFF.	0V	_
34	Y/PU	PNP switch D		When setting selector lever to D position.	Battery voltage	_
	.,. 0	position		When setting selector lever to other positions.	0V	_
35	G/W	PNP switch R		When setting selector lever to R position.	Battery voltage	_
00	<i>C/ V V</i>	position	85.2	When setting selector lever to other positions.	0V	_
36	R/G	PNP switch P or		When setting selector lever to P or N position.	Battery voltage	_
JU	17/6	N position		When setting selector lever to other positions.	0V	_
38	PU	Power train revo- lution sensor	vo-	When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	240 Hz	
				When vehicle parks.	Under 1.3V or over 4.5V	_
39	W/G	Engine speed signal (TACHO)		Refer to EC-136, "ECM INSPECTION TABLE".		_
40	PU/R	Vehicle speed sensor (MTR)		When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Intermittently changes between approx. 0V and approx. 4.5V	
41	W	Accelerator pedal position sensor (throttle position sensor)	Con	When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: 0.5V Fully-open throttle: 4V	-
42	В	Sensor ground	_	_	0V	-
45	D/C	Otan Issue M. I		When depressing brake pedal	Battery voltage	-
45	R/G	Stop lamp switch		When releasing brake pedal	0V	-
	_	A/T fluid tempera-	(Son)	When ATF temperature is 20°C (68°F).	1.5V	-
47	G	ture sensor		When ATF temperature is 80°C (176°F).	0.5V	-
48	В	Ground	_	_	0V	-

^{*:} These terminals are connected to the Data link connector.

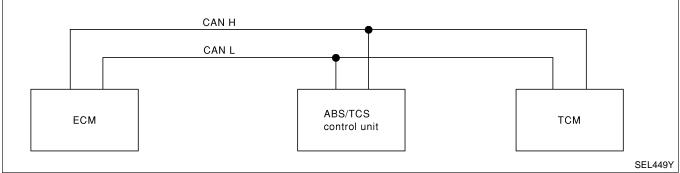
System Description

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only.

FOR TCS MODELS System Diagram

NHAT0284S01

NHAT0284S0101



Input/Output Signal Chart

T: Transmit R: Receive

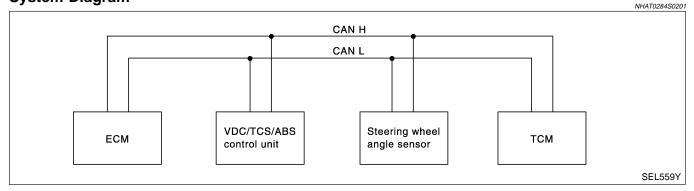
NHAT0284S0102

Signals	ECM	ABS/TCS control unit	ТСМ
Accelerator pedal position signal	Т	R	R
Output shaft revolution signal	R		Т
TCS self-diagnostic signal	R	Т	
ABS self-diagnostic signal	R	Т	

FOR VDC MODELS System Diagram

NHAT0284S02

.



Input/output Signal Chart

T: Transmit R: Receive

NHAT0284S0202

Signals	ECM	Steering wheel angle sensor	VDC/TCS/ABS con- trol unit	TCM
Output shaft revolution signal	R			Т
VDC/TCS self-diagnostic signal	R		Т	
ABS self-diagnostic signal	R		Т	
Engine speed signal	Т		R	

CAN COMMUNICATION

System Description (Cont'd)

Signals	ECM	Steering wheel angle sensor	VDC/TCS/ABS con- trol unit	TCM
Accelerator pedal position signal	Т		R	R
Steering wheel angle sensor signal		Т	R	

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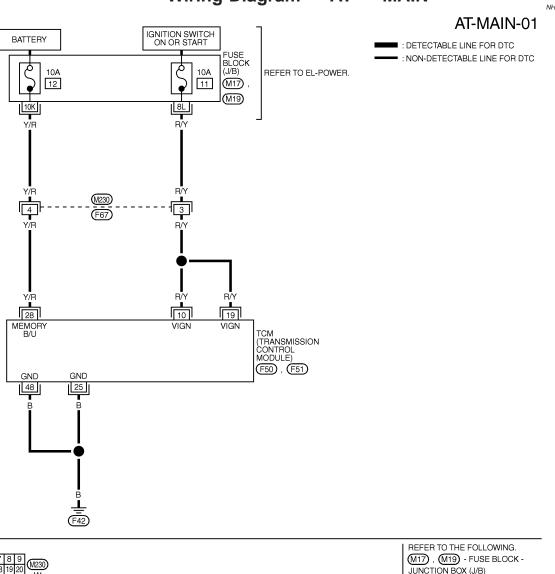
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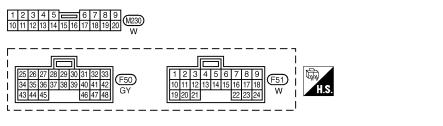
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Wiring Diagram — AT — MAIN

NHAT0032





M17), M19 - FUSE BLOCK -JUNCTION BOX (J/B)

MAT088B

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

OW TENNING THE PREMOD WEST (MENSONES BETWEEN ENSITTE MINING THE 20 ON 40 (TOW GROONS)				
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
10	R/Y	POWER SOURCE	WHEN IGN ON	BATTERY VOLTAGE
			WHEN IGN OFF	0V
19	R/Y	POWER SOURCE	SAME AS NO. 10	
25	В	GROUND	_	0V
28	Y/R	POWER SOURCE	WHEN IGN ON	BATTERY VOLTAGE
		(MEMOLY BACK-UP)	WHEN IGN OFF	BATTERY VOLTAGE
48	В	GROUND	_	0V

TROUBLE DIAGNOSIS FOR POWER SUPPLY

Wiring Diagram — AT — MAIN (Cont'd)

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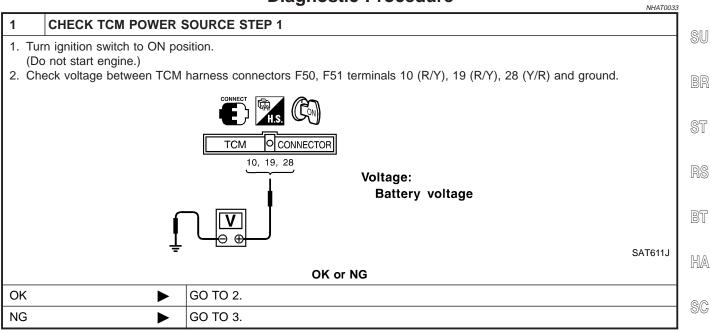
AT

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	TCM TERMINALS AND REFERENCE VALUE				
Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
10	R/Y	Power source	Con	When turning ignition switch to ON.	Battery voltage
			or	When turning ignition switch to OFF.	0V
19	R/Y	Power source	(COFF)	Same as No. 10	
25	В	Ground	_	_	0V
28	\/\D	Power source (Memory back-up)	ON OF	When turning ignition switch to OFF.	Battery volt- age
20	Y/R			When turning ignition switch to ON.	Battery volt- age
48	В	Ground	_	_	0V

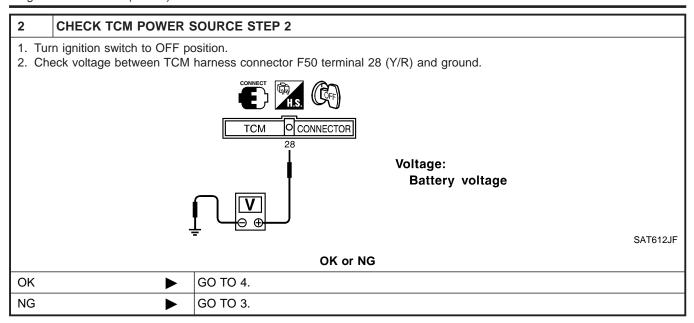
Diagnostic Procedure



AT-103

TROUBLE DIAGNOSIS FOR POWER SUPPLY

Diagnostic Procedure (Cont'd)



3 DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between ignition switch and TCM harness connectors F50, F51 terminals 10 (R/Y), 19 (R/Y) and 28 (Y/R) (Main harness)
- Fuse
- Ignition switch

Refer to EL-11, "POWER SUPPLY ROUTING".

OK or NG

OK •	GO TO 4.
NG ►	Repair or replace damaged parts.

4 CHECK TCM GROUND CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between TCM harness connector F50 terminals 25 (B), 48 (B) and ground. Refer to wiring diagram AT MAIN.

Continuity should exist.

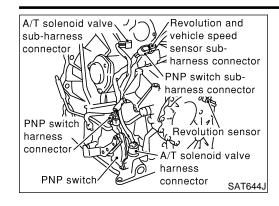
If OK, check harness for short to ground and short to power.

OK or NG

OK	>	INSPECTION END
NG	•	Repair open circuit or short to ground or short to power in harness or connectors.

DTC P0705 PARK/NEUTRAL POSITION SWITCH

Description



Description

The park/neutral position (PNP) switch includes a transmission range switch.

The transmission range switch detects the selector lever position and sends a signal to the TCM.

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TCM TERMINALS AND REFERENCE VALUE

NHAT0034S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)	
26	I PU/R I	PNP switch 1st position	When setting selector lever to 1st position.		Battery voltage	
		position		When setting selector lever to other positions.	0V	
27	P/B	PNP switch 2nd position			When setting selector lever to 2nd position.	Battery volt- age
			CON	When setting selector lever to other positions.	0V	
34	34 Y/PH	PNP switch D position		When setting selector lever to D position.	Battery volt- age	
				When setting selector lever to other positions.	0V	
35	G/W	PNP switch R position	When setting selector lever to R position.	Battery voltage		
			1	When setting selector lever to other positions.	0V	
36	36 R/G	R/G PNP switch P or N position		When setting selector lever to P or N position.	Battery voltage	
				When setting selector lever to other positions.	0V	

On Board Diagnosis Logic Diagnostic trouble code PNP SW/CIRC with CONSULT-II or P0705 without CONSULT-II is detected when TCM does not receive the correct voltage signal from the switch based on the gear position.

EL

BT

HA

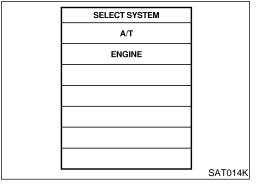
SC

Possible Cause

NHAT0202

Check the following items.

- Harness or connectors (The park/neutral position (PNP) switch circuit is open or shorted.)
- Park/neutral position (PNP) switch



SELECT DIAG MODE

WORK SUPPORT

SELF-DIAG RESULTS

DATA MONITOR

DATA MONITOR (SPEC)

ACTIVE TEST

DTC & SRT CONFIRMATION

SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NHAT0203

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(II) WITH CONSULT-II

NHAT0203S01

- 1) Turn ignition switch ON.
- Select "DATA MONITOR" mode for "ENGINE" with CONSULT-II
- 3) Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.3V Selector lever: 3rd or D position

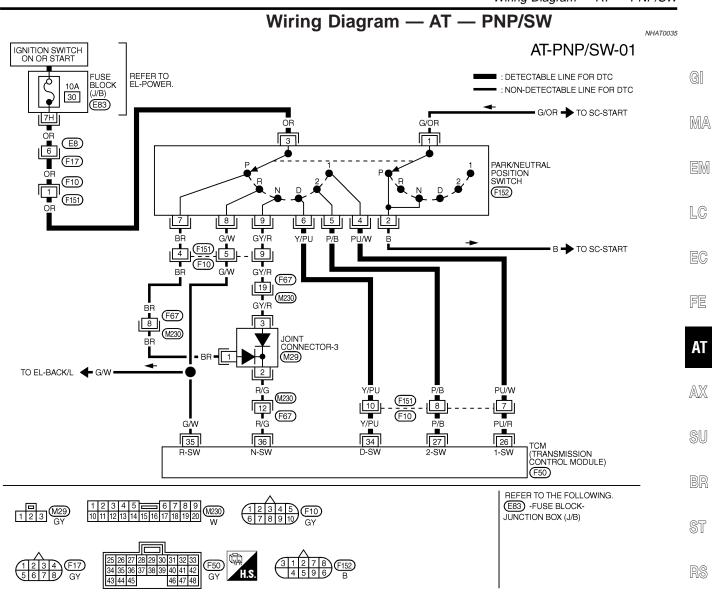
® WITH GST

NHAT0203S02

Follow the procedure "With CONSULT-II".

DTC P0705 PARK/NEUTRAL POSITION SWITCH

Wiring Diagram — AT — PNP/SW



MAT089B

BT

HA

SC

EL

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
26	PU/R	PNP SWITCH	WHEN IGN ON AND SELECTOR LEVER 1st POSITION	BATTERY VOLTAGE
		1st POSITION	WHEN IGN ON AND SELECTOR LEVER OTHER POSITIONS	OV
27	P/B	PNP SWITCH	WHEN IGN ON AND SELECTOR LEVER 2nd POSITION	BATTERY VOLTAGE
		2nd POSITION	WHEN IGN ON AND SELECTOR LEVER OTHER POSITIONS	OV
34	Y/PU	PNP SWITCH	WHEN IGN ON AND SELECTOR LEVER D POSITION	BATTERY VOLTAGE
		D POSITION	WHEN IGN ON AND SELECTOR LEVER OTHER POSITIONS	OV
35	G/W	PNP SWITCH	WHEN IGN ON AND SELECTOR LEVER R POSITION	BATTERY VOLTAGE
		R POSITION	WHEN IGN ON AND SELECTOR LEVER OTHER POSITIONS	OV
36	R/G	PNP SWITCH	WHEN IGN ON AND SELECTOR LEVER P POSITION	BATTERY VOLTAGE
		P OR N POSITION	WHEN IGN ON AND SELECTOR LEVER OTHER POSITIONS	OV

Diagnostic Procedure

2 CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (With CONSULT-II)

(P) With CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out P, R, N, D, 2nd and 1st position switches moving selector lever to each position. Check the signal of the selector lever position is indicated properly.

DATA MONITOR				
MONITORING				
PN POSI SW	OFF			
R POSITION SW	OFF			
D POSITION SW	OFF			
2 POSITION SW	ON			
1 POSITION SW	OFF			

SAT701J

OK or NG

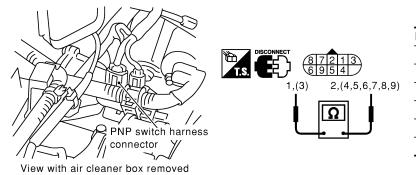
OK •	GO TO 7.
NG •	GO TO 3.

3 DETECT MALFUNCTIONING ITEM

Check the following item:

Park/neutral position (PNP) switch

Check continuity between PNP switch harness connector F152 terminals 1 (G/OR) and 2 (B) and between terminals 3 (OR) and 4 (PU/W), 5 (P/B), 6 (Y/PU), 7 (BR), 8 (G/W), 9 (GY/R) while moving manual shaft through each position.



Lever position	Terminal No.	
Р	3 - 7	1 - 2
R	3 - 8	
N	3 - 9	1 - 2
D	3 - 6	
2	3 - 5	
1	3 - 4	

SAT615JA

OK or NG

OK •	GO TO 5.
NG ►	GO TO 4.

DTC P0705 PARK/NEUTRAL POSITION SWITCH

Diagnostic Procedure (Cont'd)

GI

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EM

LC

EG

FE

ΑT

AX

SU

BR

BT

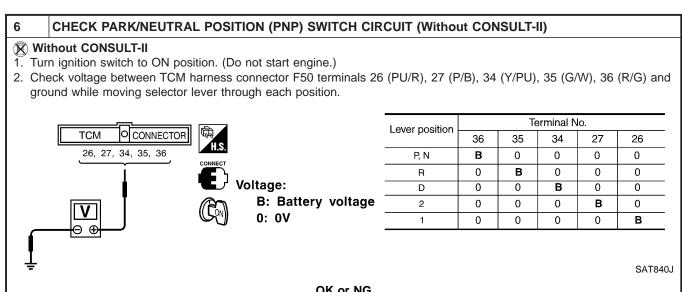
HA

SC

EL

4	CHECK MANUAL CONTROL CABLE ADJUSTMENT]	
Check	Check PNP switch again with manual control cable disconnected from manual shaft of A/T assembly. Refer to test group			
1.	1.			
	OK or NG			
OK	•	Adjust manual control cable. Refer to AT-280.	l	
NG	>	Repair or replace PNP switch.		

NG	Repair or replace PNP switch.		
5 DETECT	MALFUNCTIO	ONING ITEM	
Harness for shoFuseJoint connectorIgnition switch	ort or open bet ort or open bet -3 M29	ween ignition switch and park/neutral position (PNP) switch (Main harness) ween park/neutral position (PNP) switch and TCM (Main harness) PPLY ROUTING".	
		OK or NG	
OK	•	GO TO 7.	
NG		Repair or replace damaged parts.	



=			SAT840J
		OK or NG	
ОК	•	GO TO 7.	
NG	>	GO TO 5.	

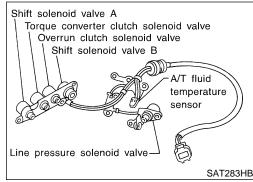
7	CHECK DTC		
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-106.		
	OK or NG		
OK	>	INSPECTION END	
NG	>	GO TO 8.	

DTC P0705 PARK/NEUTRAL POSITION SWITCH

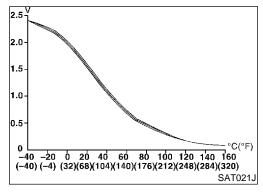
Diagnostic Procedure (Cont'd)

8	CHECK TCM INSPECTION		
	Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG		
ОК	OK INSPECTION END		
NG	•	Repair or replace damaged parts.	

Description



SAT283HB



Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

GI

MA

EM

LC

FE

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

TCM TERMINALS AND REFERENCE VALUE

When ATF temperature is 20°C (68°F).

When ATF temperature is 80°C (176°F).

Condition

Remarks: Specification data are reference values.

NHAT0037S01

SU

AX

Monitor item	Condition	Specification (A	Approximately)
A/T fluid temperature sensor	Cold [20°C (68°F)]	1.5V	2.5 kΩ
	↓	↓	↓
	Hot [80°C (176°F)]	0.5V	0.3 kΩ

Remarks: Specification data are reference values.

Item

Sensor ground

A/T fluid

sensor

temperature

Wire color

В

G

Terminal

No.

42

47

0V

1.5V

0.5V

NHAT0037S02

Judgement standard (Approx.)

BT

HA

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On Board Diagnosis Logic

Diagnostic trouble code ATF TEMP SEN/CIRC with CONSULT-II or P0710 without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.

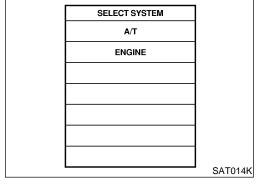
EL

Possible Cause

NHAT0205

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- A/T fluid temperature sensor



SELECT DIAG MODE

WORK SUPPORT

SELF-DIAG RESULTS

DATA MONITOR

DATA MONITOR (SPEC)

ACTIVE TEST

DTC & SRT CONFIRMATION

SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NHAT0206

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(II) WITH CONSULT-II

NHATO206S01

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Start engine and maintain the following conditions for at least 10 minutes (Total). (It is not necessary to maintain continuously.)

CMPS-RPM (REF): 450 rpm or more

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.2V

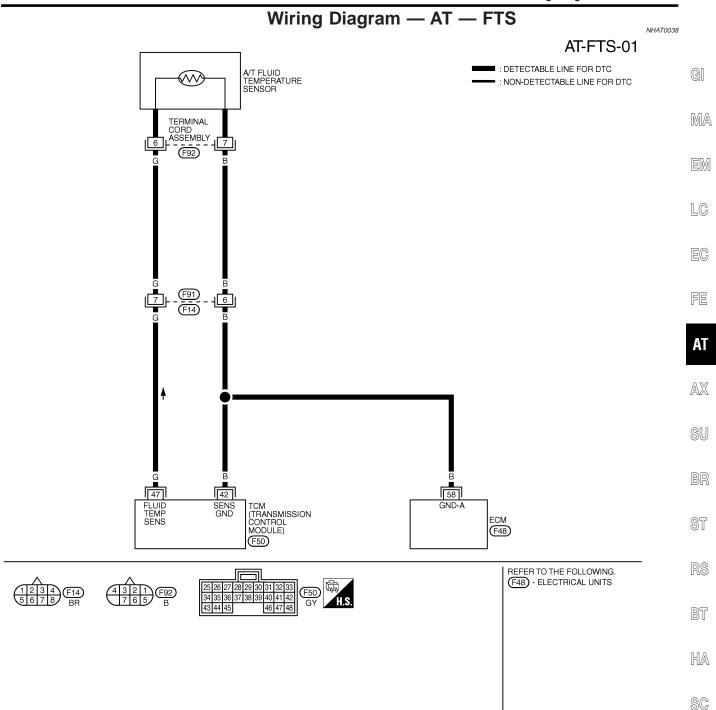
Selector lever: D position

WITH GST

NHAT0206S02

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — FTS



TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
42	В	SENSOR GROUND	-	OV
47	G	A/T FLUID	WHEN IGN ON AND ATF TEMPERTURE IS 20°C (68°F)	1.5V
		TEMPERATURE SENSOR	WHEN IGN ON AND ATF TEMPERTURE IS 80°C (176°F)	0.5V

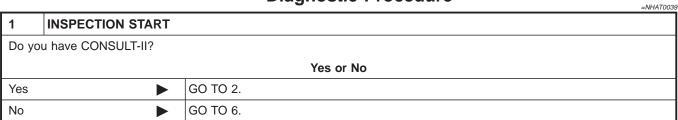
SAT610K

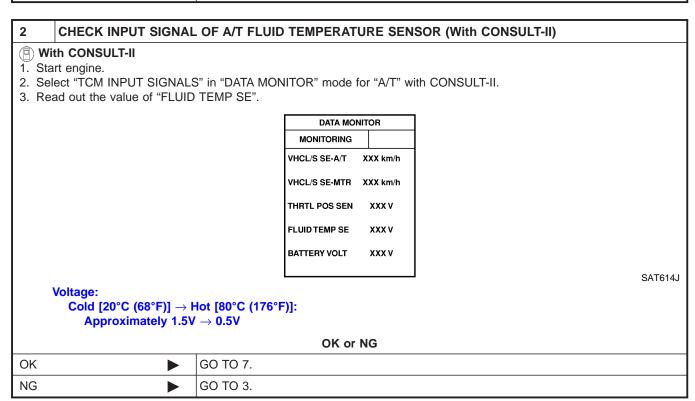
MAT805A

EL

Diagnostic Procedure

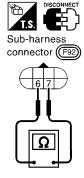
Diagnostic Procedure





3 CHECK A/T FLUID TEMPERATURE SENSOR WITH TERMINAL CORD ASSEMBLY

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminals 6 (B) and 7 (G) when A/T is cold.



Resistance: Cold [20°C (68°F)] Approximately 2.5 k Ω

SAT616J

4. Reinstall any part removed.

OK or NG

OK •	GO TO 4.
NG ▶	GO TO 5.

Diagnostic Procedure (Cont'd)

GI

MA

EM

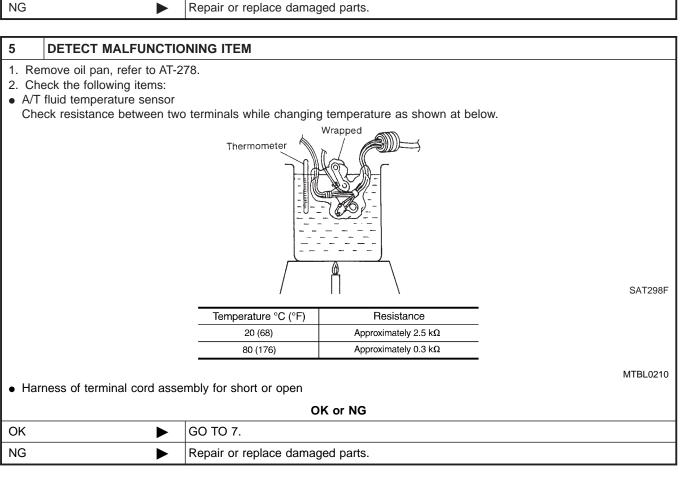
LC

FE

ΑT

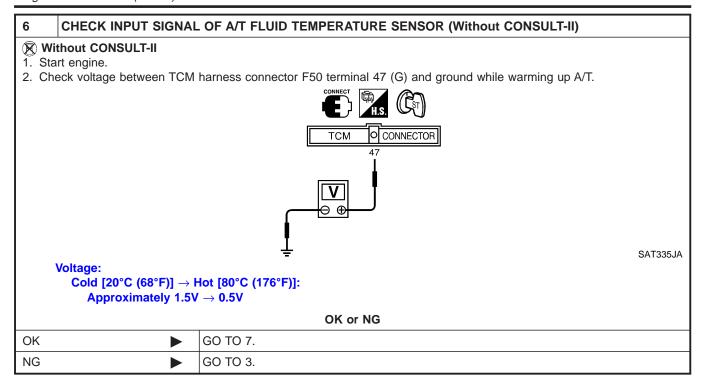
AX

Check the following items: Harness for short to ground or short to power or open between TCM, ECM and terminal cord assembly (Main harness) Ground circuit for ECM Refer to EC-152, "TROUBLE DIAGNOSIS FOR POWER SUPPLY". OK or NG OK Repair or replace damaged parts.



BT HA SC EL

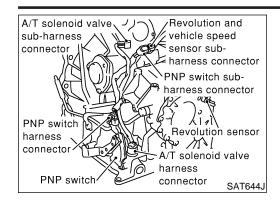
Diagnostic Procedure (Cont'd)



7	CHECK DTC		
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-112.		
		OK or NG	
OK	>	INSPECTION END	
NG	>	GO TO 8.	

8	CHECK TCM INSPECTION		
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
		OK or NG	
OK	>	INSPECTION END	
NG	•	Repair or replace damaged parts.	

Description



Description

The revolution sensor detects the revolution of the idler gear parking pawl lock gear and emits a pulse signal. The pulse signal is sent to the TCM which converts it into vehicle speed.

G

MA

FM

LC

TCM TERMINALS AND REFERENCE VALUE

NHAT0040S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition Judgement standard (Approx.)		standard	
29	W	Revolution sensor		When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	450 Hz	
				When vehicle parks.	0V	
42	В	Sensor ground	_	_	0V	

AT

FE

 $\mathbb{A}\mathbb{X}$

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On Board Diagnosis Logic

Diagnostic trouble code VEH SPD SEN/CIR AT with CONSULT-II or P0720 without CONSULT-II is detected when TCM does not receive the proper voltage signal from the sensor.

BT

HA

SC

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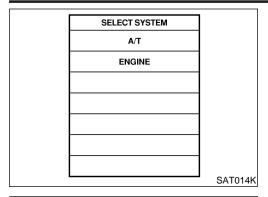
Possible Cause

Check the following items.

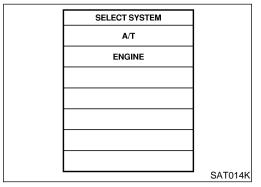
- Harness or connectors (The sensor circuit is open or shorted.)
- Revolution sensor

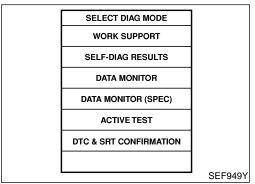
NHAT020

Diagnostic Trouble Code (DTC) Confirmation Procedure



SELECT DIAG MODE
WORK SUPPORT
SELF-DIAG RESULTS
DATA MONITOR
CAN DIAG SUPPORT MNTR
FUNCTION TEST
DTC WORK SUPPORT
SCIA5358E





Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NHAT0209

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(A) WITH CONSULT-II

1AT020QS01

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Drive vehicle and check for an increase of "VHCL/S SE-MTR" value

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-205.

If the check result is OK, go to following step.

- 3) Select "DATA MONITOR" mode for "ENGINE" with CONSULT-
- 4) Start engine and maintain the following conditions for at least 5 consecutive seconds.

VHCL SPEED SE: 30 km/h (19 MPH) or more

THRTL POS SEN: More than 1.2V

Selector lever: D position

Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-120.

If the check result is OK, go to following step.

 Maintain the following conditions for at least 5 consecutive seconds.

CMPS-RPM (REF): 3,500 rpm or more THRTL POS SEN: More than 1.2V

Selector lever: D position

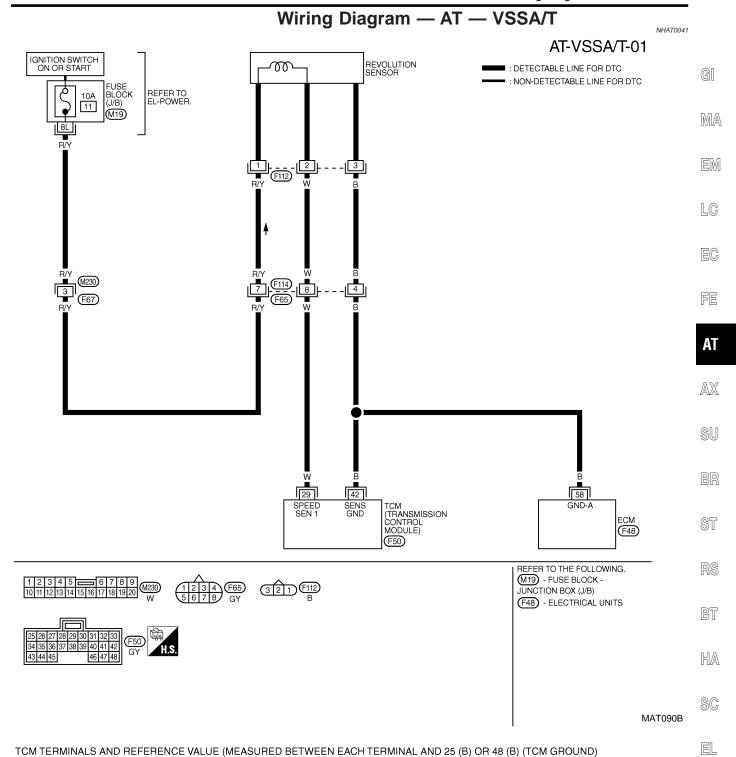
Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions required for this test.

WITH GST

NHAT0209S02

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — VSSA/T



SAT679K

DATA (DC)(Approx.)

450 Hz

0V

ΟV

CONDITION

CONSULT-II PULSE FREQUENCY MÉASURING FUNCTION. *1 CAUTION: CONNECT THE DIAGNOSIS DATA LINK CABLE TO THE

VEHICLE DIAGNOSIS CONNECTOR. *1: A CIRCUIT TESTER CANNOT BE USED TO TEST THIS ITEM.

REVOLUTION SENSOR WHEN MOVING AT 20 km/h (12 MPH), USE THE

WHEN VEHICLE PARKS.

TERMINAL WIRE COLOR

42

W

В

ITEM

SENSOR GROUND

Diagnostic Procedure

Diagnostic Procedure

NHAT0042

1 CHECK INPUT SIGNAL (With CONSULT-II)

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Read out the value of "VHCL/S SE·A/T" while driving. Check the value changes according to driving speed.

DATA MO	NITOR
MONITORING	
VHCL/S SE-A/T	XXX km/h
VHCL/S SE-MTR	XXX km/h
THRTL POS SEN	xxx v
FLUID TEMP SE	xxx v
BATTERY VOLT	xxx v

SAT614J

OK or NG

OK	>	GO TO 3.
NG	•	GO TO 2.

2 CHECK REVOLUTION SENSOR (With CONSULT-II)

(P) With CONSULT-II

1. Start engine.

Condition	Judgement standard (Approx.)
When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function. *1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	450 Hz
When vehicle parks.	0V

MTBL1182

- Harness for short or open between TCM, ECM and revolution sensor
- Harness for short or open between ignition switch and revolution sensor

OK or NG

OK ►	GO TO 3.
NG ►	Repair or replace damaged parts.

3 CHECK DTC

Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-118.

OK or NG

OK	>	INSPECTION END
NG		GO TO 4.

Diagnostic Procedure (Cont'd)

4	CHECK TCM INSPECT	ON]
	form TCM input/output signing, recheck TCM pin terminates.	nal inspection. nals for damage or loose connection with harness connector. OK or NG	GI
OK	>	INSPECTION END	
NG	>	Repair or replace damaged parts.	M

EM

LC

EC

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ST

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BT

HA

SC

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Description

The engine speed signal is sent from the ECM to the TCM.

NHAT0043

NHAT0043S01

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Judgement standard (Approx.)	
(Approx.)	

Terminal No.	Wire color	Item	Condition	Judgement standard (Approx.)
39	W/G	Engine speed signal	Refer to EC-136, "ECM INSPECTION TABLE".	

On Board Diagnosis Logic

Diagnostic trouble code ENGINE SPEED SIG with CONSULT-II or P0725 without CONSULT-II is detected when TCM does not receive the proper voltage signal from ECM.

Possible Cause

Check harness or connectors. (The sensor circuit is open or shorted.)

DTC P0725 ENGINE SPEED SIGNAL

Diagnostic Trouble Code (DTC) Confirmation Procedure

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NHAT0212

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

GI

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

LC

2) Start engine and maintain the following conditions for at least 10 consecutive seconds.

EG

VHCL SPEED SE: 10 km/h (6 MPH) or more

THRTL POS SEN: More than 1.2V

FE

Selector lever: D position

WITH GST

Follow the procedure "With CONSULT-II".

NHAT0212S02

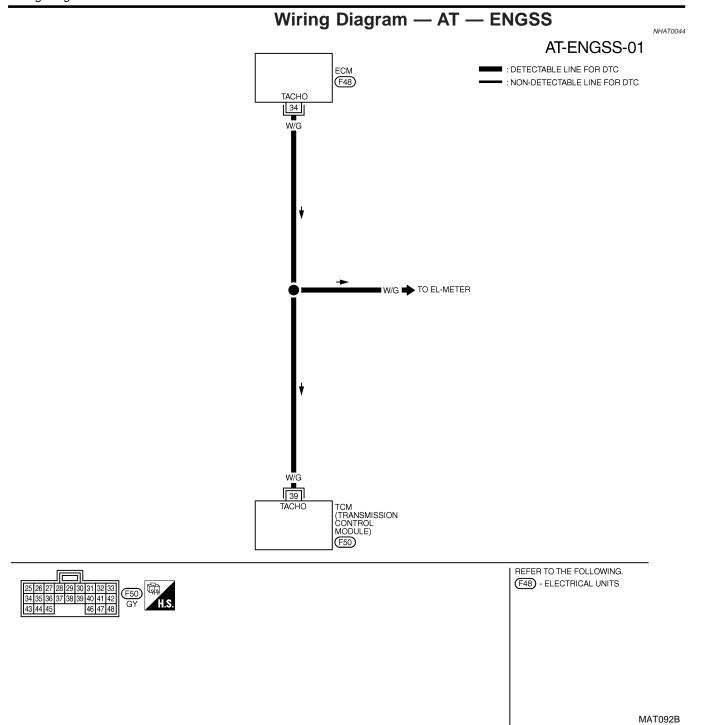
AT

AX

HA

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EL



TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TOWN TET HVIII	VALO AND I	TET ETTENOL VALUE (INLAUT	STIED BETWEEN EAST FEITIMINALS AND 25 OF 46 (TOW GITS)	0110)
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
39	W/G	ENGINE SPEED SIGNAL.	REFER TO EC section, "ECM INSPECTION TABLE".	

GI

MA

EM

LC

FE

ΑT

AX

SU

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Diagnostic Procedure

				NHAT0045
1	CHECK DTC WIT	H ECI	И	
Turr		and se	II "ENGINE". elect "SELF-DIAGNOSTIC RESULTS" mode for "ENGINE" with CONSULT-II. ON Indicator Lamp (MIL)".	
			OK or NG	
OK (w	ith CONSULT-II)		GO TO 2.	
OK (w	ithout CONSULT-	•	GO TO 4.	
NG			Check ignition signal circuit for engine control. Refer to EC-695, "DTC Ignition Signal	al".

2 **CHECK INPUT SIGNAL (With CONSULT-II)** (P) With CONSULT-II 1. Start engine.

- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "ENGINE SPEED". Check engine speed changes according to throttle position.

DATA MONITOR			
MONITORING			
ENGINE SPEED		(XX rpm	
TURBINE REV		XX rpm	
OVERDRIVE SW		ON	
PN POSI SW		OFF	
R POSITION SW		OFF	
			_

SAT645J

OK or NG			
OK		GO TO 6.	
NG		GO TO 3.	

DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between TCM and ECM
- Resistor and ignition coil

Refer to EC-695, "DTC Ignition Signal".

\sim	1/		NO
U	Κ	or	NG

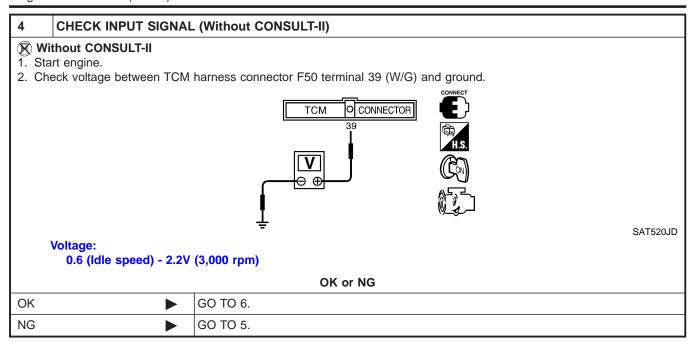
OK •	GO TO 6.
NG ▶	Repair or replace damaged parts.

BT

HA

DTC P0725 ENGINE SPEED SIGNAL

Diagnostic Procedure (Cont'd)



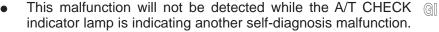
5	DETECT MALFUNCTIONING ITEM				
HaRe	Check the following items: • Harness for short or open between TCM and ECM • Resistor and ignition coil Refer to EC-695, "DTC Ignition Signal".				
	OK or NG				
OK	OK ▶ GO TO 6.				
NG	NG Repair or replace damaged parts.				

6	CHECK DTC				
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-123.					
OK or NG					
OK	OK INSPECTION END				
NG	•	GO TO 7.			

7	CHECK TCM INSPECTION				
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG				
OK	OK INSPECTION END				
NG	NG Repair or replace damaged parts.				

Description

This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.



This malfunction is detected when the A/T does not shift into first gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

MA	

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

Remarks: Specification data are reference values.

LC

TCM TERMINALS AND REFERENCE VALUE

NHAT0046S01

Terminal No.	Wire color	Item		Judgement standard (Approx.)	
11	R/Y	Shift solenoid		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery voltage
11	N/ I	valve A		When shift solenoid valve A does not operate. (When driving in ${\rm D_2}$ or ${\rm D_3}$.)	ov
12	LG/B	Shift solenoid valve B		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery voltage
12	LG/B			When shift solenoid valve B does not operate. (When driving in D_3 or D_4 .)	ov

On Board Diagnosis Logic

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes

If the actual gear position is higher than the position (1st) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when either shift solenoid valve A is stuck open or shift solenoid valve B is stuck open.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve A stuck open: 2*, 2, 3 and 3 positions

In case of gear position with shift solenoid valve B stuck open: 4*,

3, 3 and 4 positions to each gear position above

*: P0731 is detected.

Diagnostic trouble code A/T 1ST GR FNCTN with CONSULT-II or P0731 without CONSULT-II is detected when A/T cannot be shifted to the 1st gear position even if electrical circuit is good.

AT





















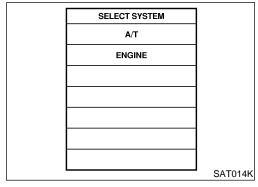


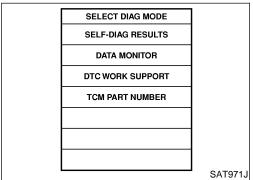


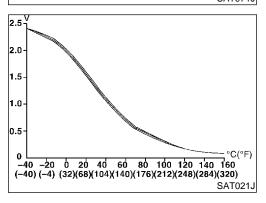
Possible Cause

NHAT0214

- Check the following items. Shift solenoid valve A
- Shift solenoid valve B
- Each clutch
- Hydraulic control circuit







Diagnostic Trouble Code (DTC) Confirmation **Procedure**

CAUTION:

NHAT0215

- Always drive vehicle at a safe speed.
- Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- Select "1ST GR FNCTN P0731" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to 20 to 25 km/h (12 to 16 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step

Selector lever: D position

- Check that "GEAR" shows "2" after releasing pedal.
- Depress accelerator pedal to WOT (more than 7.0/8 of "THROTTLE POSI") quickly from a speed of 20 to 25 km/h (12 to 16 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-131. If "STOP VEHICLE" appears on CONSULT-II screen, go to the following step.
- Check that "GEAR" shows "1" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case

DTC P0731 A/T 1ST GEAR FUNCTION

Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

a 1st trip DTC other than P0731 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Molforation for D0724 eviate	$2 \rightarrow 2 \rightarrow 3 \rightarrow 3$
Malfunction for P0731 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$



8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-131. Refer to shift schedule, AT-377.



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WITH GST

Follow the procedure "With CONSULT-II".

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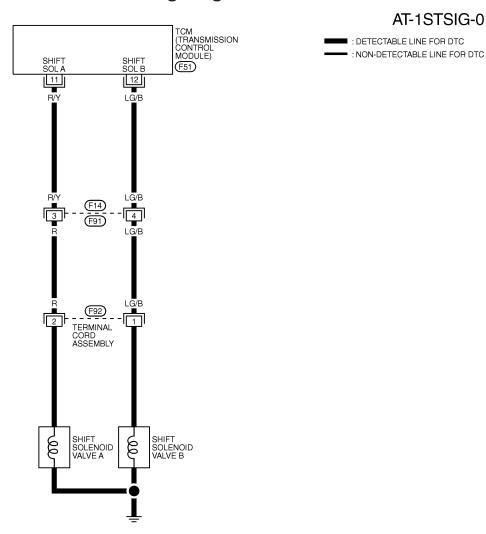
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Wiring Diagram — AT — 1ST

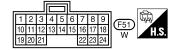
NHAT0047

AT-1STSIG-01









MAT808A

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
11	R/Y	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	BATTERY VOLTAGE
		VALVE A	OPERATES (WHEN DRIVING IN D1 OR D4)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	OV
			DOES NOT OPERATE (WHEN DRIVING IN D2 OR D3)	
12	LG/B	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	BATTERY VOLTAGE
		VALVE B	OPERATES (WHEN DRIVING IN D1 OR D2)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	OV
			DOES NOT OPERATE (WHEN DRIVING IN D3 OR D4)	

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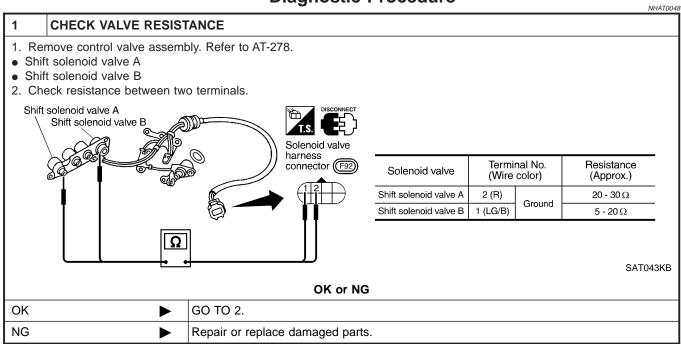
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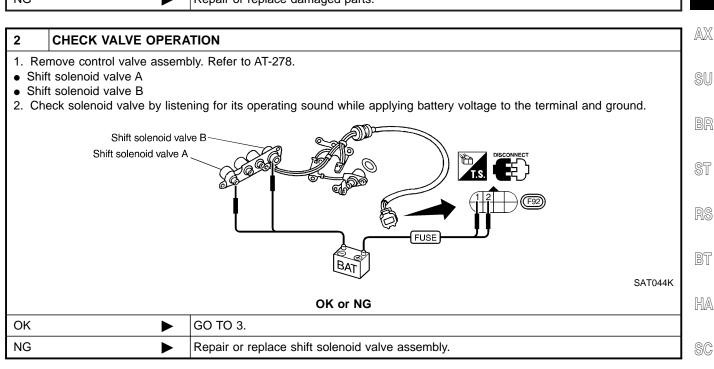
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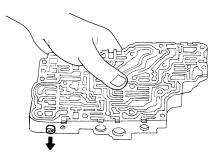
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DTC P0731 A/T 1ST GEAR FUNCTION

Diagnostic Procedure (Cont'd)

3 CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to "Control Valve Assembly", AT-278.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.



SAT367H

OK or NG

OK •	GO TO 4.
NG ►	Repair control valve assembly.

4	CHECK DTC		
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-128.		
	OK or NG		
OK	>	INSPECTION END	
NG	>	Check transaxle inner parts (clutch, brake, etc.).	

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the A/T CHECK indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into second gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

Remarks: Specification data are reference values.

TCM TERMINALS AND REFERENCE VALUE

NHAT0049S01

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
12	LG/B	Shift solenoid		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery voltage
12	LG/B	valve B	B	When shift solenoid valve B does not operate. (When driving in $\mathrm{D_3}$ or $\mathrm{D_4}$.)	ov

On Board Diagnosis Logic

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (2nd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve B is stuck

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve B stuck open: 4, 3*, 3 and 4 positions to each gear position above

*: P0732 is detected.

Diagnostic trouble code A/T 2ND GR FNCTN with CONSULT-II or P0732 without CONSULT-II is detected when A/T cannot be shifted to the 2nd gear position even if electrical circuit is good.

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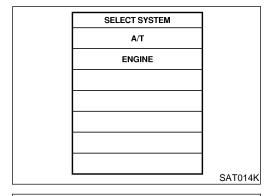


Possible Cause

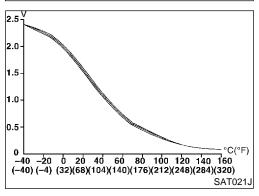
NHAT0217

Check the following items.

- Shift solenoid valve B
- Each clutch
- Hydraulic control circuit



SELECT DIAG MODE WORK SUPPORT **SELF-DIAG RESULTS** DATA MONITOR CAN DIAG SUPPORT MNTR **FUNCTION TEST** DTC WORK SUPPORT SCIA5358E



Diagnostic Trouble Code (DTC) Confirmation **Procedure**

CAUTION:

NHAT0218

- Always drive vehicle at a safe speed.
 - Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- Select "2ND GR FNCTN P0732" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to 45 to 50 km/h (28 to 31 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 Selector lever: D position (O/D ON)

- Check that "GEAR" shows "3" or "4" after releasing pedal.
- Depress accelerator pedal to WOT (more than 7.0/8 of "THROTTLE POSI") quickly from a speed of 45 to 50 km/h (28 to 31 MPH) until "TESTING" changes to "STOP VEHICLE" or "COMPLETE". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-137. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.
- Check that "GEAR" shows "2" when depressing accelerator pedal to WOT.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case

DTC P0732 A/T 2ND GEAR FUNCTION

Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

a 1st trip DTC other than P0732 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

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Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0732 exists.	$4 \rightarrow 3 \rightarrow 3 \rightarrow 4$



8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".)
Refer to "DIAGNOSTIC PROCEDURE", AT-137.



Refer to shift schedule, AT-377.

WITH GST

Follow the procedure "With CONSULT-II".

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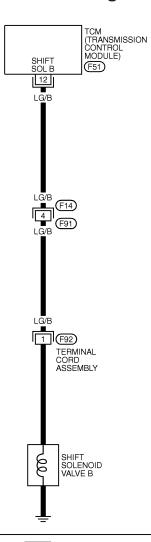
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Wiring Diagram — AT — 2ND

NHAT0050

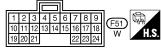
AT-2NDSIG-01











MAT809A

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
12	LG/B	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	BATTERY VOLTAGE
		VALVE B	OPERATES (WHEN DRIVING IN D1 OR D2)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	0V
			DOES NOT OPERATE (WHEN DRIVING IN D3 OR D4)	

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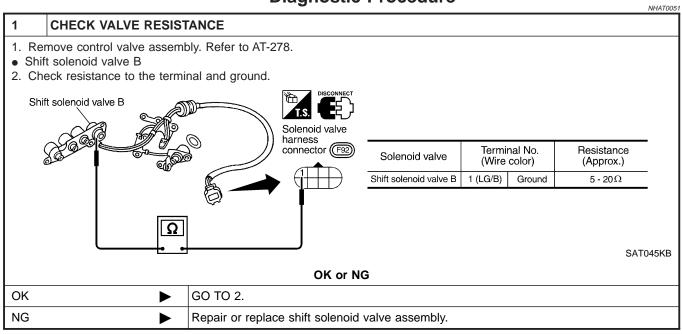
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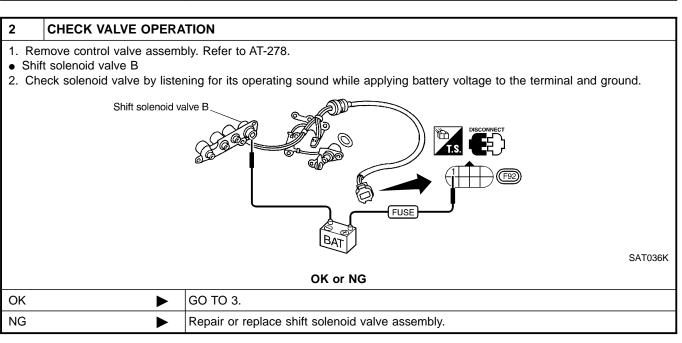
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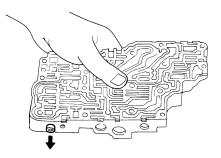
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DTC P0732 A/T 2ND GEAR FUNCTION

Diagnostic Procedure (Cont'd)

3 CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to "Control Valve Assembly", AT-310.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.



SAT367H

OK or NG

OK •	GO TO 4.
NG ►	Repair control valve assembly.

4	CHECK DTC		
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-134.		
	OK or NG		
OK	>	INSPECTION END	
NG	>	Check transaxle inner parts (clutch, brake, etc.).	

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the A/T CHECK indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into third gear position as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning servo piston or brake band, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

(When driving in D₂ or D₃.)

Remarks: Specification data are reference values.

Judgement **Terminal** Wire color Condition standard Item No. (Approx.) When shift solenoid valve A operates. Battery volt-(When driving in D_1 or D_4 .) age Shift solenoid valve 11 R/Y When shift solenoid valve A does not operate. ٥٧

On Board Diagnosis Logic

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is higher than the position (3rd) supposed by TCM, the slip ratio will be more than normal. In case the ratio exceeds the specified value, TCM judges this diagnosis malfunc-

This malfunction will be caused when shift solenoid valve A is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve A stuck closed: 1, 1, 4* and 4 positions to each gear position above

*: P0733 is detected.

Diagnostic trouble code A/T 3RD GR FNCTN with CONSULT-II or P0733 without CONSULT-II is detected when A/T cannot be shifted to the 3rd gear position even if electrical circuit is good.

NHAT0052S01

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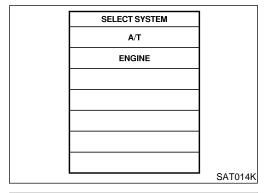


Possible Cause

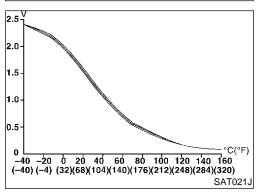
NHAT0220

Check the following items.

- Shift solenoid valve A
- Each clutch
- Hydraulic control circuit



SELECT DIAG MODE WORK SUPPORT **SELF-DIAG RESULTS** DATA MONITOR CAN DIAG SUPPORT MNTR **FUNCTION TEST** DTC WORK SUPPORT SCIA5358E



Diagnostic Trouble Code (DTC) Confirmation **Procedure**

CAUTION:

NHAT0221

- Always drive vehicle at a safe speed.
 - Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch "OFF" and wait at least 10 seconds before conducting the next test.

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

- Select "3RD GR FNCTN P0733" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- Accelerate vehicle to 60 to 75 km/h (37 to 47 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 1.0/8 (at all times during step

Selector lever: D position

- Check that "GEAR" shows "4" after releasing pedal.
- Depress accelerator pedal steadily with 3.5/8 4.5/8 of "THROTTLE POSI" from a speed of 60 to 75 km/h (37 to 47 MPH) until "TESTING" changes to "STOP VEHICLE" or "COM-PLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-143. If "STOP VEHICLE" appears on CONSULT-II screen, go to following step.
- Check that "GEAR" shows "3" when depressing accelerator pedal with 3.5/8 - 4.5/8 of "THROTTLE POSI".
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case

DTC P0733 A/T 3RD GEAR FUNCTION

Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

a 1st trip DTC other than P0733 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

- 6) Stop vehicle.
- 7) Follow the instruction displayed. (Check for normal shifting referring to the table below.)

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Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4
No malfunction exists.	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0733 exists.	$1 \to 1 \to 4 \to 4$



8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".)
Refer to "DIAGNOSTIC PROCEDURE", AT-143.
Refer to shift schedule, AT-377.



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Follow the procedure "With CONSULT-II".

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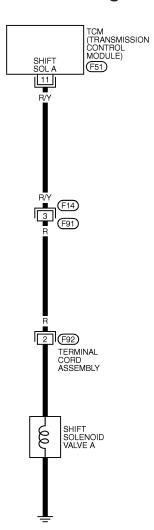
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Wiring Diagram — AT — 3RD

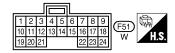
NHAT0053

AT-3RDSIG-01 : DETECTABLE LINE FOR DTC : NON-DETECTABLE LINE FOR DTC









MAT810A

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
11	R/Y	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	BATTERY VOLTAGE
		VALVE A	OPERATES (WHEN DRIVING IN D1 OR D4)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	0V
			DOES NOT OPERATE (WHEN DRIVING IN D2 OR D3)	

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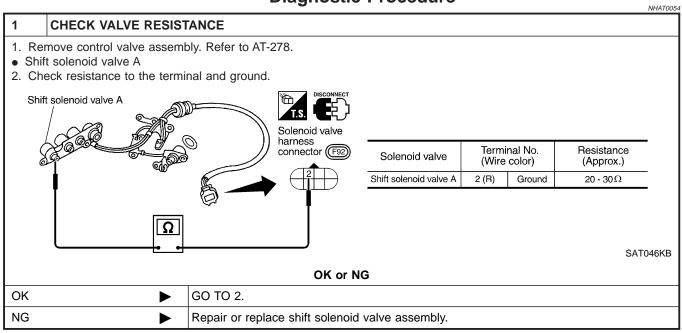
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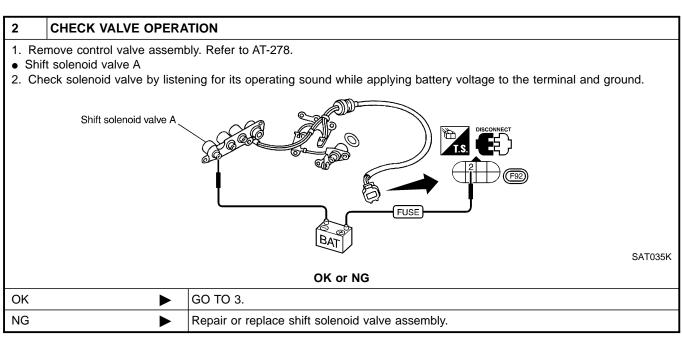
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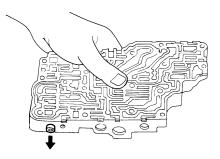
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DTC P0733 A/T 3RD GEAR FUNCTION

Diagnostic Procedure (Cont'd)

3 CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to "Control Valve Assembly", AT-310.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.



SAT367H

OK or NG

OK •	GO TO 4.
NG ▶	Repair control valve assembly.

4	CHECK DTC			
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-140.				
OK or NG				
OK	>	INSPECTION END		
NG		Check transaxle inner parts (clutch, brake, etc.).		

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the A/T CHECK indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or line pressure is low as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

 Monitor item
 Condition
 Specification

 Torque converter clutch solenoid valve duty
 Lock-up OFF Lock-up ON
 Approximately 4% Approximately 94%

 Line pressure solenoid valve duty
 Small throttle opening (Low line pressure) Large throttle opening (High line pressure)
 Approximately 24% Approximately 95%

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

	<u> </u>				
Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
4	C/P	Line pressure sole-		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V
ı	G/R	noid valve	(CON)	When depressing accelerator pedal fully after warming up engine.	ov
	noid va	Line pressure sole- noid valve		When releasing accelerator pedal after warming up engine.	4 - 14V
2 W/B	VV/B	(with dropping resistor)		When depressing accelerator pedal fully after warming up engine.	oV
		Shift solenoid valve		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery volt- age
11 R/Y	A		When shift solenoid valve A does not operate. (When driving in D_2 or D_3 .)	OV	
12 L(LG/B Shift solenoid valve B		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery volt- age
	LG/B		I G/B	When shift solenoid valve B does not operate. (When driving in D ₃ or D ₄ .)	0V

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On Board Diagnosis Logic

VHAT022

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction.

This malfunction will be caused when shift solenoid valve A is stuck open or shift solenoid valve B is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve A stuck open: 2, 2, 3 and **3*** positions

In case of gear position with shift solenoid valve B stuck closed: 1, 2, 2 and 1* positions to each gear position above

*: P0734 is detected.

And also, this malfunction will be caused when line pressure is lower than normal same as line pressure solenoid valve stuck open.

Diagnostic trouble code A/T 4TH GR FNCTN with CONSULT-II or P0734 without CONSULT-II is detected when A/T cannot be shifted to the 4th gear position even if electrical circuit is good.

Possible Cause

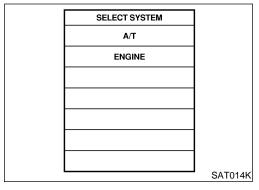
NHAT0223

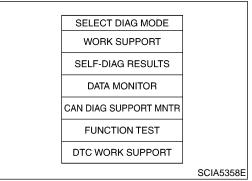
Check the following items.

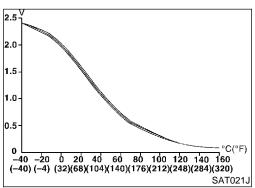
- Shift solenoid valve A
- Shift solenoid valve B
- Line pressure solenoid valve
- Each clutch
- Hydraulic control circuit

DTC P0734 A/T 4TH GEAR FUNCTION

Diagnostic Trouble Code (DTC) Confirmation Procedure







Diagnostic Trouble Code (DTC) Confirmation **Procedure**

CAUTION:

Always drive vehicle at a safe speed.

NHAT0224

If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch OFF and wait at least 10 seconds before continuing.

MA

Be careful not to rev engine into the red zone on the tachometer.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

LC

TESTING CONDITION:

Always drive vehicle on a level road to improve the accuracy

After the repair, perform the following procedure to confirm the malfunction is eliminated.

FE

(P) WITH CONSULT-II

Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

AT AX

Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive the vehicle to decrease the voltage (warm up the fluid) or stop engine to increase the voltage (cool down the fluid).

Select "4TH GR FNCTN P0734" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".

Accelerate vehicle to 55 to 65 km/h (34 to 40 MPH) under the following condition and release the accelerator pedal completely.

THROTTLE POSI: Less than 5.5/8 (at all times during step

Selector lever: D position

Depress accelerator pedal steadily with 1.0/8 - 2.0/8 of "THROTTLE POSI" from a speed of 55 to 65 km/h (34 to 40 MPH) until "TESTING" has turned to "STOP VEHICLE" or "COMPLETED". (It will take approximately 3 seconds.) If the check result NG appears on CONSULT-II screen, go to "DIAGNOSTIC PROCEDURE", AT-150.

Check that "GEAR" shows "3" after releasing pedal.

HA

If "STOP VEHICLE" appears on CONSULT-II screen, go to

Check that "GEAR" shows "4" when depressing accelerator pedal with 1.0/8 - 2.0/8 of "THROTTLE POSI".

EL

If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS" for "ENGINE". In case a 1st trip DTC other than P0734 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

Stop vehicle.

following step.

Follow the instruction displayed. (Check for normal shifting referring to the table below.)

DTC P0734 A/T 4TH GEAR FUNCTION

Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

Vehicle condition	Gear on actual transmission shift pattern when screen is changed to 1 \rightarrow 2 \rightarrow 3 \rightarrow 4
No malfunction exists	$1 \rightarrow 2 \rightarrow 3 \rightarrow 4$
Malfunction for P0734 exists.	$2 \rightarrow 2 \rightarrow 3 \rightarrow 3$
Manufiction for P0734 exists.	$1 \rightarrow 2 \rightarrow 2 \rightarrow 1$

8) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-150. Refer to shift schedule, AT-377.

WITH GST

Follow the procedure "With CONSULT-II".

NHAT0224S02

Wiring Diagram — AT — 4TH

NHAT0056

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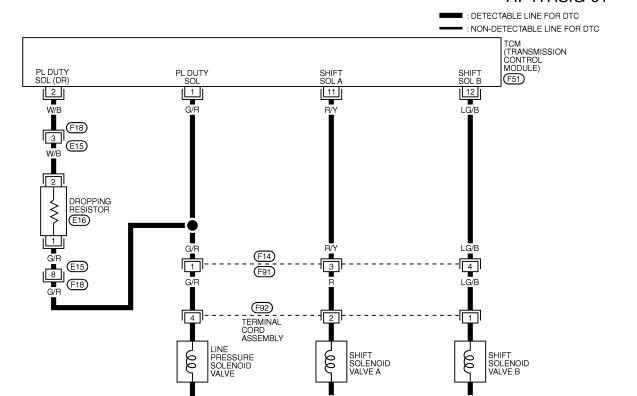
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AT-4THSIG-01

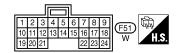












MAT093B

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
1	G/R	LINE PRESSURE SOLENOID VALVE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS RELEASED	1.5 - 3.0V
			WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS DEPRESSED	ov
2	W/B	LINE PRESSURE SOLENOID VALVE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS RELEASED	4 - 14V
		(DROPPING RESISTOR)	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS DEPRESSED	0V
11	R/Y	SHIFT SOLENOID VALVE A	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A OPERATES (WHEN DRIVING IN D1 OR D4)	BATTERY VOLTAGE
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A DOES NOT OPERATE (WHEN DRIVING IN D2 OR D3)	OV
12	LG/B	SHIFT SOLENOID VALVE B	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B OPERATES (WHEN DRIVING IN D1 OR D2)	BATTERY VOLTAGE
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B DOES NOT OPERATE (WHEN DRIVING IN D3 OR D4)	0V

SAT300K

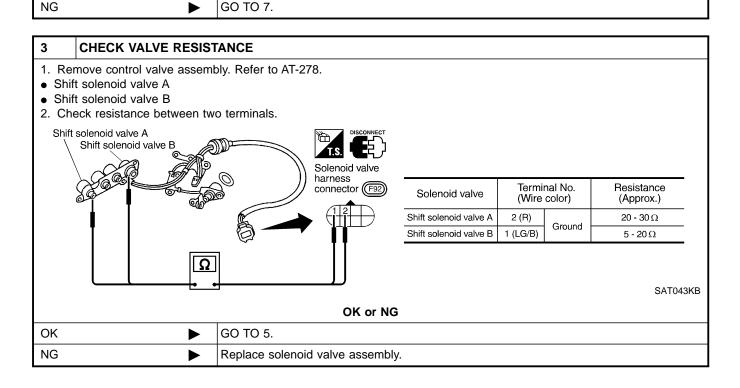
No

Diagnostic Procedure

The composition of the compositi

CHECK LINE PRESSURE Perform line pressure test. Refer to AT-67. Line pressure kPa (kg/cm², psi) Engine speed rpm D, 2 and 1 positions R position 500 (5.1, 73) Idle 778 (7.9, 113) Stall 1,233 (12.6, 179) 1,918 (19.6, 278) MTBL1183 OK or NG GO TO 3. OK

GO TO 2.



ΑT

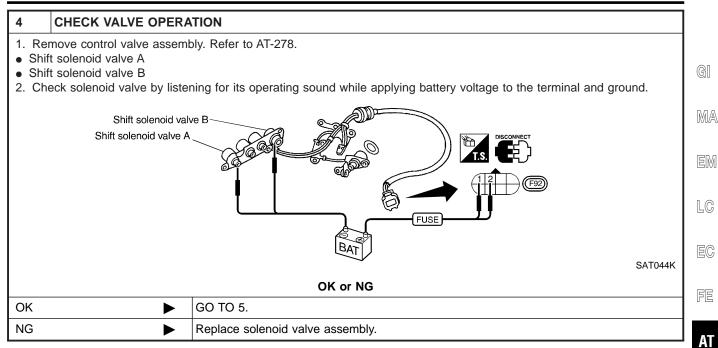
AX

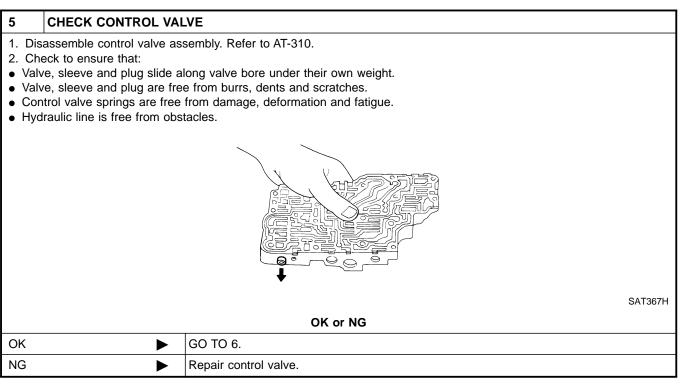
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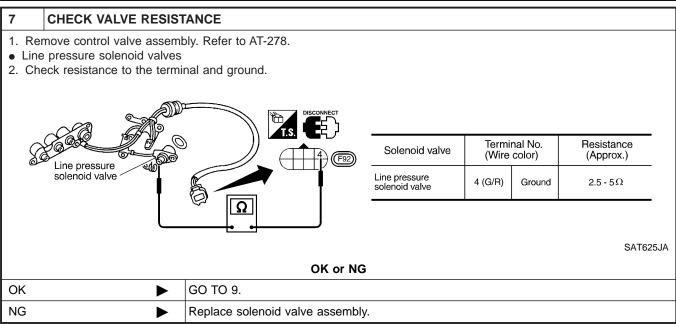


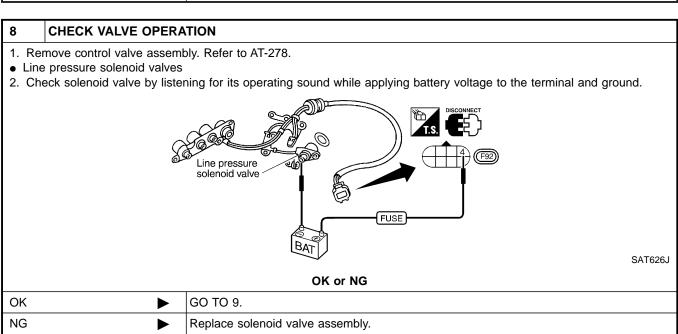


6	CHECK SHIFT UP (D ₃ TO D ₄)		
Does	Does A/T shift from D ₃ to D ₄ at the specified speed?		
	OK or NG		
ОК	>	GO TO 11.	
NG	NG Check transaxle inner parts (clutch, brake, etc.).		

DTC P0734 A/T 4TH GEAR FUNCTION

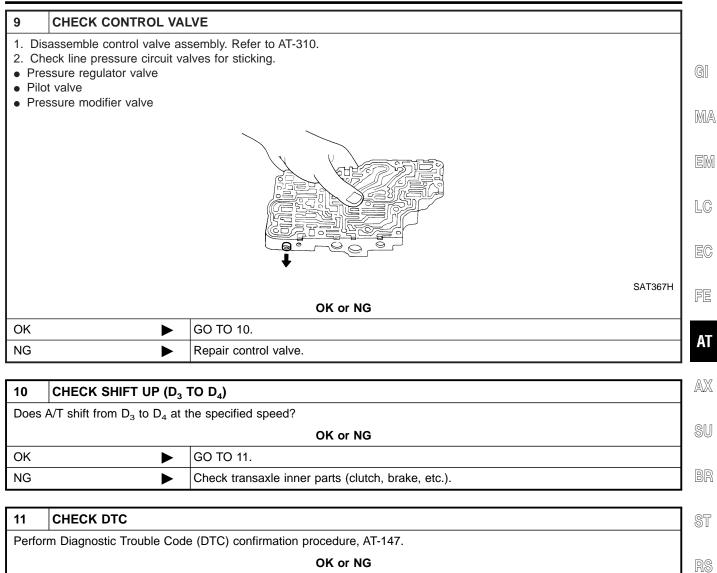
Diagnostic Procedure (Cont'd)





DTC P0734 A/T 4TH GEAR FUNCTION

Diagnostic Procedure (Cont'd)



11	CHECK DTC		
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-147.			
	OK or NG		
ОК	OK INSPECTION END		
NG	NG Perform "Cruise test — Part 1" again and return to the start point of this test group.		

HA

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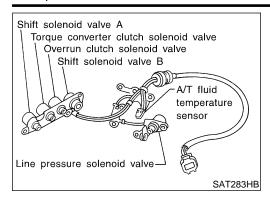
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IDX

DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

Description



Description

The torque converter clutch solenoid valve is activated, with the gear in D_4 , by the TCM in response to signals sent from the vehicle speed and throttle position sensors. Lock-up piston operation will then be controlled.

Lock-up operation, however, is prohibited when A/T fluid temperature is too low.

When the accelerator pedal is depressed (less than 2.0/8) in lock-up condition, the engine speed should not change abruptly. If there is a big jump in engine speed, there is no lock-up.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NHAT0058S01

Monitor item	Condition	Specification
Torque converter clutch solenoid valve duty	Lock-up OFF ↓ Lock-up ON	Approximately 4% ↓ Approximately 94%

TCM TERMINALS AND REFERENCE VALUE

NHAT0058S02

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition	Judgement standard (Approx.)
2	G/B	Torque converter	When A/T performs lock-up.	8 - 15V
3	G/B	clutch solenoid valve	When A/T does not perform lock-up.	ov

On Board Diagnosis Logic

Diagnostic trouble code TCC SOLENOID/CIRC with CONSULT-II or P0740 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause

NHAT0226

Check the following items.

- Torque converter clutch solenoid valve
- Harness or connectors (The solenoid circuit is open or shorted.)

DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

Diagnostic Trouble Code (DTC) Confirmation Procedure

SELECT SYSTEM]
A/T	
ENGINE]
	1
	1
	1
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

MA

(P) WITH CONSULT-II

NHAT0227S01

1) Turn ignition switch ON. (Do not start engine.)

LC

2) Select "DATA MONITOR" mode for "ENGINE" with CON-SULT-II and wait at least 1 second.

3) Start engine and maintain the following conditions for least 5 consecutive seconds.

VHCL SPEED SE: 80 km/h (50 MPH) or more **THROTTLE POSI: 0.5/8 - 1.0/8**

Selector lever: D position Driving location: Driving the vehicle uphill (increased engine load) will help maintain the driving conditions

required for this test.

WITH GST

NHAT0227S02

Follow the procedure "With CONSULT-II".

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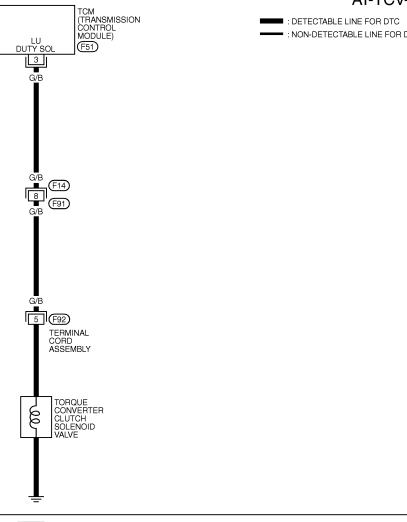
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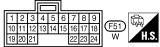
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Wiring Diagram — AT — TCV AT-TCV-01 TCM (TRANSMISSION CONTROL MODULE) TY SOL F51 Wiring Diagram — AT — TCV AT-TCV-01 EDETECTABLE LINE FOR DTC ENON-DETECTABLE LINE FOR DTC







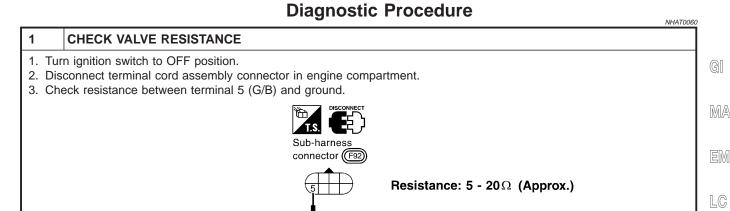


MAT812A

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
3	G/B	TORQUE CONVERTER	VEHICLE STARTS AND A/T PERFORMS LOCK-UP	8 - 15V
		CLUTCH SOLENOID	VEHICLE STARTS AND A/T DOES NOT PERFORM LOCK-UP	OV
		VALVE		

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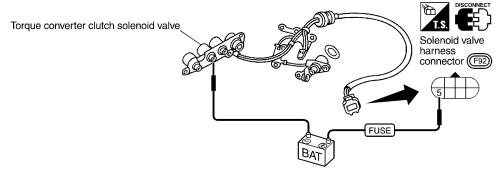
SAT627JB

OK or NG

OK	>	GO TO 3.
NG	>	GO TO 2.

2 CHECK VALVE OPERATION

- 1. Remove oil pan. Refer to AT-278.
- 2. Check the following items:
- Torque converter clutch solenoid valve
- i. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



SAT037K

• Harness of terminal cord assembly for short or open

OK	or	NG
----	----	----

OK •	GO TO 3.
NG ►	Repair or replace damaged parts.

3 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between sub-harness connector terminal 5 and TCM harness connector terminal 3. Refer to wiring diagram AT TCV.

Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK or NG

OK •	GO TO 4.
NG •	Repair open circuit or short to ground or short to power in harness or connectors.

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DTC P0740 TORQUE CONVERTER CLUTCH SOLENOID VALVE

Diagnostic Procedure (Cont'd)

4	4 CHECK DTC				
Perfo	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-155.				
		OK or NG			
OK	OK INSPECTION END				
NG	>	GO TO 5.			

5	CHECK TCM INSPECTION		
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	OK INSPECTION END		
NG	•	Repair or replace damaged parts.	

Description

- This is an OBD-II self-diagnostic item and not available in TCM self-diagnosis.
- This malfunction will not be detected while the O/D OFF indicator lamp is indicating another self-diagnosis malfunction.
- This malfunction is detected when the A/T does not shift into fourth gear position or the torque converter clutch does not lock up as instructed by the TCM. This is not caused by electrical malfunction (circuits open or shorted) but by mechanical malfunction such as control valve sticking, improper solenoid valve operation, malfunctioning oil pump or torque converter clutch, etc.

CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

Monitor item Condition Specification Lock-up OFF Approximately 4% Torque converter clutch solenoid valve duty Lock-up ON Approximately 94%

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

Judgement **Terminal** Condition Wire color Item standard No. (Approx.) When releasing accelerator pedal after warm-1.5 - 3.0V ing up engine. Line pressure sole-1 G/R noid valve When depressing accelerator pedal fully after 0V warming up engine. When releasing accelerator pedal after warm-Line pressure sole-4 - 14V ing up engine. noid valve 2 W/R (with dropping When depressing accelerator pedal fully after 0V resistor) warming up engine. When A/T performs lock-up. 8 - 15V Torque converter 3 G/B clutch solenoid valve 0V When A/T does not perform lock-up.

On Board Diagnosis Logic

This diagnosis monitors actual gear position by checking the torque converter slip ratio calculated by TCM as follows:

Torque converter slip ratio = $A \times C/B$

A: Output shaft revolution signal from revolution sensor

B: Engine speed signal from ECM

C: Gear ratio determined as gear position which TCM supposes If the actual gear position is much lower than the position (4th) supposed by TCM, the slip ratio will be much less than normal. In case the ratio does not reach the specified value, TCM judges this diagnosis malfunction.

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NHAT0061S02

HA



This malfunction will be caused when shift solenoid valve B is stuck closed.

Gear positions supposed by TCM are as follows.

In case of gear position with no malfunctions: 1, 2, 3 and 4 positions

In case of gear position with shift solenoid valve B stuck closed: 1, 2, 2 and 1* positions to each gear position above *: P0744 is detected.

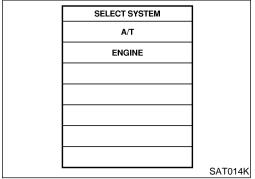
Diagnostic trouble code A/T TCC S/V FNCTN with CONSULT-II or P0744 without CONSULT-II is detected when A/T cannot perform lock-up even if electrical circuit is good.

Possible Cause

NHAT0229

Check the following items.

- Line pressure solenoid valve
- Torque converter clutch solenoid valve
- Each clutch
- Hydraulic control circuit



SELECT DIAG MODE WORK SUPPORT SELF-DIAG RESULTS DATA MONITOR CAN DIAG SUPPORT MNTR FUNCTION TEST DTC WORK SUPPORT

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

NOTE

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

NHAT0230S0

NHAT0230

- Start engine and select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Make sure that output voltage of A/T fluid temperature sensor is within the range below.

FLUID TEMP SEN: 0.4 - 1.5V

If out of range, drive vehicle to decrease voltage (warm up the fluid) or stop engine to increase voltage (cool down the fluid).

- Select "TCC S/V FNCTN P0744" of "DTC WORK SUPPORT" mode for "A/T" with CONSULT-II and touch "START".
- 4) Accelerate vehicle to more than 80 km/h (50 MPH) and maintain the following condition continuously until "TESTING" has turned to "COMPLETE". (It will take approximately 30 seconds after "TESTING" shows.)

THROTTLE POSI: 1.0/8 - 2.0/8 (at all times during step 4) Selector lever: D position

TCC S/V DUTY: More than 94%

VHCL/S SE-A/T: Constant speed of more than 80 km/h (50 MPH)

- Check that "GEAR" shows "4".
- For shift schedule, refer to SDS, AT-377.
- If "TESTING" does not appear on CONSULT-II for a long time, select "SELF-DIAG RESULTS". In case a 1st trip DTC

Diagnostic Trouble Code (DTC) Confirmation Procedure (Cont'd)

other than P0744 is shown, refer to applicable "TROUBLE DIAGNOSIS FOR DTC".

5) Make sure that "OK" is displayed. (If "NG" is displayed, refer to "DIAGNOSTIC PROCEDURE".) Refer to "DIAGNOSTIC PROCEDURE", AT-163. Refer to shift schedule, AT-377.

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WITH GST

NHAT0230S02

Follow the procedure "With CONSULT-II".

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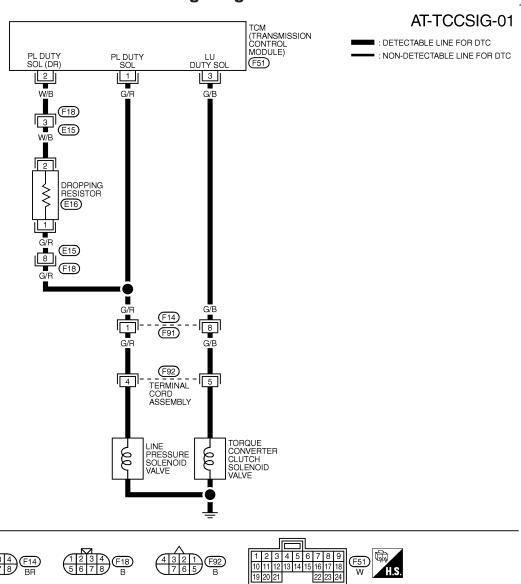
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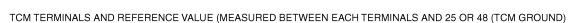
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Wiring Diagram — AT — TCCSIG

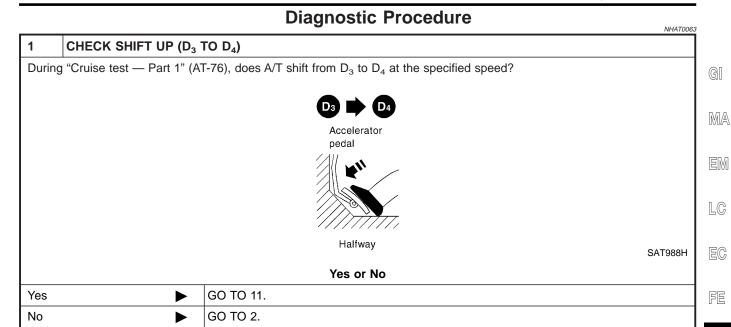
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MAT094B



TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
1	G/R	LINE PRESSURE		1.5 - 3.0V
1		SOLENOID VALVE	RELEASED	
			WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	0V
1			DEPRESSED	
2	W/B	LINE PRESSURE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	4 - 14V
		SOLENOID VALVE	RELEASED	
		(DROPPING RESISTOR)	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	0V
			DEPRESSED	
3	G/B	TORQUE CONVERTER	WHEN VEHICLE STARTS AND A/T PERFORMS LOCK-UP	8 - 15V
		CLUTCH SOLENOID	WHEN VEHICLE STARTS AND A/T DOES NOT PERFORM	0V
		VALVE	LOCK-UP	



2	CHECK LINE PRESSU	CK LINE PRESSURE				
	orm line pressure test. r to AT-67.					
		For single control of the control	Line pressure kl	Pa (kg/cm², psi)	•	
		Engine speed rpm	D, 2 and 1 positions	R position	•	
		Idle	500 (5.1, 73)	778 (7.9, 113)	•	
		Stall	1,233 (12.6, 179)	1,918 (19.6, 278)	•	
					ľ	MTBL1183
			OK or NG			
OK	>	GO TO 3.				
NG	>	GO TO 6.				

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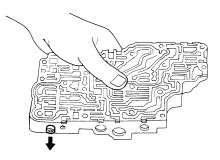
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Diagnostic Procedure (Cont'd)

3 CHECK CONTROL VALVE

- 1. Disassemble control valve assembly. Refer to AT-310.
- 2. Check to ensure that:
- Valve, sleeve and plug slide along valve bore under their own weight.
- Valve, sleeve and plug are free from burrs, dents and scratches.
- Control valve springs are free from damage, deformation and fatigue.
- Hydraulic line is free from obstacles.



SAT367H

\mathbf{c}	ıK	or	NO	3

OK •	GO TO 4.
NG ►	Repair control valve.

4	CHECK SHIFT UP (D ₃ TO D ₄)			
Does	Does A/T shift from D ₃ to D ₄ at the specified speed?			
	OK or NG			
ОК	OK ▶ GO TO 5.			
NG	>	Check control valve again. Repair or replace control valve assembly.		

5	CHECK DTC			
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-160.				
	OK or NG			
OK	OK INSPECTION END			
NG	>	GO TO 11. Check for proper lock-up.		

Diagnostic Procedure (Cont'd)

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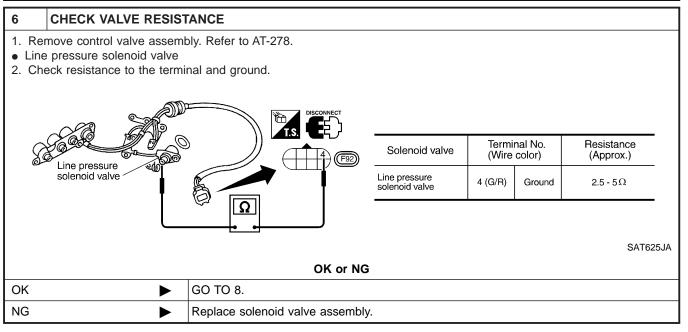
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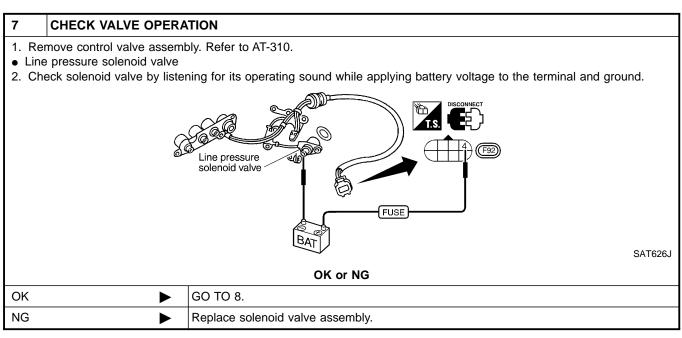
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SC

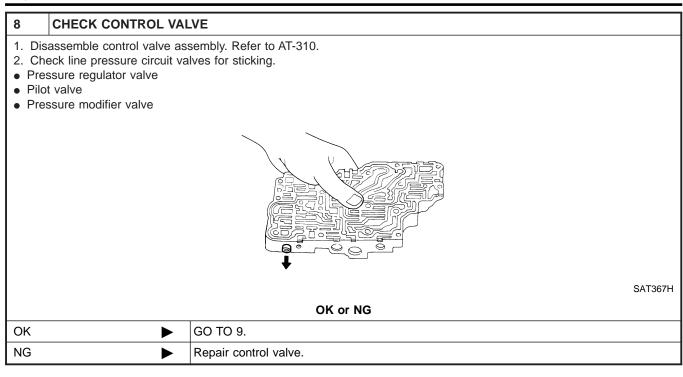
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AT-165

Diagnostic Procedure (Cont'd)



9	CHECK SHIFT UP (D ₃ TO D ₄)		
Does /	Does A/T shift from D ₃ to D ₄ at the specified speed?		
	OK or NG		
OK	OK ▶ GO TO 10.		
NG	NG Check control valve again. Repair or replace control valve assembly.		

10	10 CHECK DTC				
Perfo	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-160.				
	OK or NG				
ОК	OK INSPECTION END				
NG	NG GO TO 11.Check for proper lock-up.				

11	CHECK LOCK-UP			
Durir	During "Cruise test — Part 1" (AT-76), does A/T perform lock-up at the specified speed?			
		D4 D4 L/U		
		Accelerator		
		pedal		
		Halfway		
		SAT98	39H	
		Yes or No		
Yes	>	Perform "Cruise test — Part 1" again and return to the start point of this test group.		
No	>	GO TO 12.		

Diagnostic Procedure (Cont'd)

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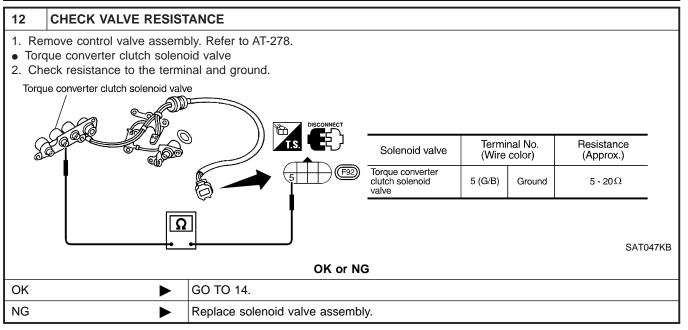
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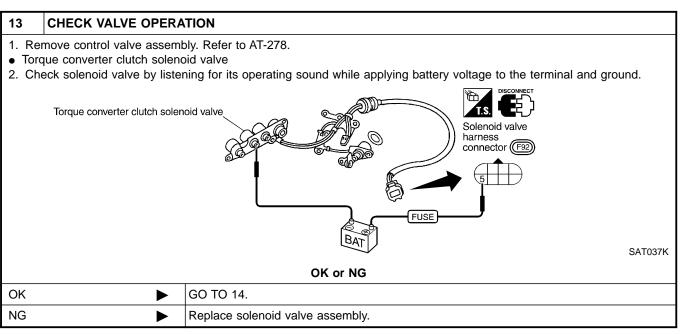
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SC

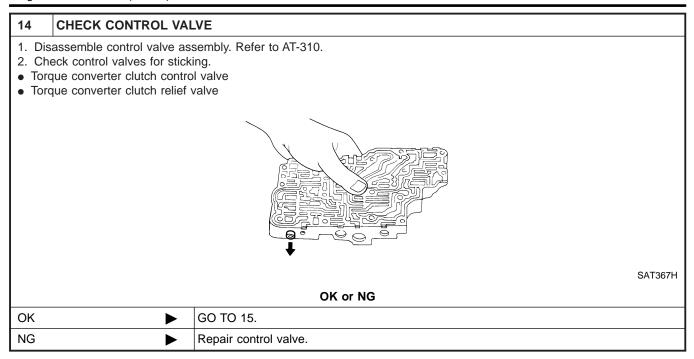
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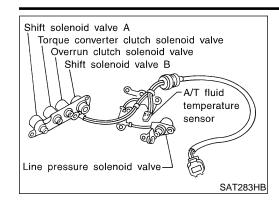
AT-167

Diagnostic Procedure (Cont'd)



15	CHECK LOCK-UP			
Does	Does A/T perform lock-up at the specified speed?			
	Yes or No			
Yes	Yes ► GO TO 16.			
100				

16	6 CHECK DTC			
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-160.				
	OK or NG			
OK	OK INSPECTION END			
NG	>	Perform "Cruise test — Part 1" again and return to the start point of this test group.		



Description

The line pressure solenoid valve regulates the oil pump discharge pressure to suit the driving condition in response to a signal sent from the TCM.

The line pressure duty cycle value is not consistent when the closed throttle position switch is ON. To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is OFF.

MA

CONSULT-II REFERENCE VALUE IN DATA MONITOR

EM

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MODE

Remarks: Specification data are reference values.

NHAT0064S01

Monitor item	Condition	Specification
Line pressure solenoid valve duty	Small throttle opening (Low line pressure) ↓ Large throttle opening (High line pressure)	Approximately 24% Approximately 95%

FE

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NOTE:

The line pressure duty cycle value is not consistent when the closed throttle position switch is ON. To confirm the line pressure duty cycle at low pressure, the accelerator (throttle) should be open until the closed throttle position switch is OFF.

TCM TERMINALS AND REFERENCE VALUE

NHAT0064S02

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
1	G/R	Line pressure sole- noid valve		When releasing accelerator pedal after warming up engine.	1.5 - 3.0V
1				When depressing accelerator pedal fully after warming up engine.	ov
2	W/B	Line pressure sole- noid valve		When releasing accelerator pedal after warming up engine.	4 - 14V
2		(with dropping resistor)	(with dropping		When depressing accelerator pedal fully after warming up engine.

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On Board Diagnosis Logic

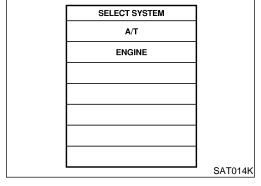
Diagnostic trouble code L/PRESS SOL/CIRC with CONSULT-II or P0745 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause

NHAT0232

Check the following items.

- Harness or connectors (The solenoid circuit is open or shorted.)
- Line pressure solenoid valve



SELECT DIAG MODE WORK SUPPORT **SELF-DIAG RESULTS** DATA MONITOR DATA MONITOR (SPEC) **ACTIVE TEST DTC & SRT CONFIRMATION** SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

NOTE:

NHAT0233

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

- Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- Depress accelerator pedal completely and wait at least 5 seconds.

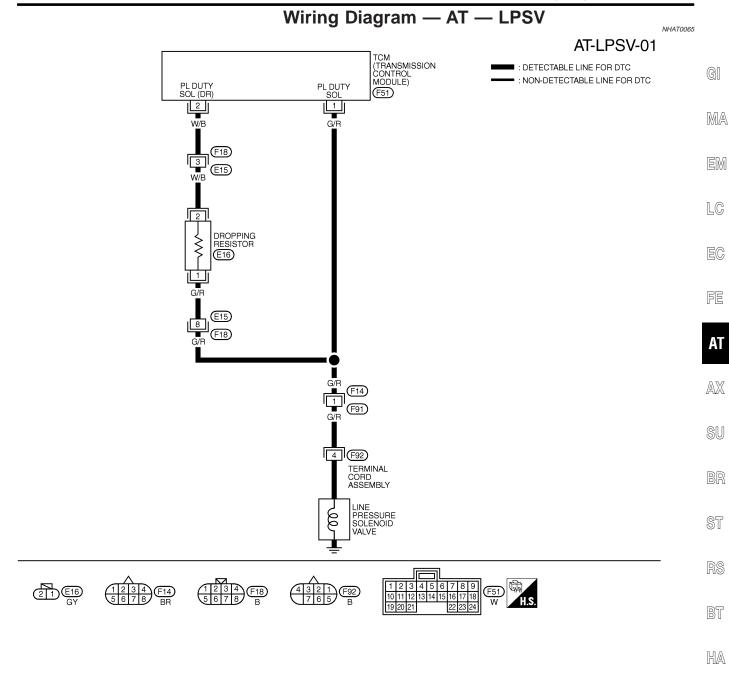
WITH GST

NHAT0233S02

Follow the procedure "With CONSULT-II".

DTC P0745 LINE PRESSURE SOLENOID VALVE

Wiring Diagram — AT — LPSV



MAT095B

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TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
1	G/R	LINE PRESSURE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	1.5 - 3.0V
		SOLENOID VALVE	RELEASED	
			WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	0V
			DEPRESSED	
2	W/B	LINE PRESSURE	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	4 - 14V
		SOLENOID VALVE	RELEASED	
		(DROPPING RESISTOR)	WHEN VEHICLE STARTS AND ACCELERATOR PEDAL IS	0V
			DEPRESSED	

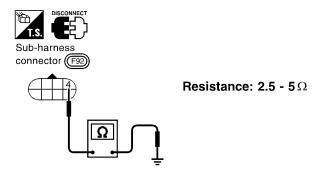
SAT307K

Diagnostic Procedure

NHAT0066

CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 4 (G/R) and ground.



OK or NG

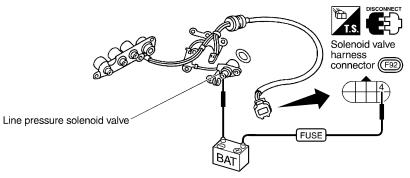
SAT630J

SAT038K

ОК	>	GO TO 3.
NG	•	GO TO 2.

2 CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-278.
- 2. Check the following items:
- Line pressure solenoid valve
- i. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



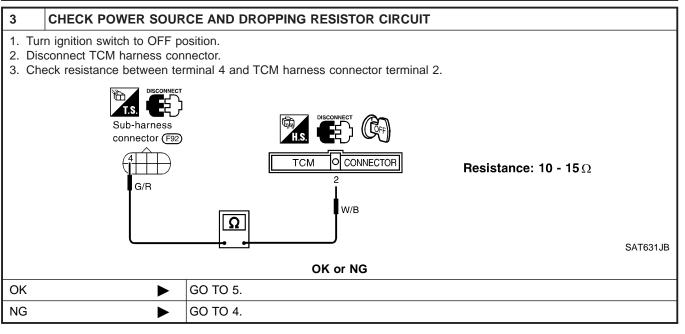
• Harness of terminal cord assembly for short or open

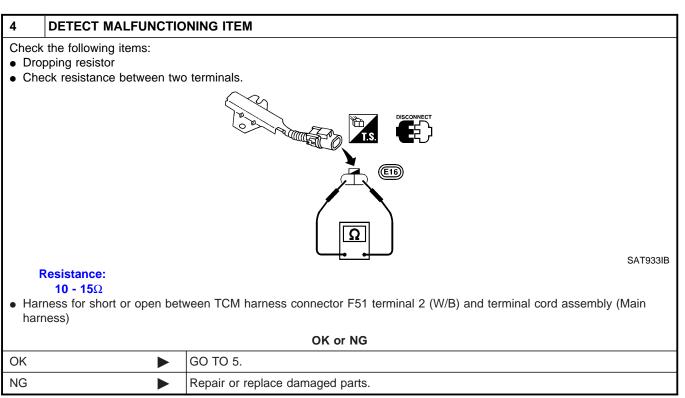
OK or NG

OK •	GO TO 3.
NG ►	Repair or replace damaged parts.

DTC P0745 LINE PRESSURE SOLENOID VALVE

Diagnostic Procedure (Cont'd)





5	CHECK POWER SOURCE CIRCUIT
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- 1. Turn ignition switch to OFF position.
- 2. Check continuity between sub-harness connector terminal 4 (G/R) and TCM harness connector terminal 1 (G/R). Refer to wiring diagram AT LPSV.

Continuity should exist.

If OK, check harness for short to ground and short to power.

3. Reinstall any	Reinstall any part removed.		
OK or NG			
OK	>	GO TO 6.	
NG	•	Repair open circuit or short to ground or short to power in harness or connectors.	

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DTC P0745 LINE PRESSURE SOLENOID VALVE

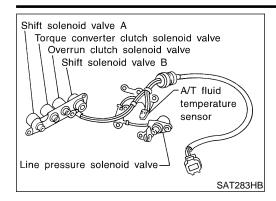
Diagnostic Procedure (Cont'd)

6	6 CHECK DTC			
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-170.			
	OK or NG			
OK	OK INSPECTION END			
NG	>	GO TO 7.		

7	CHECK TCM INSPECTION		
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	OK INSPECTION END		
NG	•	Repair or replace damaged parts.	

DTC P0750 SHIFT SOLENOID VALVE A

Description



Description

Shift solenoid valves A and B are turned ON or OFF by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and electric throttle control actuator (throttle position sensors). Gears will then be shifted to the optimum position.



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Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NHAT0067S01

FE

Terminal No.	Wire color	Item		Condition	Judgement standard (Approx.)
- 11	R/Y	Shift solenoid		When shift solenoid valve A operates. (When driving in D_1 or D_4 .)	Battery voltage
11	R/T	valve A	EOPTO I	When shift solenoid valve A does not operate. (When driving in D_2 or D_3 .)	ov

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On Board Diagnosis Logic

Diagnostic trouble code SFT SOL A/CIRC with CONSULT-II or P0750 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

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Possible Cause

Check the following items.

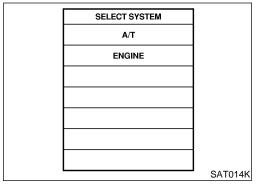
 Harness or connectors (The solenoid circuit is open or shorted.)

Shift solenoid valve A

NHAT0235

DTC P0750 SHIFT SOLENOID VALVE A

Diagnostic Trouble Code (DTC) Confirmation Procedure



	SELECT DIAG MODE	
	WORK SUPPORT	
	SELF-DIAG RESULTS	
	DATA MONITOR	
	DATA MONITOR (SPEC)	
	ACTIVE TEST	
	DTC & SRT CONFIRMATION	
		SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NHAT0236

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

VHAT0236S01

- 1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.
- 2) Start engine.
- 3) Drive vehicle in D position and allow the transmission to shift $1 \rightarrow 2$ ("GEAR").

WITH GST

NHAT0236S02

Follow the procedure "With CONSULT-II".

Wiring Diagram — AT — SSV/A

NHAT0068

AT-SSV/A-01



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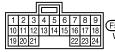
MAT815A

EL

	(TRANSMISSION CONTROL MODULE) SHIFT MODULE) SOL A (F51)	: DETECTABLE LINE FOR DTC : NON-DETECTABLE LINE FOR DTC
_	III RY	
	F14 3 F91	
	R C	







TERMINAL CORD ASSEMBLY

SHIFT SOLENOID VALVE A





TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

	TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
	11	R/Y	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	BATTERY VOTAGE
			VALVE A	OPERATES (WHEN DRIVING IN D1 OR D4)	
				WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE A	0V
L				DOES NOT OPERATE (WHEN DRIVING IN D2 OR D3)	

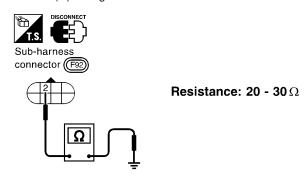
SAT308K

Diagnostic Procedure

NHAT0069

CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 2 (R) and ground.



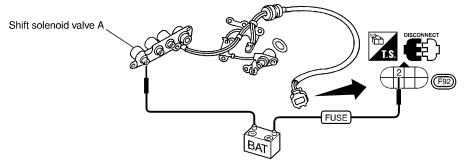
SAT632JB

OK	or	NG
	UI	IAG

OK •	GO TO 3.
NG ►	GO TO 2.

2 CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-278.
- 2. Check the following items:
- Shift solenoid valve A
- Operation check
- i. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



SAT035K

• Harness of terminal cord assembly for short or open

OK or NG

OK ►	GO TO 3.
NG ▶	Repair or replace damaged parts.

3 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between sub-harness connector terminal 2 (R) and TCM harness connector F51 terminal 11 (R/Y). Refer to wiring diagram AT SSV/A.

Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK or NG

OK •	GO TO 4.
NG ►	Repair open circuit or short to ground or short to power in harness or connectors.

DTC P0750 SHIFT SOLENOID VALVE A

Diagnostic Procedure (Cont'd)

4	4 CHECK DTC		
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-176.		
	OK or NG		
OK	OK INSPECTION END		
NG	NG GO TO 5.		

5	CHECK TCM INSPECTI	ON	
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	•	INSPECTION END	
NG	•	Repair or replace damaged parts.	

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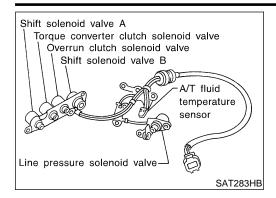
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Description

Shift solenoid valves A and B are turned ON or OFF" by the TCM in response to signals sent from the park/neutral position (PNP) switch, vehicle speed and electric throttle control actuator (throttle position sensors). Gears will then be shifted to the optimum position.

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

TCM TERMINALS AND REFERENCE VALUE

NHAT0070S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
12 LG/B	Shift solenoid		When shift solenoid valve B operates. (When driving in D_1 or D_2 .)	Battery voltage	
	LG/B	valve B		When shift solenoid valve B does not operate. (When driving in D_3 or D_4 .)	0V

On Board Diagnosis Logic

Diagnostic trouble code SFT SOL B/CIRC with CONSULT-II or P0755 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause

NHAT0239

Check the following items.

- Harness or connectors (The solenoid circuit is open or shorted.)
- Shift solenoid valve B

DTC P0755 SHIFT SOLENOID VALVE B

Diagnostic Trouble Code (DTC) Confirmation Procedure

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NHAT0238

GI

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Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

2) Start engine.

3) Drive vehicle in D position and allow the transmission to shift $1 \rightarrow 2 \rightarrow 3$ ("GEAR").

WITH GST

Follow the procedure "With CONSULT-II".

NHAT0238S02

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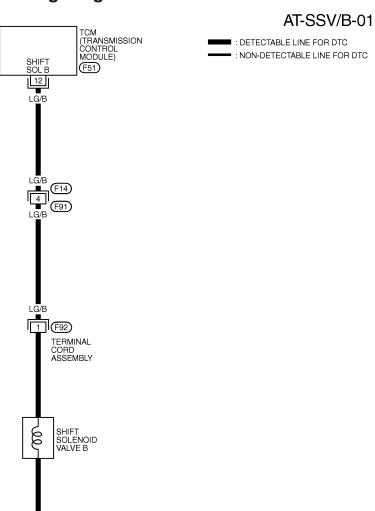
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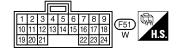
Wiring Diagram — AT — SSV/B

NHAT0071









MAT816A

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

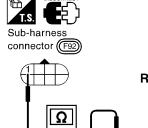
	WIRE COLOR	(CONDITION	DATA (DC) (Approx.)
12	LG/B	SHIFT SOLENOID	WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	BATTERY VOTAGE
		VALVE B	OPERATES (WHEN DRIVING IN D1 OR D2)	
			WHEN VEHICLE STARTS AND SHIFT SOLENOID VALVE B	OV
İ			DOES NOT OPERATE (WHEN DRIVING IN D3 OR D4)	

SAT309K



1 CHECK VALVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.
- 3. Check resistance between terminal 1 (LG/B) and ground.



Resistance: 5 - 20 Ω

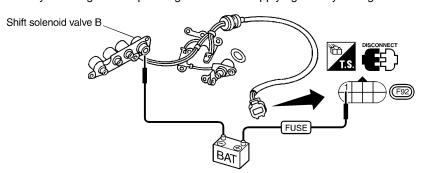
SAT633JC

OK or NG

OK	•	GO TO 3.
NG	>	GO TO 2.

2 CHECK VALVE OPERATION

- 1. Remove control valve assembly. Refer to AT-278.
- 2. Check the following items:
- Shift solenoid valve B
- Operation check
- i. Check solenoid valve by listening for its operating sound while applying battery voltage to the terminal and ground.



SAT036K

Harness of terminal cord assembly for short or open

OK ►	GO TO 3.
NG ▶	Repair or replace damaged parts.

3 CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between sub-harness connector terminal 1 (LG/B) and TCM harness connector F51 terminal 12 (LG/B). Refer to wiring diagram AT SSV/B.

Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK	or	N	G

OK •	GO TO 4.
NG ►	Repair open circuit or short to ground or short to power in harness or connectors.

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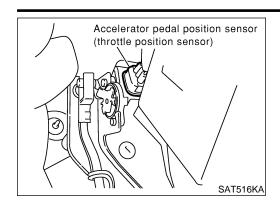
DTC P0755 SHIFT SOLENOID VALVE B

Diagnostic Procedure (Cont'd)

4	CHECK DTC			
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-181.				
OK or NG				
OK	•	INSPECTION END		
NG	•	GO TO 5.		

5	5 CHECK TCM INSPECTION			
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 				
OK or NG				
OK	•	INSPECTION END		
NG	•	Repair or replace damaged parts.		

Description



Description

The accelerator pedal position sensor is part of the system that controls throttle position. Accelerator pedal position signal is sent to the ECM. And the signal is also sent to TCM as throttle valve position signal.

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CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

NHAT0073S01

Remarks: Specification data are reference values.

Remarks: Specification data are reference values.

Monitor item	Condition	Specification
Accelerator pedal position	Fully-closed throttle	Approximately 0.5V
sensor (throttle position sensor)	Fully-open throttle	Approximately 4V

TCM TERMINALS AND REFERENCE VALUE

NHAT0073S02

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
32	R	Sensor power		Ignition switch ON.	4.5 - 5.5V
			(CON)	Ignition switch OFF.	0V
41	W	Accelerator pedal position sensor (throttle position sensor)		When depressing accelerator pedal slowly after warming up engine. (Voltage rises gradually in response to throttle position.)	Fully-closed throttle: 0.5V Fully-open throttle: 4V
42	В	Sensor ground	_	_	0V

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On Board Diagnosis Logic

On Board Diagnosis Logic

Diagnostic trouble code TP SEN/CIRC A/T with CONSULT-II or P1705 without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.

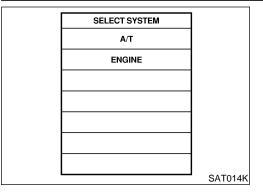
Possible Cause

NHAT0241

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- Accelerator pedal position sensor (throttle position sensor)

Diagnostic Trouble Code (DTC) Confirmation Procedure



SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
CAN DIAG SUPPORT MNTR	
FUNCTION TEST	
DTC WORK SUPPORT	
	SCIA5358E

SELECT SYSTEM]
A/T	
ENGINE	
	SAT014K

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SEF949Y

Diagnostic Trouble Code (DTC) Confirmation **Procedure**

CAUTION:

NHAT0242

Always drive vehicle at a safe speed.

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

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After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

Turn ignition switch ON and select "DATA MONITOR" mode for "A/T" with CONSULT-II.

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Accelerator pedal condition	Accelerator pedal position sensor (THRTL POS SEN)	
Fully released	Approx. 0.5V	
Partially depressed	Approx. 0.5 - 4V	
Fully depressed	Approx. 4V	

AT

If the check result is NG, go to "DIAGNOSTIC PROCEDURE",

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If the check result is OK, go to following step.

"ENGINE" with CONSULT-II.

Turn ignition switch ON and select "DATA MONITOR" mode for

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Start engine and maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more THRTL POS SEN (electric throttle control actuator): Approximately 3V or less Selector lever: D position

If the check result is NG, go to "DIAGNOSTIC PROCEDURE", AT-189.

If the check result is OK, go to following step.

4) Maintain the following conditions for at least 3 consecutive seconds. Then release accelerator pedal completely.

VHCL SPEED SE: 10 km/h (6 MPH) or more Accelerator pedal: Wide open throttle

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Selector lever: D position

Follow the procedure "With CONSULT-II".

WITH GST

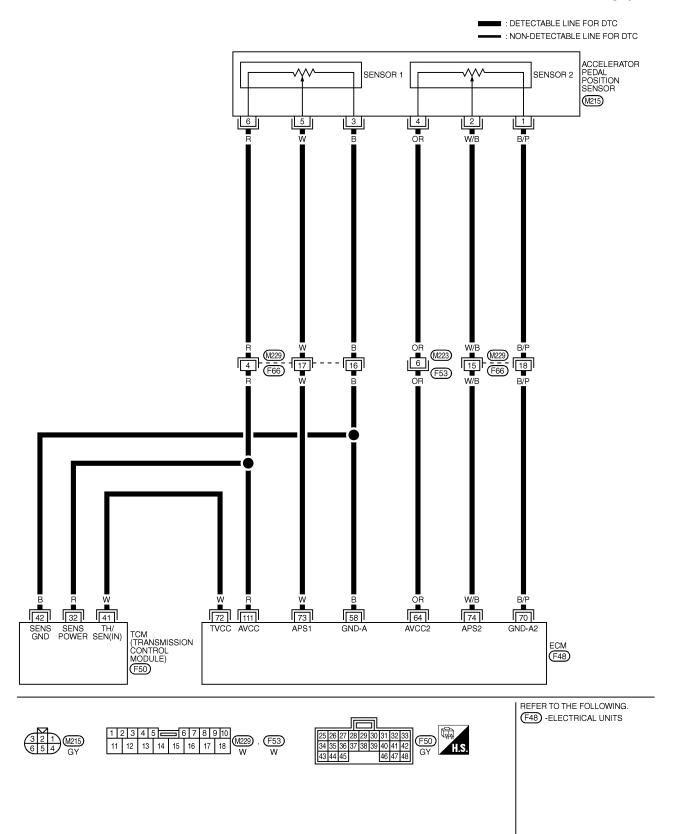
NHAT0242S02

Wiring Diagram — AT — TPS

NHAT0074

MAT096B

AT-TPS-01



Wiring Diagram — AT — TPS (Cont'd)

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
32	R	SENSOR POWER	WHEN IGN ON WHEN IGN OFF	4.5 - 5.5V OV
41	W	ACCELERATOR PEDAL POSITION SENSOR (THROTTLE POSITION SENSOR)	WHEN IGN ON AND ACCELERATOR PEDAL IS DEPRESSED SLOWLY AFTER WARMING UP ENGINE (VOLTAGE RISES GRADUALLY IN RESPONSE TO THROTTLE POSITION.)	FULLY-CLOSED THROTTLE: 0.5V FULLY-OPEN THROTTLE: 4V
42	В	SENSOR GROUND	_	ov

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Diagnostic Procedure

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Diagnostic Procedure (Cont'd)

CHECK INPUT SIGNAL (With CONSULT-II) With CONSULT-II 1. Turn ignition switch to ON position. (Do not start engine.) 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II. 3. Read out the value of "THRTL POS SEN". Voltage: **Fully-closed throttle: Approximately 0.5V Fully-open throttle: Approximately 4V** DATA MONITOR MONITORING VHCL/S SE-A/T XXX km/h VHCL/S SE-MTR XXX km/h THRTL POS SEN XXX V FLUID TEMP SE XXX V **BATTERY VOLT** XXX V SAT614J

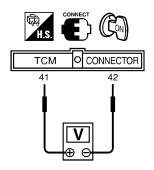
OK or NG

OK ► GO TO 4.	
NG ►	Check harness for short or open between ECM and TCM regarding accelerator pedal position sensor (throttle position sensor) circuit. (Main harness)

3 CHECK INPUT SIGNAL (Without CONSULT-II)

(♥) Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM harness connector F50 terminals 41 (W) and 42 (B) while accelerator pedal is depressed slowly.



SAT349JB

Voltage:

Fully-closed throttle valve:

Approximately 0.5V

Fully-open throttle valve:

Approximately 4V

(Voltage rises gradually in response to throttle position.)

OK or NG

OK	GO TO 4.
NG	Check harness for short or open between ECM and TCM regarding accelerator pedal position sensor (throttle position sensor) circuit. (Main harness)

Diagnostic Procedure (Cont'd)

4 CHECK DTC				
Perform Diagno	stic Trouble Code	(DTC) confirmation procedure, AT-187.		
		OK or NG		G
OK	•	INSPECTION END		
NG	•	GO TO 5.		

5	CHECK TCM INSPECT	ON			
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 					
	OK or NG				
OK	5.1.55				
NG	<u> </u>	Repair or replace damaged parts.	EG		

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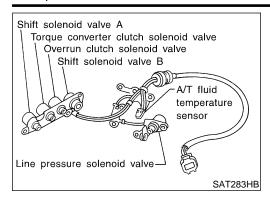
HA

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DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Description



Description

The overrun clutch solenoid valve is activated by the TCM in response to signals sent from the park/neutral position (PNP) switch, overdrive control switch, vehicle speed and accelerator pedal position sensor (throttle position sensors). The overrun clutch operation will then be controlled.

TCM TERMINALS AND REFERENCE VALUE

NHAT0076S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		Judgement standard (Approx.)
20	BR/Y	Overrun clutch		When overrun clutch solenoid valve operates.	Battery volt- age
20	BR/Y	solenoid valve		When overrun clutch solenoid valve does not operate.	OV

On Board Diagnosis Logic

Diagnostic trouble code O/R CLTCH SOL/CIRC with CONSULT-II or P1760 without CONSULT-II is detected when TCM detects an improper voltage drop when it tries to operate the solenoid valve.

Possible Cause

NHAT0244

Check the following items.

- Harness or connectors (The solenoid circuit is open or shorted.)
- Overrun clutch solenoid valve

DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Diagnostic Trouble Code (DTC) Confirmation Procedure

SELECT SYSTEM	
A/T	
ENGINE	
	SAT014K

SELECT DIAG MODE	
WORK SUPPORT	
SELF-DIAG RESULTS	
DATA MONITOR	
DATA MONITOR (SPEC)	
ACTIVE TEST	
DTC & SRT CONFIRMATION	
	SEF949Y

Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

NHAT0245

Always drive vehicle at a safe speed.

NOTE:

If "DIAGNOSTIC TROUBLE CODE CONFIRMATION PROCE-DURE" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

MA

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TESTING CONDITION:

Always drive vehicle on a level road to improve accuracy of test.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

LC

(P) WITH CONSULT-II

1) Turn ignition switch ON and select "DATA MONITOR" mode for "ENGINE" with CONSULT-II.

Start engine.

FE

3) Accelerate vehicle to a speed of more than 10 km/h (6 MPH) with D position.

AT

AX

4) Release accelerator pedal completely with 3rd position.

NHAT0245S02

WITH GST

Follow the procedure "With CONSULT-II".

HA

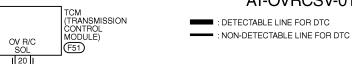
SC

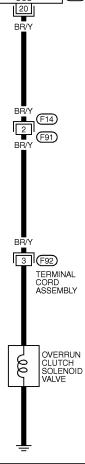
EL

Wiring Diagram — AT — OVRCSV

NHAT0077

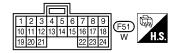
AT-OVRCSV-01











MAT818A

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC)
20			WHEN VEHICLE STARTS AND OVERRUN CLUTCH S/V OPERATES	(Approx.) BATTERY VOTAGE
			WHEN VEHICLE STARTS AND OVERRUN CLUTCH S/V DOES NOT	
		SOLENOID VALVE	OPERATE	0 v

SAT311K

NHAT0078

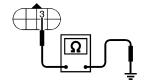


CHECK VLAVE RESISTANCE

- 1. Turn ignition switch to OFF position.
- 2. Disconnect terminal cord assembly connector in engine compartment.

3. Check resistance between terminal 3 (BR/Y) and ground.





Resistance: 20 - 30 Ω

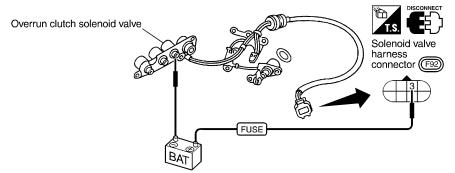
SAT637JB

OK or NG

OK	•	GO TO 3.
NG	•	GO TO 2.

2 **CHECK VALVE OPERATION**

- 1. Remove control valve assembly. Refer to AT-278.
- 2. Check the following items:
- Overrun clutch solenoid valve
- Operation check
- i. Check solenoid valve by listening for its operating sound while applying battey voltage to the terminal and ground.



SAT638J

• Harness of terminal cord assembly for short or open

OK or NG

OK ►	GO TO 3.
NG ►	Repair or replace damaged parts.

CHECK POWER SOURCE CIRCUIT

- 1. Turn ignition switch to OFF position.
- 2. Disconnect TCM harness connector.
- 3. Check continuity between sub-harness connector terminal 3 (BR/Y) and TCM harness connector F51 terminal 20 (BR/ Y). Refer to wiring diagram — AT — OVRCVS.

Continuity should exist.

If OK, check harness for short to ground and short to power.

4. Reinstall any part removed.

OK or NG

OK •	GO TO 4.
NG ►	Repair open circuit or short to ground or short to power in harness or connectors.

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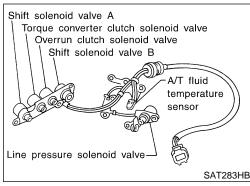
DTC P1760 OVERRUN CLUTCH SOLENOID VALVE

Diagnostic Procedure (Cont'd)

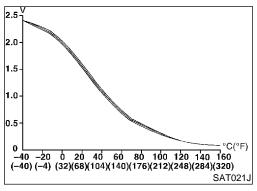
4	CHECK DTC			
Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-193.				
OK or NG				
OK	•	INSPECTION END		
NG	•	GO TO 5.		

5	CHECK TCM INSPECTION			
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
	OK or NG			
OK	•	INSPECTION END		
NG		Repair or replace damaged parts.		

Description



SAT283HB



Description

The A/T fluid temperature sensor detects the A/T fluid temperature and sends a signal to the TCM.

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CONSULT-II REFERENCE VALUE IN DATA MONITOR MODE

Remarks: Specification data are reference values.

NHAT0079S01

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Monitor item	Condition	Specification (A	Approximately)
A/T fluid temperature sensor	Cold [20°C (68°F)] ↓ Hot [80°C (176°F)]	1.5V ↓ 0.5V	$2.5~\text{k}\Omega$ \downarrow $0.3~\text{k}\Omega$

TCM TERMINALS AND REFERENCE VALUE

Remarks: Specification data are reference values.

NHAT0079S02

Terminal No.	Wire color	Item	Condition star		Judgement standard (Approx.)
10	R/Y	Power source	Con	When turning ignition switch to ON.	Battery voltage
				When turning ignition switch to OFF.	ov
19	R/Y	Power source	Same as No. 10		
28 I Y/R I	Power source (Memory back-up)	Con	When turning ignition switch to OFF.	Battery voltage	
		or Coff	When turning ignition switch to ON.	Battery voltage	
42	В	Sensor ground	_	_	0V
47 G	A/T fluid tempera- ture sensor	CON	When ATF temperature is 20°C (68°F).	1.5V	
			When ATF temperature is 80°C (176°F).	0.5V	

On Board Diagnosis Logic

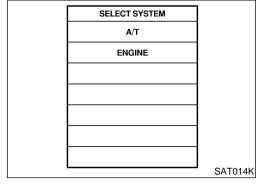
Diagnostic trouble code BATT/FLUID TEMP SEN with CONSULT-II or 8th judgement flicker without CONSULT-II is detected when TCM receives an excessively low or high voltage from the sensor.

Possible Cause

NHAT0247

Check the following items.

- Harness or connectors (The sensor circuit is open or shorted.)
- A/T fluid temperature sensor



Diagnostic Trouble Code (DTC) Confirmation Procedure

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(A) WITH CONSULT-II

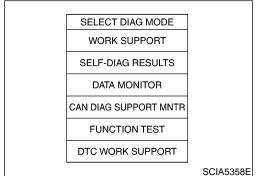
NHAT0248S01

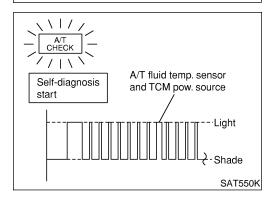
- 1) Start engine.
- Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Drive vehicle under the following conditions: Selector lever in D, vehicle speed higher than 20 km/h (12 MPH).

N WITHOUT CONSULT-II

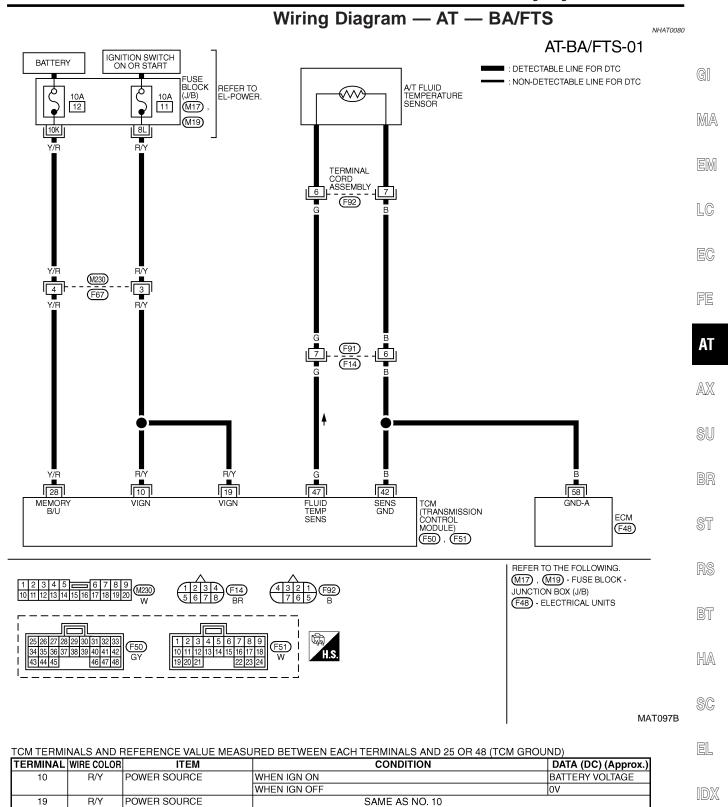
NHAT0248S02

- 1) Start engine.
- Drive vehicle under the following conditions: Selector lever in D, vehicle speed higher than 20 km/h (12 MPH).
- 3) Perform self-diagnosis. Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-51.





Wiring Diagram — AT — BA/FTS



SAT612K

BATTERY VOLTAGE

BATTERY VOLTAGE

0V

1.5V

0.5V

WHEN IGN ON AND ATF TEMPERATURE IS 20°C (68°F)

WHEN IGN ON AND ATF TEMPERATURE IS 80°C (176°F)

WHEN IGN ON

WHEN IGN OFF

28

42

47

Y/R

В

G

POWER SOURCE

(MEMORY BACK-UP)

TEMPERATURE SENSOR

SENSOR GROUND

A/T FLUID

CHECK INPUT SIGNAL OF A/T FLUID TEMPERATURE SENSOR (With CONSULT-II)

Diagnostic Procedure

Diagnostic Procedure

NHAT0081

SAT614J

(P) With CONSULT-II

- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "FLUID TEMP SE".

DATA MONITOR

MONITORING

VHCL/S SE-A/T XXX km/h

VHCL/S SE-MTR XXX km/h

THRTL POS SEN XXX V

FLUIDTEMP SE XXX V

BATTERY VOLT XXX V

Voltage:

Cold [20°C (68°F)] \rightarrow Hot [80°C (176°F)]: Approximately 1.5V \rightarrow 0.5V

OK or NG

OK	GO TO 9.
NG	GO TO 2.

2 DETECT MALFUNCTIONING ITEM

Check the following items:

- Harness for short or open between TCM, ECM and terminal cord assembly (Main harness)
- · Ground circuit for ECM

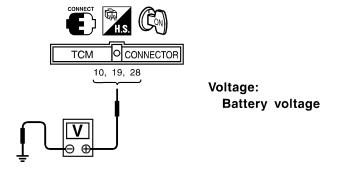
Refer to EC-152, "TROUBLE DIAGNOSIS FOR POWER SUPPLY".

OK or NG

OK •	GO TO 9.	
NG •	Repair or replace damged parts.	

3 CHECK TCM POWER SOURCE STEP 1

- 1. Turn ignition switch to ON position.
- (Do not start engine.)
- 2. Check voltage between TCM harness connectors F50, F51 terminals 10 (R/Y), 19 (R/Y), 28 (Y/R) and ground.

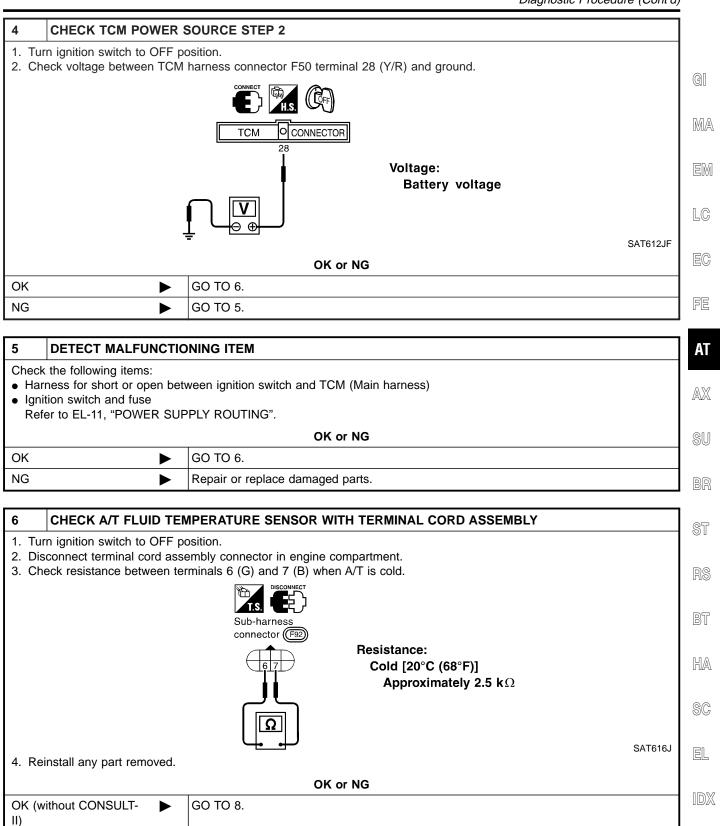


SAT611J

OK or NG

OK •	GO TO 4.
NG ►	GO TO 5.

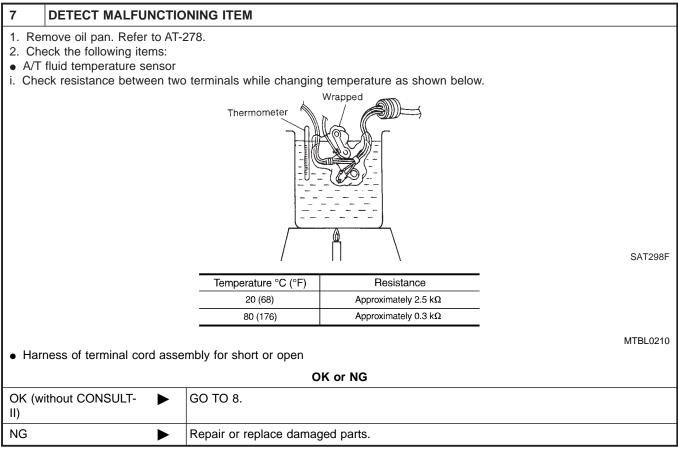
Diagnostic Procedure (Cont'd)

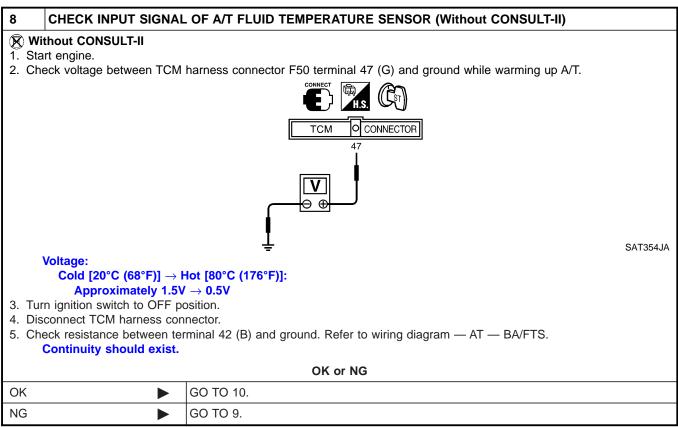


GO TO 7.

NG

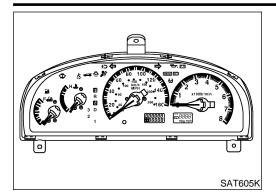
Diagnostic Procedure (Cont'd)





Diagnostic Procedure (Cont'd)

		cedure (Cont d)
9 DETECT N	MALFUNCTIONING ITEM	
Check the following	g items:	
 Harness for short 	rt or open between TCM, ECM and terminal cord assembly (Main harness)	
 Ground circuit for Refer to EC-152 	or ECM P., "TROUBLE DIAGNOSIS FOR POWER SUPPLY".	
. 10.0. 10 20 102	OK or NG	0.0
OK	▶ GO TO 10.	M2
NG	Repair or replace damaged parts.	
	P	
10 CHECK D	TC	
Perform Diagnostic	Trouble Code (DTC) confirmation procedure, AT-198.	
	OK or NG	
OK	INSPECTION END	
NG	▶ GO TO 11.	
		F
11 CHECK TO	CM INSPECTION	
	nput/output signal inspection.	A
2. If NG, recheck	TCM pin terminals for damage or loose connection with harness connector.	-
	OK or NG	A
OK	INSPECTION END	
NG	Repair or replace damaged parts.	
		B
		S
		9
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		ĥ
		D
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		8
		[2]



Description

NHAT0082

The vehicle speed sensor MTR is built into the speedometer assembly. The sensor functions as an auxiliary device to the revolution sensor when it is malfunctioning. The TCM will then use a signal sent from the vehicle speed sensor MTR.

TCM TERMINALS AND REFERENCE VALUE

NHAT0082S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item	Condition		
40	PU/R	Vehicle speed sensor	When moving vehicle at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.	Intermittently changes between approx. 0V and approx. 4.5V	

On Board Diagnosis Logic

Diagnostic trouble code VHCL SPEED SEN-MTR with CONSULT-II or 2nd judgement flicker without CONSULT-II is detected when TCM does not receive the proper voltage signal from the sensor.

Possible Cause

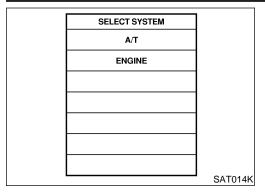
NHAT0250

Check the following items.

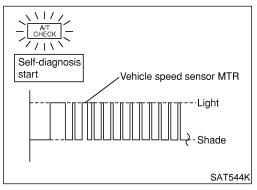
- Harness or connectors (The sensor circuit is open or shorted.)
- Combination meter
- ABS/TCS control unit (with TCS)
- Vehicle speed sensor (with VDC)

DTC VEHICLE SPEED SENSOR-MTR

Diagnostic Trouble Code (DTC) Confirmation Procedure



SELECT DIAG MODE WORK SUPPORT SELF-DIAG RESULTS DATA MONITOR CAN DIAG SUPPORT MNTR **FUNCTION TEST** DTC WORK SUPPORT SCIA5358E



Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

Always drive vehicle at a safe speed.

If conducting this "DTC Confirmation Procedure" again, always turn ignition switch OFF and wait at least 10 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

WITH CONSULT-II

Turn ignition switch ON and select "DATA MONITOR" mode for LC

- "A/T" with CONSULT-II.
- Start engine and accelerate vehicle from 0 to 25 km/h (0 to 16 MPH).

N WITHOUT CONSULT-II

1) Start engine.

Drive vehicle under the following conditions: Selector lever in D and vehicle speed higher than 25 km/h (16 MPH).

Perform self-diagnosis. Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-51.

NHAT0251

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NHAT0251S02

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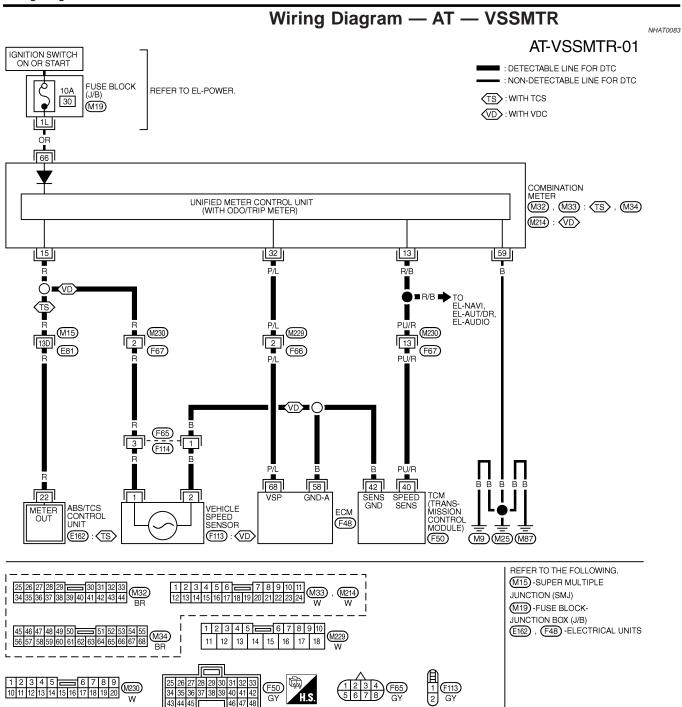
AT

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TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINAL AND 25 (B) OR 48 (B) (TCM GROUND)

TERMI	IAL WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
40	PU/R	VEHICLE SPEED SENSOR		INTERMITTENTLY CHANGES BETWEEN Approx. 0V AND Approx. 4.5V

MAT098B

Diagnostic Procedure

1 CHECK INPUT SIGNAL

© With CONSULT-II

1. Start engine.
2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
3. Read out the value of "VHCL/S SE-MTR" while driving.
Check the value changes according to driving speed.

MONITORING

VHCL/S SE-A/T XXX km/h

VHCL/S SE-MTR XXX km/h

THRTL POS SEN XXX V

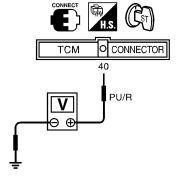
FLUID TEMP SE XXX V

BATTERY VOLT XXX V

SAT614J

⊗ Without CONSULT-II

- 1. Start engine.
- 2. Check voltage between TCM harness connector F50 terminal 40 and ground while driving at 2 to 3 km/h (1 to 2 MPH) for 1 m (3 ft) or more.



SAT356JA

Voltage: 0V

OK or NG

OK •	>	GO TO 3.
NG •	>	GO TO 2.

2 DETECT MALFUNCTIONING ITEM

Check the following items:

- Combination meter
 - Refer to EL-124, "METER AND GAUGES".
- Harness for short or open between TCM and combination meter
- ABS/TCS control unit (With TCS)
 - Refer to BR-47, "ON BOARD DIAGNOSTIC SYSTEM DESCRIPTION".
- Harness for short or open between combination meter and ABS/TCS control unit (With TCS)
- Vehicle speed sensor and ground circuit for vehicle speed sensor (With VDC) Refer to EL-124, "METERS AND GAUGES".
- Harness for short or open between combination meter and vehicle speed sensor (With VDC)

OK	or	NG
----	----	----

OK ►	GO TO 3.
NG ►	Repair or replace damaged parts.

AT-207

G

MA

LC

EC

FE

AT

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BR

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RS

BT

HA

EL

DTC VEHICLE SPEED SENSOR-MTR

Diagnostic Procedure (Cont'd)

3	3 CHECK DTC					
Perfor	Perform Diagnostic Trouble Code (DTC) confirmation procedure, AT-205.					
		OK or NG				
OK	>	INSPECTION END				
NG	>	GO TO 4.				

4	4 CHECK TCM INSPECTION					
Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.						
	OK or NG					
OK	OK INSPECTION END					
NG	•	Repair or replace damaged parts.				

Description

NHAT0252

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN H line, CAN L line) allowing a high rate of information transmission with less wiring. Each control units transmits/receives data but selectively reads required data only.



MA

TCM TERMINALS AND REFERENCE VALUE

NHAT0252S01

Remarks: Specification data are reference values.

Terminal No.	Wire color	Item		Judgement standard (Approx.)	
5	L	CAN (high)	_	_	_
6	R	CAN (low)	_	_	_

^{*:} This terminal is connected to the ECM.

 $\mathbb{A}\mathbb{X}$

AT

On Board Diagnosis Logic

3

Diagnostic trouble code CAN COMM CIRCUIT or U1000 with CONSULT-II or 12th judgement flicker without CONSULT-II is detected when the ECM-A/T communication line is open or shorted.

20

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Possible Cause

NHAT0254

Check harness or connector. (CAN communication line is open or shorted.)

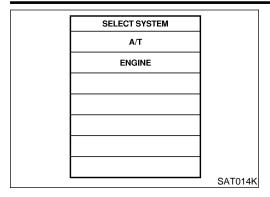
HA

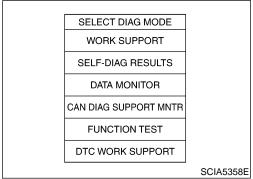
SC

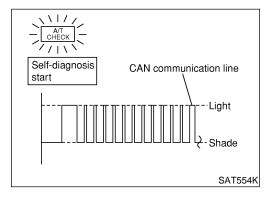
DW.

DTC U1000 CAN COMMUNICATION LINE

Diagnostic Trouble Code (DTC) Confirmation Procedure







Diagnostic Trouble Code (DTC) Confirmation Procedure

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(P) WITH CONSULT-II

NHAT0255S01

- 1) Turn ignition switch "ON".
- 2) Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- Wait at least 6 seconds or start engine and wait for at least 6 seconds.

N WITHOUT CONSULT-II

NHAT0255S02

- 1) Turn ignition switch "ON".
- 2) Wait at least 6 seconds or start engine and wait at least 6 seconds.
- Perform self-diagnosis.
 Refer to TCM SELF-DIAGNOSTIC PROCEDURE (NO TOOLS), AT-51.

DTC U1000 CAN COMMUNICATION LINE

Wiring Diagram — AT — CAN

Wiring Diagram — AT — CAN

NHAT0256

AT-CAN-01

: DETECTABLE LINE FOR DTC
: NON-DETECTABLE LINE FOR DTC
: DATA LINE

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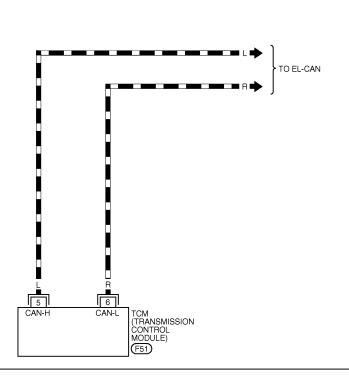
BT

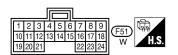
HA

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EL







DTC U1000 CAN COMMUNICATION LINE

Wiring Diagram — AT — CAN (Cont'd)

TCM TERMINALS AND REFERENCE VALUE (MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

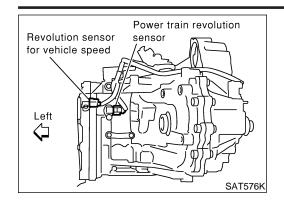
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
5	L	CAN (HIGH)	_	OV
6	R	CAN (LOW)	_	OV

SAT594K

Diagnostic Procedure

NHAT0257

				NHA1025
1 CHECK CAN COMMUN	CATION CIRCUIT			
 With CONSULT-II Turn ignition switch to "ON" po Select "SELF-DIAG RESULTS The "CAN COMM CIRCUIT" is 	" mode for "A/T" with CONSU	JLT-II.		
	SELF-DIAG I]	
	CAN COMM C			
	ERASE	PRINT		
	MODE BACK	LIGHT COPY		
			!	PCIA0061E
	Yes or	No?		
Yes	Print out CONSULT-II screen	, go to EL-213 a	and EL-226, "CAN SYSTEM".	
No •	INSPECTION END			



Remarks: Specification data are reference values.

Description

The power train revolution sensor detects foward clutch drum rpm (revolutions per minute). It is located on the input side of the automatic transmission. The vehicle speed sensor A/T (Revolution sensor) is located on the output side of the automatic transmission. With the two sensors, input and output shaft rpms are accurately detected. The result is optimal shift timing during deceleration and improved shifting.

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TCM TERMINALS AND REFERENCE VALUE

NHAT0272S01

	Terminal No.	Wire color	Item	Condition		
	38	PU	Power train revo- lution sensor	When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	240 Hz	
			When vehicle parks.	Under 1.3V or over 4.5V)	
	42	В	Sensor ground	_	ov	[

On Board Diagnosis Logic

NHAT0279

Diagnostic trouble code	Malfunction is detected when	Check item (Possible cause)	
: TURBINE REV	TCM does not receive the proper voltage	Harness or connectors (The sensor circuit is open or shorted.)	
: 10th judgement flicker	signal from the sensor.	Power train revolution sensor	H

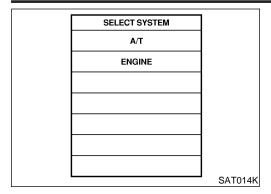
37

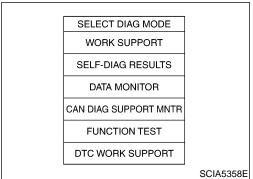
SC

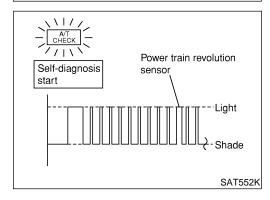
EL

DTC POWER TRAIN REVOLUTION SENSOR

Diagnostic Trouble Code (DTC) Confirmation Procedure







Diagnostic Trouble Code (DTC) Confirmation Procedure

CAUTION:

=NHAT0277

- Always drive vehicle at a safe speed.
- If conducting this "DTC CONFIRMATION PROCEDURE" again, always turn ignition switch "OFF" and wait at least 5 seconds before continuing.

After the repair, perform the following procedure to confirm the malfunction is eliminated.

(A) WITH CONSULT-II

NHAT0277S01

- 1) Start engine.
- 2) Select "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3) Drive vehicle under the following conditions: Selector lever in "D", vehicle speed higher than 40 km/h (25 MPH), engine speed higher than 1,500 rpm, throttle opening greater than 1.0/8 of the full throttle position and driving for more than 5 seconds.

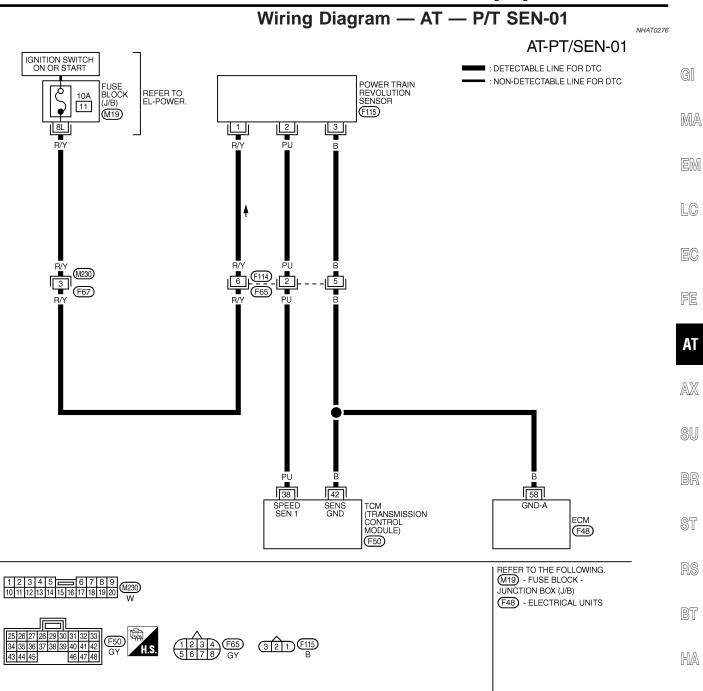
NO TOOLS

NHAT0277S02

- 1) Start engine.
- 2) Drive vehicle under the following conditions: Selector lever in "D", vehicle speed higher than 40 km/h (25 MPH), engine speed higher than 1,500 rpm, throttle opening greater than 1.0/8 of the full throttle position and driving for more than 5 seconds.
- Perform self-diagnosis.
 Refer to "TCM SELF-DIAGNOSTIC PROCEDURE (No Tools)", AT-51.

DTC POWER TRAIN REVOLUTION SENSOR

Wiring Diagram — AT — P/T SEN-01



TCM TERMINALS AND REFERENCE VALUE MEASURED BETWEEN EACH TERMINALS AND 25 OR 48 (TCM GROUND)

TOWN TENNION	TOW TET WITH THE PRETOE WEST MENSORED BETWEEN ENGIN TET WITH ES ON 40 (TOW GROSNB)			
TERMINAL	WIRE COLOR	ITEM	CONDITION	DATA (DC) (Approx.)
38		REVOLUTION SENSOR	WHEN MOVING AT 20 km/h (12 MPH), USE THE CONSULT-II PULSE FREQUENCY MEASURING FUNCTION. *1 CAUTION: CONNECT THE DIAGNOSIS DATA LINK CABLE TO THE VEHICLE DIAGNOSIS CONNECTOR. *1: A CIRCUIT TESTER CANNOT BE USED TO TEST THIS ITEM.	240 Hz
			WHEN VEHICLE PARKS.	UNDER 1.3V OR OVER 4.5V
42	В	SENSOR GROUND	_	ov

SAT613K

MAT091B

SC

EL

Diagnostic Procedure

NHAT0274

1 CHECK INPUT SIGNAL

- (P) With CONSULT-II
- 1. Start engine.
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out the value of "TURBINE REV". Check the value changes according to engine speed.

"TURBINE REV" in "TCM INPUT SIGNALS" means power train revolution sensor.

DATA MON	NITOR
MONITORING	
ENGINE SPEED	XXX rpm
TURBINE REV	XXX rpm
OVERDRIVE SW	ON
PN POSI SW	OFF
R POSITION SW	OFF

SAT740J

OK or NG

OK •	GO TO 3.
NG ►	GO TO 2.

2 CHECK REVOLUTION SENSOR (With CONSULT-II)

(P) With CONSULT-II

1. Start engine.

Condition	Judgement standard (Approx.)
When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function. *1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	240 Hz
When vehicle parks.	Under 1.3V or over 4.5V

MTBL1177

• Harness for short or open between TCM, ECM and revolution sensor (Main harness)

OK or NG

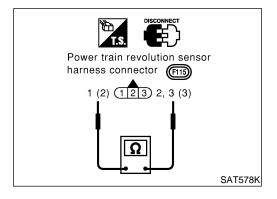
OK ▶	GO TO 3.
NG ►	Repair or replace damaged parts.

3	CHECK DTC		
Perform "Diagnostic Trouble Code (DTC) confirmation procedure", AT-214.			
OK or NG			
OK	>	INSPECTION END	
NG	•	GO TO 4.	

DTC POWER TRAIN REVOLUTION SENSOR

Diagnostic Procedure (Cont'd)

4	4 CHECK TCM INSPECTION		1
Perform TCM input/output signal inspection. If NG, recheck TCM pin terminal for damage or loose connection with harness connector. OK or NG			GI
ОК	•	INSPECTION END]
NG	•	Repair or replace damaged parts.	M



Component Inspection POWER TRAIN REVOLUTION SENSOR

NHAT0275

NHAT0275S01

• Check resistance between terminals 1, 2 and 3.

EC

FE

EM

Termir (Wire	Resistance (Approx.)	
1 (R/Y)	2 (PU)	No continuity
1 (R/Y)	3 (B)	No continuity
2 (PU)	3 (B)	2.4 - 2.8 kΩ

ΑT

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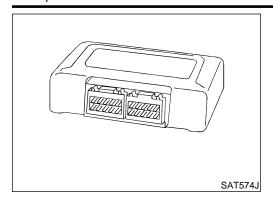
HA

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DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Description



Description

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

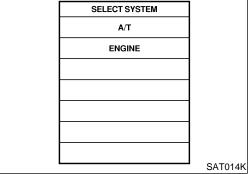
On Board Diagnosis Logic

Diagnostic trouble code CONTROL UNIT (RAM), CONTROL UNIT (ROM) with CONSULT-II is detected when TCM memory (RAM) or (ROM).

Possible Cause

NHAT0269

Check TCM.



SELECT DIAG MODE WORK SUPPORT SELF-DIAG RESULTS DATA MONITOR CAN DIAG SUPPORT MNTR **FUNCTION TEST** DTC WORK SUPPORT SCIA5358E

Diagnostic Trouble Code (DTC) Confirmation Procedure

NOTE:

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch OFF and wait at least 10 seconds before conducting the next test.

(A) WITH CONSULT-II

- Turn ignition switch ON and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2) Start engine.
- 3) Run engine for at least 2 seconds at idle speed.

DTC CONTROL UNIT (RAM), CONTROL UNIT (ROM)

Diagnostic Procedure

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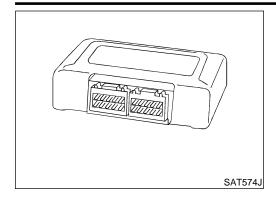
HA

SC

EL

Diagnostic Procedure			NHAT0086
1 INSPECT	ION START		
 Touch "ERASE Perform "Diagr 	witch ON and s :". nostic Trouble (elect "SELF DIAGNOSIS" mode for A/T with CONSULT-II. Code (DTC) Confirmation Procedure", AT-218. I)" or "CONTROL UNIT (ROM)" displayed again?	
		Yes or No	
Yes No	<u> </u>	Replace TCM. INSPECTION END	

AT-219



Description

NHAT019

The TCM consists of a microcomputer and connectors for signal input and output and for power supply. The unit controls the A/T.

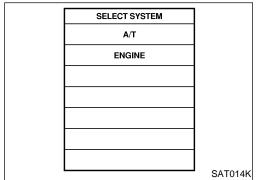
On Board Diagnosis Logic

Diagnostic trouble code CONTROL UNIT (EEP ROM) with CONSULT-II is detected when TCM memory (EEP ROM) is malfunctioning.

Possible Cause

Check TCM.

NHAT0270



SELECT DIAG MODE WORK SUPPORT SELF-DIAG RESULTS DATA MONITOR CAN DIAG SUPPORT MNTR FUNCTION TEST DTC WORK SUPPORT SCIA5358E

Diagnostic Trouble Code (DTC) Confirmation Procedure

NOTE:

NHAT0261

If "DTC Confirmation Procedure" has been previously conducted, always turn ignition switch "OFF" and wait at least 10 seconds before conducting the next test.

(P) WITH CONSULT-II

NHAT0261S01

- 1) Turn ignition switch "ON" and select "DATA MONITOR" mode for A/T with CONSULT-II.
- 2) Start engine.
- 3) Run engine for at least 2 seconds at idle speed.

Diagnostic Procedure

1	CHECK DTC	=NHA1020	Ĭ
<u> </u>	CHECK DIC		-
-	With CONSULT-II		
	•	select "SELF DIAGNOSIS" mode for A/T with CONSULT-II.	GI
	ve selector lever to "R" po		1
	press accelerator pedal (F	ull throttle position).	MA
	4. Touch "ERASE".		
	n ignition switch to "OFF"		1
6. Pei	form "Diagnostic Trouble (Code (DTC) Confirmation Procedure", AT-220.	EN
Is the "CONT UNIT (EEP ROM)" displayed again?			
Yes	Yes ▶ Replace TCM.] LC
No	>	INSPECTION END	

EC

FE



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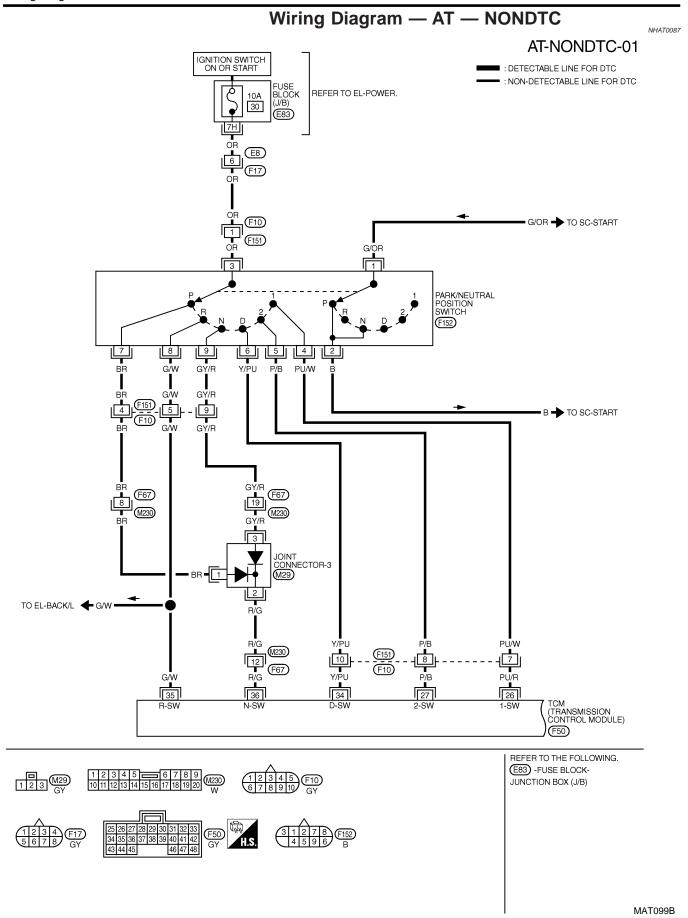
RS

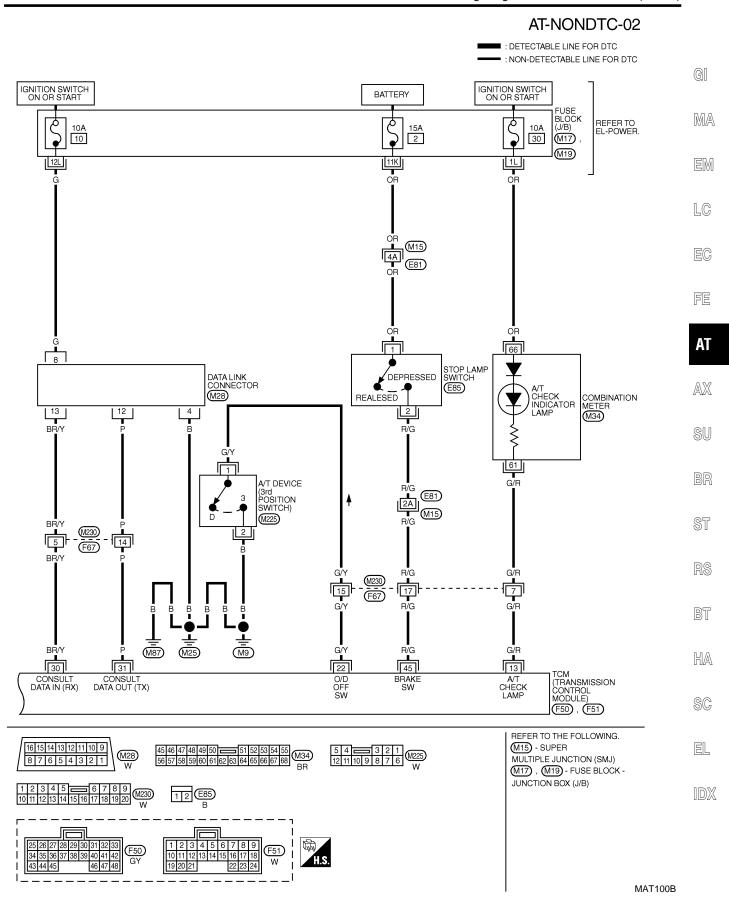
BT

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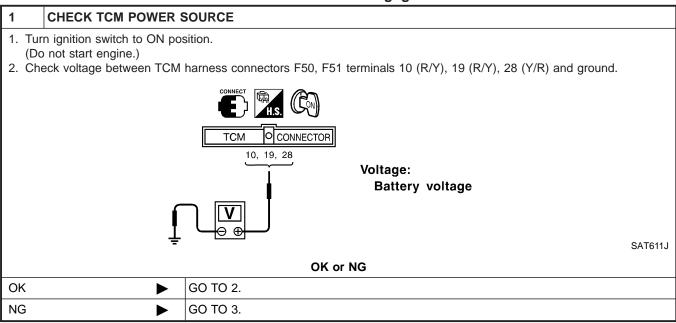


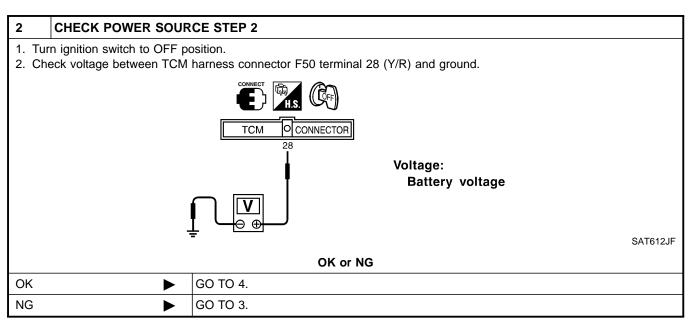
1. A/T CHECK Indicator Lamp Does Not Come On

SYMPTOM:

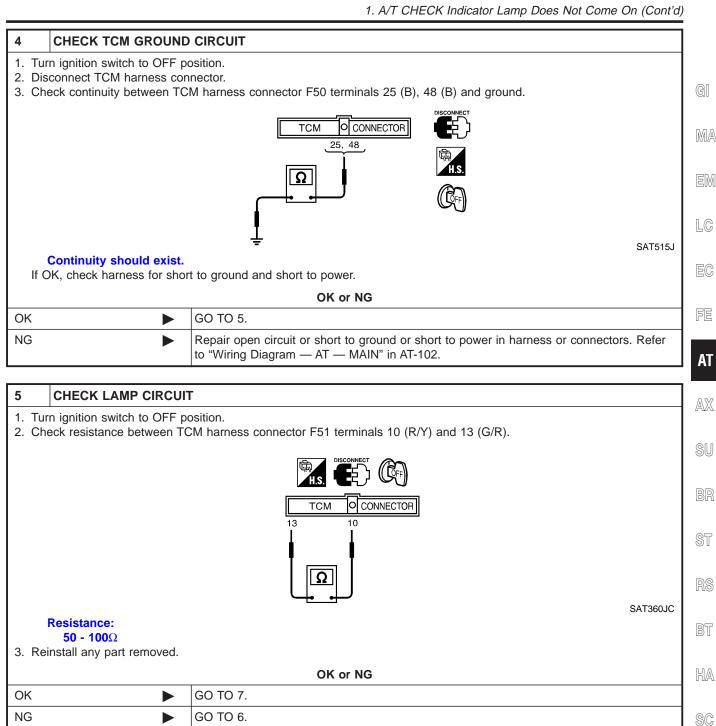
NHAT0088

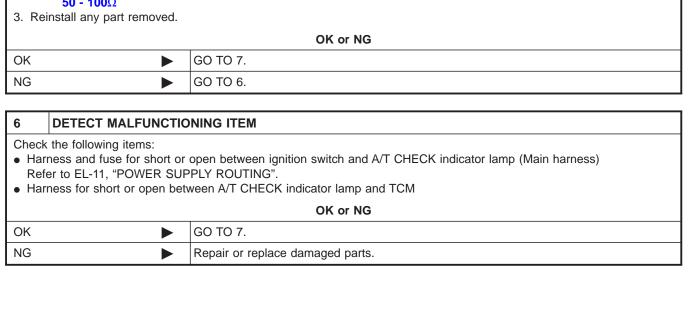
A/T CHECK indicator lamp does not come on for about 2 seconds when turning ignition switch to ON.





3	DETECT MALFUNCTIONING ITEM		
• Ha Re • Igi	Check the following items: Harness for short or open between ignition switch and TCM (Main harness) Refer to "Wiring Diagram — AT — MAIN" in AT-102. Ignition switch and fuse Refer to EL-11, "POWER SUPPLY ROUTING".		
	OK or NG		
OK	>	GO TO 4.	
NG	>	Repair or replace damaged parts.	





EL

1. A/T CHECK Indicator Lamp Does Not Come On (Cont'd)

7	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	OK INSPECTION END		
NG	•	GO TO 8.	

8	CHECK TCM INSPECTION		
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	OK INSPECTION END		
NG	•	Repair or replace damaged parts.	

2. Engine Cannot Be Started In P and N Position

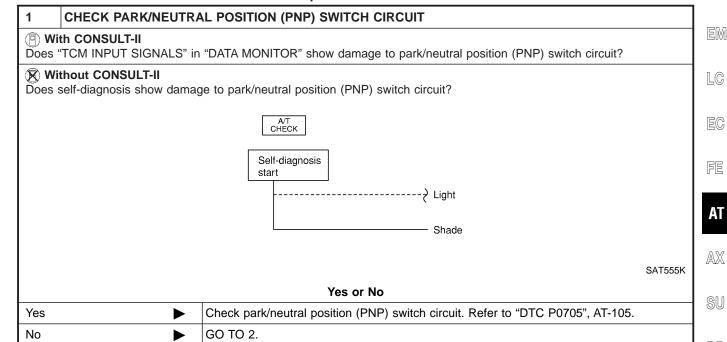
2. Engine Cannot Be Started In P and N Position

SYMPTOM:

=NHAT0089

- Engine cannot be started with selector lever in P or N position.
- Engine can be started with selector lever in D, 2, 1 or R position.

MA



2	CHECK PARK/NEUTRAL POSITION (PNP) SWITCH		
Check for short or open of park/neutral position (PNP) switch harness connector terminals 1 and 2. Refer to AT-107.			
	OK or NG		
ОК	>	GO TO 3.	
NG	>	Repair or replace park/neutral position (PNP) switch.	

3	CHECK STARTING SYSTEM			
Check starting system. Refer to SC-10, "System Description".				
	OK or NG			
ОК	OK INSPECTION END			
NG	NG Repair or replace damaged parts.			

EL

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3. In P Position, Vehicle Moves Forward or Backward When Pushed

3. In P Position, Vehicle Moves Forward or Backward When Pushed

SYMPTOM:

=NHAT0090

Vehicle moves when it is pushed forward or backward with selector lever in P position.

1	CHECK PARKING COMPONENTS		
Chec	Check parking components. Refer to "Overhaul" and "Assembly", AT-284, 358.		
	Idler gear Parking pawl		
		SAT282F	
	OK or NG		
ОК	INSPECTION END		
NG	Repair or replace damaged parts.		

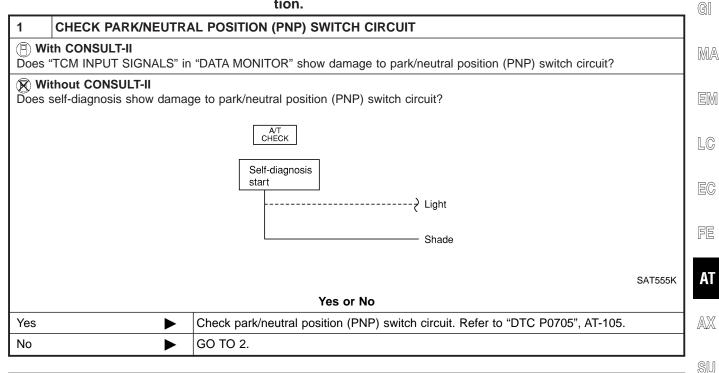
4. In N Position, Vehicle Moves

4. In N Position, Vehicle Moves

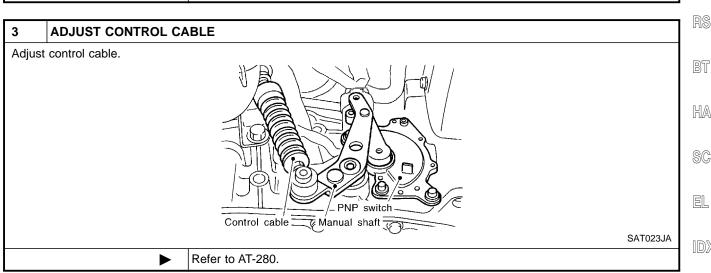
SYMPTOM:

=NHAT0091

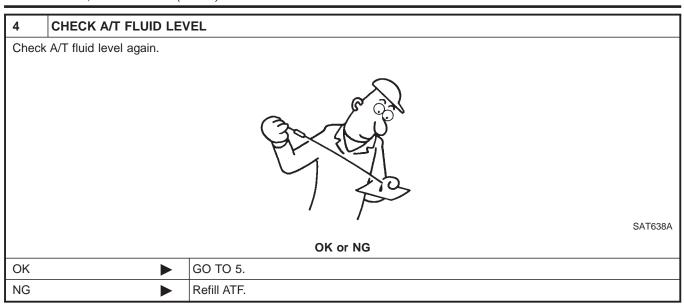
Vehicle moves forward or backward when selecting N posi-

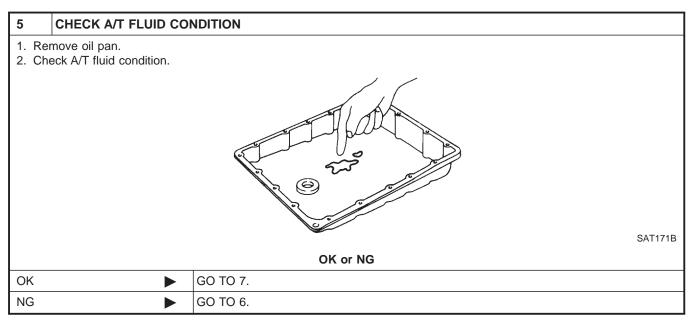


2	CHECK CONTROL LINKAGE		
Check control cable. Refer to AT-280.			
	OK or NG		
ОК	>	GO TO 4.	
NG	>	GO TO 3.	



4. In N Position, Vehicle Moves (Cont'd)





6	DETECT MALFUNCTIONING ITEM			
2. CheForvOve	 Disassemble A/T. Check the following items: Forward clutch assembly Overrun clutch assembly Reverse clutch assembly 			
	OK or NG			
OK			GO TO 7.	
NG			Repair or replace damaged parts.	

7	CHECK SYMPTOM			
Check	Check again.			
	OK or NG			
OK	OK INSPECTION END			
NG	•	GO TO 8.		

4. In N Position, Vehicle Moves (Cont'd)

8 CHECK	TCM INSPECT	ION	
	M input/output sig ck TCM pin termi	nal inspection. nals for damage or loose connection with harness connector.	
		OK or NG	
OK	•	INSPECTION END	
NG	•	Repair or replace damaged parts.	

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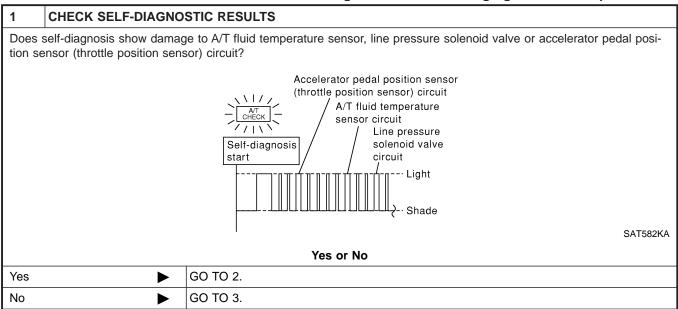
EL

5. Large Shock. $N \rightarrow R$ Position

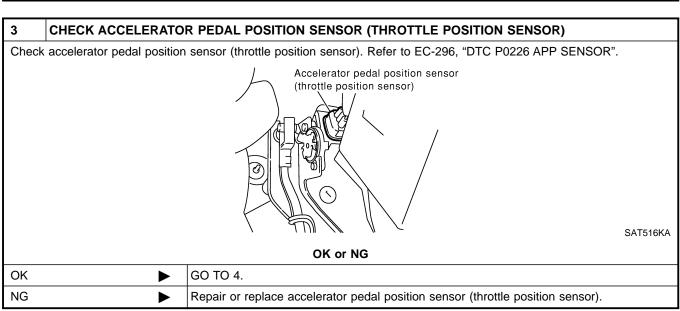
SYMPTOM:

There is large shock when changing from N to R position.

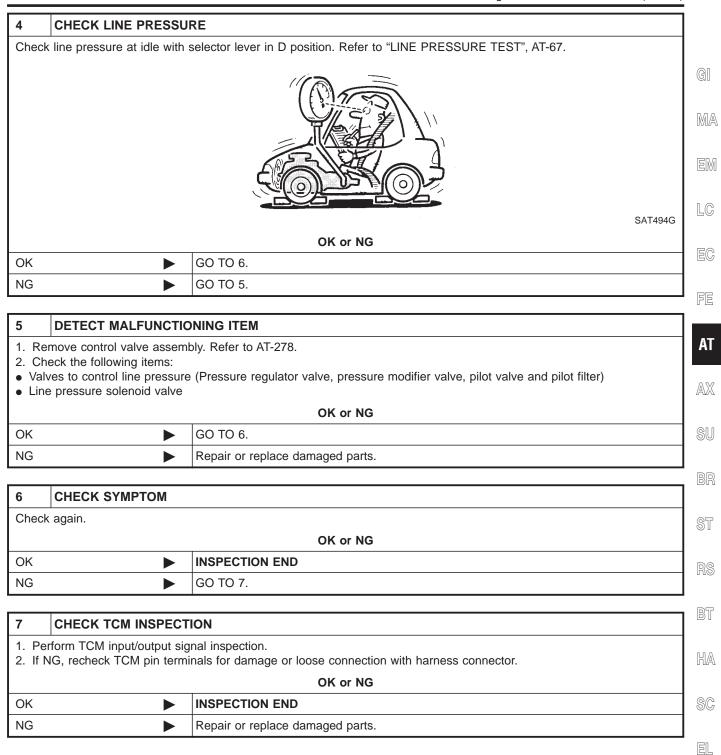
=NHAT0092



2	CHECK DAMAGED CIRCUIT		
Check	Check damaged circuit.		
	Refer to "DTC P0710, P0745 or P1705", AT-111, 169 or 185.		



5. Large Shock. $N \rightarrow R$ Position (Cont'd)



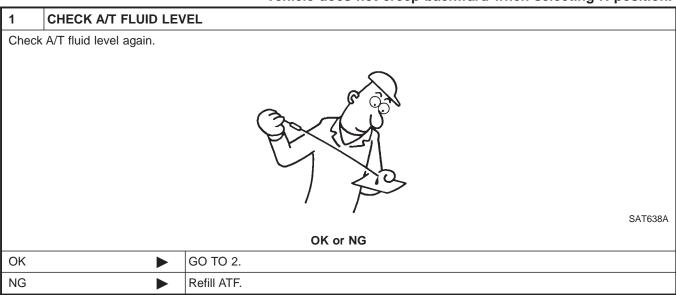
6. Vehicle Does Not Creep Backward In R Position

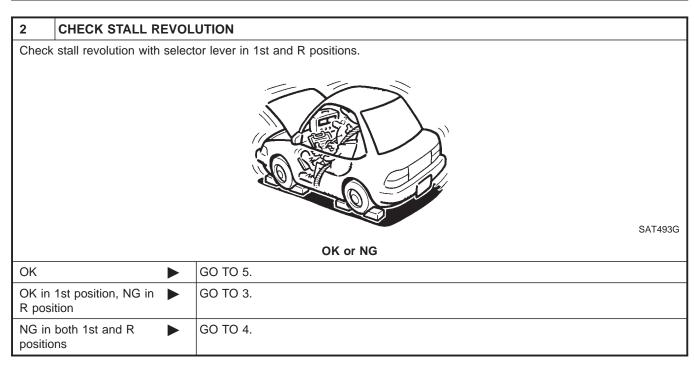
6. Vehicle Does Not Creep Backward In R Position

SYMPTOM:

=NHAT0093

Vehicle does not creep backward when selecting R position.





6. Vehicle Does Not Creep Backward In R Position (Cont'd)

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DETECT MALFUNCTIONING ITEM 1. Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-278. 2. Check the following items: GI • Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter) • Line pressure solenoid valve 3. Disassemble A/T. MA 4. Check the following items: Oil pump assembly Torque converter Reverse clutch assembly High clutch assembly OK or NG LC OK GO TO 5. NG Repair or replace damaged parts. **DETECT MALFUNCTIONING ITEM** 4 FE 1. Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-278. 2. Check the following items: • Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter) **AT** • Line pressure solenoid valve 3. Disassemble A/T. 4. Check the following items: AX Oil pump assembly Torque converter

OK or NG	
OK ►	GO TO 5.
NG ►	Repair or replace damaged parts.

Reverse clutch assemblyHigh clutch assembly

Low one-way clutch

• Low & reverse brake assembly

5	CHECK LINE PRESSURE	
Che	ck line pressure at idle with selector lever in R position. Refer to "LINE PRESSURE TEST", AT-67.	
		SAT494G
	OK or NG	
OK	▶ GO TO 7.	
NG	▶ GO TO 6.	

6. Vehicle Does Not Creep Backward In R Position (Cont'd)

6 DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-278.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following item:
- Oil pump assembly

OK or NG

OK •	GO TO 7.
NG •	Repair or replace damaged parts.

7 CHECK A/T FLUID CONDITION 1. Remove oil pan. 2. Check A/T fluid condition. SAT171B OK or NG GO TO 9.

8 DETECT MALFUNCTIONING ITEM

1. Remove control valve assembly. Refer to "ON-VEHICLE SERVICE", AT-278.

GO TO 8.

- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.

NG

- 4. Check the following items:
- Oil pump assembly
- Torque converter
- Reverse clutch assembly
- High clutch assembly
- Low & reverse brake assembly
- Low one-way clutch

OK or NG

OK •	GO TO 9.
NG •	Repair or replace damaged parts.

6. Vehicle Does Not Creep Backward In R Position (Cont'd)

9	9 CHECK SYMPTOM		
Chec	Check again.		
		OK or NG	
OK	•	INSPECTION END	
NG	•	GO TO 10.	

10	0 CHECK TCM INSPECTION		
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG		
OK	OK INSPECTION END		
NG	•	Repair or replace damaged parts.	

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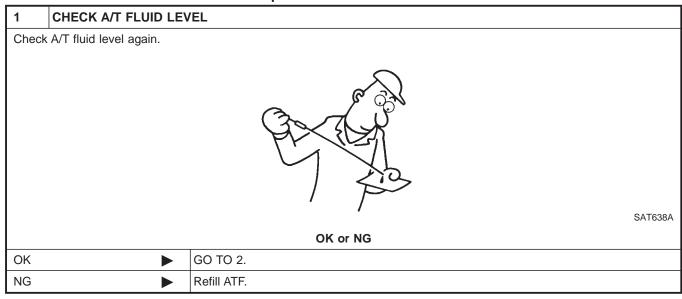
EL

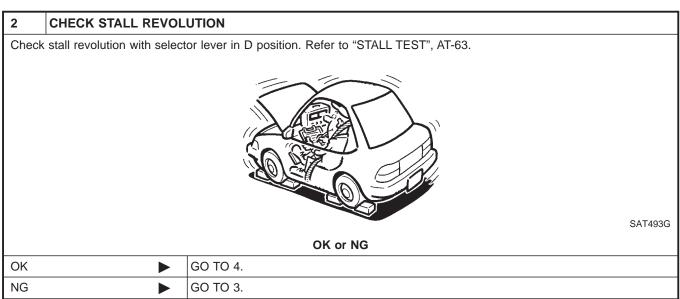
7. Vehicle Does Not Creep Forward in D, 2nd or 1st Position

7. Vehicle Does Not Creep Forward in D, 2nd or 1st Position

SYMPTOM:

Vehicle does not creep forward when selecting D, 2nd or 1st position.





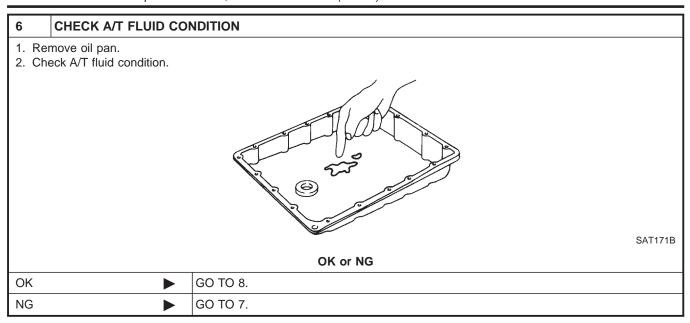
7. Vehicle Does Not Creep Forward in D, 2nd or 1st Position (Cont'd)

DETECT MALFUNCTIONING ITEM 1. Remove control valve assembly. Refer to AT-278. 2. Check the following items: GI • Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter) • Line pressure solenoid valve 3. Disassemble A/T. MA 4. Check the following items: Oil pump assembly Forward clutch assembly Forward one-way clutch Low one-way clutch Low & reverse brake assembly Torque converter LC OK or NG OK GO TO 4. NG Repair or replace damaged parts. FE **CHECK LINE PRESSURE** Check line pressure at idle with selector lever in D position. Refer to "LINE PRESSURE TEST", AT-67. **AT** AX SAT494G OK or NG OK GO TO 6. NG GO TO 5. 5 **DETECT MALFUNCTIONING ITEM** 1. Remove control valve assembly. Refer to AT-278. 2. Check the following items: HA Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter) • Line pressure solenoid valve 3. Disassemble A/T. SC 4. Check the following item: Oil pump assembly OK or NG EL GO TO 6.

Repair or replace damaged parts.

OK NG

7. Vehicle Does Not Creep Forward in D, 2nd or 1st Position (Cont'd)



7 DETECT MALFUNCTIONING ITEM

- 1. Remove control valve assembly. Refer to AT-278.
- 2. Check the following items:
- Valves to control line pressure (Pressure regulator valve, pressure modifier valve, pilot valve and pilot filter)
- Line pressure solenoid valve
- 3. Disassemble A/T.
- 4. Check the following items:
- Oil pump assembly
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- Low & reverse brake assembly
- Torque converter

	OK or NG	
ОК	>	GO TO 8.
NG	•	Repair or replace damaged parts.

8	CHECK SYMPTOM			
Checl	Check again.			
	OK or NG			
OK	OK INSPECTION END			
NG	•	GO TO 9.		

9	CHECK TCM INSPECTION			
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
	OK or NG			
OK	OK INSPECTION END			
NG	•	Repair or replace damaged parts.		

8. Vehicle Cannot Be Started From D₁

=NHAT0095

GI

MA

LC

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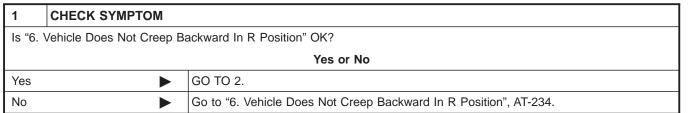
HA

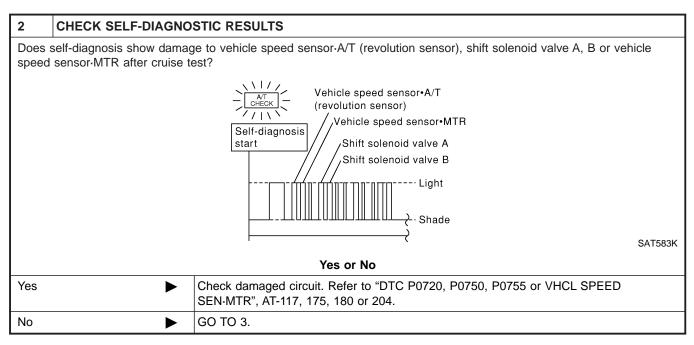
SC

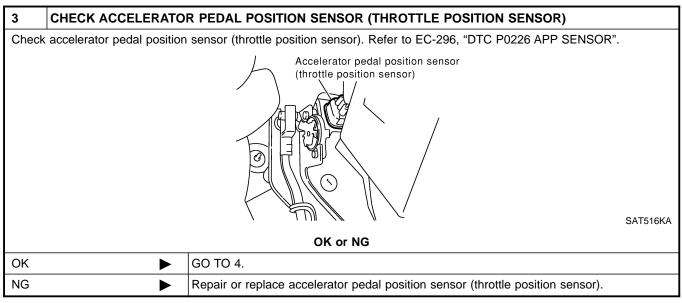
8. Vehicle Cannot Be Started From D₁

SYMPTOM:

Vehicle cannot be started from D_1 on Cruise test — Part 1.







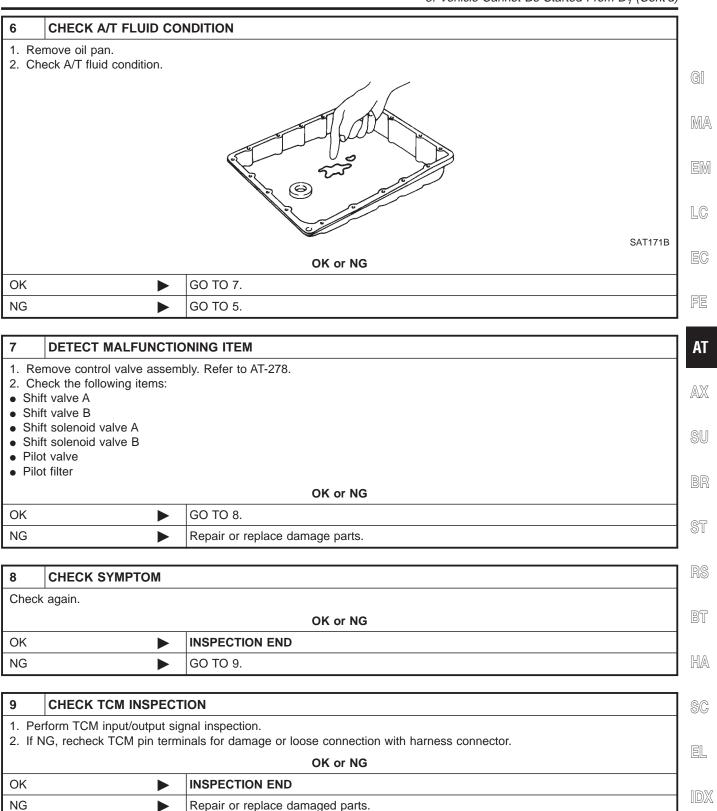
8. Vehicle Cannot Be Started From D₁ (Cont'd)

- 1. Remove control valve assembly. Refer to AT-278.
- 2. Check the following items:
- Shift valve A
- Shift valve B
- Shift solenoid valve A
- Shift solenoid valve B
- Pilot valve
- Pilot filter
- 3. Disassemble A/T.
- 4. Check the following items:
- Forward clutch assembly
- Forward one-way clutch
- Low one-way clutch
- High clutch assembly
- Torque converter
- Oil pump assembly

OK	or	NG
----	----	----

OK •	GO TO 8.
NG ►	Repair or replace damaged parts.

8. Vehicle Cannot Be Started From D₁ (Cont'd)



9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$

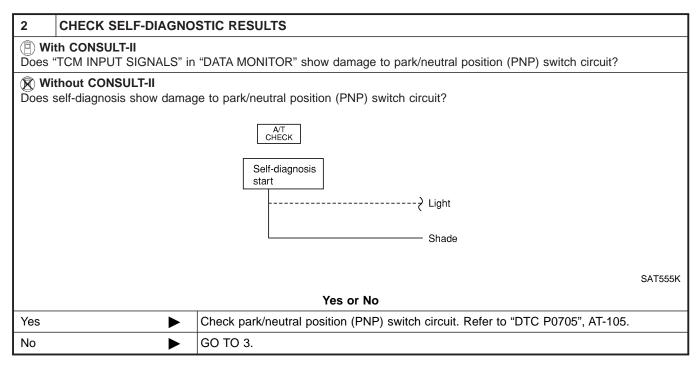
9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$

SYMPTOM:

=NHAT0096

A/T does not shift from D_1 to D_2 at the specified speed. A/T does not shift from D_4 to D_2 when depressing accelerator pedal fully at the specified speed.

1	CHECK SYMPTOM			
Are "7	Are "7. Vehicle Does Not Creep Forward In D, 2nd Or 1st Position" and "8. Vehicle Cannot Be Started From D ₁ " OK?			
	Yes or No			
Yes	Yes			
No	No Go to "7. Vehicle Does Not Creep Forward In D, 2nd Or 1st Position" and "8. Vehicle Cannot Be Started From D ₁ ", AT-238, AT-241.			



3	CHECK VEHICLE SPEED SENSOR-A/T AND VEHICLE SPEED SENSOR-MTR CIRCUIT		
	Check vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuit. Refer to "DTC P0720 and VHCL SPEED SEN·MTR", AT-117, AT-204.		
	OK or NG		
OK	OK ▶ GO TO 4.		
NG	>	Repair or replace vehicle speed sensor·A/T (revolution sensor) and vehicle speed sensor·MTR circuits.	

9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$ (Cont'd)

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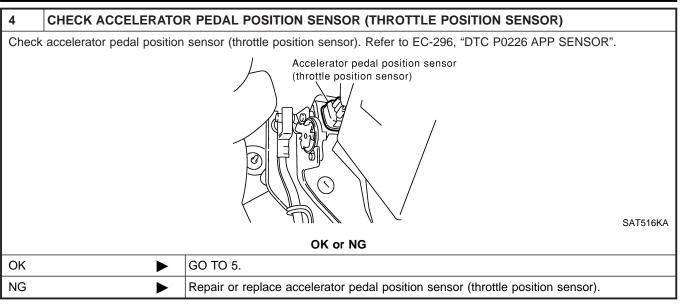
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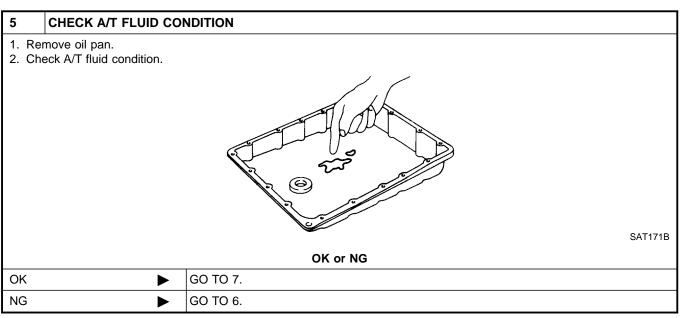
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6	DETECT MALFUNCTIONING ITEM		
1. Rem	nove control valve. Refer	to AT-278.	
2. Che	ck the following items:		
Shift	valve A		
Shift	solenoid valve A		
Pilot			
Pilot			
	3. Disassemble A/T.		
	ck the following items:		
	Servo piston assembly		
	Brake band		
• Oil p	Oil pump assembly		
	OK or NG		
OK	>	GO TO 8.	
NG	NG Repair or replace damaged parts.		

9. A/T Does Not Shift: $D_1 \rightarrow D_2$ or Does Not Kickdown: $D_4 \rightarrow D_2$ (Cont'd)

7	DETECT MALFUNCTIONING ITEM		
2. ChShiShiPilo	 Remove control valve. Refer to AT-278. Check the following items: Shift valve A Shift solenoid valve A Pilot valve Pilot filter 		
OK or NG			
OK ▶ GO TO 8.			
NG	NG Renair or replace damaged parts		

8	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	OK INSPECTION END		
NG	>	GO TO 9.	

9	CHECK TCM INSPECTION		
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. OK or NG		
OK	OK INSPECTION END		
NG	•	Repair or replace damaged parts.	

10. A/T Does Not Shift: $D_2 \rightarrow D_3$

10. A/T Does Not Shift: $D_2 \rightarrow D_3$

SYMPTOM:

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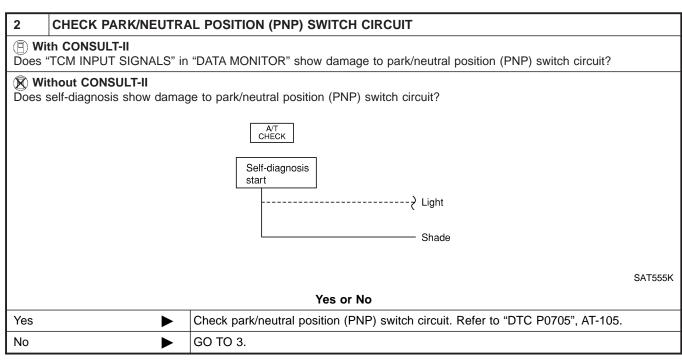
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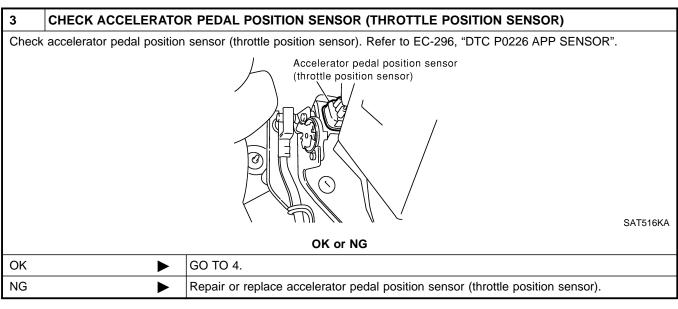
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A/T does not shift from D₂ to D₃ at the specified speed.

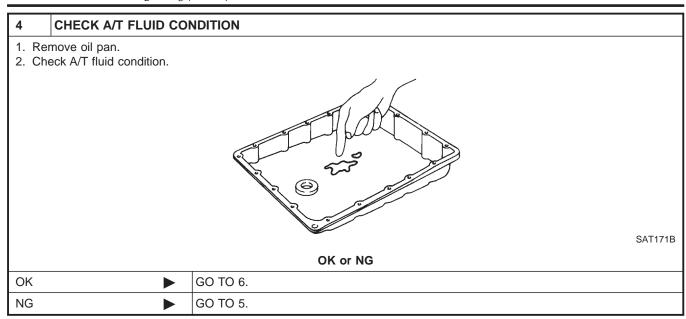
1	CHECK SYMPTOM		
Are 7.	Are 7. Vehicle Does Not Creep Forward In D, 2nd Or 1st Position and 8. Vehicle Cannot Be Started From D ₁ OK?		
	Yes or No		
Yes	•	GO TO 2.	
No		Go to 7. Vehicle Does Not Creep Forward In D, 2nd Or 1st Position and 8. Vehicle Cannot Be Started From D_1 , AT-238, AT-241.	





10. A/T Does Not Shift: $D_2 \rightarrow D_3$ (Cont'd)

NG



5	DETECT MALFUNCTION	NING ITEM	
2. Che ● Shif	 Remove control valve assembly. Refer to AT-278. Check the following items: Shift valve B 		
PiloPilo	 Shift solenoid valve B Pilot valve Pilot filter 		
4. Ch	 3. Disassemble A/T. 4. Check the following items: Servo piston assembly 		
_	n clutch assembly bump assembly		
	OK or NG		
ОК	•	GO TO 7.	

6	DETECT MALFUNCTIONING ITEM			
2. ChShiftPilo	 Remove control valve assembly. Refer to AT-278. Check the following items: Shift valve B Shift solenoid valve B Pilot valve Pilot filter 			
	OK or NG			
OK	OK ▶ GO TO 7.			
NG			Repair or replace damaged parts.	

Repair or replace damaged parts.

7	CHECK SYMPTOM		
Check	Check again.		
	OK or NG		
OK	•	INSPECTION END	
NG	•	GO TO 8.	

10. A/T Does Not Shift: $D_2 \rightarrow D_3$ (Cont'd)

8 CHECK	CHECK TCM INSPECTION		
	// input/output sig ck TCM pin termi	nals for damage or loose connection with harness connector.	
		OK or NG	
OK	•	INSPECTION END	
NG	•	Repair or replace damaged parts.	

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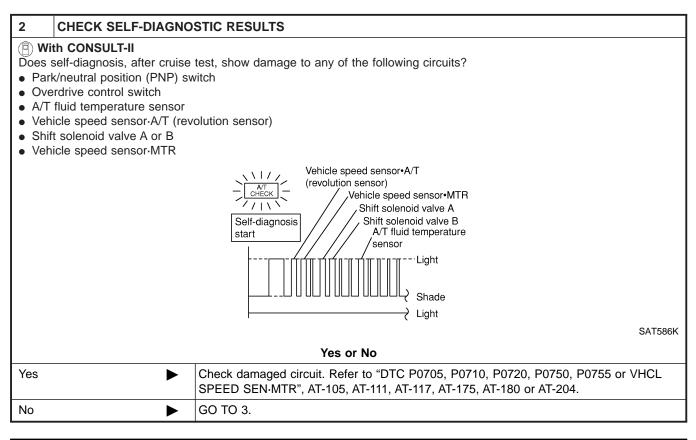
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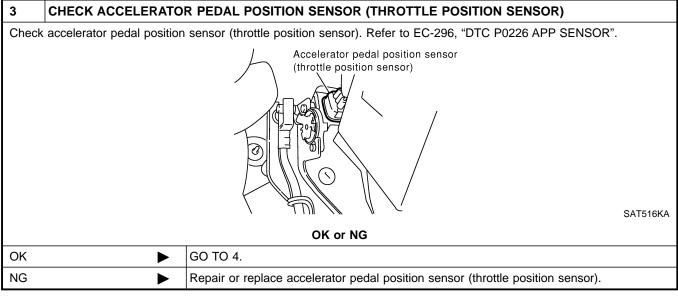
11. A/T Does Not Shift: $D_3 \rightarrow D_4$ SYMPTOM:

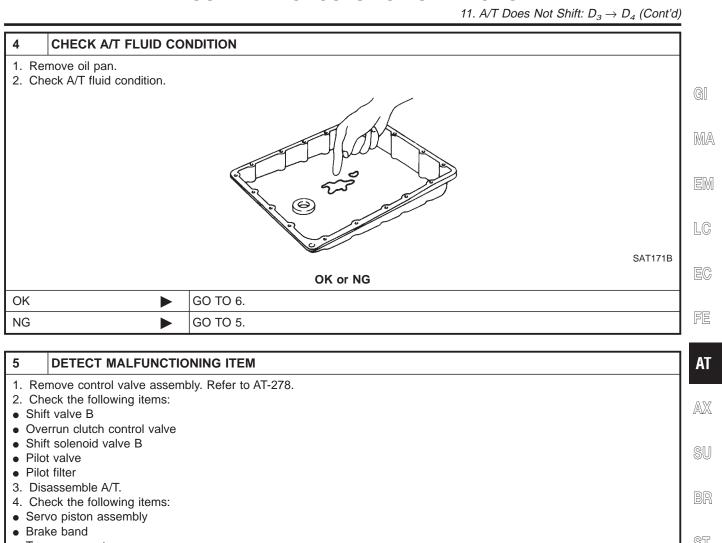
=NHAT0098

- A/T does not shift from D₃ to D₄ at the specified speed.
- A/T must be warm before D₃ to D₄ shift will occur.

	• •			
1	CHECK SYMPTOM			
Are "7	Are "7. Vehicle Does Not Creep Forward In D, 2nd Or 1st Position" and "8. Vehicle Cannot Be Started From D ₁ " OK?			
	Yes or No			
Yes	•	GO TO 2.		
No		Go to "7. Vehicle Does Not Creep Forward In D, 2nd Or 1st Position" and "8. Vehicle Cannot Be Started From D ₁ ", AT-238, AT-241.		







Oil pump assembly			
OK or NG			
OK		GO TO 7.	
NG		Repair or replace damaged parts.	

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6	DETECT MALFUN	CTION	ING ITEM
 Remove control valve assembly. Refer to AT-278. Check the following items: Shift valve B Overrun clutch control valve Shift solenoid valve B Pilot valve Pilot filter 			
OK or NG			
ОК		▶ G	GO TO 7.
NG		► R	Repair or replace damaged parts.

11. A/T Does Not Shift: $D_3 \rightarrow D_4$ (Cont'd)

7	CHECK SYMPTOM		
Check	Check again.		
OK or NG			
OK	>	INSPECTION END	
NG	>	GO TO 8.	

8	CHECK TCM INSPECTION		
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
OK or NG			
OK	•	INSPECTION END	
NG	•	Repair or replace damaged parts.	

12. A/T Does Not Perform Lock-up

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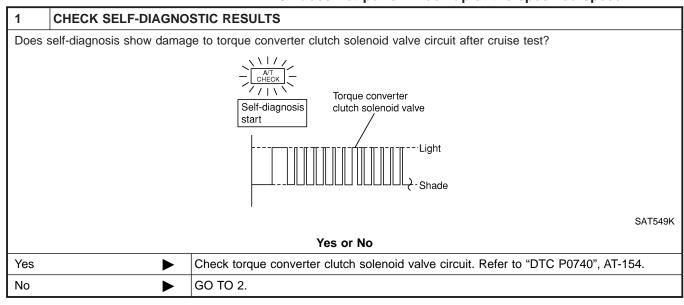
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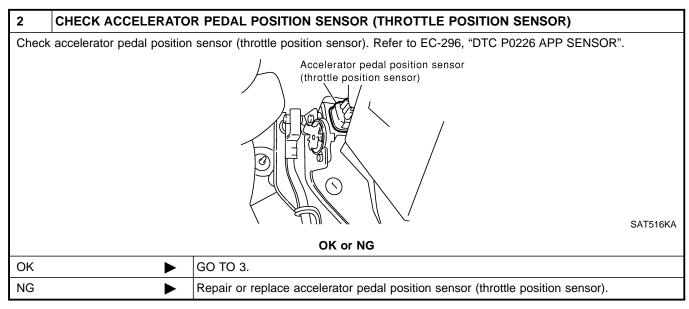
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12. A/T Does Not Perform Lock-up

SYMPTOM:

A/T does not perform lock-up at the specified speed.





DETECT MALFUNCTIONING ITEM				
Remove control	valve. Refer t	o AT-278.		
•				
•		I valve		
Pilot valve				
Pilot filter				
OK or NG				
,	•	GO TO 4.		
	•	Repair or replace damaged parts.		
	Remove control Check following Torque converte Torque converte Torque converte Pilot valve	Remove control valve. Refer to Check following items: Torque converter clutch control Torque converter relief valve Torque converter clutch solence Pilot valve Pilot filter		

12. A/T Does Not Perform Lock-up (Cont'd)

4	CHECK SYMPTOM			
Check	Check again.			
	OK or NG			
OK	OK INSPECTION END			
NG	•	GO TO 5.		

5	5 CHECK TCM INSPECTION			
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
	OK or NG			
OK	•	INSPECTION END		
NG	•	Repair or replace damaged parts.		

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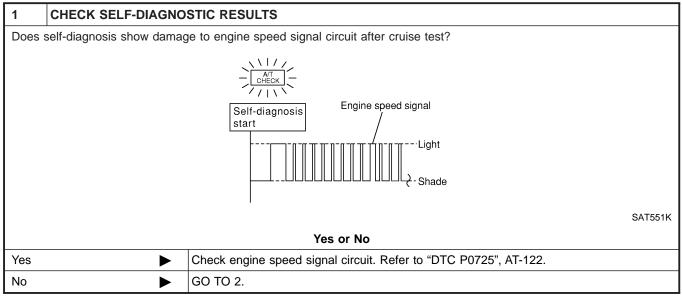
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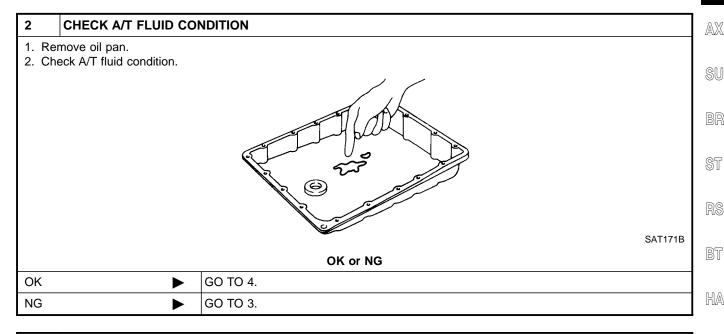
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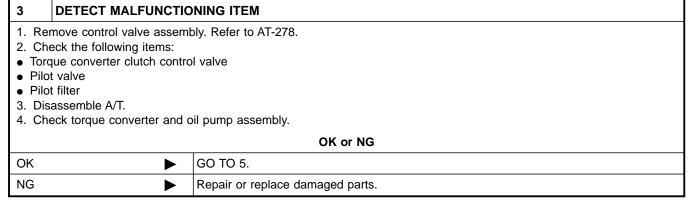
13. A/T Does Not Hold Lock-up Condition

SYMPTOM:

A/T does not hold lock-up condition for more than 30 seconds.







13. A/T Does Not Hold Lock-up Condition (Cont'd)

4	DETECT MALFUNCTIONING ITEM				
2. CheToroPilo	 Remove control valve assembly. Refer to AT-278. Check the following items: Torque converter clutch control valve Pilot valve Pilot filter 				
OK or NG					
OK	•	GO TO 5.			
NG	NG Repair or replace damaged parts.				

5	CHECK SYMPTOM				
Check	Check again.				
	OK or NG				
OK	OK INSPECTION END				
NG	>	GO TO 6.			

6	CHECK TCM INSPECTION			
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
	OK or NG			
OK	•	INSPECTION END		
NG	•	Repair or replace damaged parts.		

14. Lock-up Is Not Released

Lock-up is not released when accelerator pedal is released.

SYMPTOM:

=NHAT0101

GI CHECK ELECTRIC THROTTLE CONTROL ACTUATOR (THROTTLE POSITION SENSOR) CIRCUIT (P) With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to electric throttle control actuator (throttle position sen-MA sor) circuit? **⋈** Without CONSULT-II Does self-diagnosis show damage to electric throttle control actuator (throttle position sensor) circuit? A/T CHECK LC Self-diagnosis start FE - Shade ΑT SAT555K Yes or No Yes Check electric throttle control actuator (throttle position sensor) circuit. Refer to "DTC AX P1705", AT-185. GO TO 2. No 2 **CHECK SYMPTOM** Check again. OK or NG **INSPECTION END** OK NG GO TO 3.

3

OK

NG

CHECK TCM INSPECTION 1. Perform TCM input/output signal inspection.

2. If NG, recheck TCM pin terminals for damage or loose connection with harness connector.

Repair or replace damaged parts.

INSPECTION END

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OK or NG

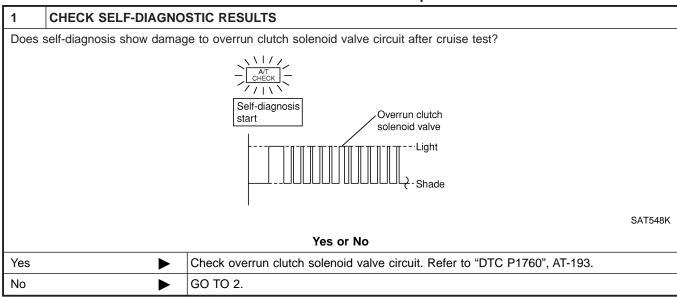
shifts from D_4 to D_3 .

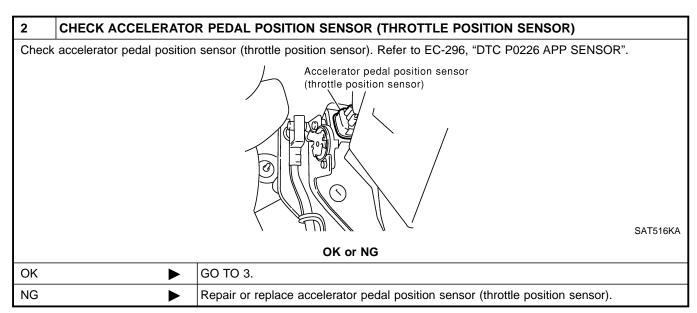
15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)

=NHAT0102

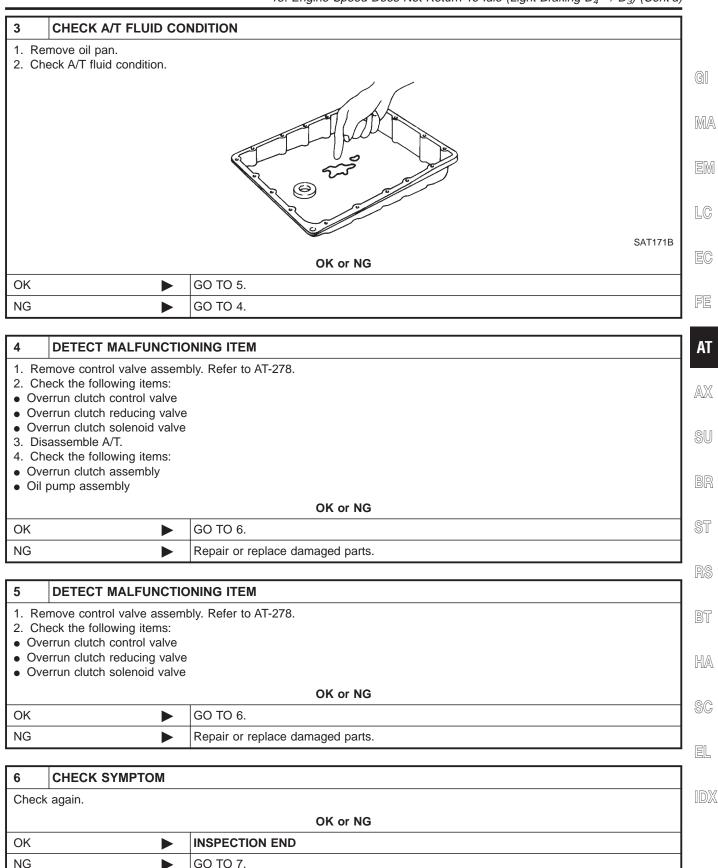
- SYMPTOM:

 Engine speed does not smoothly return to idle when A/T
- Vehicle does not decelerate by engine brake when turning overdrive control switch OFF.
- Vehicle does not decelerate by engine brake when shifting A/T from D to 2nd position.





15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$) (Cont'd)



15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$) (Cont'd)

7	7 CHECK TCM INSPECTION			
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 			
	OK or NG			
OK	OK INSPECTION END			
NG	•	Repair or replace damaged parts.		

16. Vehicle Does Not Start From D₁

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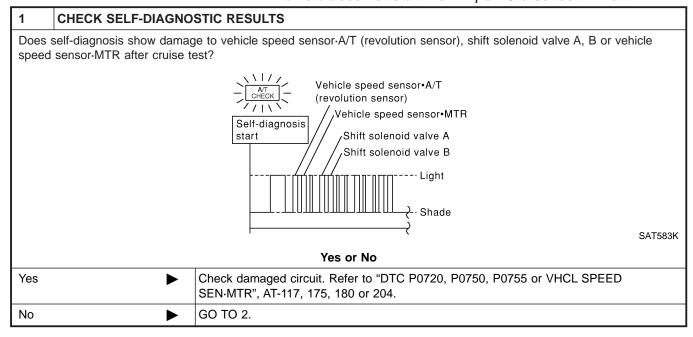
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16. Vehicle Does Not Start From D₁

SYMPTOM:

Vehicle does not start from D₁ on Cruise test — Part 2.



2	2 CHECK SYMPTOM				
Check	Check again.				
OK or NG					
ОК	•	Go to 8. Vehicle Cannot Be Started From D ₁ , AT-241.			
NG	>	GO TO 3.			

3	CHECK TCM INSPECTI	ON			
 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 					
	OK or NG				
OK	OK INSPECTION END				
NG	>	Repair or replace damaged parts.			

AT-261

17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When 3rd Position Switch ON \rightarrow OFF

17. A/T Does Not Shift: $D_4 \rightarrow D_3$, When 3rd Position Switch ON \rightarrow OFF

SYMPTOM:

=NHAT0104

A/T does not shift from $\mathrm{D_4}$ to $\mathrm{D_3}$ when changing selector lever from D to 3rd position.

1	CHECK 3RD POSITION	SWITCH CIRCUIT	
	With CONSULT-II Does "TCM INPUT SIGNALS" in "DATA MONITOR" show damage to 3rd position switch circuit?		
	Without CONSULT-II Does self-diagnosis show damage to 3rd position switch circuit?		
	A/T CHECK		
	Self-diagnosis start		
		Shade	
		SAT555K	
	Yes or No		
Yes	>	Check 3rd position switch circuit. Refer to 21. TCM Self-diagnosis Does Not Activate [PNP & 3rd Position Switches, and ETCA (TPS) Circuit Checks], AT-265.	
No		Go to 10. A/T Does Not Shift: $D_2 \rightarrow D_3$, AT-247.	

18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever $D \rightarrow 2$ nd Position

18. A/T Does Not Shift: $D_3 \rightarrow 2_2$, When Selector Lever $D \rightarrow 2nd$ Position

SYMPTOM:

A/T does not shift from $\rm D_3$ to $\rm 2_2$ when changing selector lever $\rm 10^{12}$ from D to 2nd position.

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1 CHECK I	PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT	
With CONSU Does "TCM INPL	JLT-II UT SIGNALS" in "DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?	
Without CON Does self-diagno	NSULT-II posis show damage to park/neutral position (PNP) switch circuit?	
	A/T CHECK	
	Self-diagnosis start	
		FE
	Shade	A
	SAT555	
	Yes or No	
Yes	► Check park/neutral position (PNP) switch circuit. Refer to "DTC P0705", AT-105.	
No	Go to 9. A/T Does Not Shift: $D_1 \rightarrow D_2$ Or Does Not Kickdown: $D_4 \rightarrow D_2$, AT-244.	

19. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever 2nd \rightarrow 1st Position

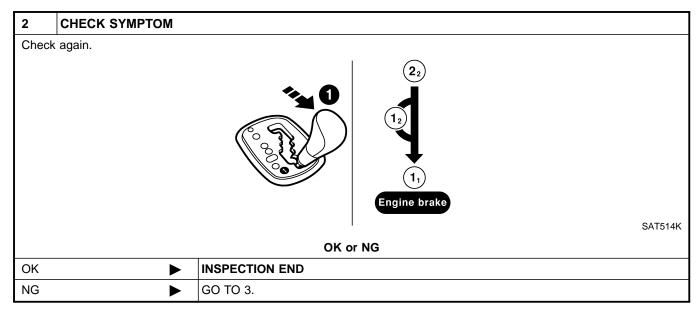
19. A/T Does Not Shift: $2_2 \rightarrow 1_1$, When Selector Lever 2nd \rightarrow 1st Position

SYMPTOM:

=NHAT0106

A/T does not shift from 2_2 to 1_1 when changing selector lever from 2nd to 1st position.

1 CHECK PARK/NEUTRAL	POSITION (PNP) SWITCH CIRCUIT		
With CONSULT-II Does "TCM INPUT SIGNALS" in "	DATA MONITOR" show damage to park/neutral position (PNP) switch circuit?		
Without CONSULT-II Does self-diagnosis show damage	Without CONSULT-II Does self-diagnosis show damage to park/neutral position (PNP) switch circuit?		
	A/T CHECK		
	Self-diagnosis start		
	L Shade		
		SAT555K	
	Yes or No		
Yes D	Check park/neutral position (PNP) switch circuit. Refer to "DTC P0705", AT-105.		
No 🕨 0	GO TO 2.		



3	CHECK TCM INSPECTION		
	 Perform TCM input/output signal inspection. If NG, recheck TCM pin terminals for damage or loose connection with harness connector. 		
	OK or NG		
OK	>	INSPECTION END	
NG	•	Repair or replace damaged parts.	

20. Vehicle Does Not Decelerate By Engine Brake

20. Vehicle Does Not Decelerate By Engine **Brake**

SYMPTOM:

Vehicle does not decelerate by engine brake when from 2_2 (1_2) to 1_1 .

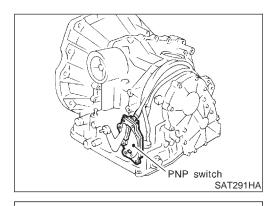
	=NHAT0107	
1	shifting	GI

1 C	CHECK SYMPTOM		l ma
Is "6. Ve	hicle Does Not Creep Ba	ackward In R Position" OK?	
		Yes or No	
Yes	•	Go to "15. Engine Speed Does Not Return To Idle (Light Braking $D_4 \rightarrow D_3$)", AT-258.	
No	•	Go to "6. Vehicle Does Not Creep Backward In R Position", AT-234.]





ΑT



21. TCM Self-diagnosis Does Not Activate [PNP & 3rd Position Switches and APP Sensor* Circuit Checks1 SYMPTOM:



A/T CHECK indicator lamp does not come on in TCM self-diagnostic procedure even if the lamp circuit is good.

DESCRIPTION

Park/neutral position (PNP) switch

NHAT0108S01

The park/neutral (PNP) switch assembly includes a transmission range switch. The transmission range switch detects the selector lever position and sends a signal to the TCM.

- 3rd position switch
 - Detects the 3rd position switch position and sends a signal to the TCM.

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- Accelerator pedal position sensor
 - ECM judges throttle opening based on a signal from accelerator pedal position sensor, and sends the signal via CAN communication to TCM.

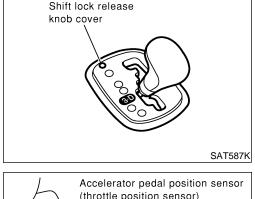


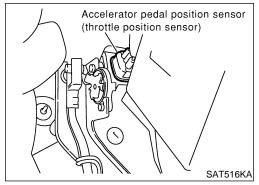
*: Accelerator pedal position sensor



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21. TCM Self-diagnosis Does Not Activate [PNP & 3rd Position Switches and APP Sensor* Circuit Checks] (Cont'd)

DIAGNOSTIC PROCEDURE

NOTE:

=NHAT0108S02

The diagnostic procedure includes inspections for the 3rd position switch and electric throttle control actuator (throttle position sensor) circuits.

1 CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (With CONSULT-II)

(P) With CONSULT-II

- 1. Turn ignition switch to "ON" position. (Do not start engine.)
- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out P/N, R, D, 2nd and 1st position switches moving selector lever to each position. Check that the signal of the selector lever position is indicated properly.

DATA MONIT	OR
MONITORING	
PN POSI SW	OFF
R POSITION SW	OFF
D POSITION SW	OFF
2 POSITION SW	ON
1 POSITION SW	OFF

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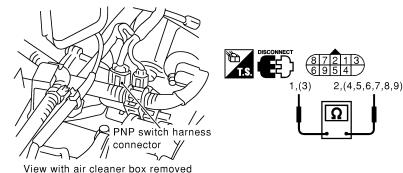
OK or NG

OK	>	GO TO 5.
NG	•	GO TO 2.

2 DETECT MALFUNCTIONING ITEM

Check the following items:

- Park/neutral position (PNP) switch
- a. Check continuity between PNP switch harness connector F152 terminals 1 (G/OR) and 2 (B) and between terminals 3 (OR) and 4 (PU/W), 5 (P/B), 6 (Y/PU), 7 (B/R), 8 (G/W), 9 (GY/R) while moving manual shaft through each position.



Lever position	Terminal No.		
Р	3 - 7	1 - 2	
R	3 - 8		
N	3 - 9	1 - 2	
D	3 - 6		
2	3 - 5		
1	3 - 4		

SAT615JA

- b. If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to step a.
- c. If OK on step b, adjust manual control cable. Refer to AT-280.
- d. If NG on step b, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step a.
- e. If OK on step d, adjust park/neutral position (PNP) switch. Refer to AT-279.
- f. If NG on step d, replace park/neutral position (PNP) switch.
- Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)
- Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)

OK or NG

OK	>	GO TO 5.
NG	>	Repair or replace damaged parts.

21. TCM Self-diagnosis Does Not Activate [PNP & 3rd Position Switches and APP Sensor* Circuit Checks] (Cont'd)

CHECK PARK/NEUTRAL POSITION (PNP) SWITCH CIRCUIT (Without CONSULT-II) Without CONSULT-II 1. Turn ignition switch to ON position. (Do not start engine.) GI 2. Check voltage between TCM harness connector F50 terminals 26 (PU/R), 27 (P/B), 34 (Y/PU), 35 (G/W), 36 (R/G) and ground while moving selector lever through each position. MA LC FE CONNECTOR ТСМ **AT** 26, 27, 34, 36, 35 AXSU SAT588K Voltage: **B:** Battery voltage 0: 0V Terminal No. Lever position 36 35 34 27 26 P, N В 0 0 0 0 0 В 0 R 0 0 D 0 0 В 0 0 2 0 0 0 В 0 0 0 В BT MTBL0119 OK or NG HA OK GO TO 7. GO TO 4. NG SC

AT-267

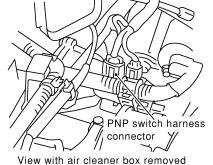
EL

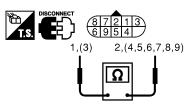
21. TCM Self-diagnosis Does Not Activate [PNP & 3rd Position Switches and APP Sensor* Circuit Checks] (Cont'd)

DETECT MALFUNCTIONING ITEM

Check the following items:

- Park/neutral position (PNP) switch
- a. Check continuity between PNP switch harness connector F152 terminals 1 (G/OR) and 2 (B) and between terminals 3 (OR) and 4 (PU/W), 5 (P/B), 6 (Y/PU), 7 (B/R), 8 (G/W), 9 (GY/R) while moving manual shaft through each position.





Lever position	Terminal No.		
Р	3 - 7	1 - 2	
R	3 - 8		
N	3 - 9	1 - 2	
D	3 - 6		
2	3 - 5		
1	3 - 4		

SAT615JA

- b. If NG, check again with manual control cable disconnected from manual shaft of A/T assembly. Refer to step a.
- c. If OK on step b, adjust manual control cable. Refer to AT-280.
- d. If NG on step b, remove park/neutral position (PNP) switch from A/T and check continuity of park/neutral position (PNP) switch terminals. Refer to step a.
- e. If OK on step d, adjust park/neutral position (PNP) switch. Refer to AT-279.
- f. If NG on step d, replace park/neutral position (PNP) switch.
- Harness for short or open between ignition switch and park/neutral position (PNP) switch (Main harness)
- Harness for short or open between park/neutral position (PNP) switch and TCM (Main harness)

OK or NG

OK •	GO TO 7.	
NG ►	epair or replace damaged parts.	

5 CHECK 3RD POSITOIN SWITCH CIRCUIT (With CONSULT-II)

(P) With CONSULT-II

1. Turn ignition switch to "ON" position.

(Do not start engine.)

- 2. Select "TCM INPUT SIGNALS" in "DATA MONITOR" mode for "A/T" with CONSULT-II.
- 3. Read out "OVERDRIVE SW"*.

Check the signal of the overdrive control switch is indicated properly.

(Overdrive control switch "ON" displayed on CONSULT-II means overdrive "OFF".)

*: "OVERDRIVE SW" means 3rd position switch

DATA MOI	NITOR
MONITORING	
ENGINE SPEED	XXX rpm
TURBINE REV	XXX rpm
OVERDRIVE SW	ON
PN POSI SW	OFF
R POSITION SW	OFF

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OK or NG

OK •	GO TO 9.
NG ►	GO TO 6.

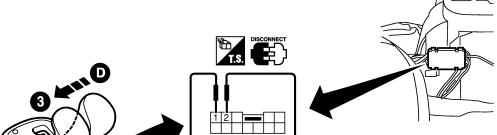
21. TCM Self-diagnosis Does Not Activate [PNP & 3rd Position Switches and APP Sensor* Circuit Checks] (Cont'd)

6 DETECT MALFUNCTIONING ITEM

Check the following items:

• 3rd position switch.

a. Check continuity between A/T device harness connector M165 terminals 1 (G/Y) and 2 (B).



Switch position	Continuity
D	No
3rd	Yes

SAT606K

• Harness for short or open between TCM and 3rd position switch (Main harness)

• Harness of ground circuit for 3rd position switch (Main harness) for short or open

OK or NG

OK •	GO TO 9.
NG •	Repair or replace damaged parts.

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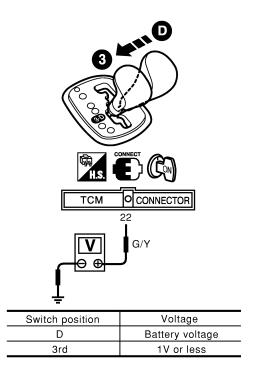
EL

21. TCM Self-diagnosis Does Not Activate [PNP & 3rd Position Switches and APP Sensor* Circuit Checks] (Cont'd)

CHECK 3RD POSITION SWITCH CIRCUIT (Without CONSULT-II)

Without CONSULT-II

- 1. Turn ignition switch to ON position. (Do not start engine.)
- 2. Check voltage between TCM harness connector F51 terminal 22 and ground when 3rd position switch is ON and OFF.



SAT590K

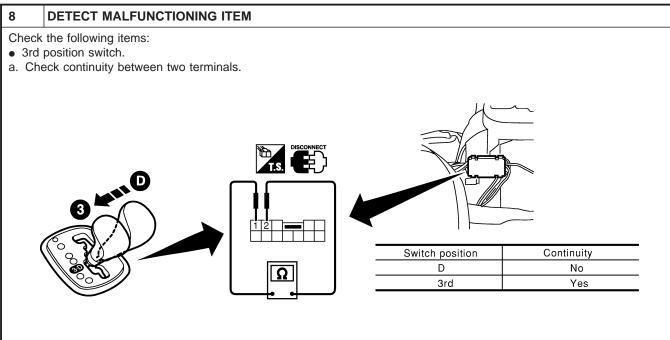
Terminal No.	Wire color	Item	Condition
22	G/Y	3rd position switch	When the selector lever is in a position other than 3rd position: Battery voltage
	W1		When the selector lever is in 3rd position: 1V or less

MTBL1184

OK or NG

OK ▶	GO TO 9.
NG ►	GO TO 8.

21. TCM Self-diagnosis Does Not Activate [PNP & 3rd Position Switches and APP Sensor* Circuit Checks] (Cont'd)



SAT606K

- Harness for short or open between TCM and 3rd position switch (Main harness)
- Harness of ground circuit for 3rd position switch (Main harness) for short or open

OK or NG

OK •	GO TO 9.
NG •	Repair or replace damaged parts.

9	CHECK ACCELERATOR PEDAL POSITION SENSOR (THROTTLE POSITION SENSOR)		
Check	Check accelerator pedal position sensor (throttle position sensor) circuit (with CONSULT-II)		
OK	•	INSPECTION END	
NG Repair or replace damaged parts.		Repair or replace damaged parts.	

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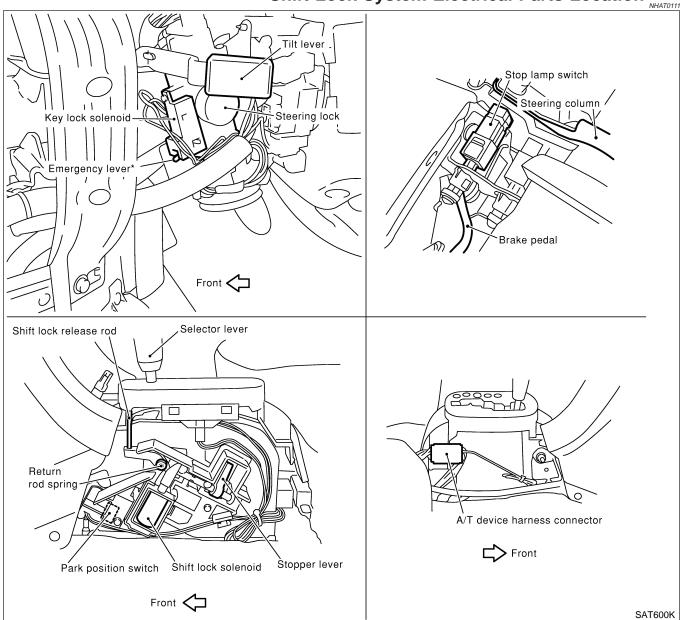
EL

Description

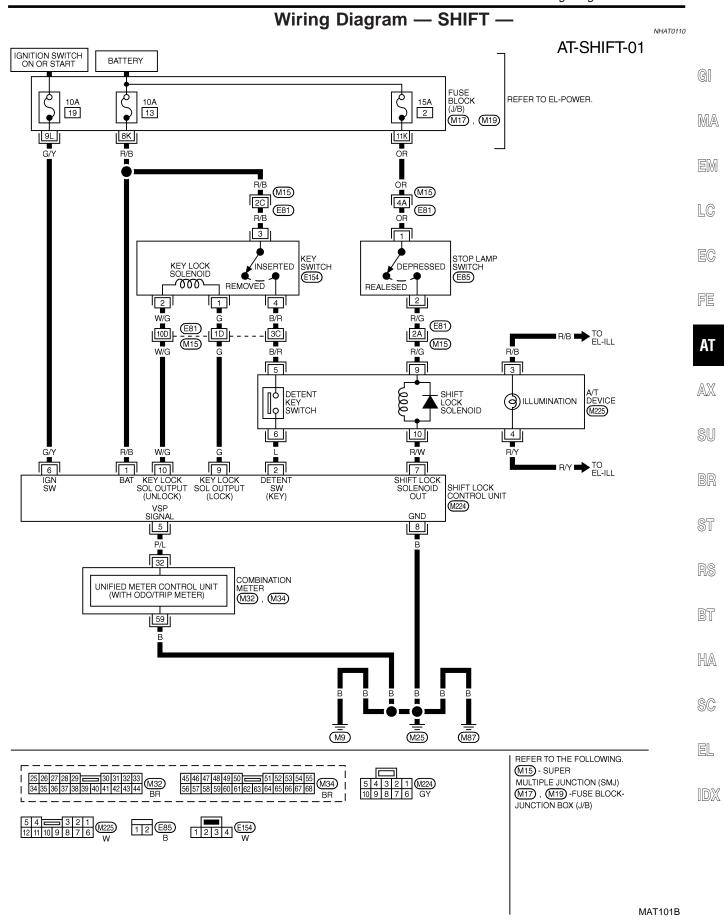
NHAT0109

- The mechanical key interlock mechanism also operates as a shift lock:
 With the key switch turned to ON, the selector lever cannot be shifted from P (parking) to any other position unless the brake pedal is depressed.
 - With the key removed, the selector lever cannot be shifted from P to any other position.
 - The key cannot be removed unless the selector lever is placed in P.
- The shift lock and key interlock mechanisms are controlled by the ON-OFF operation of the shift lock solenoid and by the operation of the rotator and slider located inside the key cylinder, respectively.

Shift Lock System Electrical Parts Location NHATO111



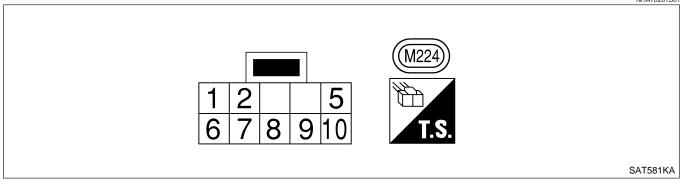
^{*:} This emergency lever insures that when battery is off ignition key cannot be removed. In the situation like this, by operating this lever, ignition key can be removed.



Shift Lock Control Unit Reference Values SHIFT LOCK HARNESS CONNECTOR TERMINAL **LAYOUT**

NHAT0281

NHAT0281S01



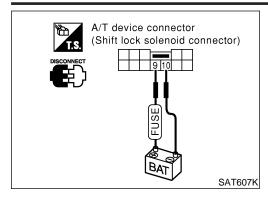
SHIFT LOCK CONTROL UNIT INSPECTION TABLE

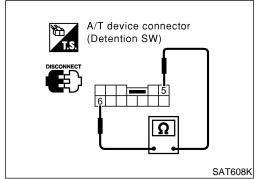
Data are reference values.

Terminal No. (Wire color)		Item	Condition	Judgement standard	
(+)	(-)				
1	0 (D)	Power source	IGN SW: "ON"	Detter veltere	
(R/B)	8 (B)		IGN SW: "OFF"	Battery voltage	
2 (L)	8 (B)	Detention SW (for key)	The position when the key is inserted and the selector lever is set to a position other than the "P" position.	Battery voltage	
			Except the above	Approx. 0V	
5	0 (D)	B) Vehicle speed signal	When the vehicle speed is 20 km/h (12 MPH).	Approx. 28 Hz	
(P/L)	8 (B)		When the vehicle sped is 0 km/h (0 MPH).	No pulse	
6	8 (B)	IGN signal	IGN SW: "ON"	Battery voltage	
(G/Y)			IGN SW: "OFF"	Approx. 0V	
7	7 /W) 8 (B)	8 (B) Shift lock solenoid	When the brake pedal is depressed.	Battery voltage	
(R/W)			When IGN SW is ON and the vehicle speed is 8 km/h (5 MPH) or less.	Approx. 0V	
8 (B)	_	Ground	IGN SW: "ON"	Approx. 0V	
10 (W/G)	8 (B)	8 (B) Key lock signal	When the selector lever is set to a position other than the "P" position and the ignition switch is turned from "ON" to "OFF".	-12 voltage for approx. 30 msec.	
			Except the above	Approx. 0V	
10 (W/G)	8 (B)	Key unlock signal	At the moment selector is set to the "P" position from any position other than "P". The unlock signal generates only once after the lock signal is output.	Battery voltage for approx. 150 msec.	
			Except the above	Approx. 0V	

CAUTION:

Confirm that the pointer swings only momentarily because the output time is so short. If the inspection is done with an oscilloscope, it should be observed that the power source voltage lasts for 3.5 to 10 ms.





Component Inspection SHIFT LOCK SOLENOID

Check operation by applying battery voltage to control device connector.

CAUTION:

Be sure to apply the voltage of the correct polarity to the respective terminals. Otherwise, the part may be damaged.

Connector No.	Terminal No. (Wire color)
M225	9 (R/G) (Battery voltage) - 10 (R/W) (Ground)

DETENTION SWITCH

For Key:

NHAT0280S02

Check continuity between terminals of the control device con-

GI

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Condition	Connector No.	Terminal No. (Wire color)	Continuity
The position when the selector lever is set to a position other than the "P" position, or when it is shifted from the "R" to the "P" position	M225	5 (B/R) - 6 (L)	Yes
Except the above			No

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Check operation by applying battery voltage to key switch and key lock solenoid connector.



CAUTION:

Key Lock

KEY LOCK SOLENOID

Be careful not to cause burnout of the harness.

Connector No.	Terminal No. (Wire color)	
E154	1 (G) (Battery voltage) - 2 (W/G) (Ground)	

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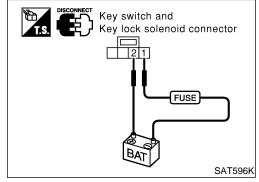
Key Unlock

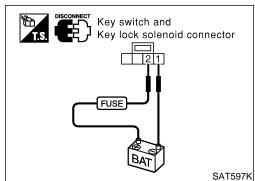
Check operation by applying battery voltage to key switch and key lock solenoid connector.

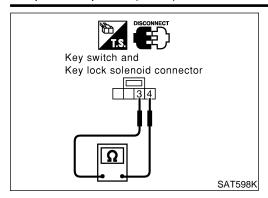
CAUTION:

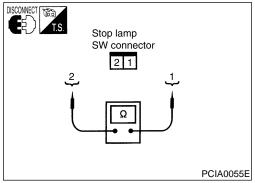
Be careful not to cause burnout of the harness.

Connector No.	Terminal No. (Wire color)	
E154	2 (W/G) (Battery voltage) - 1 (G) (Ground)	









KEY SWITCH

Check continuity between terminals of the key switch and key lock solenoid connector.

Condition	Connector No.	Terminal No. (Wire color)	Continuity
Key inserted	E154	3 (R/B) - 4 (B/R)	Yes
Key withdrawn	E 154		No

STOP LAMP SWITCH

Check continuity between terminals of the stop lamp switch connector.

Condition	Connector No.	Terminal No. (Wire color)	Continuity
When brake pedal is depresed		Yes	
When brake pedal is released	E85	1 (OR) - 2 (R/G)	No

Check stop lamp switch after adjusting brake pedal. Refer to BR-12, "BRAKE PEDAL".

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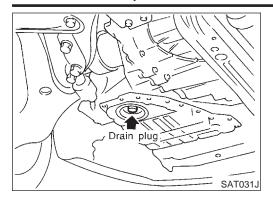
BT

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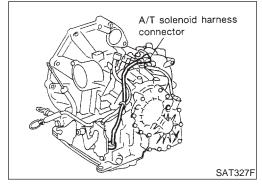
Control Cable NHAT0263 SEC. 349 Control device Lock plate Cable clamp Control cable 4.4 - 5.7 (0.44 - 0.59, 39 - 51) Pass above the carpet. Detail A 4.4 - 5.7 (0.44 - 0.59, 39 - 51) Control cable Detail B Place the rib part 21 - 28 facing upward and (2.1 - 2.9, Lock plate Control device push in securely 16 - 20) all the way. 11 - 14 11 - 14 (1.1 - 1.5, (1.1 - 1.5, 8 - 10) 8 - 10) ∠ Control cable ♀ : N•m (kg-m, in-lb) : N•m (kg-m, ft-lb) SAT754J



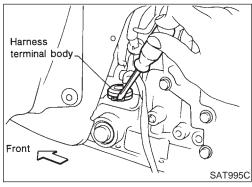
Control Valve Assembly and Accumulators REMOVAL

NHAT0114S01

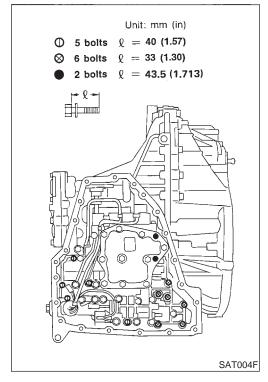
- 1. Drain ATF from transaxle.
- 2. Remove oil pan and gasket.



3. Disconnect A/T solenoid harness connector.



- 4. Remove stopper ring from terminal cord assembly harness terminal body.
- 5. Remove terminal cord assembly harness from transmission case by pushing on terminal body.



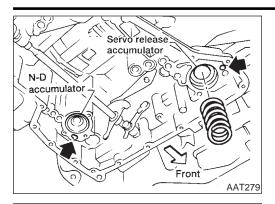
6. Remove control valve assembly by removing fixing bolts I, ${\bf X}$ and ${ullet}$.

Bolt length, number and location are shown in the illustration.

- Be careful not to drop manual valve and servo release accumulator return spring.
- 7. Disassemble and inspect control valve assembly if necessary. Refer to AT-310.

ON-VEHICLE SERVICE

Control Valve Assembly and Accumulators (Cont'd)



A/T front side

Manual shaft

Manual plate

Revolution sensor

SAT091J

- 8. Remove servo release and N-D accumulators by applying compressed air if necessary.
- Hold each piston with a rag.



MA

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- LC Set manual shaft in Neutral, then align manual plate with groove in manual valve.
- After installing control valve assembly, make sure that selector lever can be moved to all positions.





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NHAT0115

- Remove under cover.
- 2. Remove revolution sensor from A/T.
- Reinstall any part removed. 3.
- Always use new sealing parts.



ST

Park/Neutral Position (PNP) Switch Adjustment



- Remove control cable from manual shaft.
- Set manual shaft in N position.
- Loosen park/neutral position (PNP) switch fixing bolts.

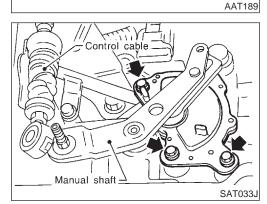
HA

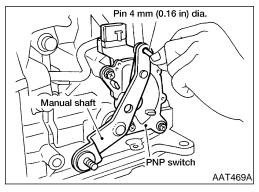
BT

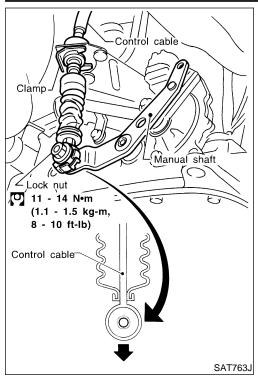
SC

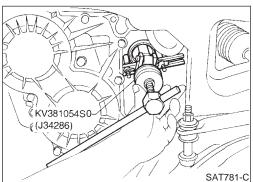
EL

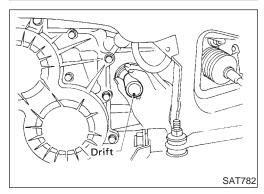
- Insert pin into adjustment holes in both park/neutral position (PNP) switch and manual shaft as near vertical as possible.
- Reinstall any part removed.
- Check continuity of park/neutral position (PNP) switch. Refer to AT-105.

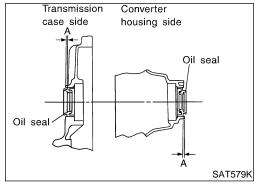












Control Cable Adjustment

Move selector lever from the P position to the 1 position. You should be able to feel the detents in each position. If the detents cannot be felt or the pointer indicating the position is improperly aligned, the control cable needs adjustment.

- 1. Place selector lever in P position.
- 2. Loosen control cable lock nut and place manual shaft in P position.

CAUTION:

Turn wheels more than 1/4 rotations and apply the park lock.

3. Push control cable in the direction of the arrow shown in the illustration by specified force.

Specified force: 4.9 - 9.8 N (0.5 - 1.0 kg, 1.1 - 2.2 lb)

- 4. Tighten control cable lock nut.
- 5. Move selector lever from P to 1 position again. Make sure that selector lever moves smoothly.
- Make sure that the starter operates when the selector lever is placed in the N or P position.
- Make sure that the transmission is locked properly when the selector lever is placed in the P position.

Differential Side Oil Seal Replacement

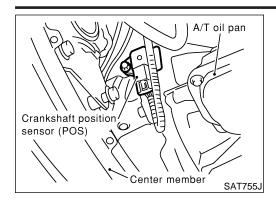
NHAT0118

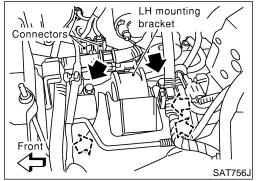
- 1. Remove drive shaft assembly. Refer to AX-9, "Drive Shaft".
- 2. Remove oil seal.

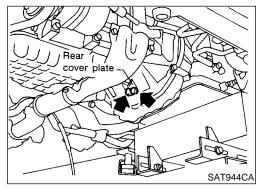
- 3. Install oil seal.
- Apply ATF before installing.

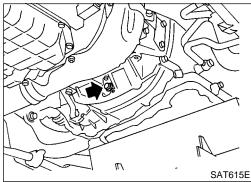
- Install oil seals so dimension A is within specification
 A: -0.5 mm (-0.02 in) to 0.5 mm (0.02 in)
- 4. Reinstall any part removed.

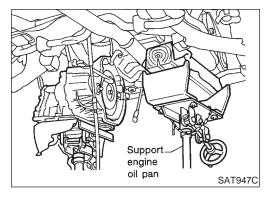
NHAT0119











Removal

CAUTION:

When removing the transaxle assembly from engine, first remove the crankshaft position sensor (POS) from the assembly.

Be careful not to damage sensor edge.

- 1. Remove battery and bracket.
- 2. Remove air cleaner and resonator.
- 3. Disconnect terminal cord assembly harness connector and park/neutral position (PNP) switch harness connectors.
- 4. Disconnect harness connectors of revolution sensor, ground and vehicle speed sensor.
- 5. Remove crankshaft position sensor (POS) from transaxle.
- 6. Remove LH mounting bracket from transaxle and body.
- 7. Disconnect control cable at transaxle side.
- 8. Drain ATF.
- 9. Remove drive shafts. Refer to AX-9, "Drive Shaft".
- 10. Disconnect fluid cooler piping.
- 11. Remove starter motor from transaxle.
- 12. Support engine by placing a jack under oil pan.
- Do not place jack under oil pan drain plug.
- 13. Remove center member.
- 14. Remove rear cover plate and bolts securing torque converter to drive plate.
- Rotate crankshaft for access to securing bolts.

- 15. Support transaxle with a jack.
- 16. Remove bolts fixing A/T to engine.
- 17. Lower transaxle while supporting it with a jack.

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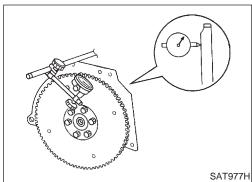
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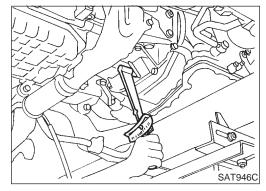
SC

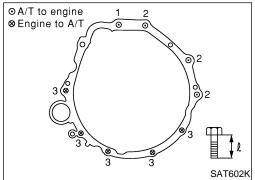
EL



SAT977H

SAT044A





Installation

Drive plate runout

CALITION

Do not allow any magnetic materials to contact the ring gear teeth.

NHAT0120

Maximum allowable runout:

Refer to EM-73, "Drive Plate Runout".

- If this runout is outside the standard, replace drive plate and ring gear.
- When connecting torque converter to transaxle, measure distance "A" to be certain that they are correctly assembled.

Distance "A":

14 mm (0.55 in) or more

- Install bolts fixing converter to drive plate.
- With converter installed, rotate crankshaft several turns to check that transaxle rotates freely without binding.

- Tighten bolts securing transaxle.
- Tighten LH mounting bracket bolts to the specified torque. Refer to EM-60, "Removal and Installation".
- Tighten center member bolts to the specified torque.
 Refer to EM-60, "Removal and Installation".
- Tighten rear plate cover bolts to the specified torque. Refer to EM-14, "OIL PAN".

Bolt No.	Tightening torque N·m (kg-m, ft-lb)	ℓ mm (in)
1	69.6 - 79.4 (7.1 - 8.0, 52 - 58)	65 (2.56)
2	69.6 - 79.4 (7.1 - 8.0, 52 - 58)	52 (2.05)
3	69.6 - 79.4 (7.1 - 8.0, 52 - 58)	40 (1.57)

Reinstall any part removed.

REMOVAL AND INSTALLATION

Installation (Cont'd)



- Check fluid level in transaxle.
- Move selector lever through all positions to be sure that transaxle operates correctly.

With parking brake applied, rotate engine at idling. Move selector lever through N to D, to 3, to 2, to 1 and to R position. A slight shock should be felt by hand gripping selector each time transaxle is shifted.

Perform road test. Refer to AT-68.

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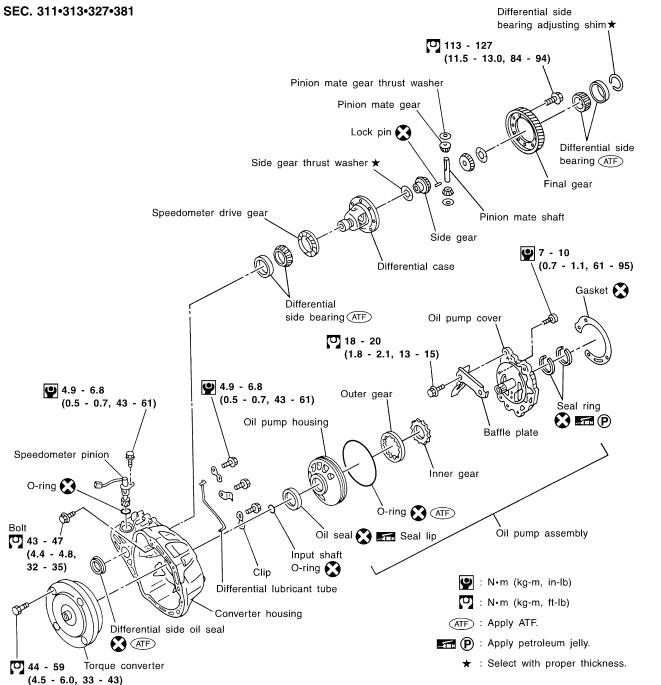
HA

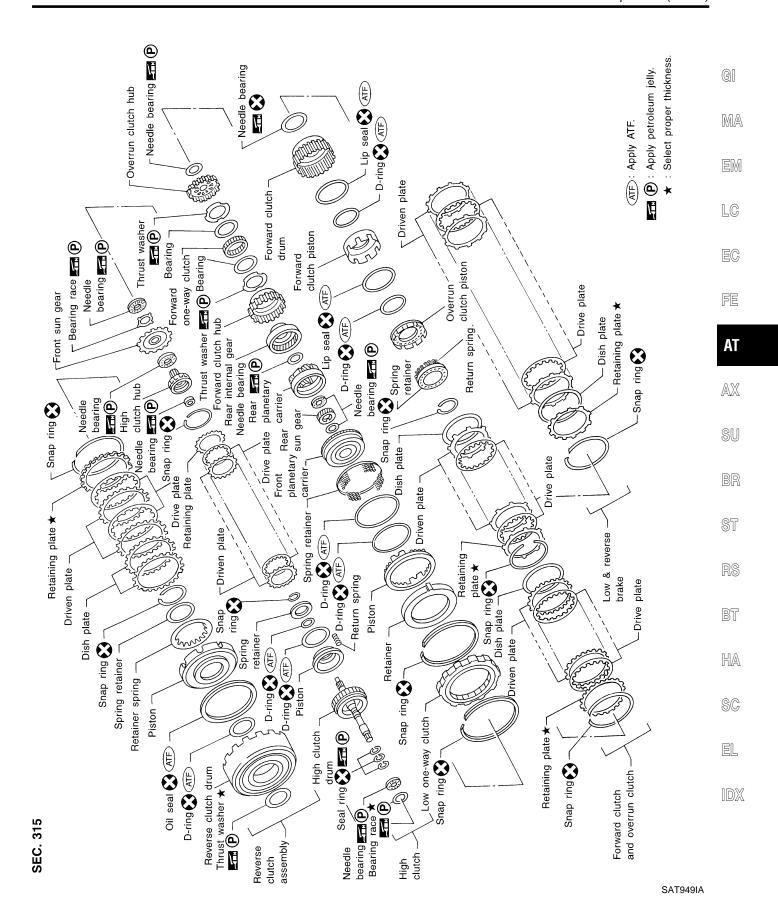
SC

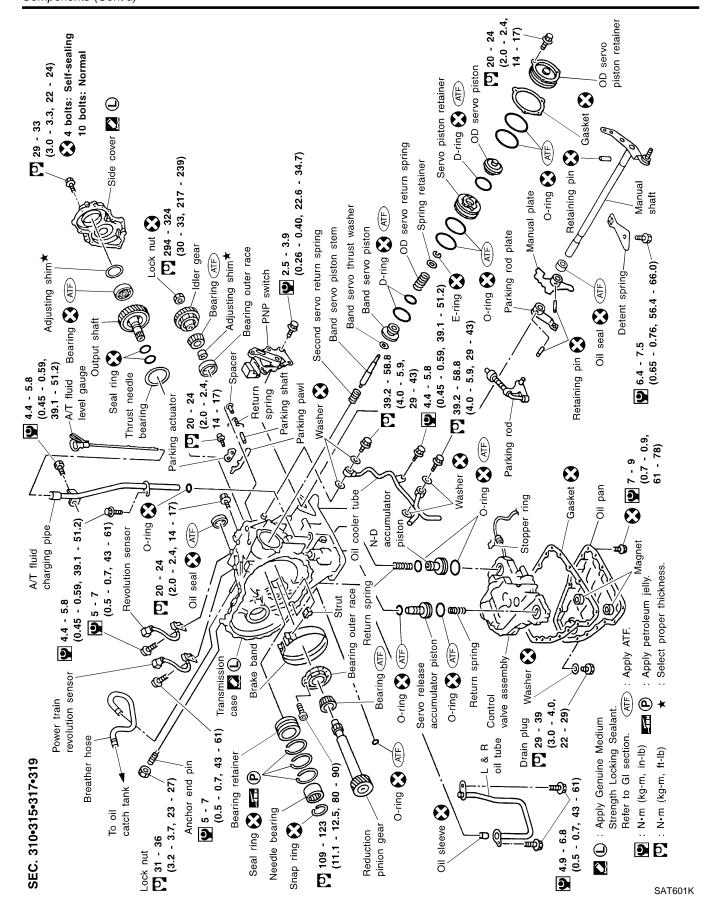
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Components

NHAT0121

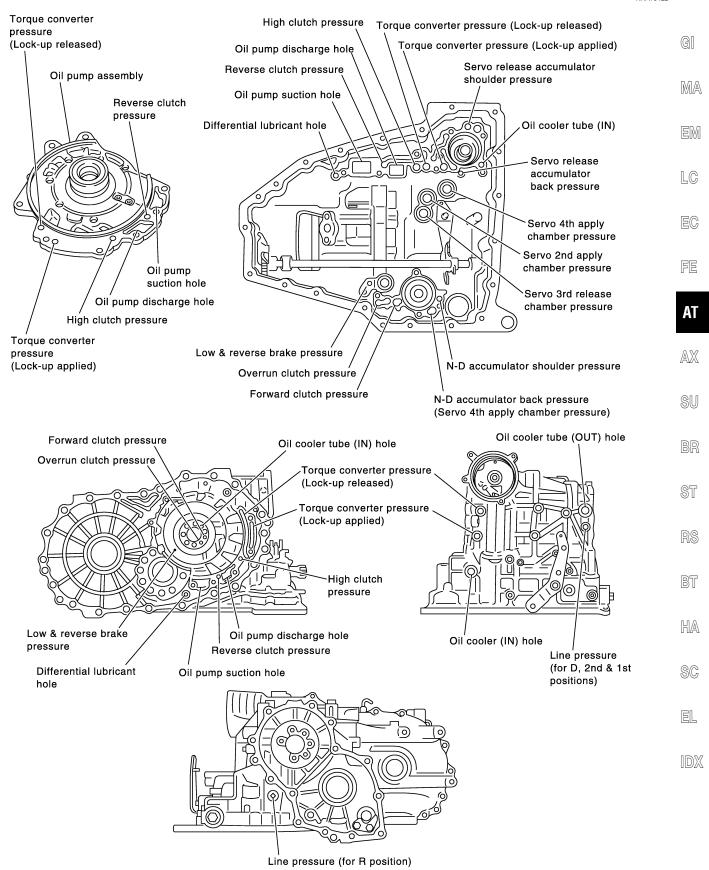






Oil Channel

NHAT0122



Locations of Adjusting Shims, Needle Bearings, Thrust Washers and Snap Rings

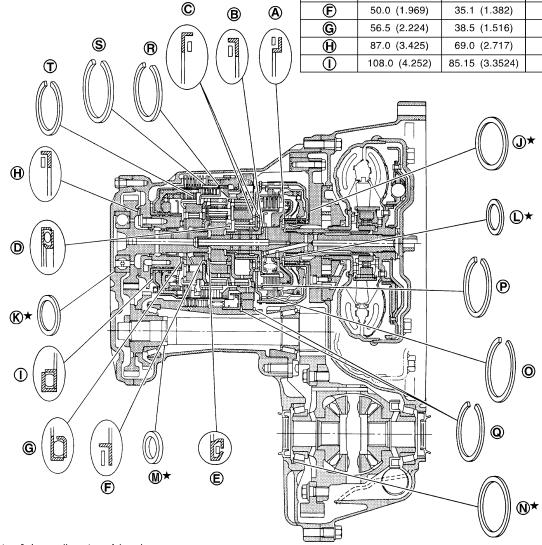
Outer and inner diameter of needle bearings

NHAT0123

Outer diameter of thrust washers

Item number	Outer diameter mm (in)	Parts number*
⊕	76.0 (2.992)	31508 80X13 - 31508 80X20
€	80.0 (3.150)	31438 80X60 - 31438 80X70

Item number	Outer diameter mm (in)	Inner diameter mm (in)	Parts number*
A	50.0 (1.969)	35.1 (1.382)	31407 80X10
B	42.0 (1.654)	23.7 (0.933)	31407 80X01
©	70.0 (2.756)	50.0 (1.969)	31407 80X09
(D)	51.0 (2.008)	33.1 (1.303)	31407 80X02
Œ	48.0 (1.890)	30.0 (1.181)	31407 80X03
Ē	50.0 (1.969)	35.1 (1.382)	31407 80X10
G	56.5 (2.224)	38.5 (1.516)	31407 80X08
$oldsymbol{\mathbb{H}}$	87.0 (3.425)	69.0 (2.717)	31407 80X07
(1)	108.0 (4.252)	85.15 (3.3524)	31407 80X06



Outer & inner diameter of bearing races, adjusting shims and adjusting spacer

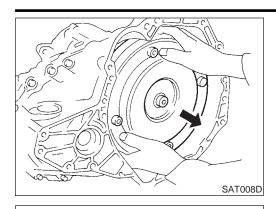
anjusting critical and anjusting operation			
Item number	Outer diameter mm (in)	Inner diameter mm (in)	Parts number*
⊕ *	51.0 (2.008)	36.0 (1.417)	31435 80X00 - 31439 80X14
	38.0 (1.496)	28.1 (1.106)	31439 85X01 - 31439 85X06 31439 83X11 - 31439 83X24 31439 81X00 - 31439 81X24 31439 81X46 - 31439 81X49 31439 81X60 - 31439 81X74
Ŋ⋆	75.0 (2.953)	67.0 (2.638)	31438 80X00 - 31439 80X11

★ : Select proper thickness.

Outer diameter of snap rings

Outer diameter of shap hings		
Item number	Outer diameter mm (in)	Parts number*
0	150 (5.91)	31506 80X13
P	119.1 (4.689)	31506 80X06
Q	182.8 (7.197)	31506 80X08
®	144.8 (5.701)	31506 80X03
S	173.8 (6.843)	31506 80X09
T	133.9 (5.272)	31506 80X01

^{* :} Always check with the Parts Department for the latest parts information.



- Drain ATF through drain plug.
- Remove torque converter.



MA

Check torque converter one-way clutch using check tool as shown at left.

LC

Insert check tool into the groove of bearing support built into one-way clutch outer race.

EC

When fixing bearing support with check tool, rotate one-way clutch spline using screwdriver.

FE

Check that inner race rotates clockwise only. If not, replace torque converter assembly.

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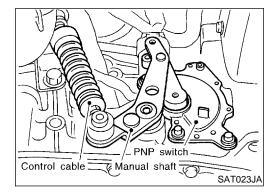
BT

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- Set manual shaft to position P. 5.
- Remove park/neutral position (PNP) switch.



A/T fluid charging pipe

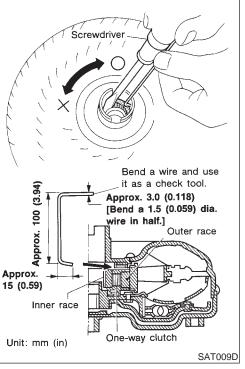
Ó-ring

Washer

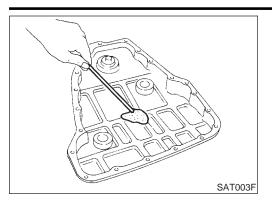
Washer

Oil cooler tube

SAT768J



Remove A/T fluid charging pipe and fluid cooler tube.

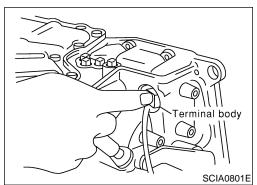


- Unit: mm (in)

 ① 5 bolts ℓ = 40 (1.57)

 ② 6 bolts ℓ = 33 (1.30)

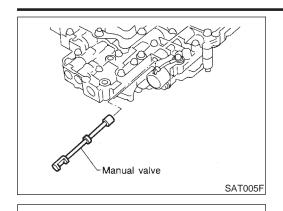
 ② 2 bolts ℓ = 43.5 (1.713)
- Snap ring
 Terminal body
 SCIA0800E



- 7. Remove oil pan and oil pan gasket.
- Do not reuse oil pan bolts.
- 8. Check foreign materials in oil pan to help determine causes of malfunction. If the fluid is very dark, smells burned, or contains foreign particles, the frictional material (clutches, band) may need replacement. A tacky film that will not wipe clean indicates varnish build up. Varnish can cause valves, servo, and clutches to stick and can inhibit pump pressure.
- If frictional material is detected, replace radiator after repair of A/T. Refer to LC-21, "Radiator".
- Remove control valve assembly according to the following procedures.
- a. Remove control valve assembly mounting bolts I, X and •.

b. Remove snap ring from terminal body.

 Push terminal body into transmission case and draw out solenoid harness.



servo release accumulator piston

N-D accumulator piston

SAT019DA

Return spring

10. Remove manual valve from control valve assembly.



MA

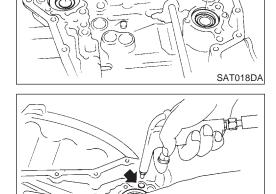
11. Remove return spring from servo release accumulator piston.



LC

FE

AT



12. Remove servo release accumulator piston with compressed



AX

13. Remove O-rings from servo release accumulator piston.



ST

14. Remove N-D accumulator piston and return spring with com-

pressed air. 15. Remove O-rings from N-D accumulator piston.

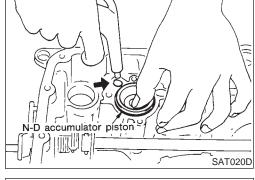


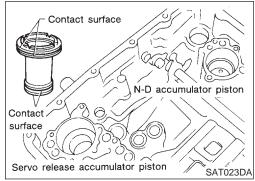


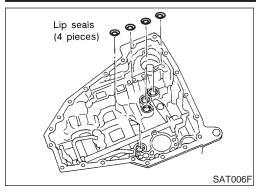
SC



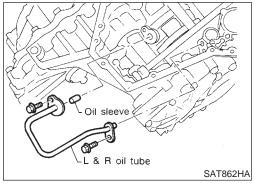
- 16. Check accumulator pistons and contact surface of transmission case for damage.
- 17. Check accumulator return springs for damage and free length.



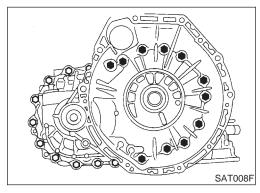




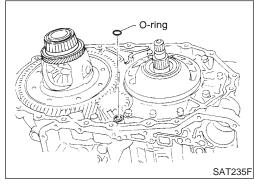
18. Remove lip seals.



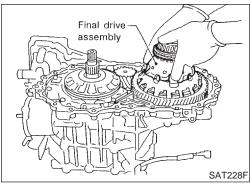
19. Remove L & R oil tube and oil sleeve.



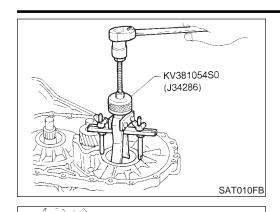
- 20. Remove converter housing according to the following procedures.
- a. Remove converter housing mounting bolts.
- b. Remove converter housing by tapping it lightly.



c. Remove O-ring from differential oil port.



21. Remove final drive assembly from transmission case.



22. Remove differential side bearing outer race and side bearing adjusting shim from transmission case.

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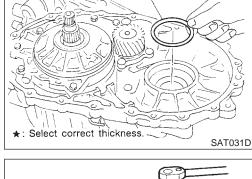
23. Remove differential side bearing adjusting shim from transmission case.

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★ Adjusting shim

24. Remove differential side bearing outer race from converter AX housing.

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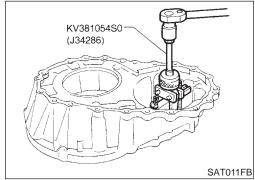
HA

SC

EL

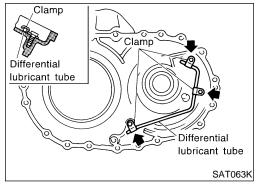


25. Remove oil seal with screwdriver from converter housing.

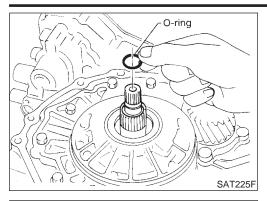


Be careful not to damage case.

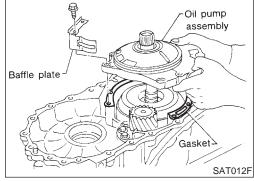
SAT032D



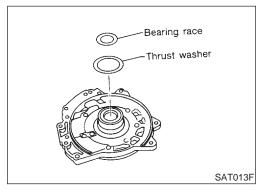
Oil seal



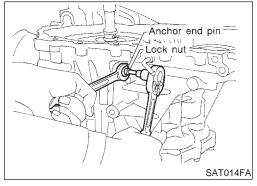
- 27. Remove oil pump according to the following procedures.
- a. Remove O-ring from input shaft.



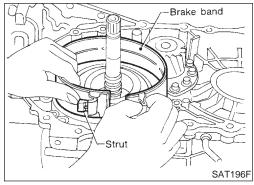
b. Remove oil pump assembly, baffle plate and gasket from transmission case.



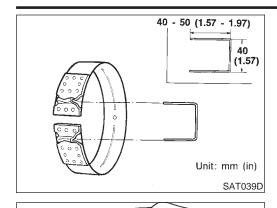
Remove thrust washer and bearing race from oil pump assembly.



- 28. Remove brake band according to the following procedures.
- a. Loosen lock nut, then back off anchor end pin.
- Do not reuse anchor end pin.



b. Remove brake band and strut from transmission case.

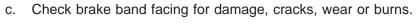


To prevent brake linings from cracking or peeling, do not stretch the flexible band unnecessarily. When removing the brake band, always secure it with a clip as shown in the figure at left.

Leave the clip in position after removing the brake band.



GI

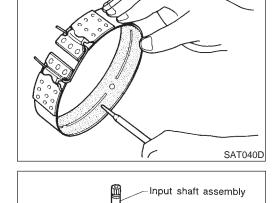




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29. Remove input shaft assembly (high clutch) and reverse clutch according to the following procedures.



Remove input shaft assembly (high clutch) with reverse clutch.



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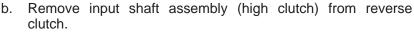


BT



SC







SAT549F

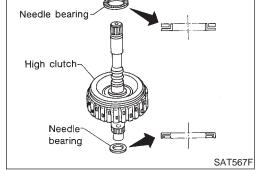
SAT566F

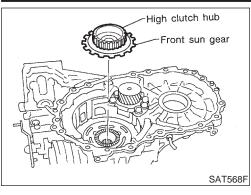
Reverse clutch

Input shaft assembly

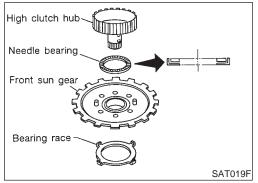
Remove needle bearings from high clutch drum and check for damage or wear.





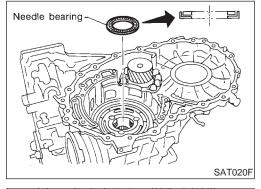


d. Remove high clutch hub and front sun gear from transmission case.

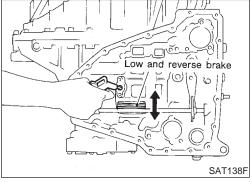


e. Remove front sun gear and needle bearing from high clutch hub and check for damage or wear.

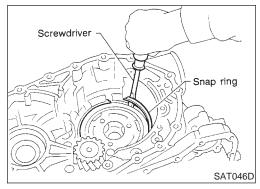
f. Remove bearing race from front sun gear and check for damage or wear.



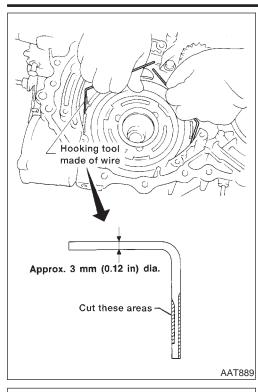
30. Remove needle bearing from transmission case and check for damage or wear.



31. Apply compressed air and check to see that low and reverse brake operates.



- 32. Remove low one-way clutch and front planetary carrier assembly according to the following procedures.
- a. Remove snap ring with flat-bladed screwdriver.



Remove low one-way clutch with a hook made of wire.



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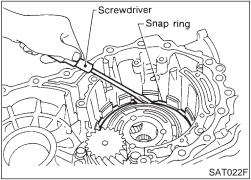
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Front planetary carrier

SAT023F

Low and reverse brake piston and retainer

Remove snap ring with flat-bladed screwdriver.



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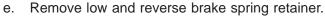
Remove front planetary carrier with low and reverse brake

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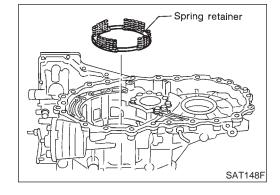
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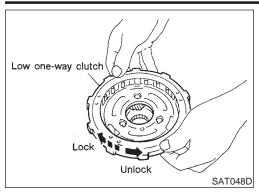
Do not remove return springs from spring retainer.



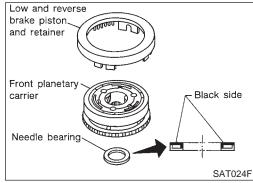
IDX



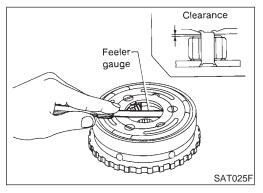
piston and retainer.



f. Check that low one-way clutch rotates in the direction of the arrow and locks in the opposite direction.



g. Remove needle bearing, low and reverse brake piston and retainer from front planetary carrier.



- h. Check front planetary carrier, low one-way clutch and needle bearing for damage or wear.
- i. Check clearance between planetary gears and planetary carrier with feeler gauge.

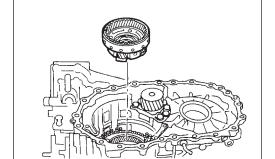
Standard clearance:

0.20 - 0.70 mm (0.0079 - 0.0276 in)

Allowable limit:

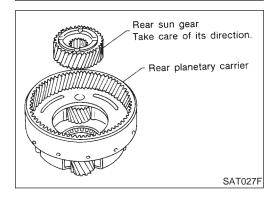
0.80 mm (0.0315 in)

Replace front planetary carrier if the clearance exceeds allowable limit.

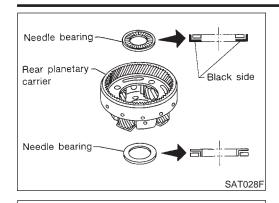


SAT026F

- 33. Remove rear planetary carrier assembly and rear sun gear according to the following procedures.
- Remove rear planetary carrier assembly from transmission case.



Remove rear sun gear from rear planetary carrier.

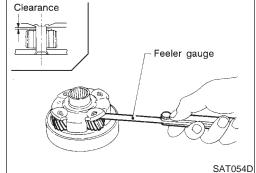


c. Remove needle bearings from rear planetary carrier assembly.



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Rear internal gear

orward clutch hub

Overrun clutch hub

SAT029F

SAT030F

d. Check rear planetary carrier, rear sun gear and needle bearings for damage or wear.

e. Check clearance between pinion washer and rear planetary carrier with feeler gauge.

EG

Standard clearance:

0.20 - 0.70 mm (0.0079 - 0.0276 in)

35. Remove overrun clutch hub from transmission case.

FE

AT

Allowable limit:

0.80 mm (0.0315 in)

Replace rear planetary carrier if the clearance exceeds allowable limit.

ns- AX

34. Remove rear internal gear and forward clutch hub from transmission case.

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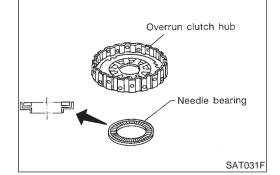
BT

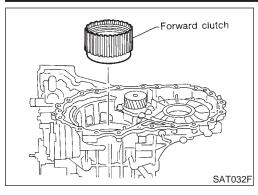
HA

SC

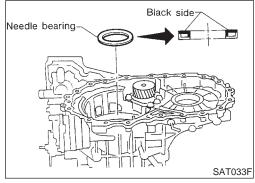
EL

36. Remove needle bearing from overrun clutch hub and check for damage or wear.

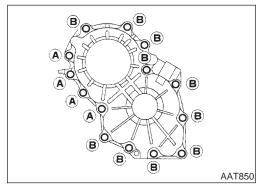




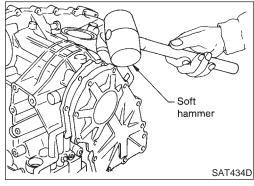
37. Remove forward clutch assembly from transmission case.



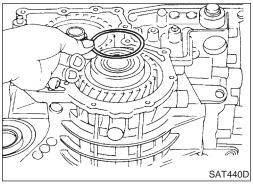
38. Remove needle bearing from transmission case.



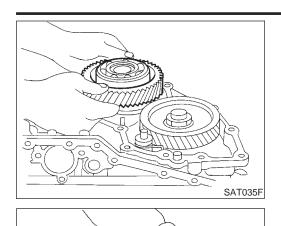
- 39. Remove output shaft assembly according to the following procedures.
- a. Remove side cover bolts.
- Do not mix bolts A and B.
- Always replace bolts A as they are self-sealing bolts.



- b. Remove side cover by lightly tapping it with a soft hammer.
- Be careful not to drop output shaft assembly. It might come out when removing side cover.



c. Remove adjusting shim.



Soft

hammer

Remove output shaft assembly.



MA

EM

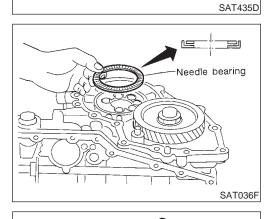
If output shaft assembly comes off with side cover, tap cover with a soft hammer to separate.



LC

FE

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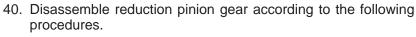


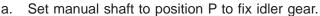
Remove needle bearing.



BR

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Unlock idler gear lock nut using a pin punch.



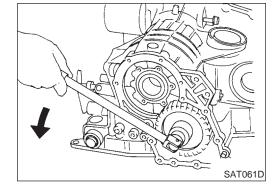
SC



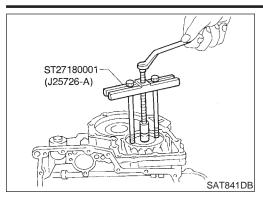


- Remove idler gear lock nut.
- Do not reuse idler gear lock nut.

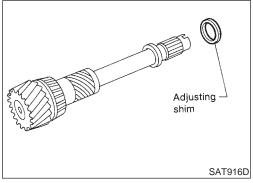




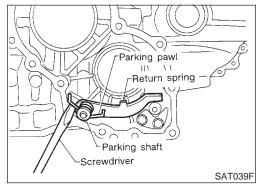
SAT037F



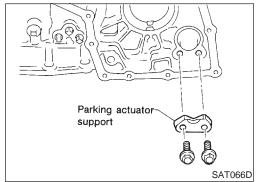
d. Remove idler gear with puller.



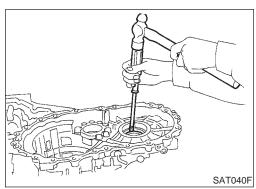
- e. Remove reduction pinion gear.
- f. Remove adjusting shim from reduction pinion gear.



- 41. Remove return spring from parking shaft with screwdriver.
- 42. Draw out parking shaft and remove parking pawl from transmission case.
- 43. Check parking pawl and shaft for damage or wear.

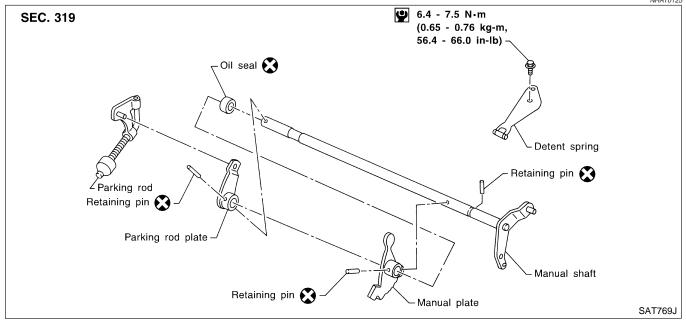


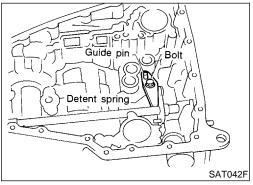
- 44. Remove parking actuator support from transmission case.
- 45. Check parking actuator support for damage or wear.



46. Remove side oil seal with screwdriver from transmission case.

Manual Shaft COMPONENTS

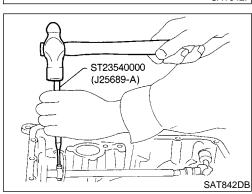


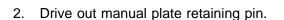


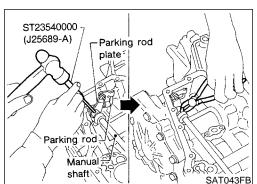




Remove detent spring from transmission case.







- Drive and pull out parking rod plate retaining pin. 3.
- Remove parking rod plate from manual shaft.
- Draw out parking rod from transmission case.

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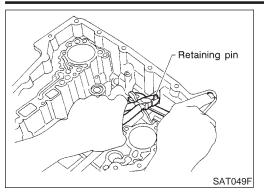
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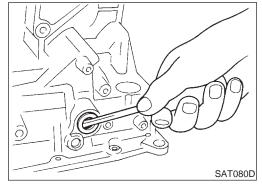
HA

SC

EL



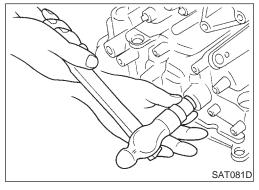
- 6. Pull out manual shaft retaining pin.
- Remove manual shaft and manual plate from transmission



Remove manual shaft oil seal.

INSPECTION

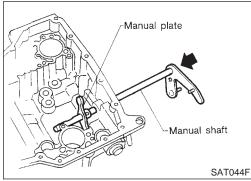
Check component parts for wear or damage. Replace if necessary.



INSTALLATION

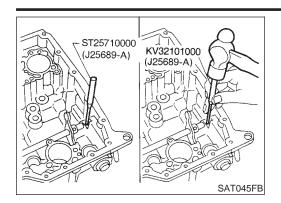
NHAT0128

- Install manual shaft oil seal.
- Apply ATF to outer surface of oil seal.



Install manual shaft and manual plate.

Manual Shaft (Cont'd)



Parking rod plate

ST23540000 (J25689-A) Parking rod

Approx.

3 mm (0.12 in)
Retaining pin

- 3. Align groove of manual shaft and hole of transmission case.
- 4. Install manual shaft retaining pin up to bottom of hole.



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. Install parking rod to parking rod plate.

LC

Set parking rod assembly onto manual shaft and drive retaining pin.

FC

Both ends of pin should protrude.

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7. Drive manual plate retaining pin.

 $\mathbb{A}\mathbb{X}$

Both ends of pin should protrude.

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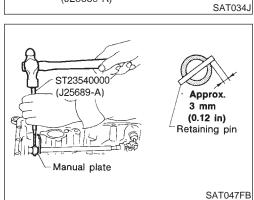
Install detent spring. Tighten detent spring bolts to the specified torque. Refer to AT-303.

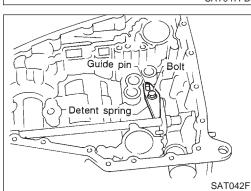
BT

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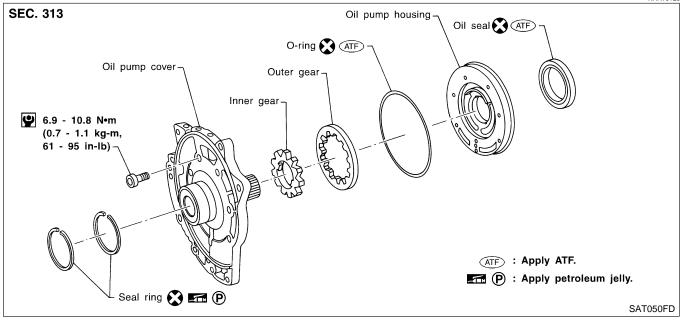
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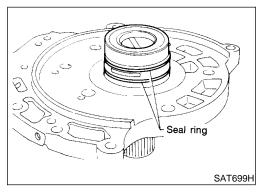
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Oil Pump **COMPONENTS**

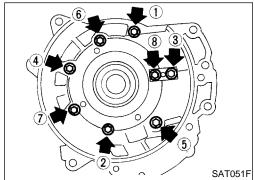




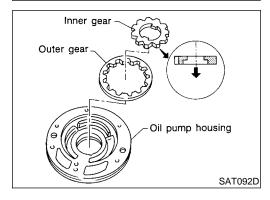
DISASSEMBLY

NHAT0130

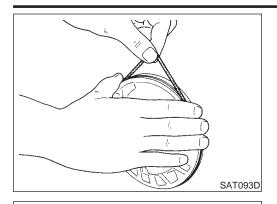
1. Remove seal rings.



2. Loosen bolts in a crisscross pattern and remove oil pump cover.



Remove inner and outer gear from oil pump housing.



Remove O-ring from oil pump housing.



MA

5. Remove oil pump housing oil seal.

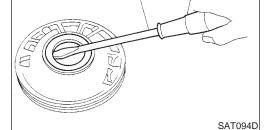
LC

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Screwdriver

INSPECTION

Oil Pump Housing, Oil Pump Cover, Inner Gear and

Outer Gear Check for wear or damage.

NHAT0131S01

ST

Measure side clearance of inner and outer gears in at least four places around each outside edge. Maximum measured values should be within specified positions.

BT

Standard clearance:

0.030 - 0.050 mm (0.0012 - 0.0020 in)

HA

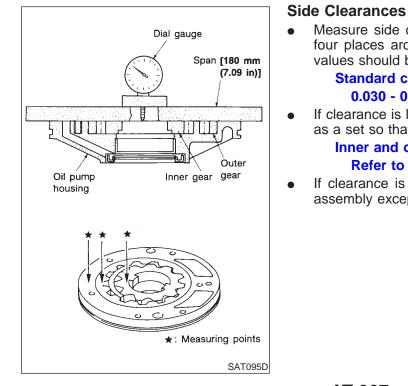
If clearance is less than standard, select inner and outer gear as a set so that clearance is within specifications.

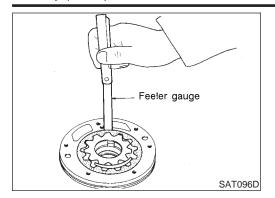
SC

Inner and outer gear:

Refer to SDS, AT-383.

If clearance is more than standard, replace whole oil pump assembly except oil pump cover.





Measure clearance between outer gear and oil pump housing.

Standard clearance:

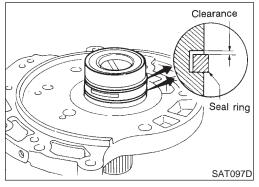
0.111 - 0.181 mm (0.0044 - 0.0071 in)

Allowable limit:

0.181 mm (0.0071 in)

If not within allowable limit, replace whole oil pump assembly

except oil pump cover.



Seal Ring Clearance

JHAT0131503

Measure clearance between seal ring and ring groove.

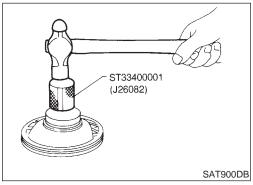
Standard clearance:

0.1 - 0.25 mm (0.0039 - 0.0098 in)

Allowable limit:

0.25 mm (0.0098 in)

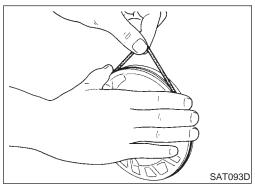
If not within allowable limit, replace oil pump cover assembly.



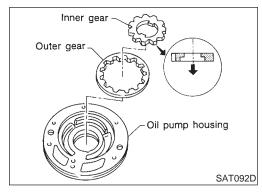
ASSEMBLY

NHAT0132

1. Install oil seal on oil pump housing.

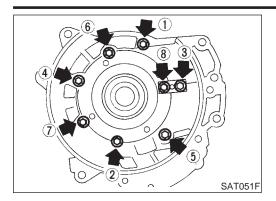


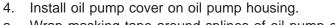
- 2. Install O-ring on oil pump housing.
- Apply ATF to O-ring.



- 3. Install inner and outer gears on oil pump housing.
- Be careful of direction of inner gear.

Oil Pump (Cont'd)





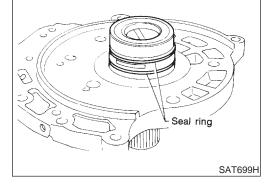
a. Wrap masking tape around splines of oil pump cover assembly to protect seal. Position oil pump cover assembly on oil pump housing assembly, then remove masking tape.

b. Tighten bolts in a crisscross pattern. Tighten oil pump cover bolts to the specified torque. Refer to AT-306.



MA

EM



5. Install new seal rings carefully after packing ring groove with petroleum jelly.

LC

Do not spread gap of seal ring excessively while installing. The ring may be deformed.

EG

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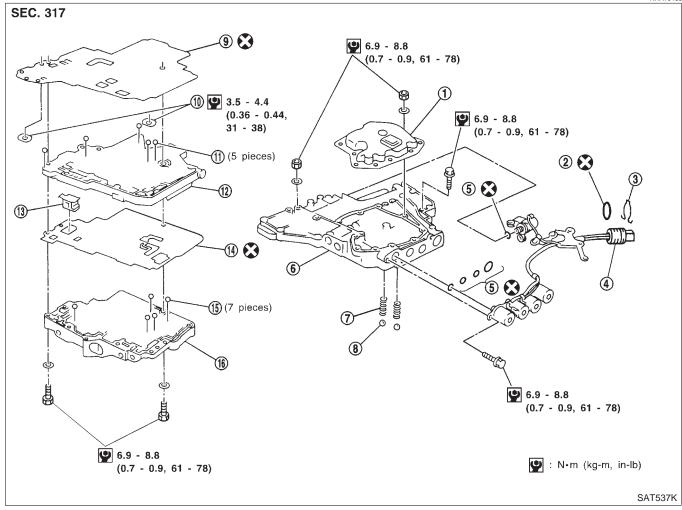
HA

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EL

Control Valve Assembly COMPONENTS

=NHAT013



- 1. Oil strainer
- 2. O-ring
- 3. Snap ring
- 4. Terminal body
- 5. O-rings
- 6. Control valve lower body

- 7. Oil cooler relief valve spring
- 8. Check ball
- 9. Separating plate
- 10. Support plate
- 11. Steel ball

- 12. Control valve inter body
- 13. Pilot filter
- 14. Separating plate
- 15. Steel ball
- 16. Control valve upper body

DISASSEMBLY

NHAT0134

Disassemble upper, inter and lower bodies.

Bolt length, number and location:

	1			Ι.	1		
Bolt symbol	а	b	С	d	е	f	g
Bolt length "\epsilon" mm (in)	13.5 (0.531)	58.0 (2.283)	40.0 (1.575)	66.0 (2.598)	33.0 (1.299)	78.0 (3.071)	18.0 (0.709)
Number of bolts	6	3	6	11	2	2	1

f: Reamer bolt and nut.

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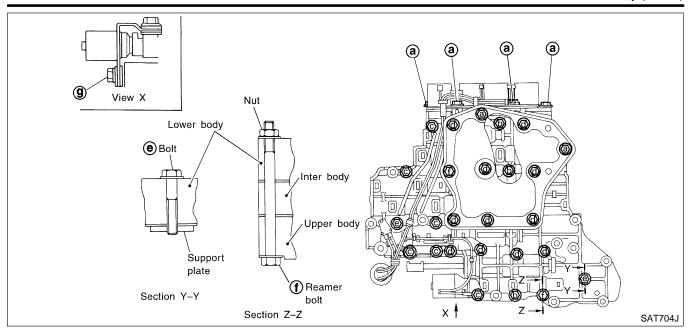
ST

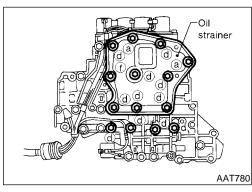
BT

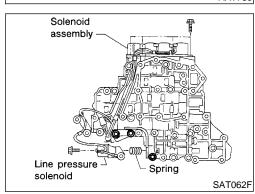
HA

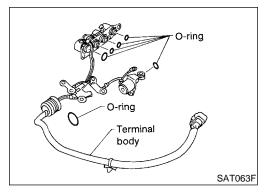
SC

EL





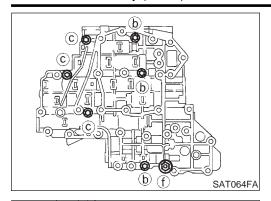




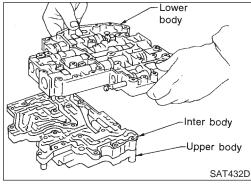
1. Remove bolts **a**, **d** and nut **f** and remove oil strainer from control valve assembly.

2. Remove solenoid valve assembly and line pressure solenoid valve from control valve assembly.

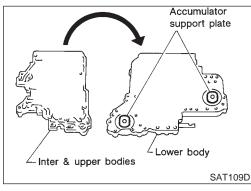
3. Remove O-rings from solenoid valves and terminal body.



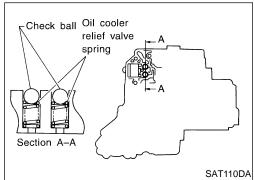
4. Place upper body facedown, and remove bolts **b**, **c** and nut **f**.



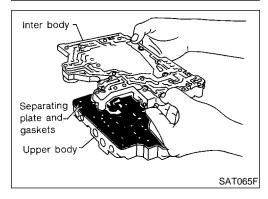
5. Remove inter body from lower body.



6. Turn over lower body, and remove accumulator support plate.

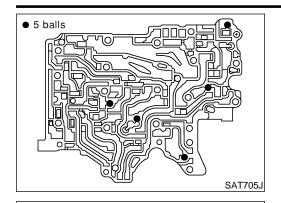


- 7. Remove bolts **e**, separating plate and separating gasket from lower body.
- 8. Remove check balls and oil cooler relief valve springs from lower body.
- Be careful not to lose check balls and oil cooler relief valve springs.



9. Remove inter body from upper body.

Control Valve Assembly (Cont'd)



- 10. Check to see that steel balls are properly positioned in inter body and then remove them.
- Be careful not to lose steel balls.



MA

11. Check to see that steel balls are properly positioned in upper body and then remove them.

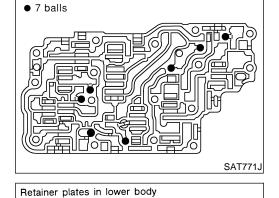


Be careful not to lose steel balls.



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INSPECTION

SAT550G

Lower and Upper Bodies

NHAT0135

AX

Check to see that retainer plates are properly positioned in lower body.

Check to see that retainer plates are properly positioned in







Be careful not to lose these parts.

NHAT0135S02

Check wire netting of oil strainer for damage.

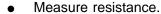
HA

SC

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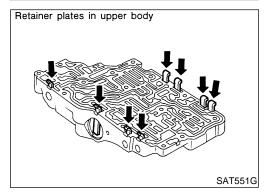
NHAT0135S03

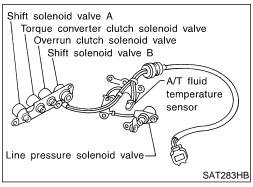


upper body.

Oil Strainer

- For shift solenoid valve A, refer to AT-175.
- For shift solenoid valve B, refer to AT-180.
- For line pressure solenoid valve, refer to AT-169.
- For torque converter clutch solenoid valve, refer to AT-154.
- For overrun clutch solenoid valve, refer to AT-192.





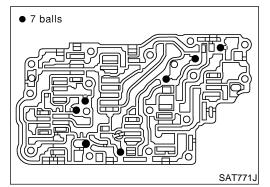
(Coil outer diameter) & (Length)

Oil Cooler Relief Valve Spring

NHAT0135S04

- Check springs for damage or deformation.
- Measure free length and outer diameter.

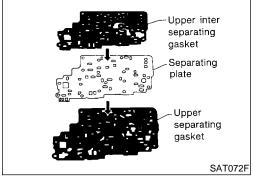
Inspection standard: Refer to SDS, AT-378.



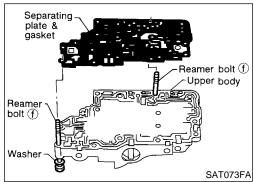
ASSEMBLY

NHAT0136

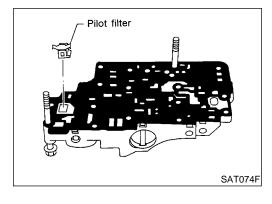
- 1. Install upper, inter and lower body.
- a. Place oil circuit of upper body face up. Install steel balls in their proper positions.



b. Install upper separating gasket, upper inter separating gasket and upper separating plate in order shown in illustration.

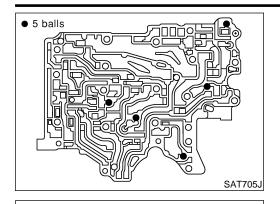


c. Install reamer bolts **f** from bottom of upper body. Using reamer bolts as guides, install separating plate and gaskets as a set.



d. Install pilot filter.

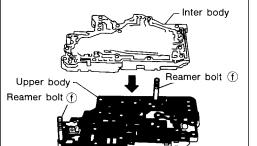
Control Valve Assembly (Cont'd)



e. Place lower body as shown in illustration (side of inter body face up). Install steel balls in their proper positions.



MA



SAT076FA

f. Install inter body on upper body using reamer bolts **f** as guides.

Be careful not to dislocate or drop steel balls.

s. LC

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g. Install check balls and oil cooler relief valve springs in their proper positions in lower body.

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Install lower separating gasket, lower inter separating gasket

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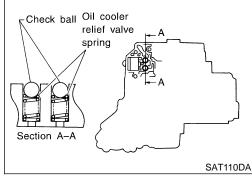
SC

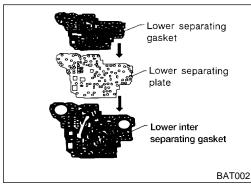
EL

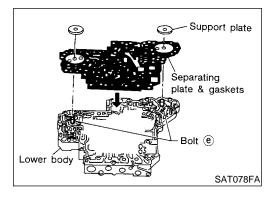
i. Install bolts **e** from bottom of lower body. Using bolts **e** as guides, install separating plate and gaskets as a set.

and lower separating plate in order shown in illustration.

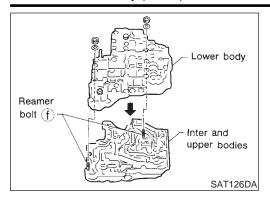
j. Temporarily install support plates on lower body.



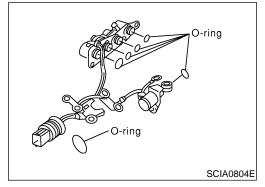




Control Valve Assembly (Cont'd)



 Install lower body on inter body using reamer bolts f as guides and tighten reamer bolts f slightly.

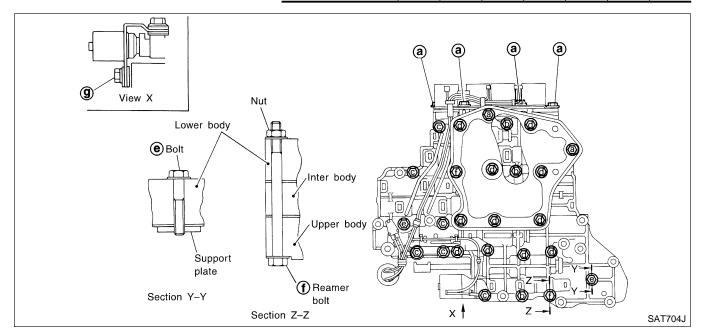


- 2. Install O-rings to solenoid valves and terminal body.
- Apply ATF to O-rings.

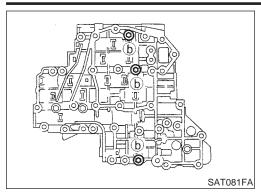
3. Install and tighten bolts.

Bolt length, number and location:

Bolt symbol	а	b	С	d	е	f	g
Bolt length "\ell" mm (in)	13.5 (0.531)	58.0 (2.283)	40.0 (1.575)	66.0 (2.598)	33.0 (1.299)	78.0 (3.071)	18.0 (0.709)
Number of bolts	6	3	6	11	2	2	1



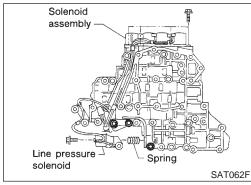
Control Valve Assembly (Cont'd)



a. Install and tighten bolts ${\bf b}$ to specified torque.

9: 7 - 9 N·m (0.7 - 0.9 kg-m, 61 - 78 in-lb)





 Install solenoid valve assembly and line pressure solenoid valve to lower body.



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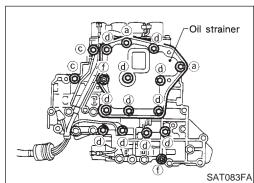
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c. Set oil strainer, then tighten bolts **a**, **c**, **d** and nuts **f** to specified torque.





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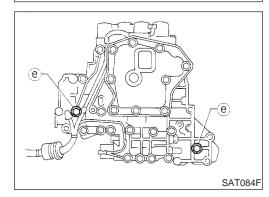
n lh\



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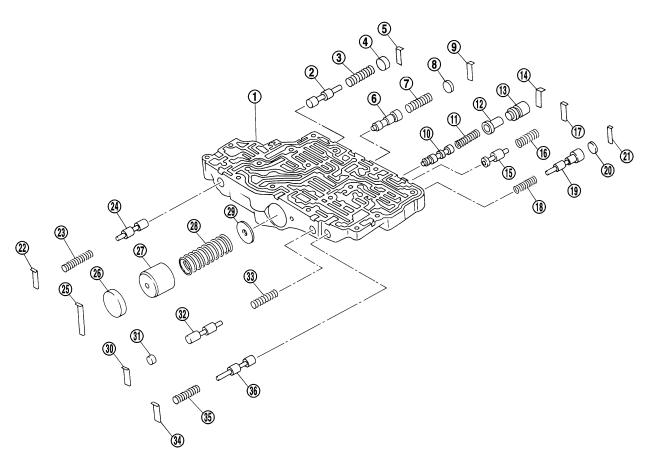
d. Tighten bolts **e** to specified torque.

Control Valve Upper Body COMPONENTS

Apply ATF to all components before installation.

=NHAT0137

SEC. 317

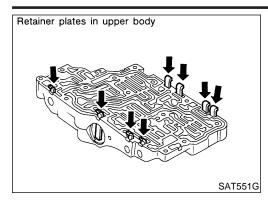


SAT772J

- 1. Upper body
- 2. Cooler check valve
- 3. Return spring
- 4. Plug
- 5. Retainer plate
- 6. 1-2 accumulator valve
- 7. Return spring
- 8. Plug
- 9. Retainer plate
- 10. Torque converter clutch control valve
- 11. Return spring
- 12. Torque converter clutch control plug

- 13. Torque converter clutch control sleeve
- 14. Retainer plate
- 15. Torque converter relief valve
- 16. Return spring
- 17. Retainer plate
- 18. Return spring
- 19. Overrun clutch reducing valve
- 20. Plug
- 21. Retainer plate
- 22. Retainer plate
- 23. Return spring
- 24. Pilot valve

- 25. Retainer plate
- 26. Plug
- 27. 1-2 accumulator piston
- 28. Return spring
- 29. 1-2 accumulator retainer plate
- 30. Retainer plate
- 31. Plug
- 32. 1st reducing valve
- 33. Return spring
- 34. Retainer plate
- 35. Return spring
- 36. 3-2 timing valve



NHAT0138

- Remove valves at retainer plates.
- Do not use a magnetic pick-up tool.

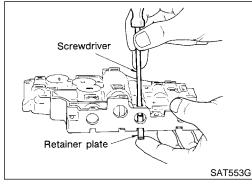


MA

Use a screwdriver to remove retainer plates.



AT



Retainer plate

Plug

SAT554G

Remove retainer plates while holding spring, plugs or sleeves.



Remove plugs slowly to prevent internal parts from jumping out.



BR

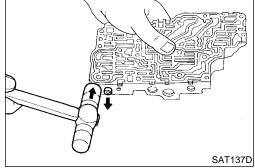
ST

- Place mating surface of valve body face down, and remove internal parts.
- If a valve is hard to remove, place valve body face down and lightly tap it with a soft hammer.
- Be careful not to drop or damage valves and sleeves.



SC





Screwdriver

INSPECTION Valve Spring

NHAT0139

Measure free length and outer diameter of each valve spring. Also check for damage or deformation.

Inspection standard:

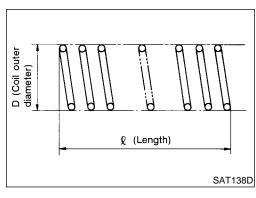
Refer to SDS, AT-378.

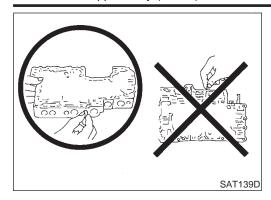
Replace valve springs if deformed or fatigued.

Control Valves

NHAT0139S02

Check sliding surfaces of valves, sleeves and plugs.

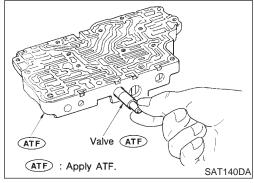




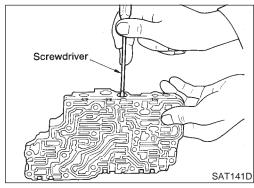
ASSEMBLY

NHAT0140

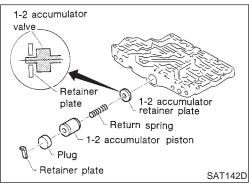
Lay control valve body down when installing valves. Do not stand the control valve body upright.



- 1. Lubricate the control valve body and all valves with ATF. Install control valves by sliding them carefully into their bores.
- Be careful not to scratch or damage valve body.



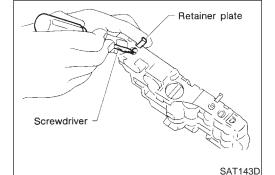
 Wrap a small screwdriver with vinyl tape and use it to insert the valves into their proper positions.



1-2 Accumulator Valve

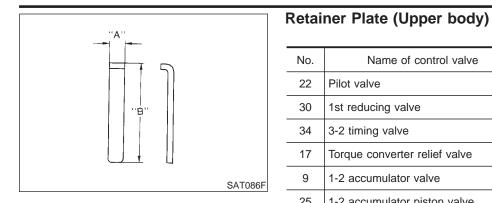
ΝΗΔΤΩ14ΩS

- Install 1-2 accumulator valve. Align 1-2 accumulator retainer plate from opposite side of control valve body.
- Install return spring, 1-2 accumulator piston and plug.



- Install retainer plates.
- While pushing plug or return spring, install retainer plate.

Control Valve Upper Body (Cont'd)



	no. rate (oppor body)		Unit: mm (in)	
No.	Name of control valve	Width A	Length B	
22	Pilot valve		21.5 (0.846)	
30	1st reducing valve			
34	3-2 timing valve			
17	Torque converter relief valve			
9	1-2 accumulator valve	6.0 (0.236)	38.5 (1.516)	
25	1-2 accumulator piston valve			
21	Overrun clutch reducing valve		24.0 (0.945)	
5	Cooler check valve			
14	Torque converter clutch control valve		28.0 (1.102)	

Install proper retainer plates.
Refer to "Control Valve Upper Body", AT-318.

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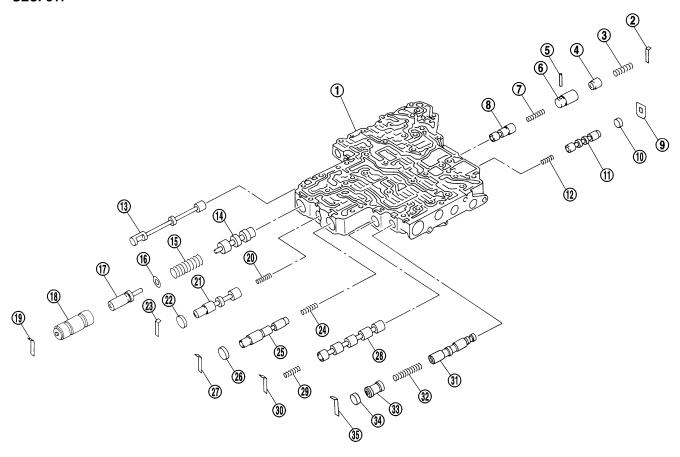
EL

Control Valve Lower Body COMPONENTS

Apply ATF to all components before installation.

=NHAT0141

SEC. 317



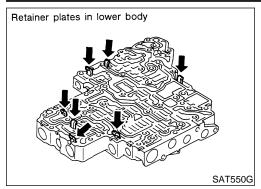
SAT773J

- Lower body
- 2. Retainer plate
- 3. Return spring
- 4. Piston
- 5. Parallel pin
- 6. Sleeve
- 7. Return spring
- 8. Pressure modifier valve
- 9. Retainer plate
- 10. Plug
- 11. Shift valve B
- 12. Return spring

- 13. Manual valve
- 14. Pressure regulator valve
- 15. Return spring
- 16. Spring seat
- 17. Plug
- 18. Sleeve
- 19. Retainer plate
- 20. Return spring
- 21. Overrun clutch control valve
- 22. Plug
- 23. Retainer plate
- 24. Return spring

- 25. Accumulator control valve
- 26. Plug
- 27. Retainer plate
- 28. Shift valve A
- 29. Return spring
- 30. Retainer plate
- 31. Shuttle valve
- 32. Return spring
- 33. Plug
- 34. Plug
- 35. Retainer plate

Control Valve Lower Body (Cont'd)



DISASSEMBLY

NHAT0142

Remove valves at retainer plate. For removal procedures, refer to "DISASSEMBLY", "Control Valve Upper Body", AT-319.



MA



NHAT0143

LC

Check each valve spring for damage or deformation. Also measure free length and outer diameter.

FE

Inspection standard:

Retainer Plate (Lower body)

Pressure regulator valve

Accumulator control valve

Overrun clutch control valve

Pressure modifier valve

Shift valve A

Shuttle valve

Shift valve B

Name of control valve and plug

Refer to SDS, AT-378.

Replace valve springs if deformed or fatigued.

AT

Check sliding surfaces of control valves, sleeves and plugs for damage.

AX

ASSEMBLY

No.

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30

23

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35

9

SAT138D

Control Valves

NHAT0144

Install control valves. For installation procedures, refer to "ASSEMBLY", "Control Valve Upper Body", AT-320.

BR

Width A

6.0

(0.236)

Unit: mm (in)

BT

Length B Туре

Ш

28.0

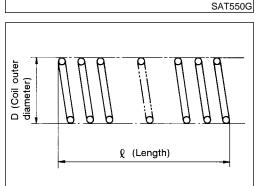
(1.102)

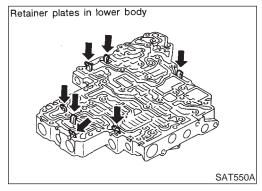
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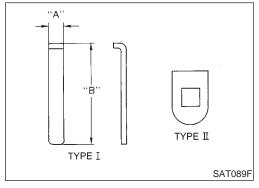
SC

EL

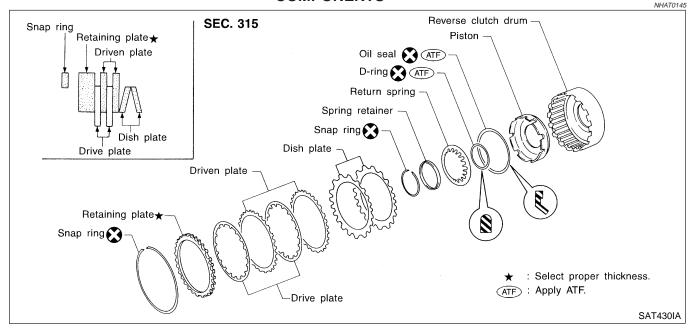
Install proper retainer plates. Refer to "Control Valve Lower Body", AT-322.

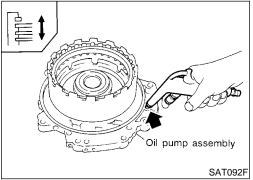


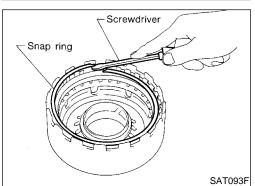


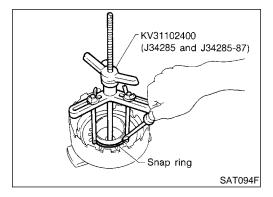


Reverse Clutch COMPONENTS









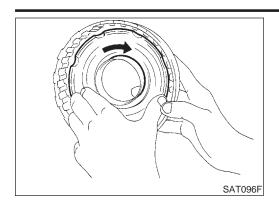
DISASSEMBLY

NHAT0146

- 1. Check operation of reverse clutch
- Install seal ring onto drum support of oil pump cover and install reverse clutch assembly. Apply compressed air to oil hole.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.
- Remove snap ring.
- 3. Remove drive plates, driven plates, retaining plate, and dish plates.

- 4. Set Tool on spring retainer and remove snap ring from reverse clutch drum while compressing return springs.
- Set Tool directly over springs.
- Do not expand snap ring excessively.
- Remove spring retainer and return springs.

Reverse Clutch (Cont'd)



- 6. Remove piston from reverse clutch drum by turning it.
- 7. Remove D-ring and oil seal from piston.

G[

MA

INSPECTION

Reverse Clutch Snap Ring, Spring Retainer and Return

NHATO147 LG

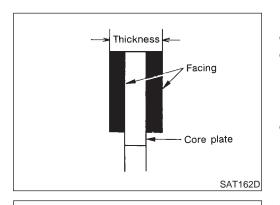
SpringsCheck for deformation, fatigue or damage. If necessary, replace.

NHAT0147S01

FE

EC

AT



Reverse Clutch Drive Plates

NHAT0147502

Check facing for burns, cracks or damage.

Measure thickness of facing.

SU

Thickness of drive plate: Standard value: 1.6 mm (0.063 in)

Wear limit: 1.4 mm (0.055 in)

272

If not within wear limit, replace.

Reverse Clutch Dish Plates

Check for deformation or damage.

NHAT0147S03

Measure thickness of dish plate.

Bī

Thickness of dish plate: 3.08 mm (0.1213 in)

. . . .

If deformed or fatigued, replace.

HA

Reverse Clutch Piston

NHAT0147S04

Make sure that check balls are not fixed.

00

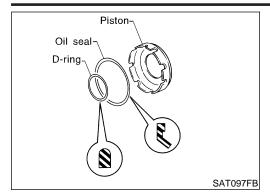
 Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.

EL

 Apply compressed air to oil hole on return spring side to make sure that air leaks past ball.



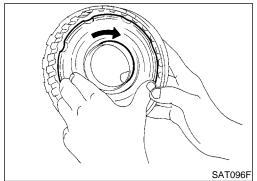
SAT163D



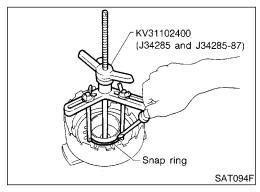
ASSEMBLY

NHAT0148

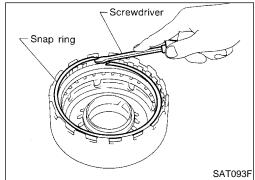
- Install D-ring and oil seal on piston.
- Take care with the direction of oil seal.
- Apply ATF to both parts.



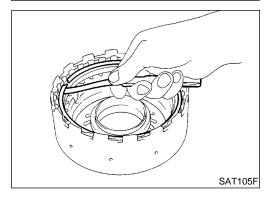
- 2. Install piston assembly by turning it slowly.
- Apply ATF to inner surface of drum.



- 3. Install return springs and spring retainer on piston.
- 4. Set Tool on spring retainer and install snap ring while compressing return springs.
- Set Tool directly over return springs.



- 5. Install drive plates, driven plates, retaining plate and dish plates.
- Take care with order of plates.
- 6. Install snap ring.



7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

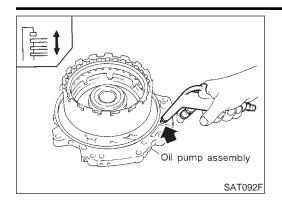
Specified clearance:

Standard 0.5 - 0.8 mm (0.020 - 0.031 in)

Allowable limit 1.2 mm (0.047 in)

Retaining plate:

Refer to SDS, AT-379.



Check operation of reverse clutch.
 Refer to "DISASSEMBLY", "Reverse Clutch", AT-324.

GI

MA

EM

LC

FE

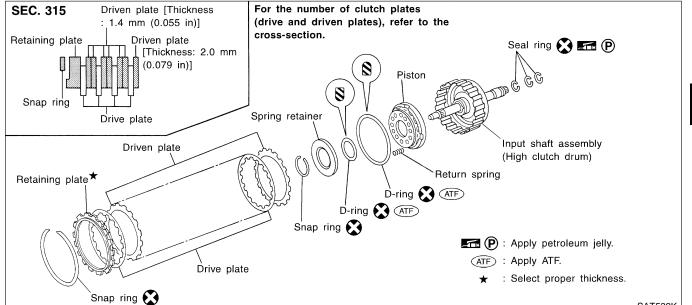
ΑT

AX

SU

High Clutch COMPONENTS

NHAT0149

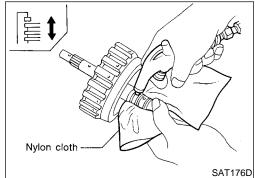


SAT539K

SAT539K

SAT539K

NHAT0150



Input shaft

Seal ring

SAT177D

DISASSEMBLY

. Check operation of high clutch.

a. Apply compressed air to oil hole of input shaft with nylon cloth.

lon cloth.

 Stop up hole on opposite side of input shaft with nylon cloth.

b. Check to see that retaining plate moves to snap ring.

c. If retaining plate does not contact snap ring:

D-ring might be damaged.

Oil seal might be damaged.

Fluid might be leaking past piston check ball.

2. Remove seal rings from input shaft.

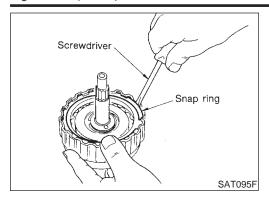
Always replace when removed.

.....

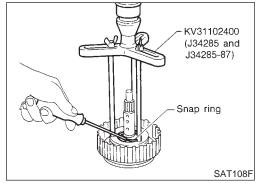
HA

SC

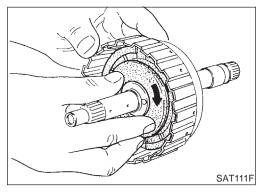
EL



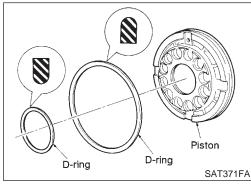
- 3. Remove snap ring.
- Remove drive plates, driven plates and retaining plate.



- Set Tool on spring retainer and remove snap ring from high clutch drum while compressing return springs.
- Set Tool directly over springs.
- Do not expand snap ring excessively.
- Remove spring retainer and return springs.



Remove piston from high clutch drum by turning it.



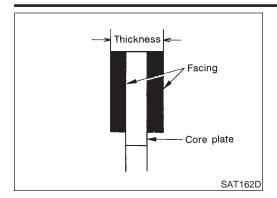
8. Remove D-rings from piston.

INSPECTION

High Clutch Snap Ring, Spring Retainer and Return **Springs**

NHAT0151S01

- Check for deformation, fatigue or damage. If necessary, replace.
- When replacing spring retainer and return springs, replace them as a set.



High Clutch Drive Plates

Check facing for burns, cracks or damage.

Measure thickness of facing.

Thickness of drive plate: Standard value 1.6 mm (0.063 in) Wear limit 1.4 mm (0.055 in)

If not within wear limit, replace.

GI

NHAT0151S02

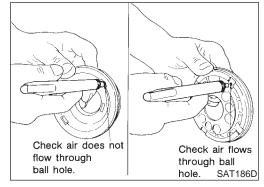
NHAT0151S03

NHAT0151S04

- - -

MA

LC



High Clutch Piston

Make sure that check balls are not fixed.

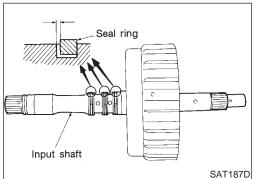
 Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.

 Apply compressed air to oil hole on return spring side to make sure that air leaks past ball.

FE

AT

AX



Seal Ring Clearance

Install new seal rings onto input shaft.

Measure clearance between seal ring and ring groove.

Standard clearance:

0.08 - 0.23 mm (0.0031 - 0.0091 in)

Allowable limit:

0.23 mm (0.0091 in)

If not within allowable limit, replace input shaft assembly.

ST

D@



Install D-rings on piston.

Apply ATF to both parts.

NHAT0152

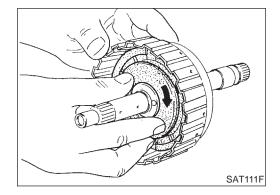
HA

SC

EL



• Apply ATF to inner surface of drum.

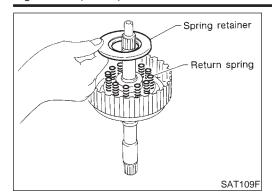


D-rina

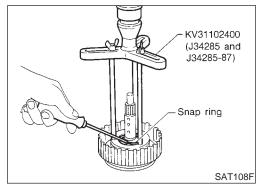
Piston

SAT371FA

D-ring

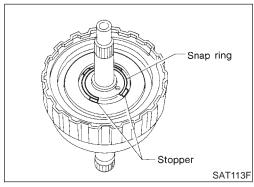


3. Install return springs and spring retainer on piston.

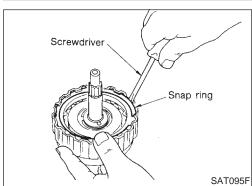


4. Set Tool on spring retainer and install snap ring while compressing return springs.

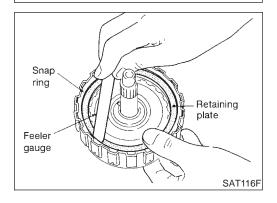




Do not align snap ring gap with spring retainer stopper.



- 5. Install drive plates, driven plates and retaining plate.
- Take care with the order and direction of plates.
- 6. Install snap ring.



7. Measure clearance between retaining plate and snap ring. If not within allowable limit, select proper retaining plate.

Specified clearance:

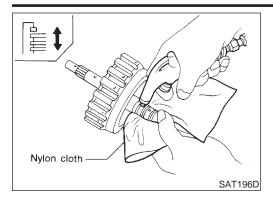
Standard 1.8 - 2.2 mm (0.071 - 0.087 in)

Allowable limit 2.8 mm (0.110 in)

Retaining plate:

Refer to SDS, AT-379.

High Clutch (Cont'd)



8. Check operation of high clutch. Refer to "DISASSEMBLY", "High Clutch", AT-327.

GI

MA

EM

Install seal rings to input shaft.

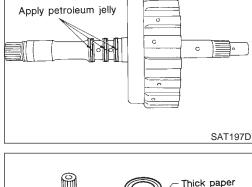
LC

Apply petroleum jelly to seal rings. Always replace when removed.

EG

FE

AT



Roll paper around seal rings to prevent seal rings from $\,\mathbb{AX}\,$ spreading.

SU

BR

ST

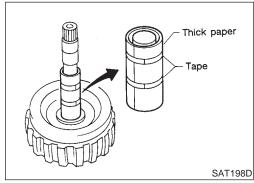
RS

BT

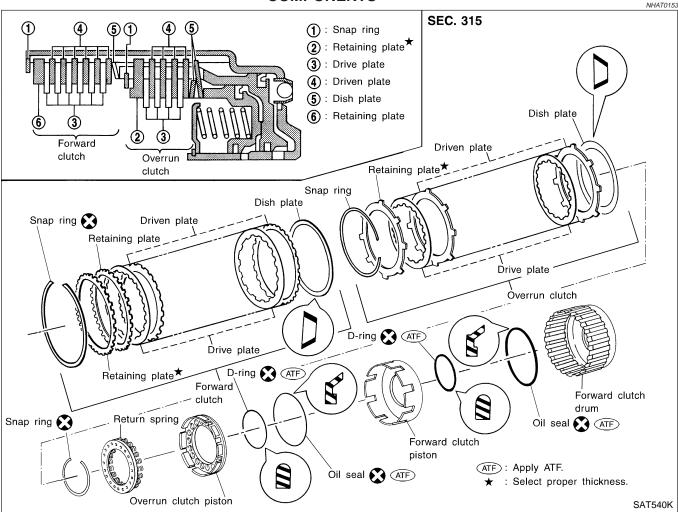
HA

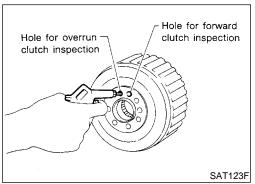
SC

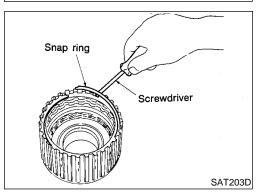
EL



Forward and Overrun Clutches COMPONENTS







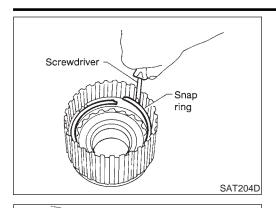
DISASSEMBLY

. Check operation of forward clutch and overrun clutch.

NHAT0154

- a. Install bearing retainer on forward clutch drum.
- b. Apply compressed air to oil hole of forward clutch drum.
- c. Check to see that retaining plate moves to snap ring.
- d. If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Oil seal might be damaged.
- Fluid might be leaking past piston check ball.
- Remove snap ring for forward clutch.
- 3. Remove drive plates, driven plates, retaining plate and dish plate for forward clutch.

Forward and Overrun Clutches (Cont'd)



KV31102400

(J34285 and J34285-87)

Snap ring

Overrun clutch

piston

- 4. Remove snap ring for overrun clutch.
- 5. Remove drive plates, driven plates, retaining plate and dish plate for overrun clutch.



MA

Set Tool on spring retainer and remove snap ring from forward clutch drum while compressing return springs.



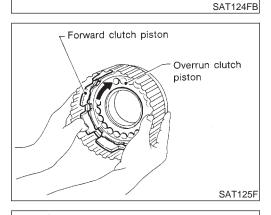
- Set Tool directly over return springs.
- Do not expand snap ring excessively.



- 7. Remove spring retainer and return springs.
- Do not remove return springs from spring retainer.

FE

AT



Forward clutch piston

8. Remove forward clutch piston with overrun clutch piston from forward clutch drum by turning it.



 $\mathbb{A}\mathbb{X}$

ST

0 I

Remove overrun clutch piston from forward clutch piston by

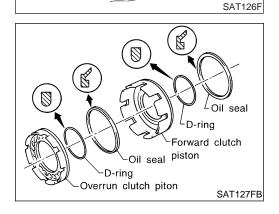
BT

HA

SC

EL

10. Remove D-rings and oil seals from forward clutch piston and



overrun clutch piston.

turning it.

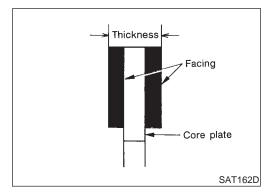
INSPECTION

NHAT0155

Snap Rings, Spring Retainer and Return Springs

NHAT0155S01

- Check for deformation, fatigue or damage.
- Replace if necessary.
- When replacing spring retainer and return springs, replace them as a set.



Forward Clutch and Overrun Clutch Drive Plates

HAT0155S02

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

Forward clutch

Standard value: 1.6 mm (0.063 in)

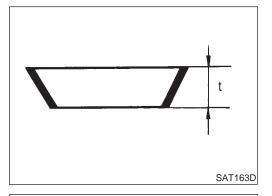
Wear limit: 1.4 mm (0.055 in)

Overrun clutch

Standard value: 1.6 mm (0.063 in)

Wear limit: 1.4 mm (0.055 in)

• If not within wear limit, replace.



Forward Clutch and Overrun Clutch Dish Plates

NHAT0155S03

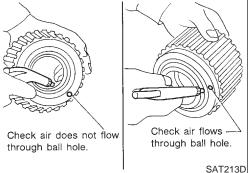
- Check for deformation or damage.
- Measure thickness of dish plate.

Thickness of dish plate:

Forward clutch 2.7 mm (0.106 in)

Overrun clutch 2.7 mm (0.106 in)

If deformed or fatigued, replace.

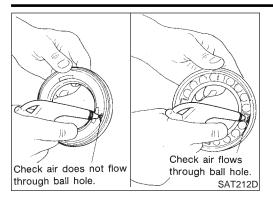


Forward Clutch Drum

NHAT0155S04

- Make sure that check balls are not fixed.
- Apply compressed air to check ball oil hole from outside of forward clutch drum. Make sure air leaks past ball.
- Apply compressed air to oil hole from inside of forward clutch drum. Make sure there is no air leakage.

Forward and Overrun Clutches (Cont'd)



Overrun Clutch Piston

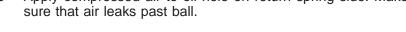
Make sure that check balls are not fixed.

NHAT0155S05

Apply compressed air to check ball oil hole opposite the return spring. Make sure there is no air leakage.

Apply compressed air to oil hole on return spring side. Make

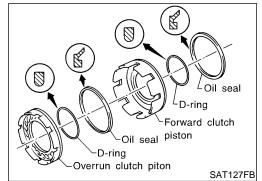
GI



MA

EM

LC



- Install D-rings and oil seals on forward clutch piston and overrun clutch piston.
- Take care with direction of oil seal.
- Apply ATF to both parts.

by turning it slowly.

ASSEMBLY

FE

 $\mathbb{A}\mathbb{X}$ Install overrun clutch piston assembly on forward clutch piston

ΑT

Apply ATF to inner surface of forward clutch piston.

SU

ST

Install forward clutch piston assembly on forward clutch drum by turning it slowly.

BT

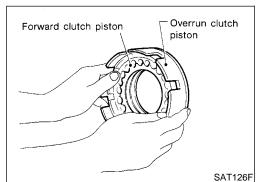
Apply ATF to inner surface of drum.

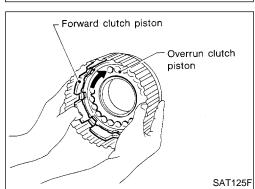
HA

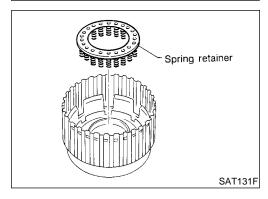
SC

EL

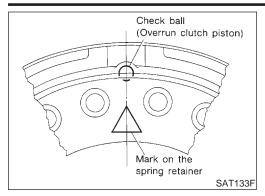
Install return spring on overrun clutch piston.



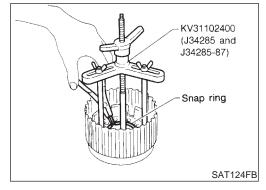




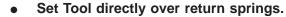
Forward and Overrun Clutches (Cont'd)

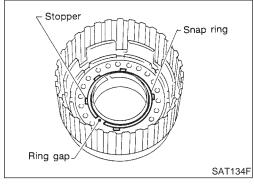


 Align the mark on spring retainer with check ball in overrun clutch piston.

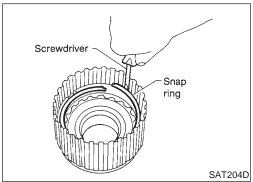


Set Tool on spring retainer and install snap ring while compressing return springs.

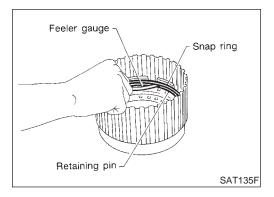




• Do not align snap ring gap with spring retainer stopper.



- 6. Install drive plates, driven plates, retaining plate and dish plate for overrun clutch.
- Take care with order of plates.
- 7. Install snap ring for overrun clutch.



8. Measure clearance between overrun clutch retaining plate and snap ring.

If not within allowable limit, select proper retaining plate.

Specified clearance:

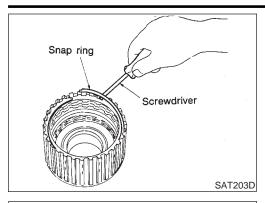
Standard 0.7 - 1.1 mm (0.028 - 0.043 in)

Allowable limit 1.7 mm (0.067 in)

Overrun clutch retaining plate:

Refer to SDS, AT-380.

Forward and Overrun Clutches (Cont'd)



Install drive plates, driven plates, retaining plate and dish plate for forward clutch.

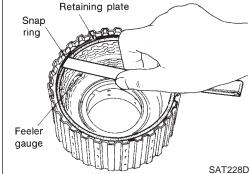
- Take care with order of plates.
- 10. Install snap ring for forward clutch.



MA

EM

LC



11. Measure clearance between forward clutch retaining plate and snap ring.

If not within allowable limit, select proper retaining plate.

Specified clearance:

Standard 0.45 - 0.85 mm (0.0177 - 0.0335 in)

Allowable limit 1.85 mm (0.0728 in)

Forward clutch retaining plate:

Refer to SDS, AT-380.

ΑT

FE

Hole for forward clutch inspection Hole for overrun clutch inspection SAT123F

12. Check operation of forward clutch.

Refer to "DISASSEMBLY", "Forward Clutch and Overrun Clutch", AT-332.

13. Check operation of overrun clutch.

Refer to "DISASSEMBLY", "Forward Clutch and Overrun Clutch", AT-332.

SU

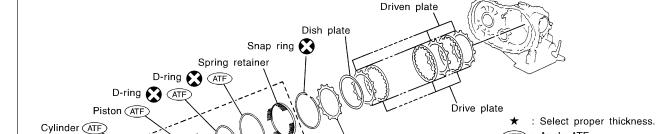
HA

SC

Low & Reverse Brake **COMPONENTS**

Retaining plate★

NHAT0157 BT



EL

SAT541K

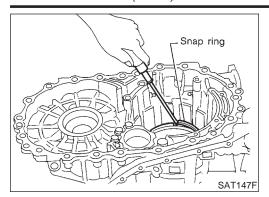
(ATF): Apply ATF.

Driven plate Driven plate Retaining plate Dish plate Drive plate

For the number of clutch plates (drive and driven plates), refer to the cross-section.

Snap ring

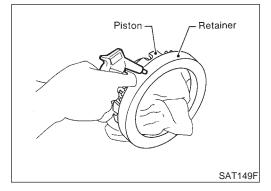
For disassembly and assembly, refer to the procedures given in "ASSEMBLY" and "DISASSEMBLY".



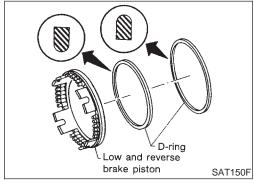
DISASSEMBLY

NHAT0158

- 1. Check operation of low & reverse brake.
- a. Apply compressed air to oil hole of transmission case.
- b. Check to see that retaining plate moves to snap ring.
- c. If retaining plate does not contact snap ring:
- D-ring might be damaged.
- Fluid might be leaking past piston check ball.



- 2. In order to remove piston, apply compressed air to oil hole of retainer while holding piston.
- Apply air gradually and allow piston to come out evenly.



3. Remove D-rings from piston.

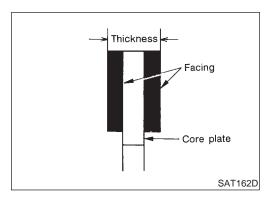
INSPECTION

ΝΗΔΤΩ15

Low and Reverse Brake Snap Ring, Spring Retainer and Return Springs

NHAT0159S01

- Check for deformation, fatigue or damage.
 If necessary, replace.
- When replacing spring retainer and return springs, replace them as a set.



Low and Reverse Brake Drive Plate

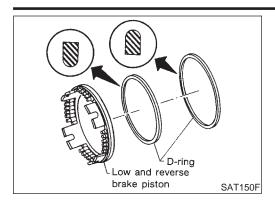
NHAT0159S02

- Check facing for burns, cracks or damage.
- Measure thickness of facing.

Thickness of drive plate:

Standard value 1.8 mm (0.071 in) Wear limit 1.6 mm (0.063 in)

If not within wear limit, replace.



ASSEMBLY

1. Install D-rings on piston.

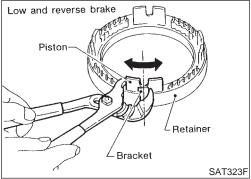
Apply ATF to both parts.



NHAT0160

MA

LC



2. Set and align piston with retainer.

 This operation is required in order to engage the protrusions of piston to return springs correctly.

Further procedures are given in "ASSEMBLY".



FE

AT

AX

SU

3. Install driven plates, drive plates, retaining plate and dish plate on transmission case.

Take care with order of plates and direction of dish plate.

BR

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HA

SC

EL

 Measure clearance between driven plate and transmission case. If not within allowable limit, select proper retaining plate. (front side)

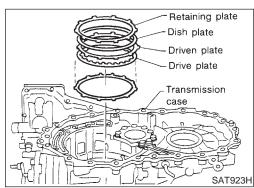
Specified clearance:

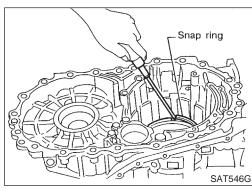
Standard 1.7 - 2.1 mm (0.067 - 0.083 in)

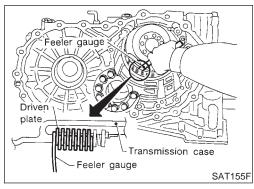
Allowable limit 3.3 mm (0.130 in)

Retaining plate:

Refer to SDS, AT-381.

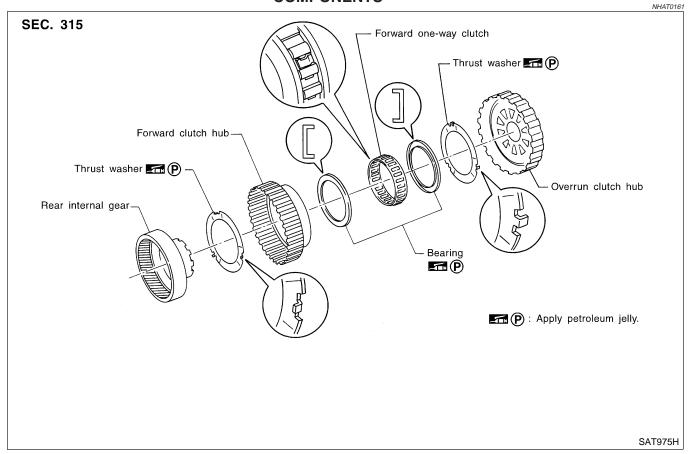


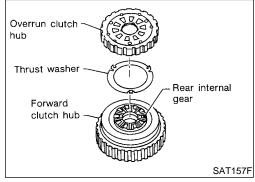


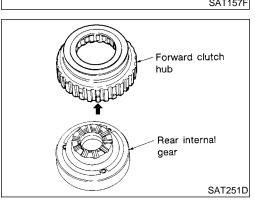


Install snap ring.

Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub COMPONENTS





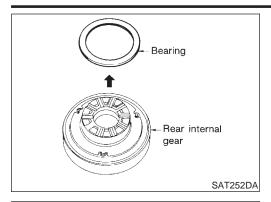


DISASSEMBLY

. Remove overrun clutch hub and thrust washer from forward clutch hub.

2. Remove forward clutch hub from rear internal gear.

Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)



3. Remove bearing from rear internal gear.



GI

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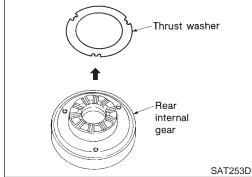
BR

BT

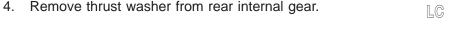
HA

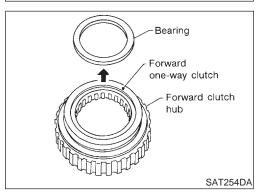
SC

EL



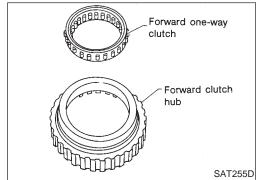
Remove thrust washer from rear internal gear.



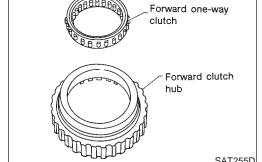


Remove bearing from forward one-way clutch.





6. Remove forward one-way clutch from forward clutch hub.

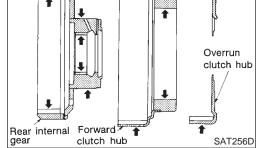


INSPECTION

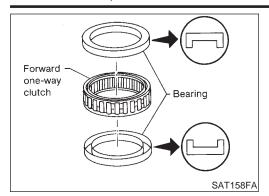
NHAT0163 Rear Internal Gear, Forward Clutch Hub and Overrun NHAT0163S01

Check rubbing surfaces for wear or damage.





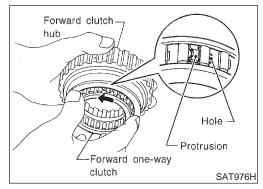
Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)



Bearings and Forward One-way Clutch

NHAT0163S02

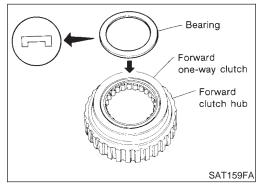
- Check bearings for deformation and damage.
- Check forward one-way clutch for wear and damage.



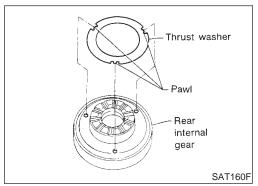
ASSEMBLY

NHAT0164

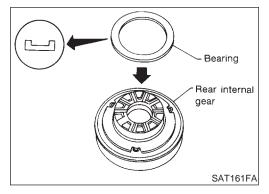
- 1. Install forward one-way clutch on forward clutch.
- Take care with the direction of forward one-way clutch.



- 2. Install bearing on forward one-way clutch.
- Apply petroleum jelly to bearing.



- 3. Install thrust washer on rear internal gear.
- Apply petroleum jelly to thrust washer.
- Align hooks of thrust washer with holes of rear internal gear.

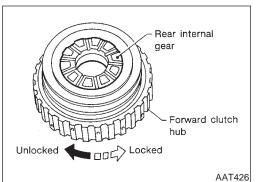


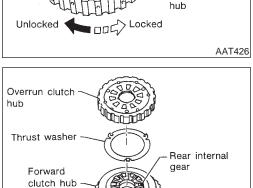
- 4. Install bearing on rear internal gear.
- Apply petroleum jelly to bearing.

5.

SAT157F

Rear Internal Gear, Forward Clutch Hub and Overrun Clutch Hub (Cont'd)





Check operation of forward one-way clutch. Hold rear internal gear and turn forward clutch hub. Check forward clutch hub for correct locking and unlocking directions.

Install forward clutch hub on rear internal gear.

- If not as shown in illustration, check installation direction of forward one-way clutch.
- Install thrust washer and overrun clutch hub.
- Apply petroleum jelly to thrust washer.
- Align hooks of thrust washer with holes of overrun clutch hub.
- Align projections of rear internal gear with holes of overrun clutch hub.



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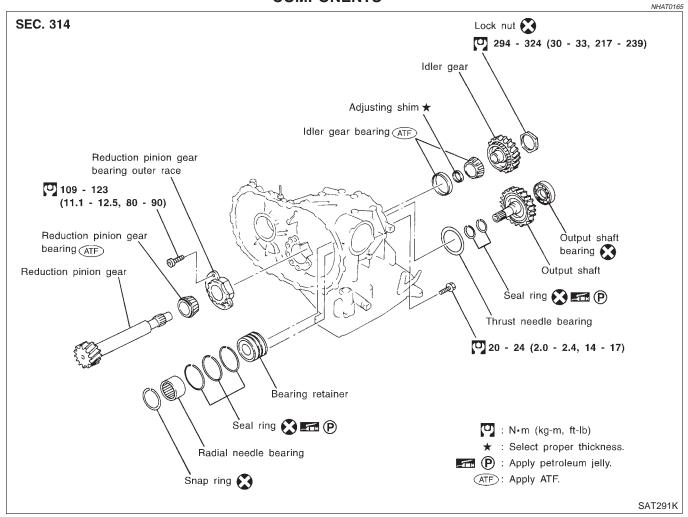
ST

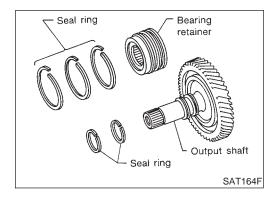
HA

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Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer COMPONENTS



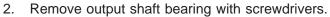


DISASSEMBLY

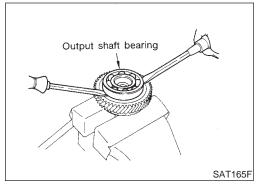
NHAT0166

1. Remove seal rings from output shaft and bearing retainer.

Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



- Always replace bearing with a new one when removed.
- Do not damage output shaft.



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Remove snap ring from bearing retainer.

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AXRemove needle bearing from bearing retainer.

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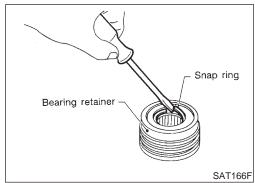
HA

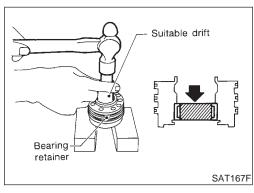
SC

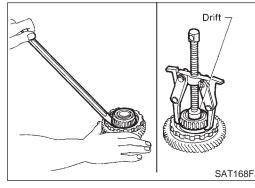
EL

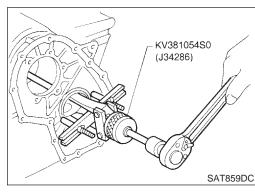
Remove idler gear bearing outer race from transmission case.

5. Remove idler gear bearing inner race from idler gear.

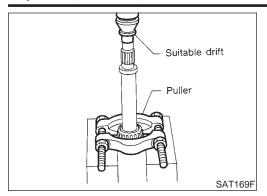




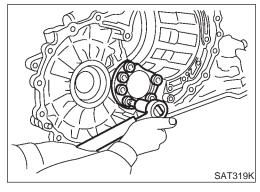




Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



7. Press out reduction pinion gear bearing inner race from reduction pinion gear.



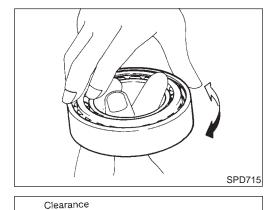
Remove reduction pinion gear bearing outer race from transmission case.

INSPECTION

NHAT0167

Output Shaft, Idler Gear and Reduction Pinion Gear

- Check shafts for cracks, wear or bending.
- Check gears for wear, chips and cracks.



Seal ring

Output shaft

Bearing retainer

SAT171F

Bearing

- Make sure bearings roll freely and are free from noise, cracks, pitting or wear.
- When replacing taper roller bearing, replace outer and inner race as a set.

Seal Ring Clearance

NHAT0167S03

- Install new seal rings to output shaft.
- Measure clearance between seal ring and ring groove of output shaft.

Standard clearance:

0.10 - 0.25 mm (0.0039 - 0.0098 in)

Allowable limit:

0.25 mm (0.0098 in)

- If not within allowable limit, replace output shaft.
- Install new seal rings to bearing retainer.

AT-346

Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)

 Measure clearance between seal ring and ring groove of bearing retainer.

Standard clearance:

0.10 - 0.30 mm (0.0039 - 0.0118 in)

Allowable limit:

0.30 mm (0.0118 in)

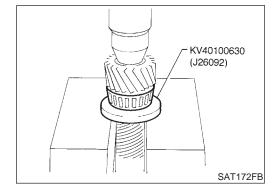
If not within allowable limit, replace bearing retainer.

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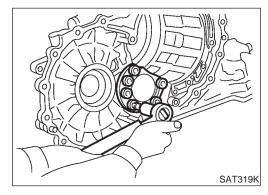


ASSEMBLY

1. Press reduction pinion gear bearing inner race on reduction pinion gear.

FE

AT



2. Install reduction pinion gear bearing outer race on transmission case.

(11.1 - 12.5 kg-m, 80 - 90 ft-lb)

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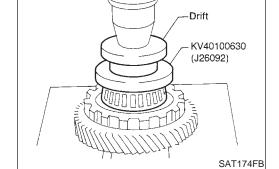
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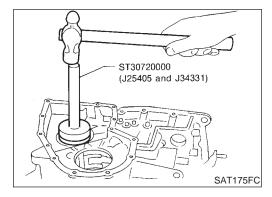
EL



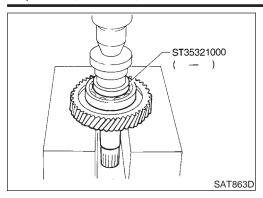
4. Install idler gear bearing outer race on transmission case.

3. Press idler gear bearing inner race on idler gear.

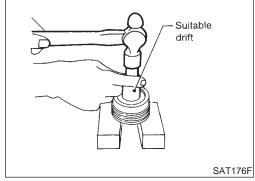
D)X(



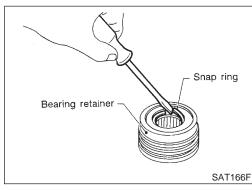
Output Shaft, Idler Gear, Reduction Pinion Gear and Bearing Retainer (Cont'd)



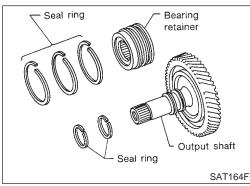
5. Press output shaft bearing on output shaft.



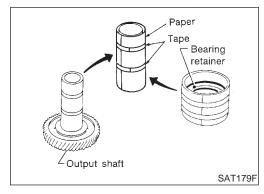
6. Press needle bearing on bearing retainer.



7. Install snap ring to bearing retainer.

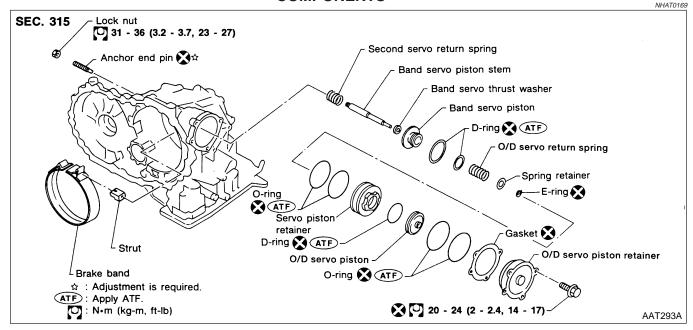


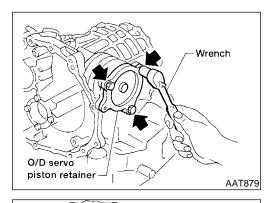
8. After packing ring grooves with petroleum jelly, carefully install new seal rings on output shaft and bearing retainer.



 Roll paper around seal rings to prevent seal rings from spreading.

Band Servo Piston Assembly COMPONENTS





DISASSEMBLY

assembly.

waste.

1. Remove band servo piston fixing bolts.



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NHAT0170

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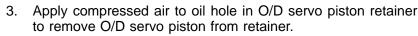
D2

BT

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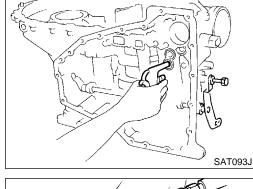
EL

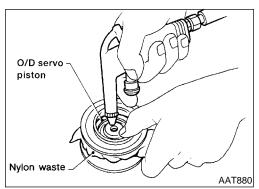


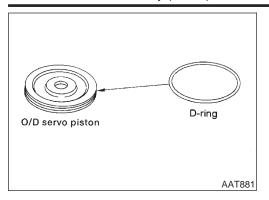
2. Apply compressed air to oil hole in transmission case to remove O/D servo piston retainer and band servo piston

Hold band servo piston assembly with a rag or nylon

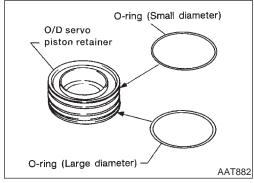
 Hold O/D band servo piston while applying compressed air.



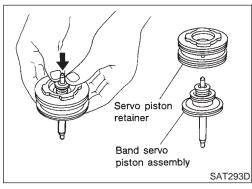




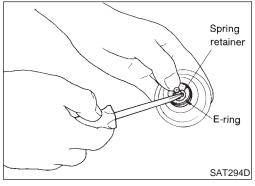
4. Remove D-ring from O/D servo piston.



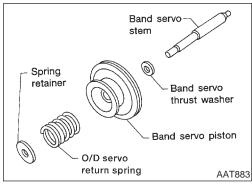
5. Remove O-rings from O/D servo piston retainer.



6. Remove band servo piston assembly from servo piston retainer by pushing it forward.

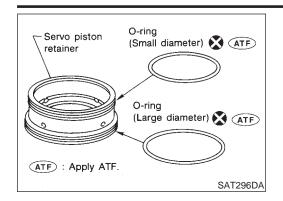


7. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, remove E-ring.



8. Remove O/D servo return spring, band servo thrust washer and band servo piston stem from band servo piston.

Band Servo Piston Assembly (Cont'd)



D-ring

D-ring

SAT297D

AAT884

Band servo piston

9. Remove O-rings from servo piston retainer.



MA

10. Remove D-rings from band servo piston.





FE

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INSPECTION

Return Springs

AX NHAT0171

Pistons, Retainers and Piston Stem

Check for deformation or damage.

Inspection standard: Refer to SDS, AT-384.

Measure free length and outer diameter.

Check frictional surfaces for abnormal wear or damage.



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NHAT0171S02

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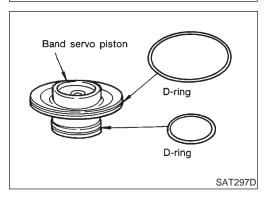


NHAT0172

Apply ATF to D-rings.

Pay attention to position of each O-ring.

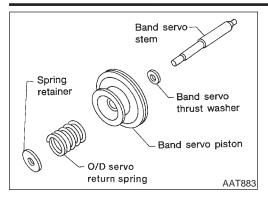
Install D-rings to servo piston retainer.



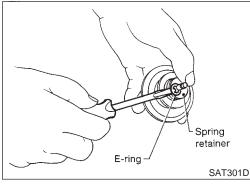
O/D servo return spring

2nd servo

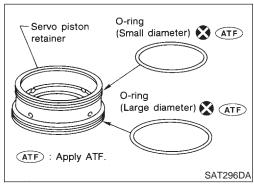
return spring



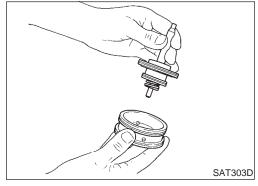
Install band servo piston stem, band servo thrust washer, O/D servo return spring and spring retainer to band servo piston.



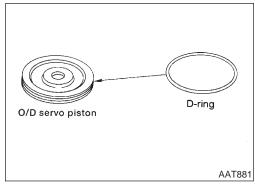
3. Place piston stem end on a wooden block. While pushing servo piston spring retainer down, install E-ring.



- 4. Install O-rings to servo piston retainer.
- Apply ATF to O-rings.
- Pay attention to position of each O-ring.

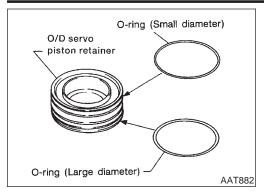


5. Install band servo piston assembly to servo piston retainer by pushing it inward.



- 6. Install D-ring to O/D servo piston.
- Apply ATF to D-ring.

Band Servo Piston Assembly (Cont'd)



Install O-rings to O/D servo piston retainer.

- Apply ATF to O-rings.
- Pay attention to position of each O-ring.



MA

Install O/D servo piston to O/D servo piston retainer.



FE

AT

Install band servo piston assembly and 2nd servo return spring to transmission case.

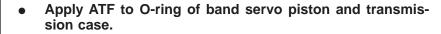


SU

Apply ATF to O-ring of band servo piston and transmission case.







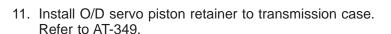
10. Install O/D servo piston assembly to transmission case.



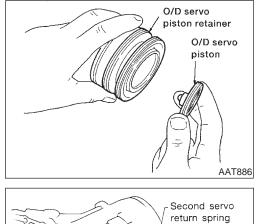
HA

SC

EL







Apply ATF

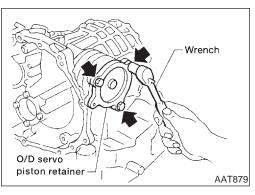
O/D servo piston assembly

Band servo piston assembly

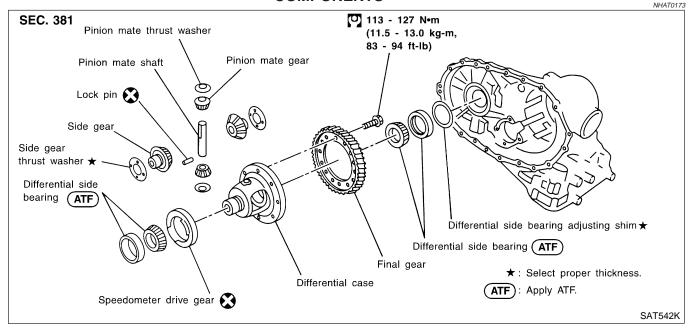
Apply ATF.

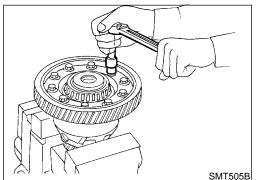
SAT865H

AAT885



Final Drive COMPONENTS

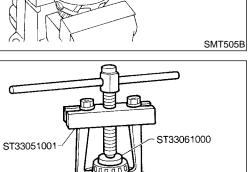




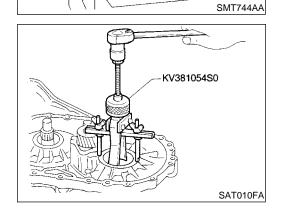
DISASSEMBLY

1. Remove final gear.

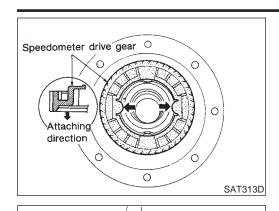
NHAT0174



- 2. Press out differential side bearings.
- Be careful not to mix up the right and left bearings.



 Remove differential side bearing outer race, and side bearing adjusting shim from transmission case.



KV32101000 (J25689-A)

Remove speedometer drive gear.



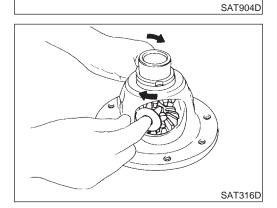
MA

5. Drive out pinion mate shaft lock pin.



FE

AT



Draw out pinion mate shaft lock pin.

Remove pinion mate gears and side gears.



AX

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ST





Check mating surfaces of differential case, side gears and pinion mate gears.

BT

Check washers for wear.

HA

SC

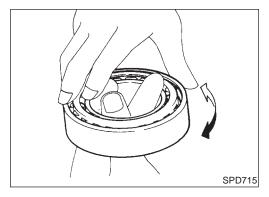
EL

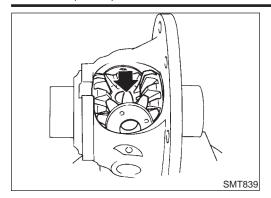


SAT544F

Make sure bearings roll freely and are free from noise, cracks, pitting or wear.

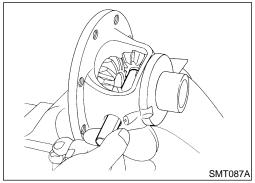
When replacing taper roller bearing, replace outer and inner race as a set.





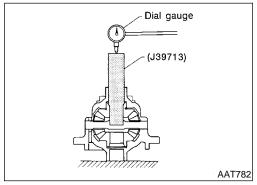
ASSEMBLY

. Attach side gear thrust washers to side gears, then install pinion mate thrust washers and pinion mate gears in place.



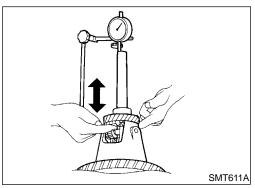
2. Insert pinion mate shaft.

 When inserting, be careful not to damage pinion mate thrust washers.



3. Measure clearance between side gear and differential case with washers following the procedure below:

a. Set Tool and dial indicator on side gear.



b. Move side gear up and down to measure dial indicator deflection. Always measure indicator deflection on both side gears.

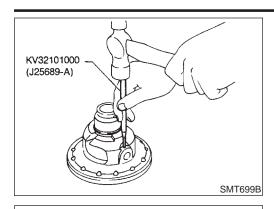
Clearance between side gear and differential case with washers:

0.1 - 0.2 mm (0.004 - 0.008 in)

c. If not within specification, adjust clearance by changing thickness of side gear thrust washers.

Side gear thrust washer: Refer to SDS, AT-381.

Final Drive (Cont'd)

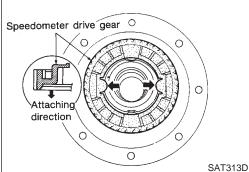


- 4. Install lock pin.
- Make sure that lock pin is flush with case.



MA

EM



5. Install speedometer drive gear on differential case.

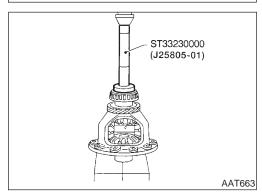
LC

 Align the projection of speedometer drive gear with the groove of differential case.

EC

FE

AT



6. Press on differential side bearings.

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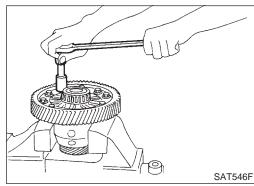
7. Install final gear and tighten fixing bolts in a crisscross pattern.

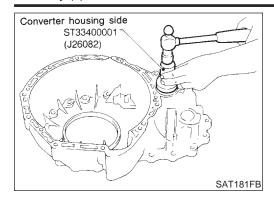
BT

HA

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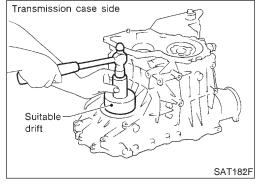




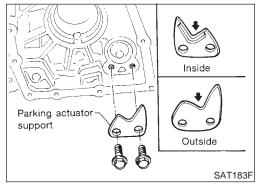
Assembly (1)

NHAT0177

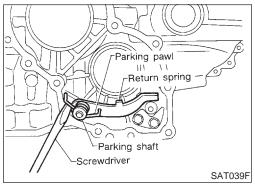
Install differential side oil seals on transmission case and converter housing.



- Install parking actuator support to transmission case. Tighten parking actuator support bolts to the specified torque. Refer to AT-284.
- Pay attention to direction of parking actuator support.



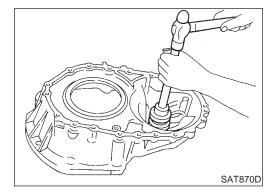
- Install parking pawl on transmission case and fix it with parking shaft.
- 4. Install return spring.

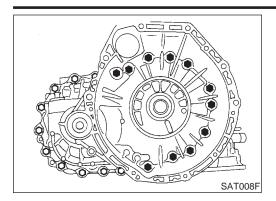


Adjustment (1) DIFFERENTIAL SIDE BEARING PRELOAD

NHAT0178

- . Install differential side bearing outer race without adjusting shim on transmission case.
- 2. Install differential side bearing outer race on converter housing.



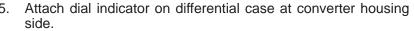


- Place final drive assembly on transmission case.
- Install transmission case on converter housing. Tighten transmission case fixing bolts to the specified torque. Refer to AT-284.



MA







6. Insert Tool into differential side gear from transmission case side.



Move Tool up and down and measure dial indicator deflection. Select proper thickness of differential side bearing adjusting

shim(s). Suitable shim thickness = Dial indicator deflection +

FE

Specified bearing preload

AT

Differential side bearing preload adjusting shim:

Refer to SDS, AT-382.

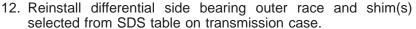
Bearing preload:

0.05 - 0.09 mm (0.0020 - 0.0035 in)



- Remove converter housing from transmission case. 10. Remove final drive assembly from transmission case.
- 11. Remove differential side bearing outer race from transmission







13. Reinstall converter housing on transmission case and tighten



transmission case fixing bolts to the specified torque. Refer to AT-284.



- 14. Insert Tool and measure turning torque of final drive assembly.
- Turn final drive assembly in both directions several times to seat bearing rollers correctly.

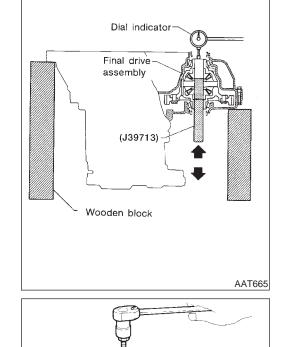


Turning torque of final drive assembly (New bearing): 0.78 - 1.37 N·m (8.0 - 14.0 kg-cm, 6.9 - 12.2 in-lb)

- When old bearing is used again, turning torque will be slightly less than the above.
- Make sure torque is close to the specified range.

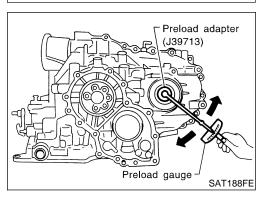
Preload adapter:

RE4F04B-(J39713)



KV381054S0 (J34286)

SAT010FB

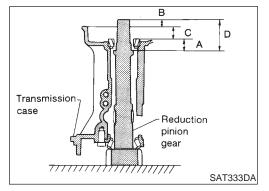


Transmission case Reduction pinion gear SAT332DA

REDUCTION PINION GEAR BEARING PRELOAD

NHAT0178S02

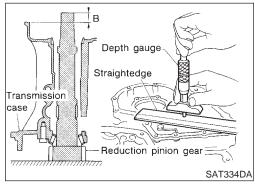
- Remove transmission case and final drive assembly from converter housing.
- 2. Select proper thickness of reduction pinion gear bearing adjusting shim using the following procedures.
- a. Place reduction pinion gear on transmission case as shown.



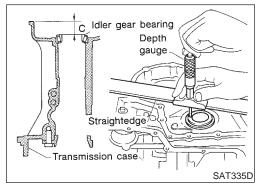
- b. Place idler gear bearing on transmission case.
- c. Measure dimensions "B" "C" and "D" and calculate dimension "A"

$$A = D - (B + C)$$

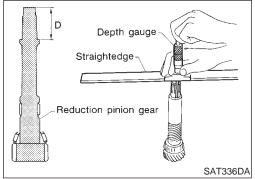
"A": Distance between the surface of idler gear bearing inner race and the adjusting shim mating surface of reduction pinion gear.



- Measure dimension "B" between the end of reduction pinion gear and the surface of transmission case.
- Measure dimension "B" in at least two places.

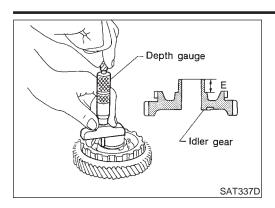


- Measure dimension "C" between the surface of idler gear bearing inner race and the surface of transmission case.
- Measure dimension "C" in at least two places.



- Measure dimension "D" between the end of reduction pinion gear and the adjusting shim mating surface of reduction pinion gear.
- Measure dimension "D" in at least two places.
- Calculate dimension "A".

$$A = D - (B + C)$$



- d. Measure dimension "E" between the end of idler gear and the idler gear bearing inner race mating surface of idler gear.
- Measure dimension "E" in at least two places.

GI

MA

Select proper thickness of reduction pinion gear bearing adjusting shim.

LC

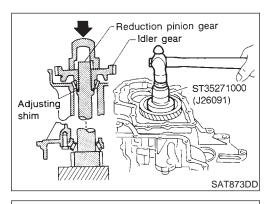
Proper shim thickness = $A - E - 0.05 \text{ mm } (0.0020 \text{ in})^*$ (* ... Bearing preload)

Reduction pinion gear bearing adjusting shim: Refer to SDS, AT-383.

FE

AT

AX



Install reduction gear and reduction gear bearing adjusting shim selected in step 2-e on transmission case.

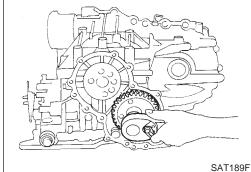


4. Press idler gear bearing inner race on idler gear.

SU

Press idler gear on reduction gear. 5. Press idler gear until idler gear fully contacts adjusting

shim.



Tighten idler gear lock nut to the specified torque. Refer to AT-344.

Lock idler gear with parking pawl when tightening lock nut.

HA

SC

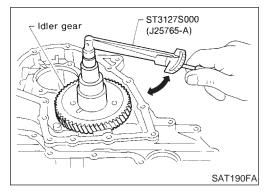
EL

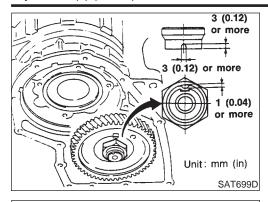


When measuring turning torque, turn reduction pinion gear in both directions several times to seat bearing rollers correctly.

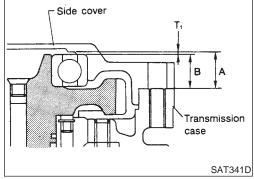
Turning torque of reduction pinion gear: 0.05 - 0.39 N·m (0.5 - 4.0 kg-cm, 0.43 - 3.47 in-lb)

If turning torque is out of specification, decrease or increase thickness of reduction pinion gear bearing adjusting shim.



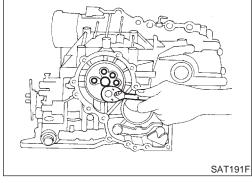


After properly adjusting turning torque, clinch idler gear lock nut as shown.

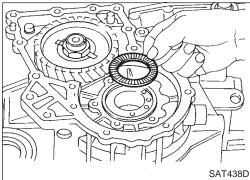


OUTPUT SHAFT END PLAY

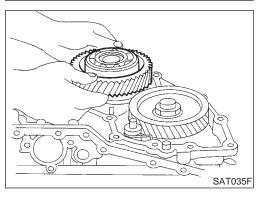
- Measure clearance between side cover and the end of the output shaft bearing.
- Select proper thickness of adjusting shim so that clearance is within specifications.



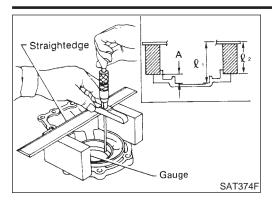
1. Install bearing retainer for output shaft.

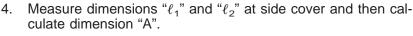


2. Install output shaft thrust needle bearing on bearing retainer.



Install output shaft on transmission case.







face and adjusting shim mating surface.

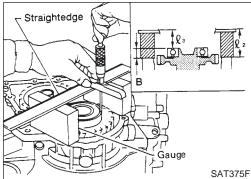
A =
$$\ell_1 - \ell_2$$

 ℓ_2 : Height of gauge



MA

LC



Measure dimensions " ℓ_2 " and " ℓ_3 " and then calculate dimen-

Measure " ℓ_2 " and " ℓ_3 " in at least two places. "B": Distance between the end of output shaft bearing

outer race and the side cover fitting surface of trans-

B =
$$\ell_2 - \ell_3$$

 ℓ_2 : Height of gauge

mission case.



 ℓ_2 : Height of gauge



 $\mathbb{A}\mathbb{X}$

SU

Select proper thickness of adjusting shim so that output shaft end play (clearance between side cover and output shaft bearing) is within specifications.



0 - 0.15 mm (0 - 0.0059 in)

Output shaft end play adjusting shims: Refer to SDS, AT-385.

7. Install adjusting shim on output shaft bearing.



SAT440D



1. Apply Genuine Medium Strength Locking Sealant* to transmission case as shown in illustration.

BT

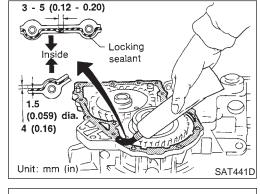
*: Refer to GI section.



SC

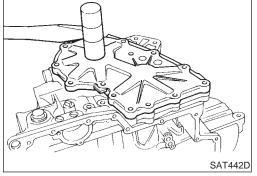
EL

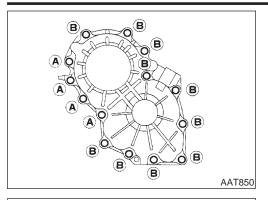




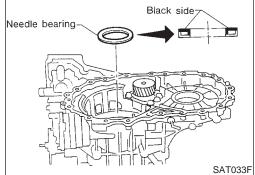
Set side cover on transmission case.

Apply locking sealant to the mating surface of transmission case.

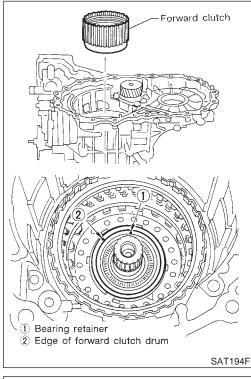




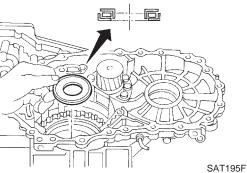
- 3. Tighten side cover fixing bolts to specified torque. Refer to AT-284.
- Do not mix bolts A and B.
- Always replace bolts A as they are self-sealing bolts.



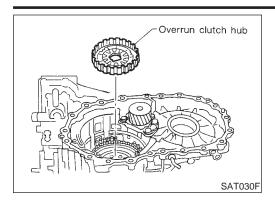
- 4. Remove paper rolled around bearing retainer.
- 5. Install thrust washer on bearing retainer.
- Apply petroleum jelly to thrust washer.



- 6. Install forward clutch assembly.
- Align teeth of low & reverse brake drive plates before installing.
- Make sure that bearing retainer seal rings are not spread.
- If forward clutch assembly is correctly seated, points 1 and 2 are at almost same level.



- 7. Install thrust needle bearing on bearing retainer.
- Apply petroleum jelly to thrust needle bearing.
- Pay attention to direction of thrust needle bearing.

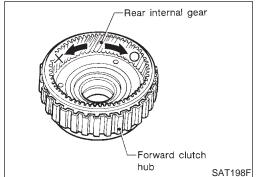


- 8. Install overrun clutch hub.
- Apply petroleum jelly to thrust washers.
- Align teeth of overrun clutch drive plates before installing.



MA

_n/a



Hold forward clutch hub and turn rear internal gear.
 Check overrun clutch hub for correct directions of lock and unlock.

LC

If not shown as illustrated, check installed direction of forward one-way clutch.

FE

AT

10. Install forward clutch hub and rear internal gear assembly.



Align teeth of forward clutch drive plates before installing.

SU

 Check that three hooks of thrust washer are correctly aligned after installing.

BR

RS

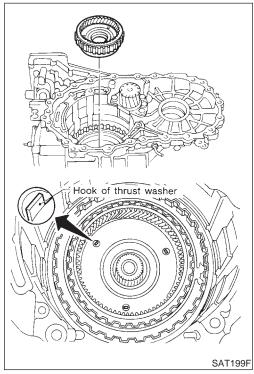
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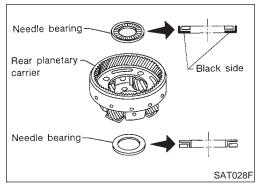
HA

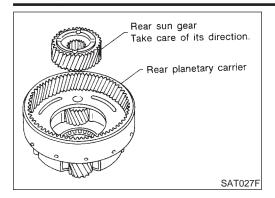
SC

EL

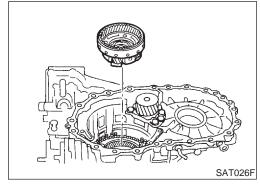
- 11. Install rear planetary carrier assembly and rear sun gear according to the following procedures.
 - . Install needle bearings on rear planetary carrier.
- Apply petroleum jelly to needle bearings.
- Pay attention to direction of needle bearings.



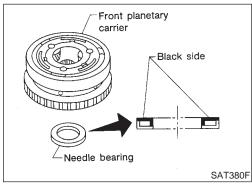




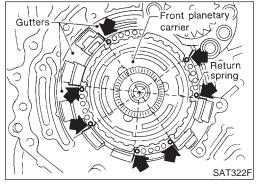
- b. Install rear sun gear on rear planetary carrier.
- Pay attention to direction of rear sun gear.



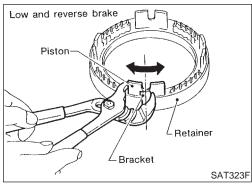
c. Install rear planetary carrier on transmission case.



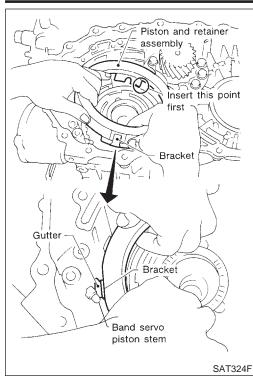
- 12. Install thrust needle bearing on front planetary carrier, then install them together on transmission case.
- Apply petroleum jelly to thrust needle bearing.
- Pay attention to direction of thrust needle bearing.



- 13. Install low and reverse brake piston according to the following procedures.
- a. Set and align return springs to transmission case gutters as shown in illustration.



b. Set and align piston with retainer.



- Install piston and retainer assembly on the transmission case. C.
- Align bracket to specified gutter as indicated in illustration.

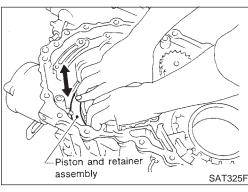


MA

LC

FE

AT



Check that each protrusion of piston is correctly set to corresponding return spring as follows.



Push piston and retainer assembly evenly and confirm they move smoothly.



If they can not move smoothly, remove piston and retainer assembly and align return spring correctly as instructed in step "a".





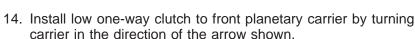
Push down piston and retainer assembly and install snap ring.



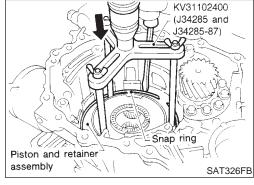
HA

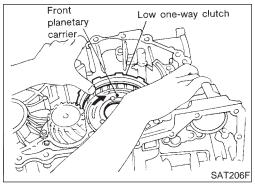


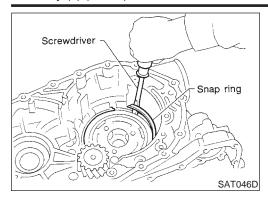
EL



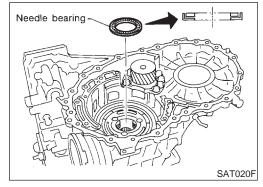




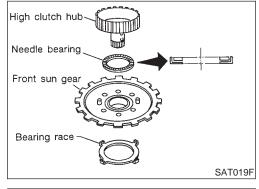




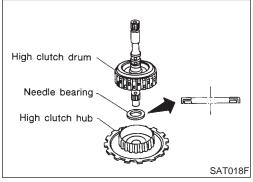
- 15. Install snap ring with screwdriver.
- Forward clutch and bearing must be correctly installed for snap ring to fit into groove of transmission case.



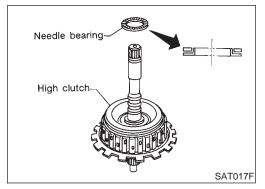
- 16. Install needle bearing on transmission case.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.



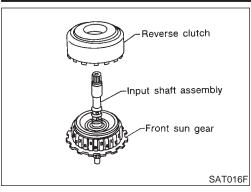
- 17. Install bearing race, needle bearing and high clutch hub on front sun gear.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.

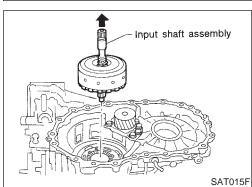


18. Install needle bearing and high clutch drum on high clutch hub.



- 19. Install needle bearing on high clutch drum.
- Apply petroleum jelly to needle bearing.
- Pay attention to direction of needle bearing.





- 20. Remove paper rolled around input shaft.
- 21. Install input shaft assembly in reverse clutch.
- Align teeth of reverse clutch drive plates before installing.



MA

EM

22. Install reverse clutch assembly on transmission case.

LC

Align teeth of high clutch drive plates before installing.

30

FE

AT

Adjustment (2)

When any parts listed below are replaced, adjust total end play and reverse clutch end play.

@1	Γ
100	J,

BR

BT

HA

AX

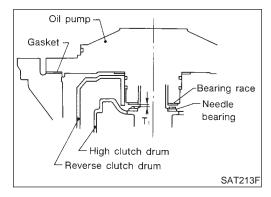
Part name	Total end play	Reverse clutch end play
Transmission case	•	•
Overrun clutch hub	•	•
Rear internal gear	•	•
Rear planetary carrier	•	•
Rear sun gear	•	•
Front planetary carrier	•	•
Front sun gear	•	•
High clutch hub	•	•
High clutch drum	•	•
Oil pump cover	•	•
Reverse clutch drum	_	•

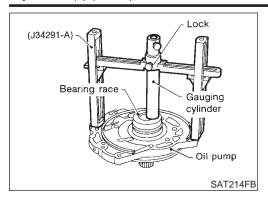


1. Adjust total end play "T₁".

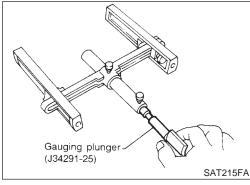
NHAT0180S01



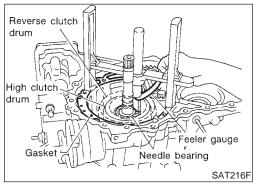




a. With original bearing race installed, place Tool onto oil pump. The long ends of legs should be placed firmly on machined surface of oil pump assembly. The gauging cylinder should rest on top of bearing race. Lock gauging cylinder in place with set screw.



b. Install gauging plunger into cylinder.



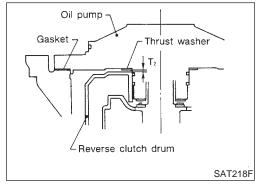
- c. With needle bearing installed on high clutch drum, place Tool legs on machined surface of transmission case (with gasket). Then allow plunger to rest on needle bearing.
- d. Measure gap between cylinder and plunger. This measurement should give exact total end play.

Total end play "T₁": 0.25 - 0.55 mm (0.0098 - 0.0217 in)

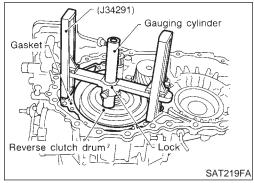
 If end play is out of specification, decrease or increase thickness of bearing race as necessary.

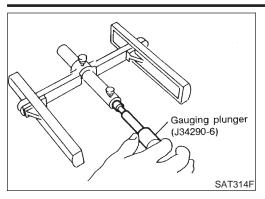
Available bearing race for adjusting total end play: Refer to SDS, AT-385.

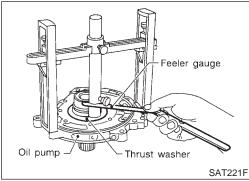
2. Adjust reverse clutch drum end play "T2".

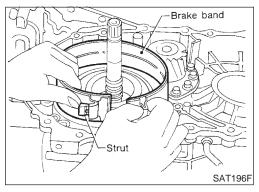


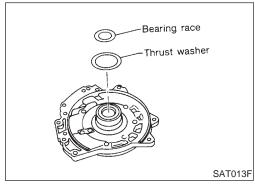
a. Place Tool on machined surface of transmission case (with gasket). Then allow gauging cylinder to rest on reverse clutch drum. Lock cylinder in place with set screw.

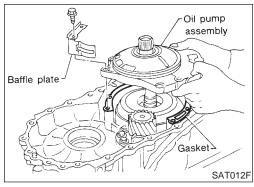












- b. Install gauging plunger into cylinder.
- c. With original thrust washer installed on oil pump, place Tool legs onto machined surface of oil pump assembly. Then allow plunger to rest on thrust washer.
- d. Measure gap between cylinder and plunger with feeler gauge. This measurement should give exact reverse clutch drum end play.

Reverse clutch drum end play "T₂": 0.55 - 0.90 mm (0.0217 - 0.0354 in)

If end play is out of specification, decrease or increase thickness of thrust washer as necessary.

Available thrust washer for adjusting reverse clutch drum end play:

Refer to SDS, AT-385.

Assembly (3)

. Install anchor end pin and lock nut on transmission case.

2. Place brake band on outside of reverse clutch drum. Tighten anchor end pin just enough so that brake band is evenly fitted on reverse clutch drum.

Place bearing race selected in total end play adjustment step on oil pump cover.

Apply petroleum jelly to bearing race.

4. Place thrust washer selected in reverse clutch end play step on reverse clutch drum.

Apply petroleum jelly to thrust washer.

Install oil pump assembly, baffle plate and gasket on transmission case.

6. Tighten oil pump fixing bolts to the specified torque.

MA

LC

EC

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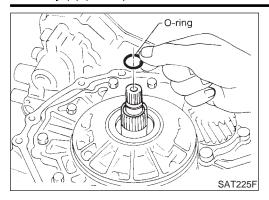
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BT

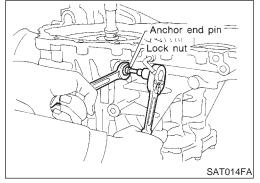
HA

SC

EL



- 7. Install O-ring to input shaft.
- Apply ATF to O-ring.



- 8. Adjust brake band.
- a. Tighten anchor end pin to the specified torque.

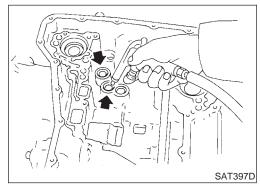
Anchor end pin:

Refer to SDS, AT-381.

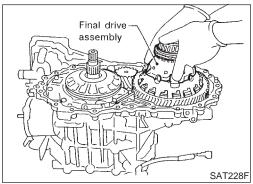
- b. Back off anchor end pin two and a half turns.
- c. While holding anchor end pin, tighten lock nut.

Lock nut:

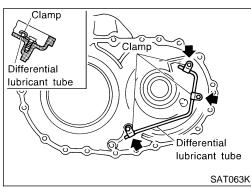
Refer to SDS, AT-381.



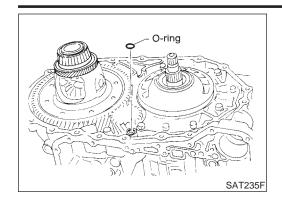
9. Apply compressed air to oil holes of transmission case and check operation of brake band.



10. Install final drive assembly on transmission case.



11. Install differential lubricant tube on converter housing. Tighten differential lubricant tube bolts to the specified torque. Refer to AT-284.



3 - 5 (0.12 - 0.20)

Inside

(0.059) dia.

Locking sealant

Unit: mm (in)

8 (0.31) R

12. Install O-ring on differential oil port of transmission case.



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13. Install converter housing on transmission case.
Apply locking sealant (Loctite #518) to mating surface of converter housing.

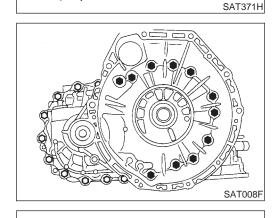


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• Tighten converter housing bolts to the specified torque. Refer to AT-284.



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a. Check contact surface of accumulator piston for damage.

BT

HA

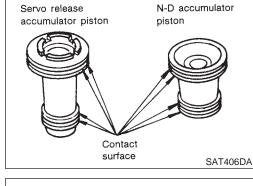
SC

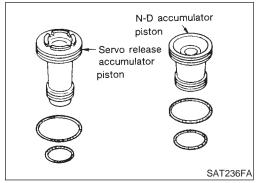
EL

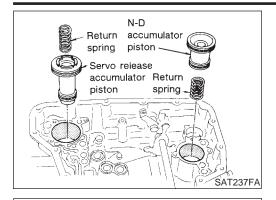
- b. Install O-rings on accumulator piston.
- Apply ATF to O-rings.

14. Install accumulator piston.

Accumulator piston O-rings: Refer to SDS, AT-378.

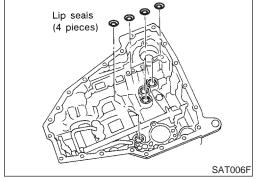




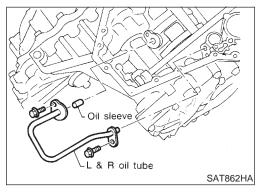


- c. Install accumulator pistons and return springs on transmission case.
- Apply ATF to inner surface of transmission case.

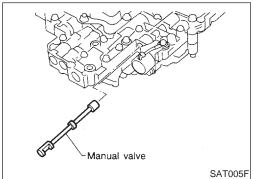
Return springs: Refer to SDS, AT-379.



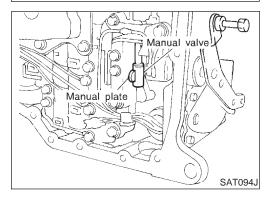
- 15. Install lip seals for band servo oil holes on transmission case.
- Apply petroleum jelly to lip seals.



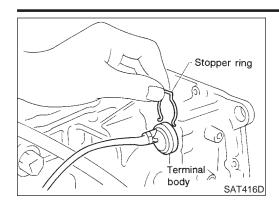
16. Install L & R oil tube and oil sleeve. Tighten L & R oil tube bolts to the specified torque. Refer to AT-284.



- 17. Install control valve assembly.
- a. Insert manual valve into control valve assembly.
- Apply ATF to manual valve.



- b. Set manual shaft in Neutral position.
- c. Install control valve assembly on transmission case while aligning manual valve with manual plate.



- d. Pass solenoid harness through transmission case and install terminal body on transmission case by pushing it.
- Install stopper ring to terminal body.



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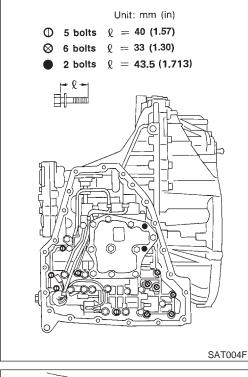
AT

AX

Tighten bolts I, X and ●.

Bolt length, number and location:

Bolt	I	Х	•
Bolt length " ℓ " $\qquad \qquad	40 (1.57)	33 (1.30)	43.5 (1.713)
Number of bolts	5	6	2







ST

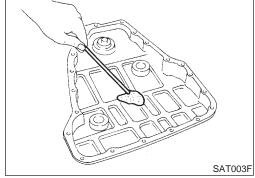
HA

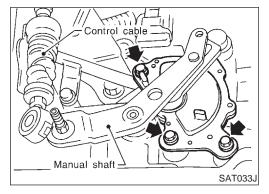
- 18. Install oil pan.
- Attach a magnet to oil pan.
- Install new oil pan gasket on transmission case. b.
- Install oil pan on transmission case.
- Always replace oil pan bolts as they are self-sealing bolts.
- Tighten four bolts in a criss-cross pattern to prevent dislocation of gasket.
- d. Tighten oil pan bolts and drain plug to the specified torque. Refer to AT-284.



EL

- 19. Install park/neutral position (PNP) switch. Set manual shaft in P position.
- Temporarily install park/neutral position (PNP) switch on manual shaft.
- Move selector lever to N position.



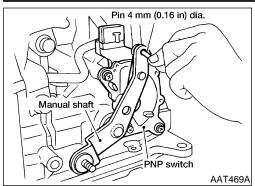


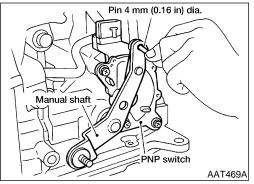
AT-284.

position (PNP) switch.

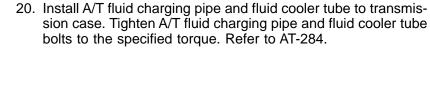
d.

i. ii.





A/T fluid charging pipe Washer Ó-ring Òil cooler tube Washer SAT768J



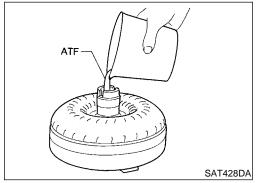
Use a 4 mm (0.16 in) pin for this adjustment.

Insert the pin straight into the manual shaft adjustment hole.

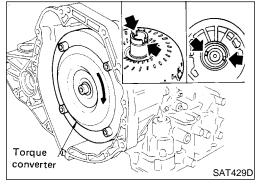
Rotate park/neutral position (PNP) switch until the pin can also be inserted straight into hole in park/neutral position (PNP)

Tighten park/neutral position (PNP) switch fixing bolts. Refer to

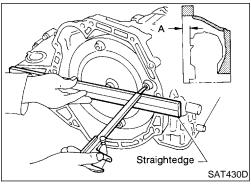
Remove pin from adjustment hole after adjusting park/neutral



- 21. Install torque converter.
- Pour ATF into torque converter.
- Approximately 1 liter (1-1/8 US qt, 7/8 Imp qt) of fluid is required for a new torque converter.
- When reusing old torque converter, add the same amount of fluid as was drained.



Install torque converter while aligning notches of torque converter with notches of oil pump.



Measure distance "A" to check that torque converter is in proper position.

Distance A:

Refer to SDS, AT-386.

General Specifications

	Gene	eral Specifications	
Engine		VQ35DE	
utomatic transaxle model		RE4F04B	. (
utomatic transaxle assembly	Model code number	88X04	
	1st	2.785	
	2nd	1.545	
	3rd	1.000	[
ransaxle gear ratio	4th	0.694	
	Reverse	2.272	
	Final drive	3.789	
ecommended fluid		Nissan Matic "D" (Continental U.S. and Alaska) or Canada Nissan Automatic Transmission Fluid (Canada)*1	
luid capacity ℓ (US qt, Imp qt)		8.5 (9, 7-1/2)	. [

^{*1:} Refer to MA-11, "Fluids and Lubricants".

Shift Schedule VEHICLE SPEED WHEN SHIFTING GEARS THROTTLE POSITION

NHAT0183

NHAT0183S01

Vehicle speed km/h (MPH) Throttle position Shift pattern $D_2 \rightarrow D_3$ $D_2 \rightarrow D_1$ $\mathsf{D_1} \to \mathsf{D_2}$ $D_3 \rightarrow D_4$ $D_4 \rightarrow D_3$ $\mathsf{D}_3 \to \, \mathsf{D}_2$ 110 - 118 173 - 181 169 - 177 100 - 108 Comfort 59 - 67 (37 - 42) 41 - 49 (25 - 30) (68 - 73)(108 - 112)(105 - 110)(62 - 67)Full throttle 110 - 118 173 - 181 169 - 177 100 - 108 Auto power 59 - 67 (37 - 42) 41 - 49 (25 - 30) (68 - 73)(108 - 112)(105 - 110) (62 - 67) 133 - 141 Comfort 45 - 53 (28 - 33) 77 - 85 (48 - 53) 84 - 92 (52 - 57) 46 - 54 (29 - 57) 15 - 23 (9 - 14) (83 - 88)Half throttle 134 - 142 121 - 129 Auto power 45 - 53 (28 - 33) 77 - 85 (48 - 53) 54 - 62 (34 - 39) 16 - 24 (10 - 15) (83 - 88)(75 - 80)

VEHICLE SPEED WHEN PERFORMING AND RELEASING LOCK-UP

Unit: km/h (MPH)

Throttle position	Selector lever position	ector lever position Shift patern	Vehicle speed Km/h (MPH)	
	·		Lock-up "ON"	Lock-up "OFF"
	D position	Comfort	99 - 107 (62 - 66)	62 - 70 (39 - 43)
2.0/8	D position	Auto Power	99 - 107 (62 - 66)	62 - 70 (39 - 43)
2.0/0	3rd position	Comfort	86 - 94 (53 - 58)	83 - 91 (52 - 57)
		Auto Power	86 - 94 (53 - 58)	83 - 91 (52 - 57)

NOTE:

- Lock-up vehicle speed indicates the speed in D_{Δ} position.
- Perform lock-up inspection after warming up engine.
- Lock-up vehicle speed may vary depending on the driving conditions and circumstances.

Stall Revolution

NHAT0184

Engine	Stall revolution rpm
VQ35DE	2,550 - 3,050

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	Line Pressure	NHAT0185
Engine speed rpm	Line pressure	kPa (kg/cm², psi)
	D, 2nd and 1st positions	R position
Idle	500 (5.1, 73)	778 (7.9, 113)
Stall	1,233 (12.6, 179)	1,918 (19.6, 278)

Control Valves CONTROL VALVE AND PLUG RETURN SPRINGS

NHAT0186

Unit: mm (in)

				ltom	Offic. Hilli (I
Parts		Item			
		Part No.*	Free length	Outer diameter	
	23	Pilot valve spring	31742-3AX03	38.98 (1.535)	8.9 (0.350)
	7	1-2 accumulator valve spring	31742-3AX00	20.5 (0.807)	6.95 (0.274)
	28	1-2 accumulator piston spring	31742-3AX09	55.66 (2.191)	19.6 (0.772)
	33	1st reducing valve spring	31742-85X05	26.0 (1.024)	7.0 (0.276)
Upper body	35	3-2 timing valve spring	31736-01X00	23.0 (0.906)	6.65 (0.262)
	18	Overrun clutch reducing valve spring	31742-80X15	37.5 (1.476)	6.9 (0.272)
	16	Torque converter relief valve spring	31742-80X07	31.0 (1.220)	9.0 (0.354)
11 3	11	Torque converter clutch control valve	31742-85X00	56.98 (2.243)	6.5 (0.256)
	Cooler check valve spring	31742-85X01	29.4 (1.157)	6.0 (0.236)	
	15	Pressure regulator valve spring	31742-80X13	45.0 (1.772)	15.0 (0.591)
	20	Overrun clutch control valve spring	31762-80X00	21.7 (0.854)	7.0 (0.276)
	24	Accumulator control valve spring	31742-80X02	22.0 (0.866)	6.5 (0.256)
	29	Shift valve A spring	31762-80X00	21.7 (0.854)	7.0 (0.276)
Lower body	32	Shuttle valve spring	31762-41X04	51.0 (2.008)	5.65 (0.222)
12	12	Shift valve B spring	31762-80X00	21.7 (0.854)	7.0 (0.276)
	7	December of the second	31742-41X15	30.5 (1.201)	9.8 (0.386)
	3	Pressure modifier valve spring	31742-80X16	32.0 (1.260)	6.9 (0.272)
	_	Oil cooler relief valve spring	31872-31X00	17.02 (0.670)	8.0 (0.315)

^{*:} Always check with the Parts Department for the latest parts information.

Accumulator

O-RING

NHAT0187

Unit: mm (in)

Accumulator	Part No.*	Inner diameter (Small)	Part No.*	Inner diameter (Large)
Servo release accumulator	31526-41X03	26.9 (1.059)	31526-41X02	44.2 (1.740)
N-D accumulator	31526-31X08	34.6 (1.362)	31672-21X00	39.4 (1.551)

^{*:} Always check with the Parts Department for the latest parts information.

Accumulator (Cont'd)

RETURN SPRING

=NHAT0187S02 Unit: mm (in)

Accumulator	Part number*	Free length	Outer diameter
Servo release accumulator	31605-80X00	52.5 (2.067)	20.1 (0.791)
N-D accumulator	31605-85X01	45.01 (1.772)	28.0 (1.102)



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Clutch and Brakes

NHAT0188

REVERSE CLUTCH			NHAT0188
			NHAT0188S01
Model code number		88X0	14
Number of drive plates		2	
Number of driven plates		2	
Drive plate thickness mm (in)	Standard	1.6 (0.0	063)
	Allowable limit	1.4 (0.0	1.4 (0.055)
Olegania and the	Standard	0.5 - 0.8 (0.02	20 - 0.031)
Clearance mm (in)	Allowable limit	1.2 (0.0	047)
		Thickness mm (in)	Part number*
Thickness of retaining plates		6.6 (0.260) 6.8 (0.268) 7.0 (0.276)	31537-80X05 31537-80X06 31537-80X07
····		()	0.4505 003400

7.2 (0.283)

7.4 (0.291)

7.6 (0.299)

7.8 (0.307)



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HIGH CLUTCH

NHAT0188S02

31537-80X08

31537-80X09

31537-80X20

31537-80X21

Model code number		88X04		
Number of drive plates		4		
Number of driven plates		6 + 1		
Debug plate this language grown (in)	Standard	1.6 (0.06	3)	
Drive plate thickness mm (in)	Allowable limit	1.4 (0.055)		
Clearance mm (in)	Standard	1.8 - 2.2 (0.071 - 0.087)		
	Allowable limit	2.8 (0.110)		
		Thickness mm (in)	Part number*	
Thickness of retaining plates		3.0 (0.118) 3.2 (0.126) 3.4 (0.134) 3.6 (0.142) 3.8 (0.150) 4.0 (0.157)	31537-81X10 31537-81X11 31537-81X12 31537-81X13 31537-81X14 31537-81X15	

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^{*:} Always check with the Parts Department for the latest parts information.

^{*:} Always check with the Parts Department for the latest parts information.

^{*:} Always check with the Parts Department for the latest parts information.

Clutch and Brakes (Cont'd)

FORWARD CLUTCH			NHAT0188S03	
Model code number		88X04	1	
Number of drive plates		6		
Number of driven plates		6		
5: 1: 1:1	Standard	1.6 (0.06	53)	
Drive plate thickness mm (in)	Allowable limit	1.4 (0.05	55)	
	Standard	0.45 - 0.85 (0.0177 - 0.0335)		
Clearance mm (in)	Allowable limit	1.85 (0.0728)		
		Thickness mm (in)	Part number*	
Thickness of retaining plates		3.2 (0.126) 3.4 (0.134) 3.6 (0.142) 3.8 (0.150) 4.0 (0.157) 4.2 (0.165) 4.4 (0.173)	31537-80X76 31537-80X75 31537-80X70 31537-80X71 31537-80X72 31537-80X73 31537-80X74	

^{*:} Always check with the Parts Department for the latest parts information.

OVERRUN CLUTCH

NHAT0188S04 Model code number 88X04 Number of drive plates 4 Number of driven plates 4 Standard 1.6 (0.063) Drive plate thickness mm (in) Allowable limit 1.4 (0.055) Standard 0.7 - 1.1 (0.028 - 0.043) Clearance mm (in) Allowable limit 1.7 (0.067) Thickness mm (in) Part number* 31537-80X65 3.0 (0.118) 3.2 (0.126) 31537-80X66 Thickness of retaining plates 3.4 (0.134) 31537-80X67 3.6 (0.142) 31537-80X68 31537-80X69 3.8 (0.150)

^{*:} Always check with the Parts Department for the latest parts information.

Clutch and Brakes (Cont'd)

LOW & REVERSE BRA	ANE .		NHAT0188S05	
Model code number		88X04		
Number of drive plates		7		
Number of driven plates		7		
Drive plate thickness mm (in)	Standard	1.8 (0.	.071)	
Drive plate trickness Trim (iii)	Allowable limit	1.6 (0.063)		
Clearance mm (in)	Standard	1.7 - 2.1 (0.0	067 - 0.083)	
Clearance mm (in)	Allowable limit	3.3 (0.	.130)	
		Thickness mm (in)	Part number*	
Thickness of retaining plates		2.0 (0.079) 2.2 (0.087) 2.4 (0.094) 2.6 (0.102) 2.8 (0.110) 3.0 (0.118) 3.2 (0.126) 3.4 (0.134)	31667-80X00 31667-80X01 31667-80X02 31667-80X03 31667-80X04 31667-80X05 31667-80X06 31667-80X07	
: Always check with the Parts D	epartment for the latest parts infor	mation.		
		NHAT0188S0		
Anchor end pin tightening torque N·m (kg-m, in-lb)		4.0 - 5.8 (0.41 - 0.59, 36 - 51)		
Number of returning revolutions for anchor end pin		2.8		
Lock nut tightening torque N-m (kg-m, ft-lb)		32 - 36 (3.2 - 3.7, 23 - 27)		
CLUTCH AND BRAKE	RETURN SPRINGS		NHAT0188S07 Unit: mm (in)	
Parts	Part number*	Free length	Outer diameter	
Forward clutch (Overrun clutch) (22 pcs)	31505-80X02	21.4 (0.843)	10.3 (0.406)	
High clutch (10 pcs)	31505-80X05	22.5 (0.886)	10.8 (0.425)	
Low & reverse brake (24 pcs)	31505-80X07	24.1 (0.949)	6.6 (0.260)	
: Always check with the Parts D	epartment for the latest parts infor Final Dri BEAR CLEARANCE		NHAT0189 NHAT0189S01	
Clearance between side gear and differential case with washer mm (in)		0.1 - 0.2 (0.0	004 - 0.008)	
DIFFERENTIAL SIDE G	EAR THRUST WASHER	S	NHAT0189S02	
Thicknes	ss mm (in)	Part nu	mber*	
0.75 (0.0295) 0.80 (0.0315) 0.85 (0.0335) 0.90 (0.0354) 0.95 (0.0374)		38424-81X00 38424-81X01 38424-81X02 38424-81X03 38424-81X04		

^{*:} Always check with the Parts Department for the latest parts information.

DIFFERENTIAL SIDE BEARING PRELOAD ADJUSTING SHIMS

Thickness mm (in)	Part number*
0.48 (0.0189)	31438-80X00
0.52 (0.0205)	31438-80X01
0.56 (0.0220)	31438-80X02
0.60 (0.0236)	31438-80X03
0.64 (0.0252)	31438-80X04
0.68 (0.0268)	31438-80X05
0.72 (0.0283)	31438-80X06
0.76 (0.0299)	31438-80X06
0.80 (0.0315)	31438-80X08
0.84 (0.0331)	31438-80X09
0.88 (0.0346)	31438-80X10
0.92 (0.0362)	31438-80X11

^{*:} Always check with the Parts Department for the latest parts information.

BEARING PRELOAD

NHAT0189S04

Differential side bearing preload mm (in)	0.05 - 0.09 (0.0020 - 0.0035)	
TURNING TORQUE	NHAT0189S05	

CLUTCH AND BRAKE RETURN SPRINGS

Turning torque of final drive assembly N·m (kg-cm, in-lb)

Unit: mm (in)

Parts	Part number*	Free length	Outer diameter
Forward clutch (Overrun clutch) (22 pcs)	31505-80X02	21.4 (0.843)	10.3 (0.406)
High clutch (10 pcs)	31505-80X05	22.5 (0.886)	10.8 (0.425)
Low & reverse brake (24 pcs)	31505-80X07	24.1 (0.949)	6.6 (0.260)

^{*:} Always check with the Parts Department for the latest parts information.

Planetary Carrier and Oil Pump

0.78 - 1.37 (8.0 - 14.0, 6.9 - 12.2)

NHAT0190

PLANETARY CARRIER

Clearance between planetary carrier and pinion washer mm (in)	Standard	0.20 - 0.70 (0.0079 - 0.0276)
	Allowable limit	0.80 (0.0315)

OIL PUMP				NHAT0190St	
Oil pump side clearance mm (in)			0.030 - 0.050 (0.001	12 - 0.0020)	
			Inner gear		
			Thickness mm (in) Part number*		
-			11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720) 11.97 - 11.98 (0.4713 - 0.4717)	31346-80X00 31346-80X01 31346-80X02	
Thickness of inner gears and outer	gears		Outer gea	ar	
		Thickness mm (in)	Part number*		
		11.99 - 12.0 (0.4720 - 0.4724) 11.98 - 11.99 (0.4717 - 0.4720) 11.97 - 11.98 (0.4713 - 0.4717)	31347-80X00 31347-80X01 31347-80X02		
Clearance between oil pump hous-	Standa	ard	0.111 - 0.181 (0.0044 - 0.0071)		
ing and outer gear mm (in)	Allowa	ble limit	0.181 (0.00	71)	
Oil pump cover seal ring clear-	Standa	ard	0.1 - 0.25 (0.0039 - 0.0098)		
ance mm (in)	Allowa	ble limit	0.25 (0.0098)		
Always check with the Parts De	epartme	ent for the latest parts info	ormation.		
		Input SI	naft		
EAL RING CLEARANG	CE	-		NHAT019 NHAT0191SI	
		Standard	0.08 - 0.23 (0.0031 - 0.0091)		
Input shaft seal ring clearance mm	Input shaft seal ring clearance mm (in)		0.23 (0.009	91)	

0.23 (0.0091) Allowable limit

SEAL RING

NHAT0191S02

Outer diameter mm (in)	Inner diameter mm (in)	Width mm (in)	Part number*	
26.01 (1.024)	22.4 (0.882)	1.971 (0.078)	31525-80X02	

^{*:} Always check with the Parts Department for the latest Parts information.

Reduction Pinion Gear

TURNING TORQUE NHAT0192S01 Turning torque of reduction pinion gear N·m (kg-cm, in-lb) 0.05 - 0.39 (0.5 - 4.0, 0.43 - 3.47)

NHAT0192S02

NO.	Thickness mm (in)	Part number	NO.	Thickness mm (in)	Part number*
1	5.00 (0.1969)	31439-81X00	30	5.58 (0.2197)	31439-81X60
2	5.02 (0.1976)	31439-81X01	31	5.60 (0.2205)	31439-81X61
3	5.04 (0.1984)	31439-81X02	32	5.62 (0.2213)	31439-81X62
4	5.06 (0.1992)	31439-81X03	33	5.64 (0.2220)	31439-81X63
5	5.08 (0.2000)	31439-81X04	34	5.66 (0.2228)	31439-81X64
6	5.10 (0.2008)	31439-81X05	35	5.68 (0.2236)	31439-81X65
7	5.12 (0.2016)	31439-81X06	36	5.70 (0.2244)	31439-81X66
8	5.14 (0.2024)	31439-81X07	37	5.72 (0.2252)	31439-81X67
9	5.16 (0.2031)	31439-81X08	38	5.74 (0.2260)	31439-81X68
10	5.18 (0.2039)	31439-81X09	39	5.76 (0.2268)	31439-81X69
11	5.20 (0.2047)	31439-81X10	40	5.78 (0.2276)	31439-81X70

BR

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BT

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Reduction Pinion Gear (Cont'd)

NO.	Thickness mm (in)	Part number	NO.	Thickness mm (in)	Part number*
12	5.22 (0.2055)	31439-81X11	41	5.80 (0.2283)	31439-81X71
13	5.24 (0.2063)	31439-81X12	42	5.82 (0.2291)	31439-81X72
14	5.26 (0.2071)	31439-81X13	43	5.84 (0.2299)	31439-81X73
15	5.28 (0.2079)	31439-81X14	44	5.86 (0.2307)	31439-81X74
16	5.30 (0.2087)	31439-81X15	45	4.72 (0.1858)	31439-83X11
17	5.32 (0.2094)	31439-81X16	46	4.74 (0.1866)	31439-83X12
18	5.34 (0.2102)	31439-81X17	47	4.76 (0.1874)	31439-83X13
19	5.36 (0.2110)	31439-81X18	48	4.78 (0.1882)	31439-83X14
20	5.38 (0.2118)	31439-81X19	49	4.80 (0.1890)	31439-83X15
21	5.40 (0.2126)	31439-81X20	50	4.82 (0.1898)	31439-83X16
22	5.42 (0.2134)	31439-81X21	51	4.84 (0.1906)	31439-83X17
23	5.44 (0.2142)	31439-81X22	52	4.86 (0.1913)	31439-83X18
24	5.46 (0.2150)	31439-81X23	53	4.88 (0.1921)	31439-83X19
25	5.48 (0.2157)	31439-81X24	54	4.90 (0.1929)	31439-83X20
26	5.50 (0.2165)	31439-81X46	55	4.92 (0.1937)	31439-83X21
27	5.52 (0.2173)	31439-81X47	56	4.94 (0.1945)	31439-83X22
28	5.54 (0.2181)	31439-81X48	57	4.96 (0.1953)	31439-83X23
29	5.56 (0.2189)	31439-81X49	58	4.98 (0.1961)	31439-83X24

^{*:} Always check with the Parts Department for the latest parts information.

Band Servo

RETURN SPRING

74.2.1.0.70

Unit: mm (in)

Return spring	Part number*	Free length	Outer diameter
2nd servo return spring	31605-31X20	32.5 (1.280)	25.9 (1.020)
O/D servo return spring	31605-80X07	62.6 (2.465)	31.7 (1.248)

^{*:} Always check with the Parts Department for the latest parts information.

Output Shaft

SEAL RING CLEARANCE

NHAT0194

OLAL KING OLLAKANOL		
Output shaft seal ring clearance mm (in)	Standard	0.10 - 0.25 (0.0039 - 0.0098)
	Allowable limit	0.25 (0.0098)

SEAL RING

NHAT0194S04

Outer diameter mm (in)	Inner diameter mm (in)	Width mm (in)	Part number*
33.711 (1.3272)	30.2 (1.189)	1.951 (0.0768)	31525-80X09

^{*:} Always check with the Parts Department for the latest Parts information.

END PLAY

NHAT0194S02

Output shaft end play mm (in)	0 - 0.15 (0 - 0.0059)
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Output Shaft (Cont'd)

	G SHIMS		NHAT0194S03
Thickness mm	(in)	Part number*	
0.80 (0.0315)		31438-80X60	
0.84 (0.0331)		31438-80X61	
0.88 (0.0346)		31438-80X62	
0.92 (0.0362)	•	31438-80X63	
0.96 (0.0378))	31438-80X64	
1.00 (0.0394))	31438-80X65	
1.04 (0.0409))	31438-80X66	
1.08 (0.0425))	31438-80X67	
1.12 (0.0441)		31438-80X68	
1.16 (0.0457)		31438-80X69	
1.20 (0.0472)	1	31438-80X70	
: Always check with the Parts Departm	ent for the latest parts info	ormation.	
	Bearing	Retainer Retainer	
SEAL RING CLEARANCE	_		NHAT0195
SEAE KING GEEAKANGE			NHAT0195S01
Bearing retainer seal ring clearance mm	Standard	0.10 - 0.30 (0.0039 - 0.0118)	
(in)	Allowable limit	0.30 (0.0118)	
	Total Er	nd Play	
Total end play mm (in)		0.25 - 0.55 (0.0098 - 0.0217)	NHAT0196
		<u> </u>	
BEARING RACE FOR ADJU	STING TOTAL EN	D PLAY	NHAT0196S01
Thickness mm	(in)	Part number*	
0.8 (0.031)		31435-80X00	
1.0 (0.039)		31435-80X01	
1.2 (0.047)		31435-80X02	
1.4 (0.055)		31435-80X03	
1.6 (0.063)		31435-80X04	
1.8 (0.071)		31435-80X05	
2.0 (0.079)		31435-80X06	
0.9 (0.035)		31435-80X09	
1.1 (0.043)		31435-80X10	
1.3 (0.051)		31435-80X11	
1.5 (0.059)		31435-80X12	
1.7 (0.067)		31435-80X13	
1.9 (0.075)		31435-80X14	
	ant for the letter west 111		
: Always check with the Parts Departm	ent for the latest parts info	ormation.	
: Always check with the Parts Departm	·	e Clutch End Play	NHAT0197
: Always check with the Parts Departm	·		NHAT0197
	Reverse	e Clutch End Play	
Reverse clutch end play mm (in) THRUST WASHERS FOR A	Reverse	0.55 - 0.90 (0.0217 - 0.0354)	NHAT0197 NHAT0197S01
Reverse clutch end play mm (in) THRUST WASHERS FOR A Thickness mm	Reverse DJUSTING REVER	0.55 - 0.90 (0.0217 - 0.0354) RSE CLUTCH DRUM END PLAY Part number*	
Reverse clutch end play mm (in) THRUST WASHERS FOR A Thickness mm 0.80 (0.0315)	DJUSTING REVER	0.55 - 0.90 (0.0217 - 0.0354) RSE CLUTCH DRUM END PLAY Part number* 31508-80X13	
Reverse clutch end play mm (in) THRUST WASHERS FOR A Thickness mm 0.80 (0.0315) 0.95 (0.0374)	DJUSTING REVER	0.55 - 0.90 (0.0217 - 0.0354) RSE CLUTCH DRUM END PLAY Part number* 31508-80X13 31508-80X14	
Reverse clutch end play mm (in) THRUST WASHERS FOR A Thickness mm 0.80 (0.0315) 0.95 (0.0374) 1.10 (0.0433)	DJUSTING REVER	Part number* 31508-80X13 31508-80X14 31508-80X15	
Reverse clutch end play mm (in) THRUST WASHERS FOR A Thickness mm 0.80 (0.0315) 0.95 (0.0374) 1.10 (0.0433) 1.25 (0.0492)	DJUSTING REVER	Part number* 31508-80X13 31508-80X14 31508-80X15 31508-80X16	
Reverse clutch end play mm (in) THRUST WASHERS FOR A Thickness mm 0.80 (0.0315) 0.95 (0.0374) 1.10 (0.0433) 1.25 (0.0492) 1.40 (0.0551)	DJUSTING REVER	Part number* 31508-80X13 31508-80X14 31508-80X15 31508-80X16 31508-80X17	
Reverse clutch end play mm (in) THRUST WASHERS FOR A Thickness mm 0.80 (0.0315) 0.95 (0.0374) 1.10 (0.0433) 1.25 (0.0492)	DJUSTING REVER	Part number* 31508-80X13 31508-80X14 31508-80X15 31508-80X16	

^{*:} Always check with the Parts Department for the latest parts information.

Removal and Installation

Unit: mm (in)

Distance between end of converter housing and torque converter	14 (0.55)
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Shift Solenoid Valves

NHAT0264

Gear position	1	2	3	4
Shift solenoid valve A	ON (Closed)	OFF (Open)	OFF (Open)	ON (Closed)
Shift solenoid valve B	ON (Closed)	ON (Closed)	OFF (Open)	OFF (Open)

Solenoid Valves

NHAT0265

Solenoid valves	Resistance (Approx.) Ω	Terminal No.
Shift solenoid valve A	20 - 30	2
Shift solenoid valve B	5 - 20	1
Overrun clutch solenoid valve	20 - 30	3
Line pressure solenoid valve	2.5 - 5	4
Torque converter clutch solenoid valve	5 - 20	5

A/T Fluid Temperature Sensor

NHAT0266

Remarks: Specification data are reference values.

Monitor item	Condition	Specification (Approximately)
A/T fluid temperature sensor	Cold [20°C (68°F)]	1.5V	2.5 kΩ
	↓	↓	↓
	Hot [80°C (176°F)]	0.5V	0.3 kΩ

Revolution Sensor (For Speed Sensor)

NHAT0267

	741110207
Condition	Judgement standard
When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	450 Hz (Approx.)
When vehicle parks.	0V

Dropping Resistor

NHAT02

Resistance	Approx. 12Ω
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Power Train Revolution Sensor

NHAT0271

	NHA10271
Condition	Judgement standard
When moving at 20 km/h (12 MPH), use the CONSULT-II pulse frequency measuring function.*1 CAUTION: Connect the diagnosis data link cable to the vehicle diagnosis connector. *1: A circuit tester cannot be used to test this item.	240 Hz (Approx.)
When vehicle parks.	Under 1.3V or over 4.5V